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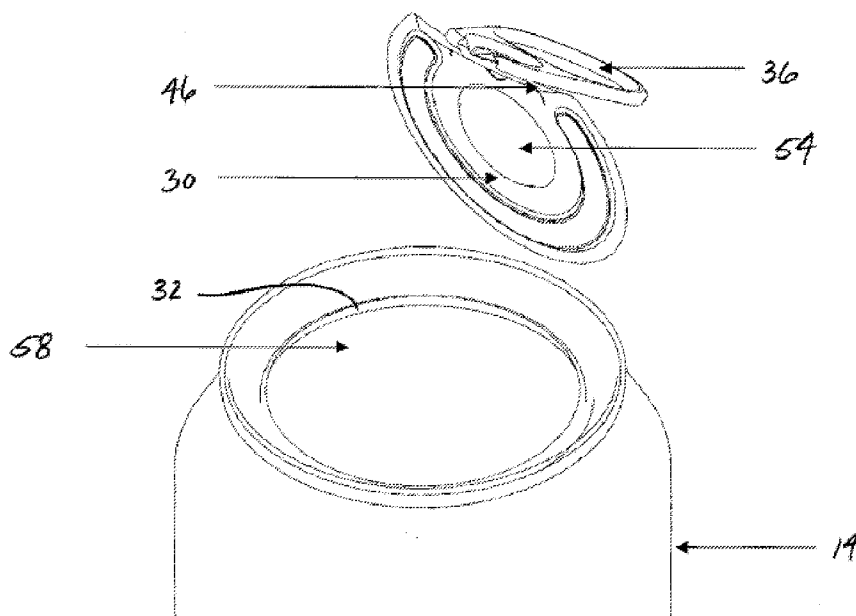
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(54) Title: FULL APERTURE BEVERAGE CAN END

Fig. 6



(57) Abstract: The present invention concerns a full aperture beverage end (14) having a centre panel (30), a countersink (22) surrounding the centre panel (30), a main score (50) arranged in proximity to the countersink (22) to define a removeable aperture panel (54) and a vent score (46). The beverage end (14) is adapted for use with products that are pressurised to over 30 psi (207 kPa) when opened, and during opening the vent score (46) is adapted to sever first, controlling the pressure differential between the external surface and internal surface of the centre panel (30), thereby allowing the main score (50) to tear in a controlled and reliable manner.



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