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(54) Title: A COMPOSITION AND A PROCESS FOR REMOVING ROSIN SOLDER FLUX WITH TERPENE AND HY- DROCARBONS		
(57) Abstract The present invention relates to a composition and a process of removing rosin solder flux and adherent soil from a print- ed circuit board. The composition comprises solvating agent and rinsing agent. Wherein the solvating agent is selected from the group consisting of terpenes, terpene-based compounds and rinsing agent is selected from the group consisting of chlorinated hy- drocarbons, chlorofluorocarbons, fluorocarbons, hydrofluorocarbons, hydrochlorofluorocarbons, alcohols, fluorinated alcohols and mixture of these. The process for removing rosin solder flux from a circuit board comprises contacting the printed circuit board with a boiling liquid comprises solvating agent and rinsing agent.		
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