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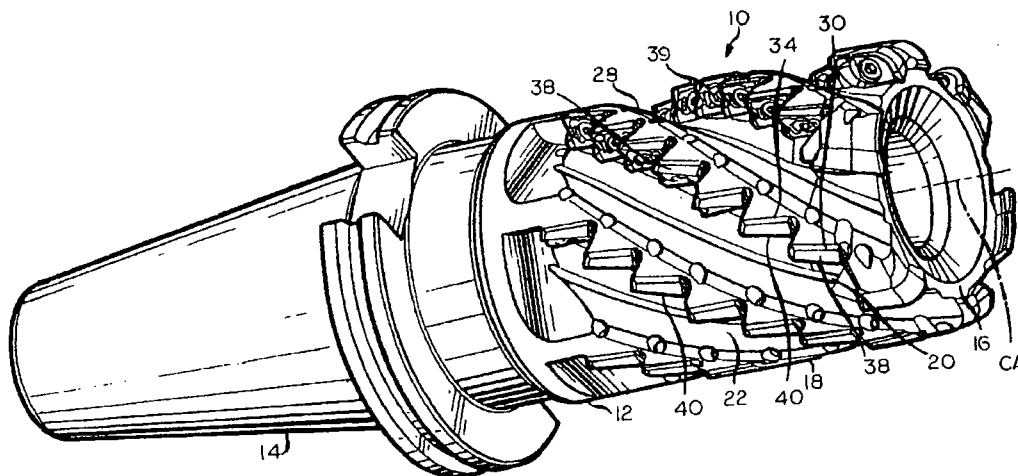
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ACTION

(54) Title: MILLING CUTTER



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(57) Abstract: A cutting tool (10) for cutting a workpiece comprising a tool body (12) having an outer surface thereon and a central axis (CA) therein and including at least a first and second spiraling flute (22, 24) in the outer surface, each flute (22, 24) including a plurality of inserts (38) secured therein to define an axial rake angle, wherein the axial rake angle α_{nm} , β_{nm} and γ_{nm} , of the inserts (38) varies between flutes and within each flute.

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