

A B S T R A C T

A process for making disposable upper garment comprising a step (a) of forming a pair of cutouts 6 intended to define a neckline, a step (b) of bonding sleeve member 4 to an upper surface A of a front body sheet 2, a step (c) of dividing the front body sheet 2 in a first front body sheet 2A and a second front body sheet 2B, a step (d) of laterally inverting a relative position of the first front body sheet 2A and the second front body sheet 2B, a step (e) of bonding the first and second front body sheets 2A, 2B to a rear body sheet 3 in second bonding zones, a step (f) of bonding the first and second front body sheets 2A, 2B, the sleeve members 4 and the rear body sheet 3 together in third bonding zones and a step (g) of cutting the first and second front body sheets 2A, 2B and the rear body sheet 3.



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