**What is claimed is:**

1. A compressed coffee bean block for a coffee drink intended to reduce burnt taste and increase flavor in the coffee drink, comprising a protrusion of a predetermined pattern disposed on at least one surface of each of a compressive forming mold and a push rod such that cracks are evenly formed on a honeycomb-structured cell walls of coffee particles in a compressive forming process to make the compressed coffee bean block, and thereby a protrusion shape is imprinted in said block by the protrusion which gives pressure in plurality of directions when the coffee beans are pressurized, wherein, assuming that a volume of the coffee bean is V0 and a volume of the compressed coffee bean block is V1, a ratio of V1 / V0 = 0.1 to 0.5.

2. A method for manufacturing a compressed coffee bean block, for a coffee drink intended to reduce burnt taste and increase flavor in the coffee drink, with a protrusion shape.

3. The method of claim 2, wherein, assuming that a volume of the roasted coffee bean is V0 and a volume of the compressed coffee bean block is V1, a ratio of V1 / V0 =0.15 to 0.5 according to a roasting level and an extraction method of the coffee bean.

4. An apparatus for manufacturing a compressed coffee bean block having a protrusion shape imprinted thereon, the apparatus comprising:
a forming mold into which a roasted coffee bean is put so as to manufacture the compressed coffee bean block of claim 1.



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