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- (71) Applicant: **CARGILL, INCORPORATED** [US/US];
15407 McGinty Road West, Wayzata, Minnesota 55391 (US).
- (72) Inventors: **BESSAIES-BEY, Hela**; 14 avenue François
Mitterrand, 57000 Metz (FR). **DEOU, Janine**; Les Hauts de
Chantereine, 8 Rue des Vergers du Roi, 77100 Meaux (FR).
ROUSSEL, Nicolas; 71 rue de Bagnolet, 75020 Paris (FR).
DEBON, Stephane; Rue de Mérode 171, 1060 Saint Gilles,

Bruxelles (BE). **DECLERCQ, Fabien**; 5 route de Beaulieu,
16450 Le Grand Madieu (FR). **SMITH, Paul**; Avenue des
paquerettes 17, 1410 Waterloo (BE). **WALLECAN, Joël**;
Essenestraat 69, 1740 Ternat (BE).

(74) Agent: **HELMICH, Kate E.**; Cargill, Incorporated, 15407
McGinty Road West, MS24, Wayzata, Minnesota 55391
(US).

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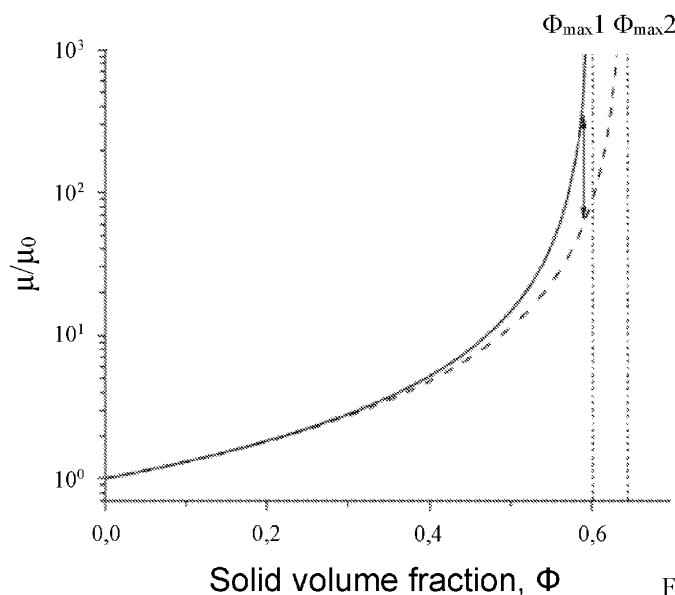


FIG. 1

(57) Abstract: A reduced emulsifier or emulsifier-free chocolate composition and a method of manufacturing a reduced emulsifier or emulsifier-free chocolate composition. The reduced emulsifier or emulsifier-free chocolate compositions have a maximum packing fraction greater than that of an equivalent, traditionally manufactured chocolate, whilst having substantially the same viscosity as the equivalent, traditionally manufactured chocolate, in order to provide a healthier alternative.

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