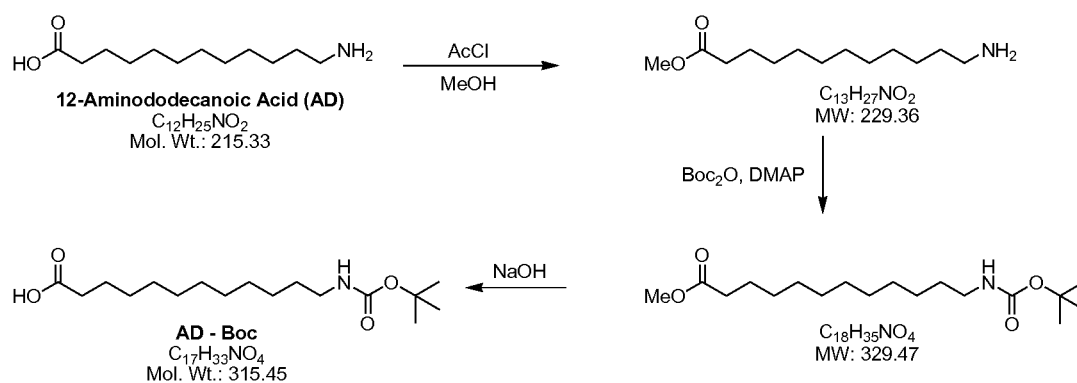


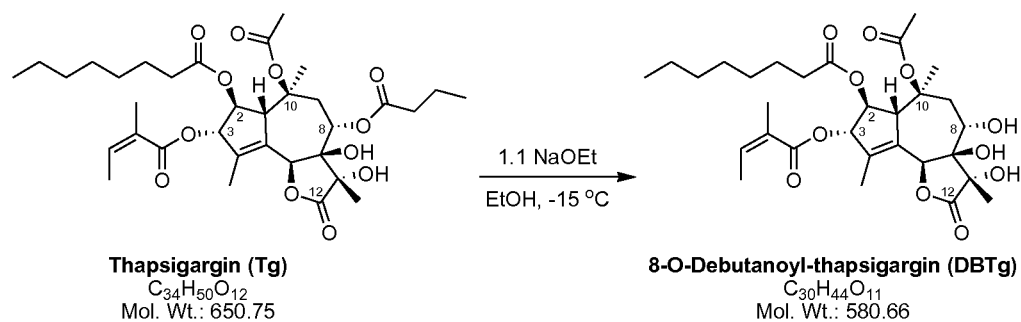
FIGURE 1

Synthesis of G-202

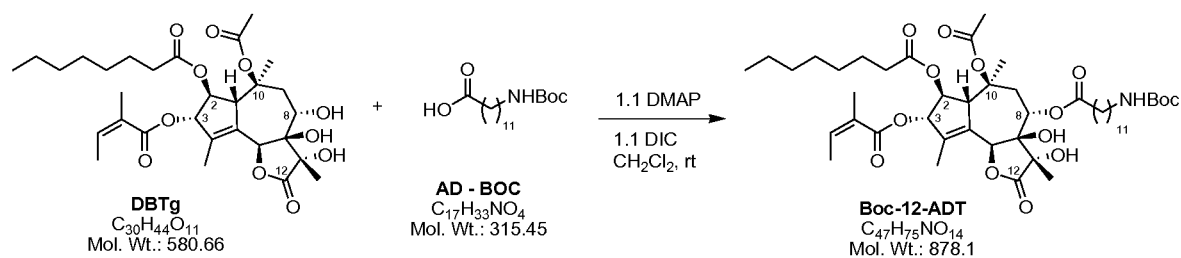
Step 1: Synthesis of Linker

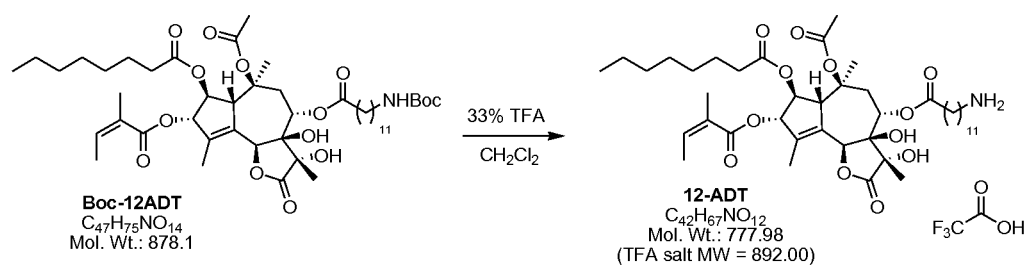
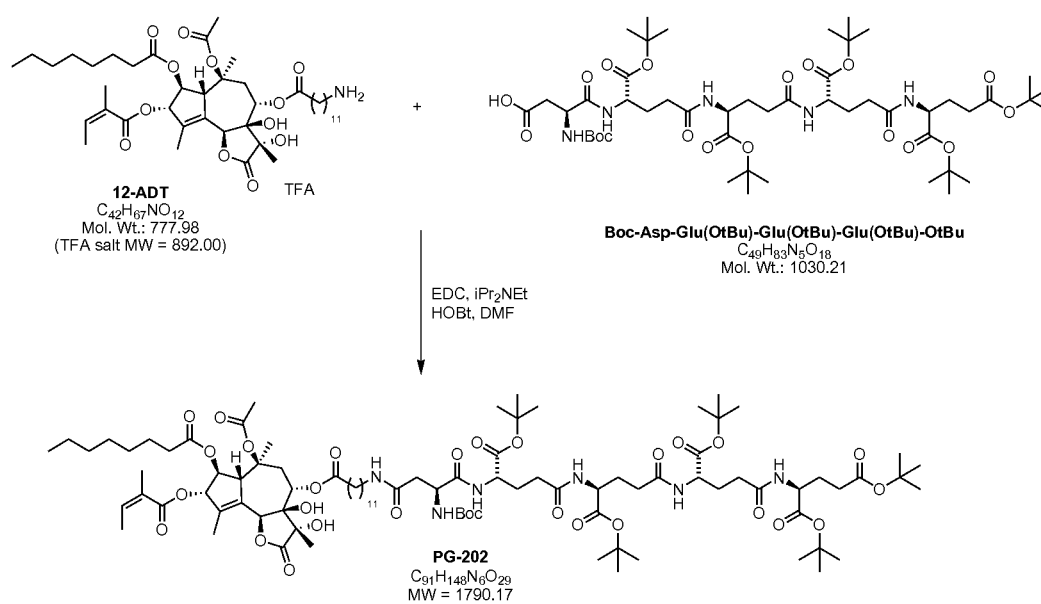


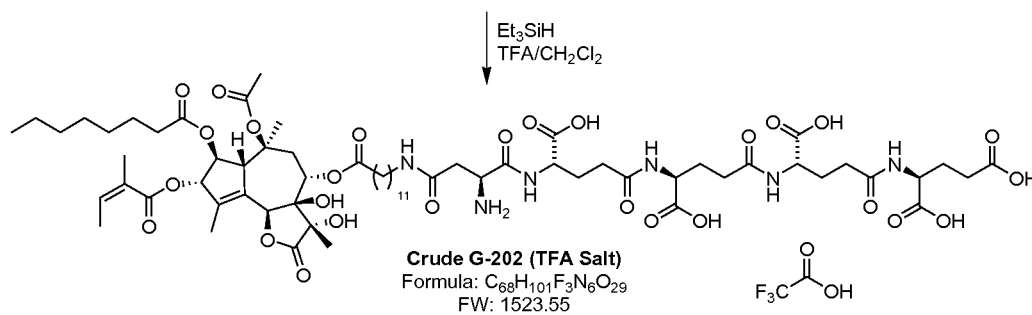
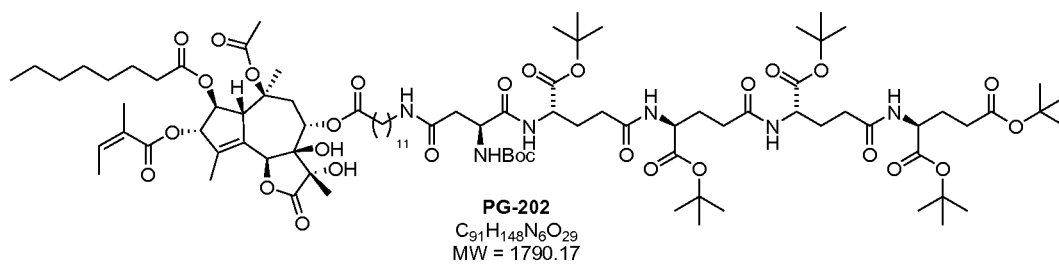
Step 2: Synthesis of DBTg

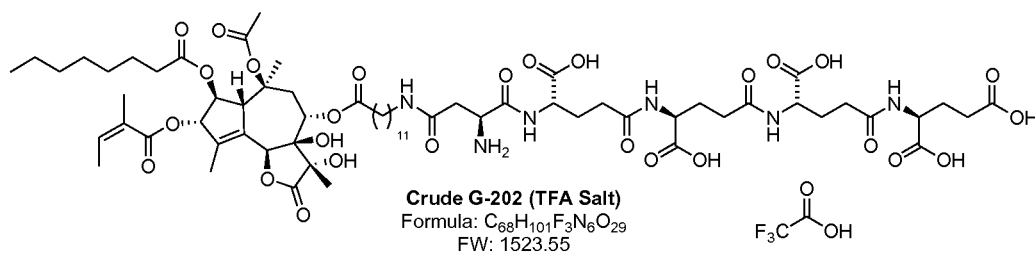


Step 3: Synthesis of BOC-12-ADT



Step 4: Synthesis of 12-ADT (TFA salt)**Step 5: PG-202**

Step 6: Crude G-202 (TFA Salt)

Step 7: Purified G-202 (Free Base)

Chromatography

