

Title: CIGARETTE-MAKING MACHINE AND METHOD FOR PRODUCING CIGARETTES

Abstract

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The invention relates to a method of producing cigarettes (68) in a cigarette machine (11), the separated tobacco (16) being sucked in a suction stream (28) to a lower side (38) of a first air-permeable conveyor belt (34) by arranging a suction bar (22) above an upper side (36) of the first conveyor belt (34), which is connected to an air suction (26), the
10 tobacco (16) being formed into a tobacco rod (40) at the lower side (38) of the first conveyor belt (34), by being compressed at the lower side (38) of the first conveyor belt (34) by the suction flow (28), the tobacco rod (40) is transferred from the lower side (38) of the first conveyor belt (34) to an upper side (44) of a second conveyor belt (42), on which upper side (44) a cigarette paper band (46) is arranged, the cigarette paper band
15 (46) is glued along the longitudinal direction of the rod (40), and the tobacco rod (40) is cut into cigarettes (68). A smokable additive substance (13) is metered into the suction stream (28) mixed with tobacco (16), and the tobacco rod (40) is formed from the tobacco (16) and the additive substance (13) at the lower side (28) of the first conveyor belt (34).