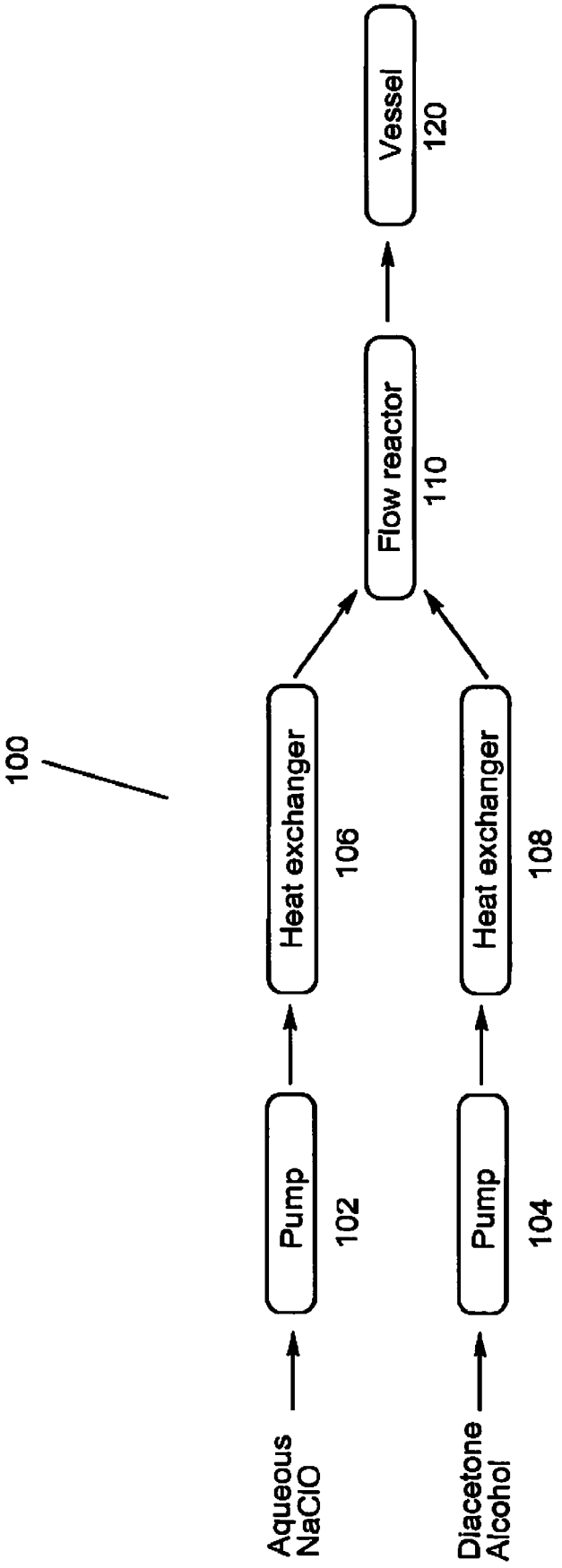

100
Aqueous NaClO
Diacetone Alcohol
Pump
102
Pump
104
Heat exchanger
106
Heat exchanger
108
Flow reactor
110
Vessel
120

FIGURE 1

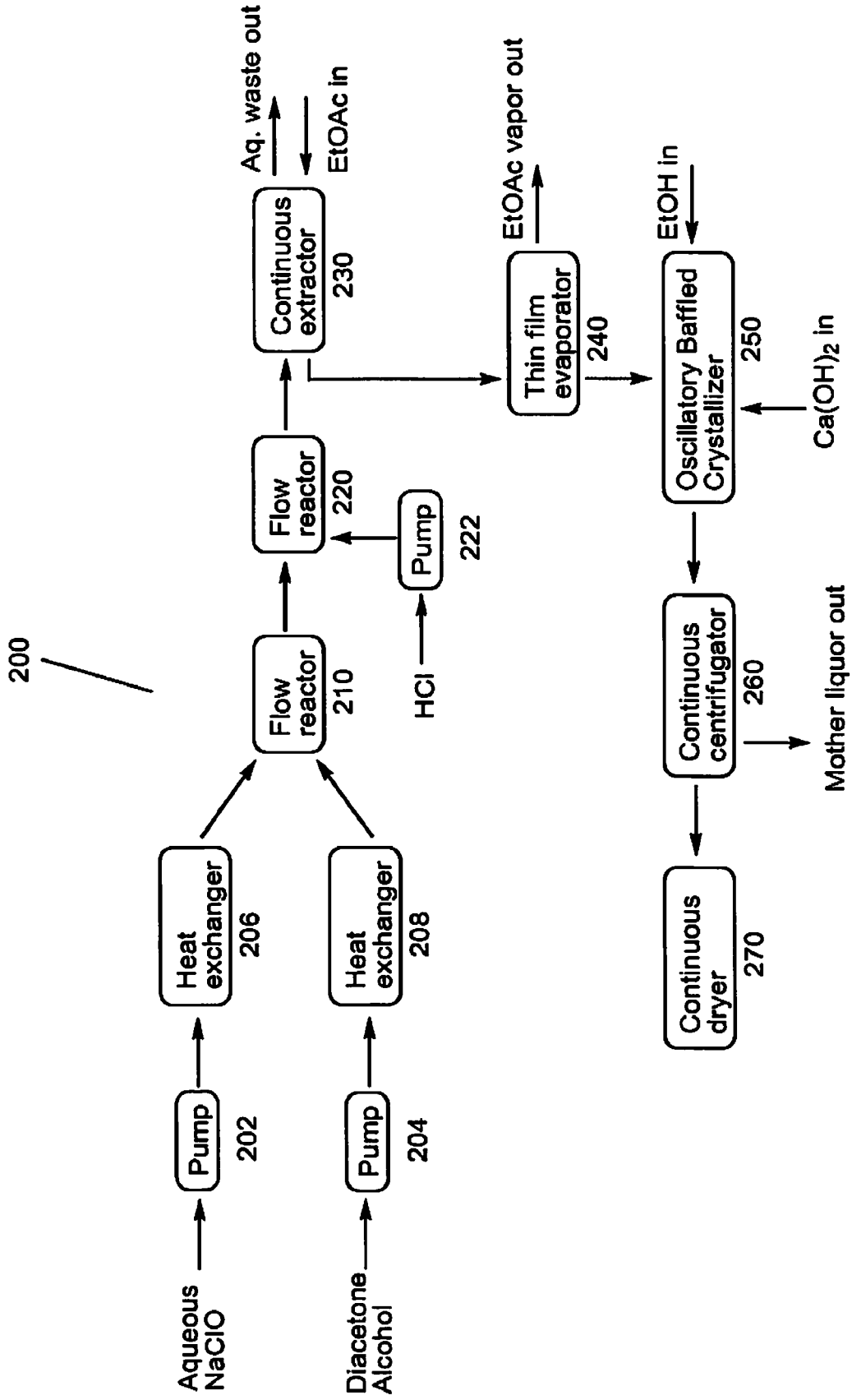

200
Aqueous NaClO
Pump
202
Diacetone Alcohol
Pump
204
Heat exchanger
206
Heat exchanger
208
Flow reactor
210
HCl
Pump
222
Flow reactor
220
Continuous extractor
230
Aq. waste out
EtOAc in
EtOAc vapor out
Thin film evaporator
240
EtOH in
Oscillatory Baffled Crystallizer
250
Ca(OH)2 in
Continuous centrifugator
260
Mother liquor out
Continuous dryer
270

FIGURE 2