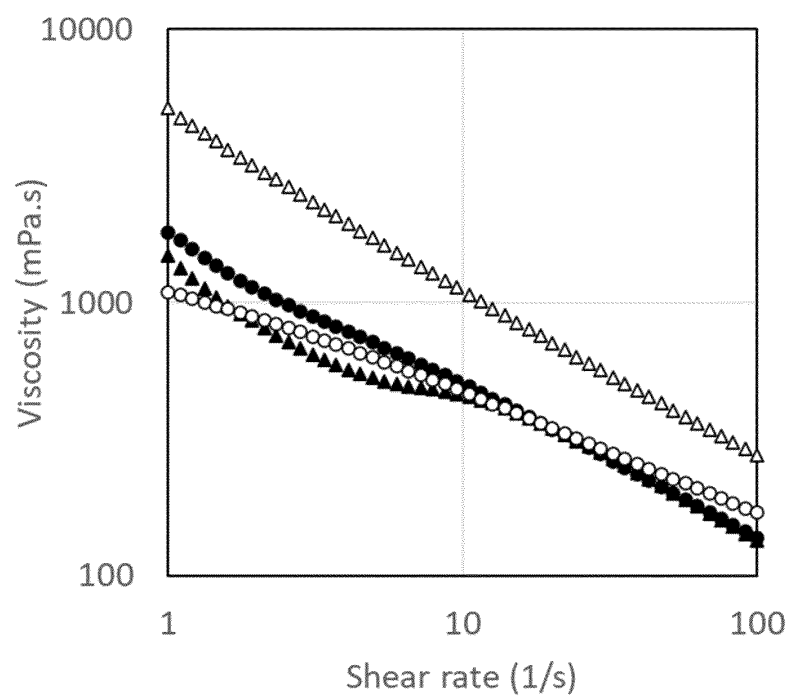
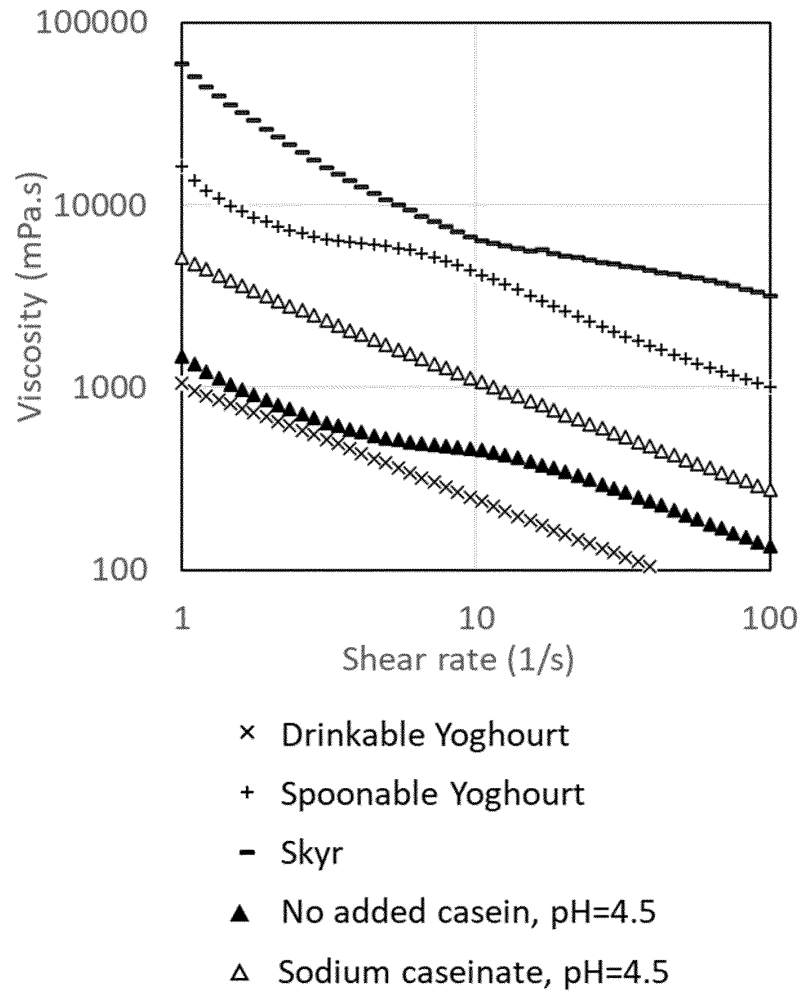


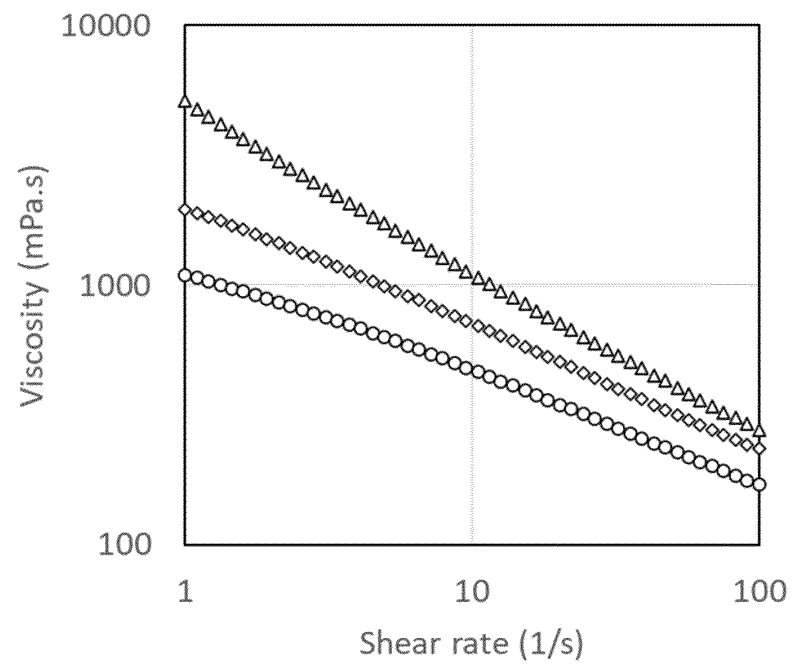
FIGURES



- No added casein, pH=6.8
- Sodium caseinate, pH=6.8
- ▲ No added casein, pH=4.5
- △ Sodium caseinate, pH=4.5

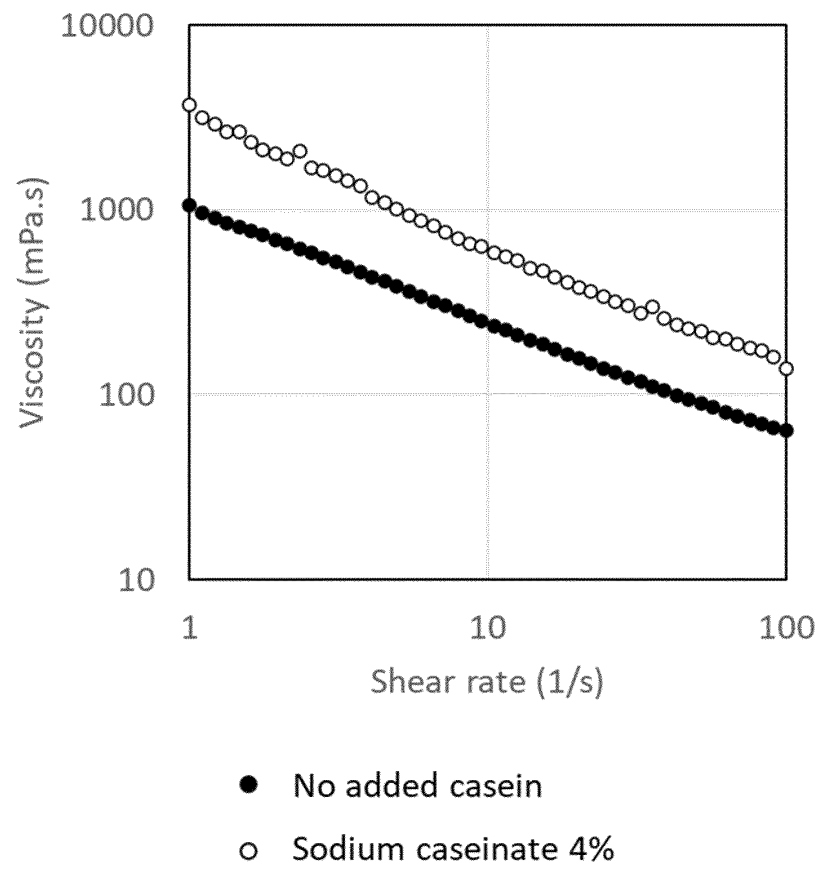
Figure 1

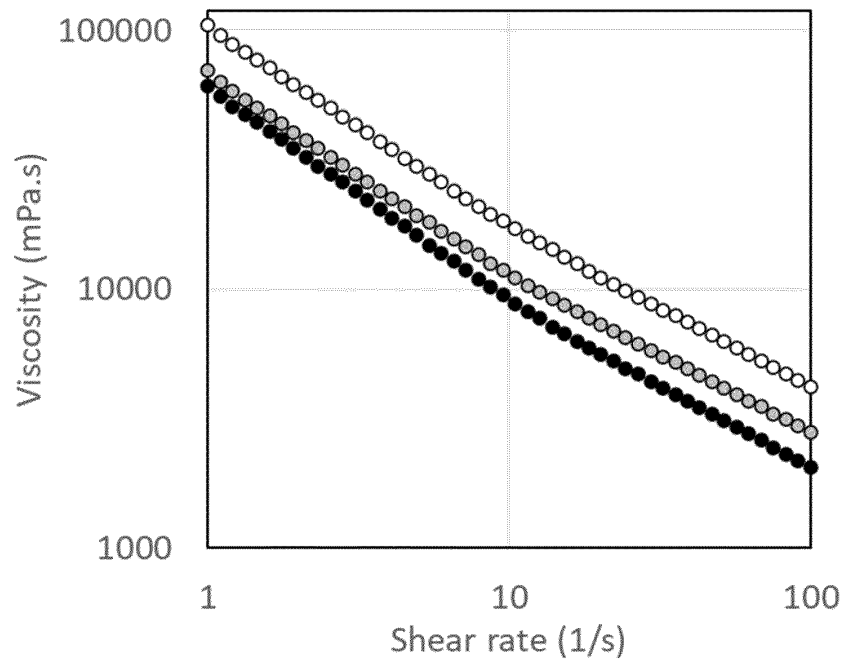
**Figure 2**



- Sodium caseinate, pH=6.8
- ◇ Sodium caseinate, pH=5.8
- △ Sodium caseinate, pH= 4.5

Figure 3

**Figure 4**



- No added casein
- Sodium caseinate 2%
- Sodium caseinate 4%

Figure 5