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**CIRCUIT SUBSTRATE, CIRCUIT-FORMED SUSPENSION
SUBSTRATE, AND PRODUCTION METHOD THEREOF**

FIELD OF THE INVENTION

The present invention relates to a circuit substrate,
a circuit-formed suspension substrate, and production methods
of them. More specifically, the present invention relates a
5 circuit substrate having an insulating layer comprising a
polyimide resin on a metal foil substrate, a circuit-formed
suspension substrate having formed on the circuit substrate a
pattern circuit comprising a conductive layer, and production
methods of them.

10 In a magnetic disk device such as a hard disk device
which is used as an external storage device for a computer,
etc., for performing magnetic recording or regeneration, it is
necessary to relatively run the above-described magnetic disk
and a magnetic head, elastically push the magnetic head to the
15 magnetic disk against to an air stream formed thereby, and keep
a definite fine interval between the magnetic head and the
magnetic disk. A magnetic head supporting means for
elastically pushing the magnetic head to the magnetic disk
against the air stream as described above is a suspension. The
20 present invention relates to a circuit substrate which can be
suitably used for producing such a circuit-formed suspension
device, a circuit-formed suspension substrate having formed on
such a circuit substrate a circuit comprising a conductive





layer by a patterning technique, and the production methods of them.

BACKGROUND OF THE INVENTION

Recently, a circuit substrate comprising a metal foil
5 having formed thereon an insulating layer comprising a
polyimide resin has been used as a thin-film multilayer circuit
substrate for the purposes of high-density packaging of
semiconductors and a high-speed signal treatment. However, in
such a conventional circuit substrate, since the polyimide
10 resin has a large hygroscopic property, the circuit substrate
is liable to cause a dimensional change and warping by the
change of the humidity in the environmental atmosphere.

On the other hand, in computers and storage devices
which are peripheral equipments for computers, in addition to
15 the improvement of the capacity, small-sizing and a low cost
have been required and with such requirements for a background,
in particular, the technique of hard disk drives has been
greatly advanced. Also, in the magnetic head, recently the
developments of a thin-film magnetic head (TFH) wherein the
20 coil portion is made of a thin film and further a thin film-
magnetic resistance composite head (MR) which serves reading
and writing and has a greatly large storage capacity have been
hurried to a conventional metal in gap (MIG).

However, by a conventional technique of constituting
25 desired wiring by laying a conductive wire on a suspension
substrate, the conductive wire gives influences on the elastic





modulus of the suspension to cause the fluctuation of the pushing force of the suspension and as the case may be, by the contact with the magnetic disk, the durability of the magnetic disk device is sometimes lowered.

5 Therefore, recently, a suspension formed by directly forming an electric circuit on a suspension substrate for mounting a magnetic head has been practically used. However, according to the conventional circuit substrate using a polyimide resin as an insulating layer, in a suspension finally
10 obtained, due to that the polyimide resin has a coefficient of thermal linear expansion larger than that of a metal substrate, a dimensional change and warping occur on the circuit substrate, and the inferior performance sometimes occurs.

 Further, the conventional polyimide resins are poor in
15 adhesion of polyimide resins each other. For example, in the production of a suspension, there is a problem that it is difficult to form a cover layer.

SUMMARY OF THE INVENTION

 The present invention has been made to overcome the
20 above-described problems in the conventional circuit substrate comprising a metal foil having formed thereon an insulating layer comprising a polyimide resin and in the circuit-formed suspension substrate prepared by using the circuit substrate.

 Accordingly, one object of the present invention is to
25 provide a circuit substrate wherein a coefficient of thermal linear expansion of the polyimide resin is close to that of





various metal foils, and hence breakage does not occur on the resin layer, the resin layer does not separate, and warping scarcely occur.

Another object of the present invention is to provide
5 a circuit-formed suspension substrate using the circuit substrate.

Further object of the present invention is to provide the production methods of them.

According to a first embodiment of the present
10 invention, there is provided a circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein the polyimide resin is a polyimide resin obtained by the reaction of

15 (A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminophenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

20 According to a second embodiment of the present invention, there is provided a method of producing a circuit substrate having an insulating layer comprising a polyimide resin by forming a coating film comprising a photosensitive polyimide resin precursor on a metal foil substrate, light-
25 exposing the coating film, heating the film after the light-exposure, developing, and heating the film to imitate the





precursor, wherein the photosensitive polyimide resin precursor is obtained by compounding a polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

- 5 (a) p-phenylene diamine and
 (b) 2,2'-bis(trifluoromethyl)-4,4'-diaminophenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride with a photosensitive agent.

10 According to the method described above, by light-exposing the coating film comprising the photosensitive polyimide resin precursor formed on the metal foil substrate in conformity with a definite pattern, heating the film after light-exposure, developing the film to form the definite
15 pattern comprising the above-described precursor, and finally heating the pattern-formed film at high temperature to form polyimide, the circuit substrate having the patterned insulating layer comprising the polyimide resin can be obtained.

20 According to a third embodiment of the present invention, there is provided a circuit-formed suspension substrate comprising a metal foil substrate, an insulating layer comprising a polyimide resin formed on the metal foil substrate, and a pattern circuit comprising a conductive layer
25 formed on the insulating layer, wherein the polyimide resin is a polyimide resin obtained by the reaction of the aromatic





diamines and the tetracarboxylic acid dianhydrides described above.

Also, according to a fourth embodiment of the present invention, there is provided a method of producing a circuit-formed suspension substrate obtained by forming a pattern circuit comprising a conductor layer on the insulating layer comprising the polyimide resin of the circuit substrate described above, wherein the photosensitive polyimide resin precursor for forming the insulating layer of the circuit substrate is obtained by compounding the polyamic acid obtained by the reaction of the aromatic diamines and the tetracarboxylic acid dianhydrides described above with a photosensitive agent.

According to this method, by forming the above-described circuit substrate having the definite-patterned insulating layer comprising the polyimide resin and then forming a pattern-circuit comprising a conductive layer on the insulating layer, the circuit-formed suspension substrate is obtained.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a slant view showing an example of the circuit-formed suspension substrate of the present invention,

Fig. 2 is a cross-sectional view taken along line A-A of the circuit-formed suspension substrate shown in Fig. 1,

Fig. 3 is a cross-sectional view taken along line B-B of the circuit-formed suspension substrate shown in Fig. 1,





Fig. 4, Fig. 5, Fig. 6, Fig. 7, Fig. 8, Fig. 9, Fig. 10, Fig. 11, Fig. 12, Fig. 13, Fig. 14, Fig. 15, and Fig. 16 are sectional views of main portions for showing the production steps of the circuit-formed suspension substrate of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

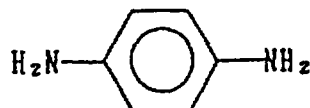
The present invention is described in detail below.

According to the present invention, in the circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, the polyimide resin is a polyimide resin obtained by the reaction of

(A) aromatic diamines comprising

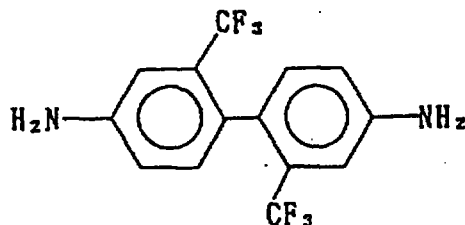
(a) p-phenylene diamine

15



and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

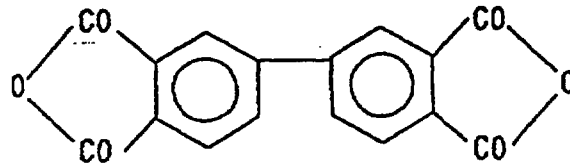


and





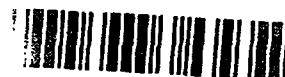
(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride



In the present invention, there is no particular restriction on the metal foil substrate, but usually a stainless steel foil, a copper foil, an aluminum foil, a copper-beryllium foil, a phosphor bronze foil, a 42 alloy foil, etc., are used. Furthermore, according to the present invention, a long metal foil is preferably used as such a metal foil substrate. That is, each insulating layer comprising the polyimide resin is formed on the long metal foil substrate in such a manner of repeatedly applying a definite pattern, each desired pattern circuit comprising the conductive layer is formed on each patterned insulating layer, and finally, the long metal foil substrate is cut every each pattern circuit to provide each pattern-formed suspension substrate.

Thus, according to the present invention, the circuit substrate can be obtained by coating a solution of the photosensitive polyimide resin precursor on a long metal foil substrate such as a long stainless steel foil followed by drying to form a coating film, exposing the coating film to ultraviolet rays via a mask having a definite pattern, heating (heating after light exposure), developing, and then applying heat-curing (polyimidation of the polyamic acid) to form a





definite pattern comprising the polyimide resin as the insulating layer.

The above-described photosensitive polyimide resin precursor is a liquid composition obtained by reacting the aromatic diamines and the tetracarboxylic acid dianhydrides described above at a substantially equimolar ratio in an appropriate organic solvent such as N-methyl-2-pyrrolidone, N,N-dimethyl acetamide, etc., to form polyamic acid, and compounding the polyamic acid with a photosensitive agent.

According to the present invention, in the aromatic diamines described above, the proportion of p-phenylene diamine is in the range of from 50 to 70 mol%, and preferably from 55 to 65 mol%, and the proportion of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl is in the range of from 50 to 30 mol%, and preferably from 45 to 35 mol%.

According to the present invention, by using such two kinds of the aromatic diamines and 3,3',4,4'-biphenyl-tetracarboxylic acid dianhydrides in such proportions, a polyimide resin having a low coefficient of thermal linear expansion can be obtained. The polyimide resin according to the present invention generally has a coefficient of thermal linear expansion in the range of 10 to 20 ppm.

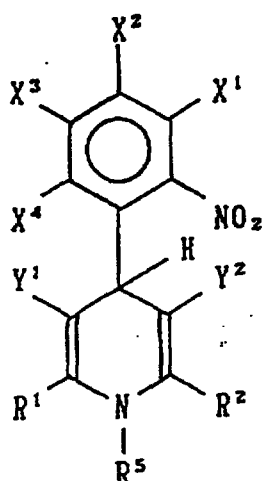
Further, the polyimide resin of the present invention has excellent mutual adhesion of polyimide resins each other. Therefore, in the production of a circuit-formed suspension substrate, when a cover layer is formed, a product having





excellent reliability can be obtained that interlaminar separation does not occur in the portion where polyimide resins are mutually bonded.

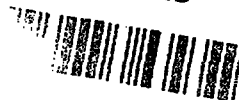
As the photosensitive agent described above, the
5 dihydropyridine derivative represented by formula (I)



(I)

wherein, X¹, X², X³, and X⁴ each independently represent a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y¹ represents a cyano group or a group
10 represented by formula -COR³, Y² represents a cyano group or a group represented by formula -COR⁴ (wherein R³ and R⁴ each independently represent an alkyl group having from 1 to 4 carbon atoms, an anilino group, a toluidino group, a benzyloxy
15 group, an amino group, or a dialkylamino group); R¹, R², and R⁵ each independently represent a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms; and the R¹ and R³ and the R²





and R⁴ each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic group each containing a keto group, as described in detail in JP-A-6-75376 (the term "JP-A" as used herein means an "unexamined published Japanese patent application") can be used.

Examples of the photosensitive agent include 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-dihydropyridine (hereinafter referred to as "niphedipin"), 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine (hereinafter referred to as "N-methyl compound"), and 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine (hereinafter referred to as "acetyl compound"). Those can be used alone or as mixtures thereof.

If necessary, an appropriate amount of imidazole is used as a dissolution aid to a developer.

In the present invention, the dihydropyridine derivative described above is usually used in the range of from 0.05 to 0.5 molar part to 1 molar part of the total amount of the aromatic diamines and the aromatic tetracarboxylic dianhydrides. Imidazole which is used, if necessary, is usually used in the range of from 0.05 to 0.5 molar part to 1 molar part of the total amount of the aromatic diamines and the aromatic tetracarboxylic acid dianhydrides.

By coating a solution of the photosensitive polyimide resin precursor on an appropriate substrate, light-exposing





(ultraviolet irradiation) the coating film by irradiating the film with ultraviolet rays, and heating (heating after light-exposure), positive-type or negative-type latent images are formed. By developing the latent images, positive-type or negative-type images, that is, the desired patterns, are
5 obtained. Thus, by finally heating the patterns at high temperature to imidate the polyamic acid, a patterned coating film comprising the polyimide resin can be obtained.

In more detail, in the case of using the photo-
10 sensitive imide resin precursor described above, when the heating temperature after light-exposure is relatively low as about 140°C, the exposed portions are dissolved in a developer to form a positive-type image, while when the heating temperature after light-exposure is relative high as higher
15 than about 170°C, the non-exposed portions are dissolved in a developer to form a negative image, although the above-described condition may differ a little according to the kind of the photosensitive agent used.

In this case, as the developer described above, an
20 aqueous solution of an organic alkali such as tetramethylammonium hydroxide, etc., or an aqueous solution of an inorganic alkali such as sodium hydroxide, potassium hydroxide, etc., is used. The alkali concentration is usually in the range of from 2 to 5% by weight. To the aqueous alkali
25 solution may be added a lower aliphatic alcohol such as methanol, ethanol, n-propanol, iso-propanol, etc. The amount





of the alcohol added is usually 50% by weight or lower. Also, the developing temperature is usually in the range of from 25 to 50°C.

5 In the case of using the photosensitive polyimide resin precursor for use in the present invention, when the heating temperature after light-exposure is relatively low as about 140°C, in the non-exposed portions, a hydrogen bond is formed between the imino group hydrogen at the 1-position of the dihydropyridine derivative and the carboxy group of the
10 polyamic acid to decrease the hydrophilic property of the polyimide resin and the diffusion speed of the coated layer into the developer, which results in lowering the dissolution speed of the coated layer into the developer, while in the exposed portions, the dihydropyridine derivative which is a
15 neutral compound is changed to a basic pyridine compound by the light-exposure, and the basic pyridine compound forms polyamic acid and a weak salt structure, which results in increasing the hydrophilic property of the coated layer to increase the dissolution speed of the coated layer into the developer. As
20 described above, since, in this case, the dissolution speed of the exposed portions in the developer is larger than that of the non-exposed portions, the coating film after light-exposure, heating after light-exposure, and developing gives a positive-type image.

25 On the other hand, in the case of using the photosensitive polyimide resin precursor used in the present





invention, when the heating temperature after light-exposure is relatively high as higher than 170°C, in the non-exposed portions, the dissolution speed of the coated layer in the developer is lowered as the case that the heating temperature after light-exposure is relatively low as about 140°C, while in the exposed portions, the dihydropyridinē derivative described above is changed to a basic pyridine compound by the light-exposure, the basic pyridine compound accelerates the polyimidation of polyamic acid to lower the dissolution speed of the coating film in the developer and at the same time, the pyridine compound itself is further changed to an insoluble cyclic compound by heating after light-exposure as well as accelerates the polyimidation of polyamic acid, which results in more lowering the solubility of the coating film at the exposed portions in the developer as compared with the non-exposed portions. As described above, when the heating temperature after light-exposure is relatively high as higher than about 170°C, since the dissolution speed of the exposed portions in the developer is greatly lower than that of the non-exposed portions, the coating film after light-exposure, heating after light-exposure, and developing gives a negative image.

According to the present invention, by coating a solution of the photosensitive polyimide resin precursor as described above on a long metal foil substrate followed by heat-drying to form a coating film of the precursor, light-



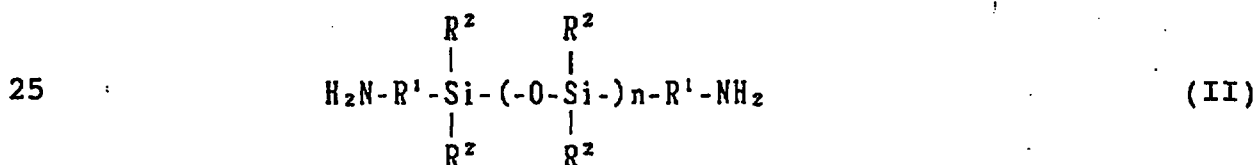


exposing the coating film to a definite pattern by irradiating with ultraviolet rays through a mask, heating the film after light-exposure, developing to form, preferably, a negative image having the definite pattern, and then heat-curing the negative image to cause an imidation reaction to form an insulating layer comprising the polyimide resin, the circuit substrate of the present invention can be obtained.

For forming the polyimide resin by heating the polyimide resin precursor as described above, it is preferred to heat the coating film thereof for several hours at a temperature of from about 350 to 400°C in vacuo or in an inert gas atmosphere.

Thereafter, by forming each definite circuit comprising a conductive layer having a definite pattern on the insulating layer by a conventional method and also forming necessary terminals, and then chemically cutting the long metal foil substrate into a desired form, the circuit-formed suspension substrate of the present invention can be obtained.

In the present invention, for improving the adhesive property of the polyimide resin obtained to the substrate, if necessary, an amino group-containing bifunctional polysiloxane may be used as a part of the diamine components. Examples of such an amino group-containing polysiloxane are polysiloxanes represented by following formula (II);





wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100.

5 Such an amino group-containing bifunctional polysiloxane is used in the range of 10 mol% or less of the diamine component.

In particular, in the formula (II) described above, R^1 is preferably an alkylene group having from 1 to 7 carbon atoms and examples thereof are methylene, ethylene, propylene, 10 butylene, and hexylene. R^2 is preferably an alkyl group having from 1 to 7 carbon atoms, and examples thereof are methyl, ethyl, propyl, butyl, and hexyl. Also, n is preferably an integer of from 1 to 40.

15 Bis(aminopropyl)tetramethyldisiloxane is preferably used as the amino group-containing bifunctional polysiloxane.

The circuit-formed suspension substrate of the present invention can be obtained as follows. After producing the circuit substrate as described above, by forming each pattern circuit comprising a conductive layer on the insulating layer 20 comprising the polyimide resin according to a conventional method of a patterning technique and also forming necessary terminals, and then chemically cutting the insulating layer into a desired form, each circuit-formed suspension substrate can be obtained.

25 As described above, since according to the present invention, the circuit-formed suspension substrate of the





present invention is obtained by applying a necessary work to the circuit substrate having the insulating layer comprising the polyimide resin having a high elongation as described above, breakage does not occur on the polyimide resin even by
5 severe bending processing, and hence an inferior performance does not occur.

Furthermore, according to the present invention, since a precise patterning work can be applied at a high sensitivity and a high contrast, capacity increasing and small-sizing of
10 the circuit-formed suspension substrate are possible.

The circuit-formed suspension substrate of the present invention and the production thereof are explained in detail by referring to the accompanying drawings.

Fig. 1 is a slant view showing an example of a circuit-
15 formed suspension substrate 1 of the present invention. As shown in Fig. 1, the circuit-formed suspension substrate 1 has an insulating layer (not shown) comprising the polyimide resin on a stainless steel foil substrate 2 and a definite pattern circuit comprising a conductive layer 3 is formed thereon as a
20 thin layer. At the tip portion of the substrate is formed a gimbal 4 in a body by forming cuts in the substrate and a slider (not shown) having a magnetic head is fixed onto it. At both end portions of the substrate are formed necessary terminals 5 and 6, respectively. Fig. 1 shows the state that
25 a cover layer for protecting the surface of the substrate is released.





Fig. 2 is a cross-sectional view taken along line A-A in Fig. 1. The circuit-formed suspension substrate has an insulating layer 7 comprising the polyimide resin on a stainless steel foil substrate 2 and a definite pattern circuit comprising a copper conductive layer 3 is formed thereon as a thin layer via a chromium thin layer 23. The conductive layer is protected with a coating comprising a nickel thin layer 28 and further terminals 5 each are formed thereon. The whole surface excluding the terminals are protected with a coating film 8.

Fig. 3 is a cross-sectional view taken along line B-B in Fig. 1. The circuit-formed suspension substrate has an insulating layer 7 comprising the polyimide resin on the stainless steel foil substrate 2 and a definite pattern circuit comprising the copper conductor layer 3 is formed thereon via a chromium thin layer 23. The conductive layer is protected with a coating comprising a nickel thin layer 28 and further protected by a coating film 8.

As the long stainless steel foil substrate, the substrate having the thickness in the range of usually from 10 to 60 μm , and preferably from 15 to 30 μm , from the view point of the vibration characteristics, and the width in the range of from 50 to 500 mm, and preferably from 125 to 300 mm, is used. However, the long stainless steel foil substrate used in the present invention is not limited to them.





Fig. 4 and Fig. 5 show an embodiment of the production steps of the circuit substrate of the present invention, and Fig. 6 to Fig. 16 show an embodiment of the production steps of the circuit-formed suspension substrate of the present invention.

First, as shown in Fig. 4, a solution of the photosensitive polyimide resin precursor is coated on the entire surface of the stainless steel foil substrate as described above such that the thickness of the resin layer obtained is from 2 to 20 μm , and preferably from 5 to 10 μm , and the coating layer is heated at a temperature of from 60 to 150°C, and preferably from 80 to 120°C, to form a coating 21 of the photosensitive polyimide resin precursor.

The coating of the photosensitive polyimide resin precursor is irradiated with ultraviolet rays via a appropriate mask, whereby the coating is light-exposed to an definite pattern. In this case, the integrated light-exposure amount is in the range of usually from 100 to 1,000 mJ/cm^2 , and preferably from 200 to 700 mJ/cm^2 . The light-exposure wavelength is in the range of usually from 300 to 450 nm, and preferably from 350 to 420 nm. After the light exposure, the coating is heated (heating after light-exposure) at a temperature of from 80 to 200°C, and preferably from 120 to 180°C for from about 2 to 10 minutes, and then subjected to a developing treatment. In the present invention, it is preferred to obtain negative images. The patterned coating of





the polyimide resin precursor thus obtained is heated at high temperature to form a polyimide resin, whereby a patterned insulating layer 22 comprising the polyimide resin is formed on the stainless steel foil substrate 2 as shown in Fig. 5 to provide the circuit substrate of the present invention.

As shown in Fig. 6, a chromium thin layer 23 and a copper thin layer 24 are continuously and successively formed on the entire surface of the stainless steel foil substrate 2 having the patterned insulating layer 22 of the polyimide resin by sputtering. The existence of the chromium thin layer 23 is useful for closely adhering the copper thin layer 24 onto the insulating layer 22 comprising the polyimide resin. In this case, the thickness of the chromium thin layer is in the range of preferably from 100 to 800 Å, and the thickness of the copper thin layer is in the range of preferably from 500 to 2,000 Å. Also, the surface resistance of the copper thin layer thus obtained is usually 0.6 Ω/□ or less.

Thereafter, as shown in Fig. 7, electrolytic copper plating having a thickness of from about 2 to 15 μm is applied to the copper thin layer 24 to form a conductive layer 25 comprising copper. In Fig. 7, the chromium thin layer is not shown.

Then, as shown in Fig. 8 and Fig. 9, after carrying out a light-exposure and a developing treatment by a patterning technique using a liquid photoresist 26 or a dry film laminate, the copper conductive layer 25 at the non-pattern portions are





removed by etching, whereby a definite conductive pattern 27 comprising the copper is formed on the insulating layer 22 comprising the polyimide resin. In this case, etching of the copper thin layer is preferably carried out by alkali etching.

5 After removing by etching the copper conductive layer of the non-pattern portions, the chromium thin layer 23 is further removed by etching and a definite conductive pattern 27 is obtained on the insulating layer 22 comprising the polyimide resin as shown in Table 10. For etching the chromium thin
10 layer 23, for example, a potassium ferricyanide etching solution, a potassium permanganate etching solution, or a sodium metasilicate etching solution is used.

 After removing the unnecessary chromium thin layer on the substrate, electroless nickel plating is applied to form a
15 hard nickel thin layer 28 on the surface of the copper conductive layer 27 and the surface of the stainless steel thin substrate 2, whereby the surface of the copper conductive layer is protected. Accordingly, the thickness of nickel plating may be in such a degree that the copper conductive layer as the
20 lower layer does not expose, and is in the range of usually from 0.05 to 0.1 μm .

 Thereafter, the conductive pattern 27 of the wiring portions are protected by coating using the photosensitive polyimide resin precursor, and also terminal is formed at each
25 of the necessary terminal-forming portions. The surface is similarly protected by coating leaving the portion to form a





cover layer. In Fig. 12 to Fig. 16, the left side of the substrate shows the formation of the wiring portion and the right side thereof shows the formation of the terminal portion.

That is, as shown in Fig. 12, in the wiring portion,
5 the conductive pattern 27 is coated with the polyimide resin 29. In the terminal-forming portion, the terminal-forming portion is left by patterning and also leaving a lead portion 30 for forming the terminal by electrolytic plating. Coating, light-exposure, heating after light-exposure, development, and
10 heat-curing (imidation) are carried out using the foregoing photosensitive polyimide resin precursor in the same manner as above to coat with the polyimide resin, whereby a coated layer 31 is formed.

As shown in Fig. 13, in the terminal-forming portion,
15 the electroless nickel plated thin layer 28 (see Fig. 11) which protects the surface of the conductor pattern 27 is released and at the same time, the electroless nickel plated thin layer 28 on the stainless steel foil substrate 2 is also released. After coating the stainless steel foil substrate, the conductor
20 pattern 27, and the polyimide resin coating film 31 with a photoresist leaving the terminal-forming portion by a method of using a photoresist according to a conventional method, electrolytic nickel plating 32 and electrolytic gold plating are successively applied to the terminal-forming portion to
25 form a terminal 34. In this case, the thickness of electrolytic nickel plating and the thickness of electrolytic





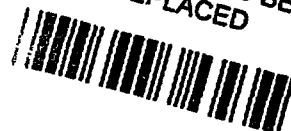
gold plating both are usually from about 1 to 5 μ m. Thereafter, the photoresist is removed.

As shown in Fig. 14, in the conductor pattern 27 having formed thereon the terminal 34, the lead portion 30 (see Fig. 12) which is used for electrolytic plating is removed by chemical etching. The removal of copper and chromium at the lead portion may be performed in the same method as described above.

After removing the lead portion, for cutting the stainless steel foil substrate 2 by chemical etching, by carrying out a light exposure and a development using a photoresist 35 or a dry film laminate according to a conventional method, a desired pattern is formed on the stainless steel foil substrate 2 as shown in Fig. 15. The stainless steel foil substrate is then cut into a desired form by etching. In this case, as the etching solution, an aqueous solution of ferric chloride, cupric chloride, etc., is used.

After the etching treatment, by washing with pure water and drying, the circuit-formed suspension substrate 1 of the present invention can be obtained. That is, the circuit-formed suspension substrate has the insulating layer 22 comprising the polyimide resin on the stainless steel foil substrate 2 and has the conductor pattern 27 comprising the thin layer of the conductive layer on the insulating layer, that is, the pattern circuit, and the entire surface thereof is protected by coating





with the coating layer 31 comprising the polyimide resin leaving the terminal 34.

As described above, the circuit substrate of the present invention has the polyimide resin layer obtained by the reaction of two kinds of the aromatic diamines at a definite proportion and 3,4,3',4'-biphenyltetracarboxylic acid dianhydride as the insulating layer on the metal foil substrate, and since the polyimide resin has a coefficient of thermal linear expansion close to that of the metal foil, breakage does not occur on the resin layer, the resin layer does not separate, and warping does not occur.

Accordingly, in the circuit-formed suspension substrate of the present invention, since breakage does not occur on the resin layer, the resin layer does not separate, warping does not occur, and an inferior performance does not occur.

The present invention is described in more detail by referring to the following examples, but it should be understood that the invention is not construed as being limited thereto.

20

Example 1

In 19.72 kg of dimethylacetamide were dissolved 0.386 kg (3.57 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.081 kg (0.33 mols) of bis(aminopropyl)tetramethylsiloxane (the sum of the diamine components: 6.5 mols), and 1.912 kg (6.5 mols) of 3,4,4',4'-biphenyltetracarboxylic acid dianhydride (diphthalic

25





acid dianhydride), and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped, and the solution was allowed
5 to stand to cool it to room temperature.

By adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide resin precursor was prepared.

10 After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin
15 precursor. The coating film was irradiated by ultraviolet rays via a mask at a light-exposure amount of 700 mJ/cm^2 and after heating the film at 160°C for 3 minutes, the coating film was subjected to a developing treatment to form negative-type images. By further heating the coating film having the
20 negative-type images at 400°C in a vacuum of 0.01 torr, a patterned insulating layer (thickness 6 μm) comprising the polyimide resin was formed to obtain a circuit substrate.

The coefficient of thermal linear expansion of the polyimide resin film was 16.5 ppm. Also, in the case of a
25 general SUS 304 stainless steel foil, the coefficient of thermal linea expansion was 17 ppm. In this case, the





coefficient of thermal linear expansion was measured about a sample having a width of 2 mm, a thickness of 6 μm , and a length of 30 mm by a TMA method (thermal mechanical analysis method) at a temperature-raising speed of 10°C/minute and a
5 load of 5 g.

A chromium thin layer having a thickness of 500 Å and a copper thin layer having a thickness of 1,000 Å were formed on the insulating layer comprising the polyimide resin of the circuit substrate by continuous sputtering treatments. The
10 surface resistance of the copper thin layer was from 0.3 to 0.4 $\Omega/\square$.

After adhering a lightly pressure-sensitive adhesive sheet to the back surface of the stainless steel substrate as a mask, sulfuric acid electrolytic plating was applied to the
15 entire surface of the copper thin layer to form a conductor layer comprising copper plating having a thickness of 10 μm .

After laminating a commercially available dry film laminate on the conductor layer at 110°C according to an ordinary method, the laminate layer was light-exposed at a
20 light exposure amount of 80 mJ/cm^2 , and developed. The non-patterned portions of the copper conductive layer were removed by alkali etching, whereby the conductive layer was patterned leaving the wiring portion and the terminal-forming portion. The resist was then removed.





The stainless steel foil thus treated was immersed in an aqueous solution of a mixture of potassium ferricyanide and sodium hydroxide to remove the unnecessary chromium thin layer.

5 An ordinary electroless nickel plating was applied to the stainless steel substrate to form a nickel thin layer having a thickness of about 0.5 μm on the entire surface of the stainless steel foil including the conductive layer and the insulating layer.

10 As described above, a desired coating film was formed on the wiring portion and the terminal-forming portion of the conductive layer on the stainless steel foil using the photosensitive polyimide resin precursor in the same manner as above.

15 The substrate was immersed in a solution of a nitric acid releasing agent at room temperature to remove the electroless plated thin layer on the terminal-forming portion and the stainless steel foil.

20 After coating with an ordinary photoresist leaving the terminal-forming portion according to a conventional method, electrolytic nickel plating and electrolytic gold plating were successively applied to the foregoing terminal-forming portion to form plating layers each having a thickness of 1 μm , whereby a terminal was formed. The resist was then released.

25 After the plating treatments, for removing the lead portion used for plating from the conductive layer, copper





alkali etching and chromium etching were carried out in the same manner as above.

After removing the lead portion for plating from the conductive layer, for cutting the stainless steel foil substrate into a desired form, after forming each necessary pattern on the stainless steel foil by carrying out a light exposure and a development using a photoresist or a dry film laminate according to a conventional method, the stainless steel foil substrate was immersed in an etching solution of ferric chloride at 45°C to cut the substrate into each desired form. After sufficiently washing with pure water, the cut substrate was dried to obtain each cut circuit-formed suspension substrate.

In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.

Example 2

In 19.72 kg of N-methyl-2-pyrrolidone were dissolved 0.386 kg (3.57 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.081





kg (0.33 mol) of bis(aminopropyl)tetramethyldisiloxane (the sum of the diamine components: 6.5 mols), and 1.912 kg (6.5 mols) of biphenyltetracarboxylic acid dianhydride (diphthalic acid dianhydride), and the solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped, and the solution was allowed to stand to cool it to room temperature. By adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide resin precursor was prepared.

After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating film was further heated at 400°C under a vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 16.5 ppm.



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A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.

Example 3

In 1.912 kg (6.5 mols) of N-methyl-2-pyrrolidone were dissolved 0.421 kg (3.90 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl (the sum total of the diamine components 6.5 mols), and 1.912 kg (6.5 mols) of 3,4,4',4'-biphenyltetracarboxylic acid dianhydride, and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped and the solution was allowed to stand to cool it to room temperature. After adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide precursor was prepared.



After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating film was further heated at 400°C under a vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 16.0 ppm.

A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.





Example 4

In 19.72 kg of dimethylacetamide were dissolved 0.421 kg (3.90 mols) of p-phenylenediamine, 0.624 kg (1.95 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.161 kg (9.65 mols) of bis(aminopropyl)tetramethylsiloxane (the sum of the diamine components 6.5 mols), and 1.012 kg (6.5 mols) of 3,4,3',4'-biphenyltetracarboxylic acid dianhydride (diphthalic acid dianhydride), and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped and the solution was allowed to stand to cool it to room temperature. After adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide precursor was prepared.

After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating layer was further heated at 400°C under a





vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 17.5 ppm.

5 A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property
10 between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not
15 occur.

While the invention has been described in detail and with reference to specific embodiments thereof, it will be apparent to one skilled in the art that various changes and modifications can be made therein without departing from the
20 spirit and scope thereof.





WHAT IS CLAIMED IS:

1. A circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein said polyimide resin is a polyimide resin obtained by the reaction of

5 (A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

2. A circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein said polyimide resin is a polyimide resin obtained by reacting, in the
5 presence of a photosensitive agent, a polyimide precursor obtained from

(A) aromatic diamines comprising

(a) p-phenylene diamine and

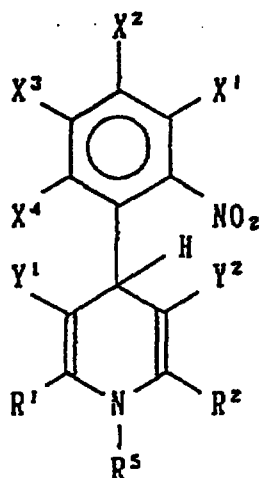
(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

10 and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

3. The circuit substrate of claim 2, wherein the photosensitive agent is represented by following formula (I);





(I)

wherein X^1 , X^2 , X^3 , and X^4 each independently represent a
 5 hydrogen atom, a fluorine atom, a nitro group, a methoxy group,
 an amino group, a dialkylamino group, a cyano group, or a
 fluorinated alkyl group; Y^1 represents a cyano group or a group
 represented by a formula $-COR^3$; Y^2 represents a cyano group or
 a group represented by a formula $-COR^4$ (wherein R^3 and R^4 each
 10 independently represent an alkyl group having from 1 to 4
 carbon atoms, an alkoxy group, an anilino group, a toluidino
 group, a benzyloxy group, an amino group, or a dialkylamino
 group); R^1 , R^2 , and R^3 each independently represent a hydrogen
 atom or an alkyl group having from 1 to 3 carbon atoms; and
 15 said R^1 and R^3 and said R^2 and R^4 each can form a ring capable
 of forming a 5-membered ring, a 6-membered ring, or a
 heterocyclic ring each containing a keto group.

4. The circuit substrate of claim 2, wherein the
 photosensitive agent is at least one dihydropyridine derivative





selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl — 2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

5. A method of producing a circuit substrate having an insulating layer comprising a polyimide resin by forming a coating film of a photosensitive polyimide resin precursor on a metal foil substrate, light-exposing, heating after the light-exposure, developing, and then imidating the precursor by heating, wherein said photosensitive polyimide resin precursor is obtained by compounding polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

10 (a) p-phenylene diamine and

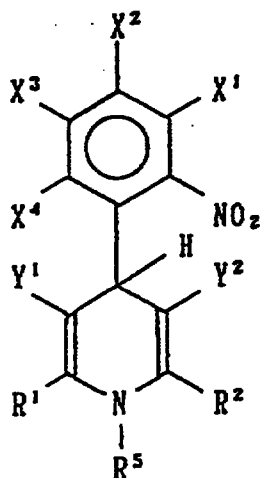
(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride with a photosensitive agent.

6. The method of producing a circuit substrate of claim 5, wherein the photosensitive agent is represented by following formula (I);





(I)

5 wherein X^1 , X^2 , X^3 , and X^4 each independently represent a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y^1 represents a cyano group or a group represented by a formula $-COR^3$; Y^2 represents a cyano group or
 10 a group represented by a formula $-COR^4$ (wherein R^3 and R^4 each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R^1 , R^2 , and R^3 each independently represents a hydrogen
 15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R^1 and R^3 and said R^2 and R^4 each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.

7. The method of producing a circuit substrate of claim 5, wherein the photosensitive agent is at least one





5 dihydropyridine derivative selected from the group consisting
of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-
dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-
dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-
dimethyl-1-methyl-4-hydropyridine.

8. A circuit-formed suspension substrate comprising a
metal foil substrate, an insulating layer comprising a
polyimide resin formed on the metal foil substrate, and a
pattern circuit comprising a conductive layer formed on the
5 insulating layer, wherein said polyimide resin is a polyimide
resin obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylenediamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

10 and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

9. A circuit-formed suspension substrate comprising a
metal foil substrate, an insulating layer comprising a
polyimide resin formed on the metal foil substrate, and a
pattern circuit comprising a conductive layer formed on the
5 insulating layer, wherein said polyimide resin is a polyimide
resin obtained by reacting, in the presence of a photosensitive
agent, a polyimide resin precursor obtained from

(A) aromatic diamines comprising

(a) p-phenylene diamine and

10 (b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

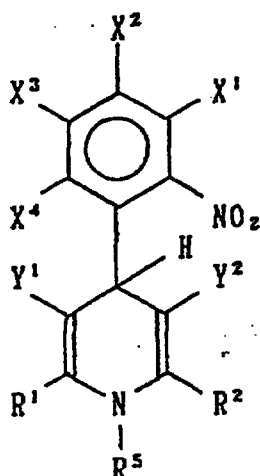




and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

10. The circuit-formed suspension substrate of claim 9, wherein the photosensitive agent is represented by following formula (I);



(I)

- 5 wherein X¹, X², X³, and X⁴ each independently represents a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y¹ represents a cyano group or a group represented by a formula -COR³; Y² represents a cyano group or
- 10 a group represented by a formula -COR⁴ (wherein R³ and R⁴ each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R¹, R², and R³ each independently represent a hydrogen
- 15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R¹ and R³ and said R² and R⁴ each can form a ring capable





of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.

11. The circuit-formed suspension substrate of claim 9, wherein the photosensitive agent is at least one dihydropyridine derivative selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

12. A method of producing a circuit-formed suspension substrate by forming a coating film comprising a photosensitive polyimide resin precursor on a metal foil substrate, light-exposing, heating after the light-exposure, developing, imidating the precursor by heating to form a circuit substrate having an insulating layer comprising a polyimide resin, and then forming a pattern circuit comprising a conductive layer on the insulating layer, wherein said photosensitive polyimide resin precursor is obtained by compounding a polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

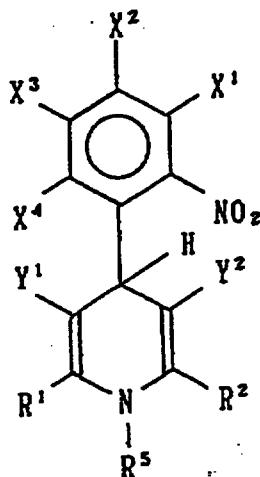
and

15 (B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride with a photosensitive agent.





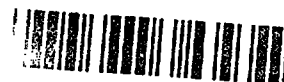
13. The method of producing a circuit-formed suspension substrate of claim 12, wherein the photosensitive agent is represented by following formula (I);



(I)

5 wherein X¹, X², X³, and X⁴ each independently represents a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y¹ represents a cyano group or a group represented by a formula -COR³; Y² represents a cyano group or
10 a group represented by a formula -COR⁴ (wherein R³ and R⁴ each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R¹, R², and R³ each independently represent a hydrogen
15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R¹ and R³ and said R² and R⁴ each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.





14. The method of producing a circuit-formed suspension substrate of claim 12, wherein the photosensitive agent is at least one dihydropyridine derivative selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-
5 2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

15. The circuit substrate of claim 1, wherein a mol ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

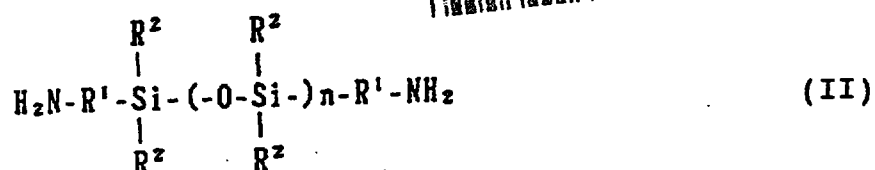
16. The circuit substrate of claim 2, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

17. The circuit-formed suspension substrate of claim 8, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

18. The circuit-formed suspension substrate of claim 9, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

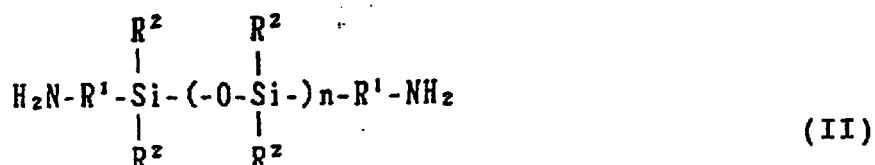
19. The circuit substrate of claim 15, wherein a polysiloxane represented by following formula (II);





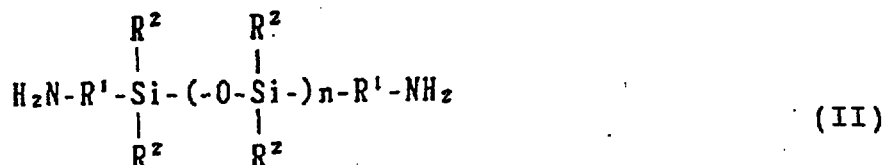
wherein R^1 represents an alkylene group having from 1 to 18
5 carbon atoms; R^2 represents an alkyl group having from 1 to 18
carbon atoms; and n represents an integer of from 1 to 100,
is used as a part of the aromatic diamines (A) in an amount of
10 mol% or less per mole of the components (A).

20. The circuit substrate of claim 16, wherein a
polysiloxane represented by following formula (II);



wherein R^1 represents an alkylene group having from 1 to 18
5 carbon atoms; R^2 represents an alkyl group having from 1 to 18
carbon atoms; and n represents an integer of from 1 to 100,
is used as a part of the aromatic diamines (A) in an amount of
10 mol% or less per mole of the components (A).

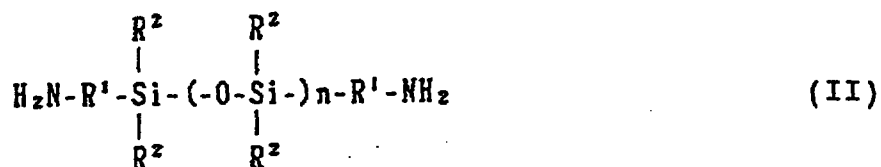
21. The circuit-formed suspension substrate of claim
17, wherein a polysiloxane represented by following formula
(II);





- 5 wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).

22. The circuit-formed suspension substrate of claim 18, wherein a polysiloxane represented by following formula (II);



- 5 wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).





ABSTRACT OF THE DISCLOSURE

A circuit substrate having an insulating layer comprising a polyimide resin on a metal foil substrate, wherein the polyimide resin is a polyimide resin obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl.

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

The circuit-formed substrate has a desired circuit comprising a conductive layer on the circuit substrate.

The polyimide resin has a coefficient of thermal linear expansion close to that of the metal foil, and hence breakage does not occur on the resin layer, the resin layer does not separate, and warping does not occur.

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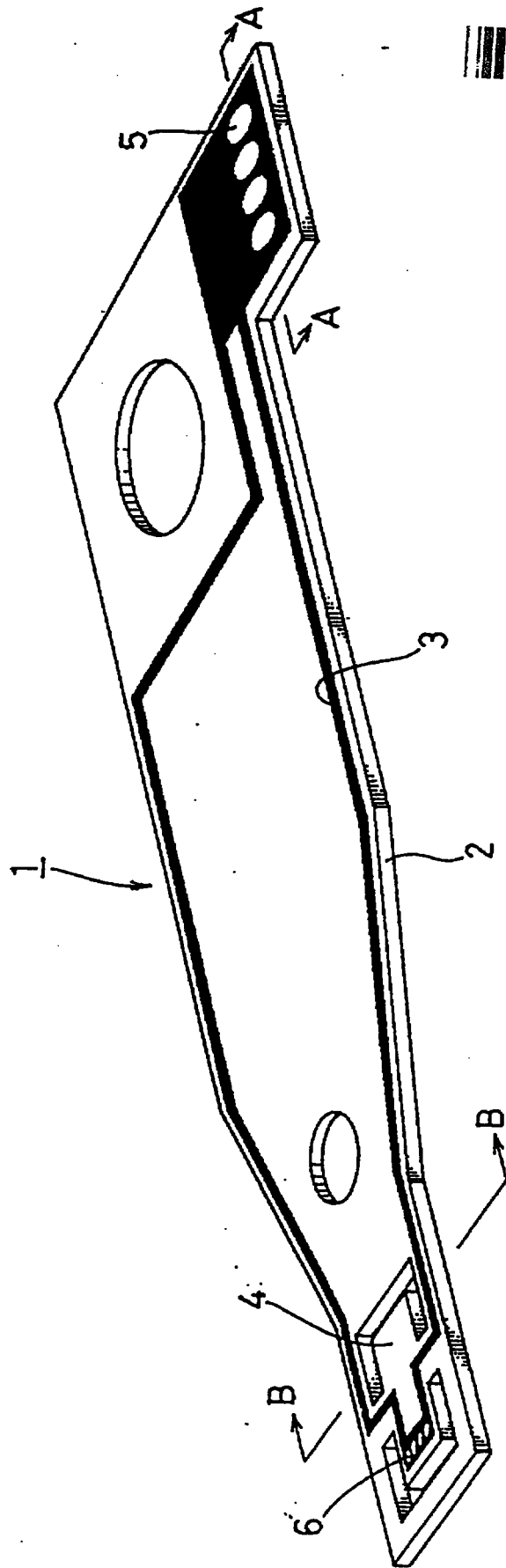


Fig. 1

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Fig. 2

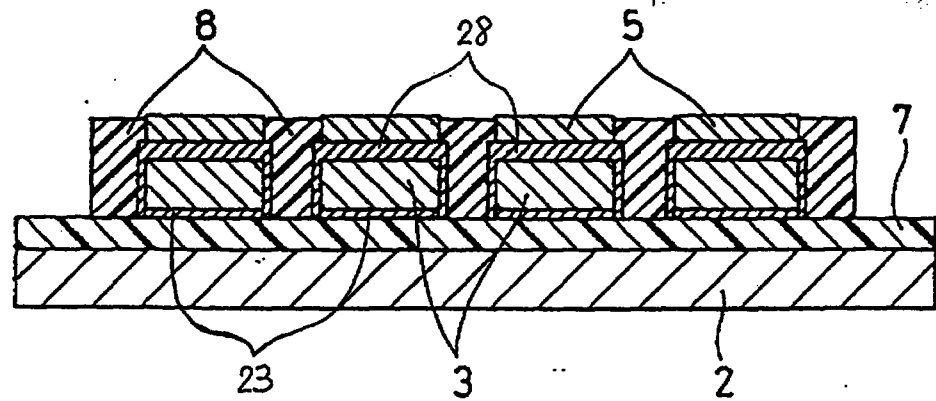


Fig. 3

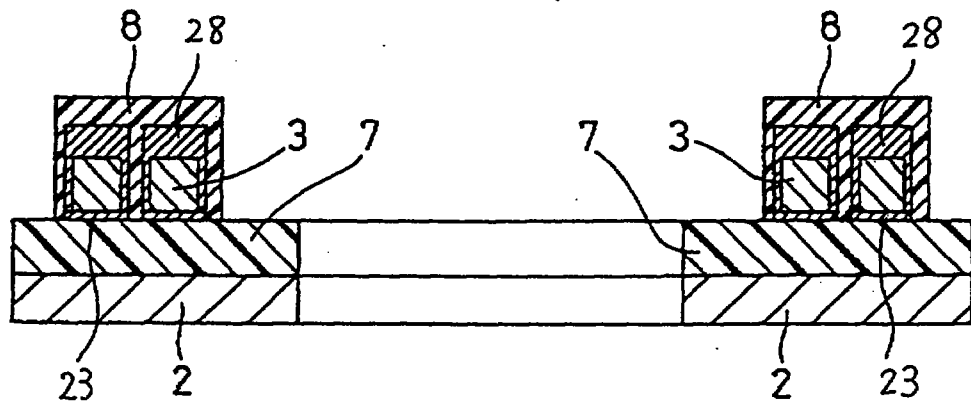
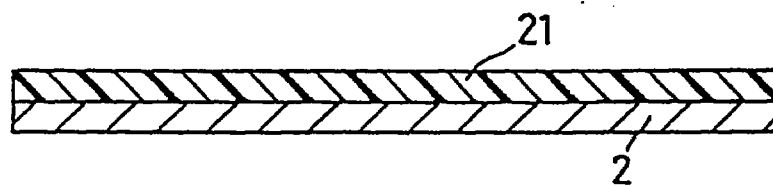


Fig. 4



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Fig. 5

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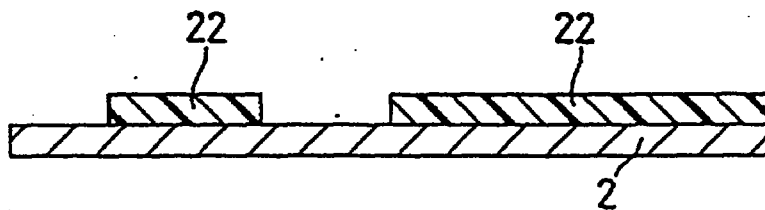


Fig. 6

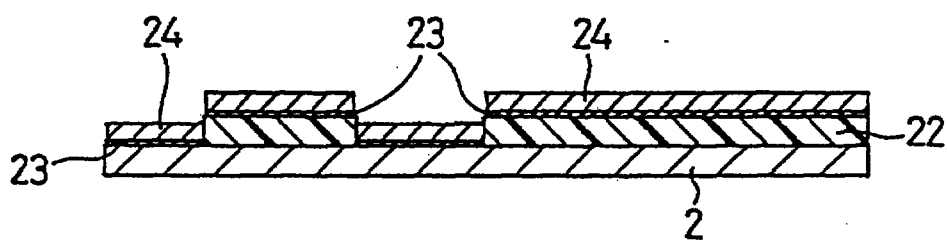


Fig. 7

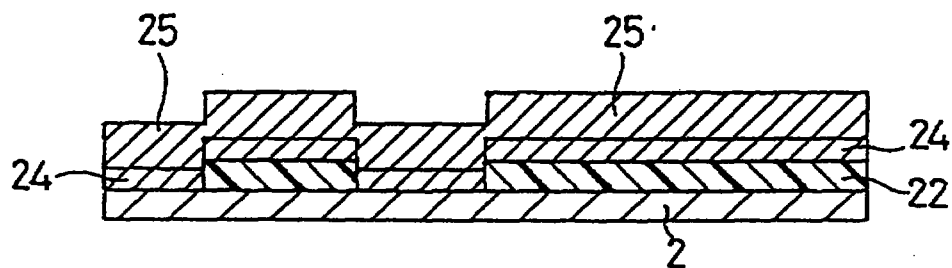
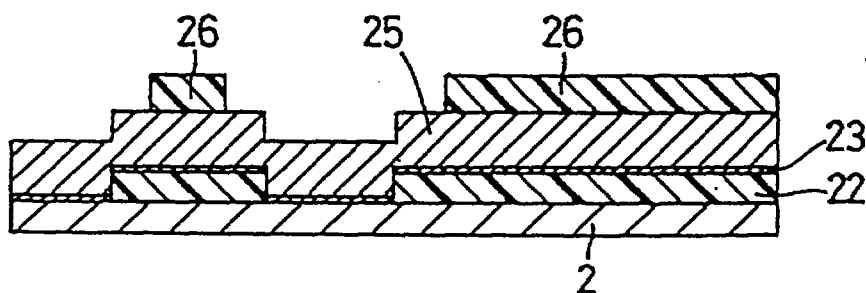


Fig. 8



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Fig. 9

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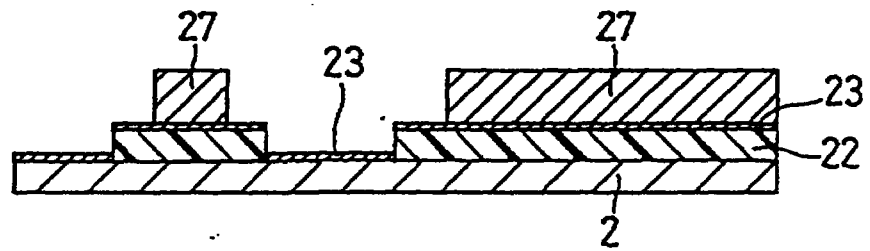


Fig. 10

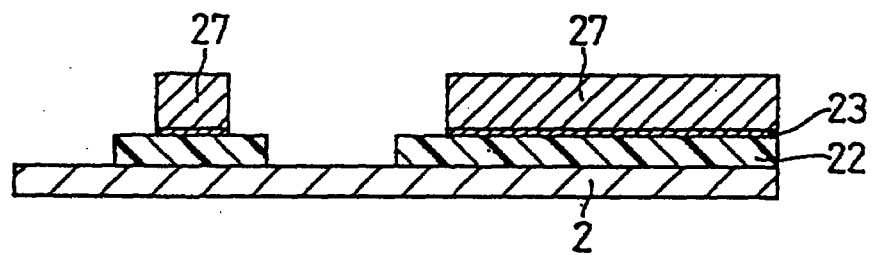
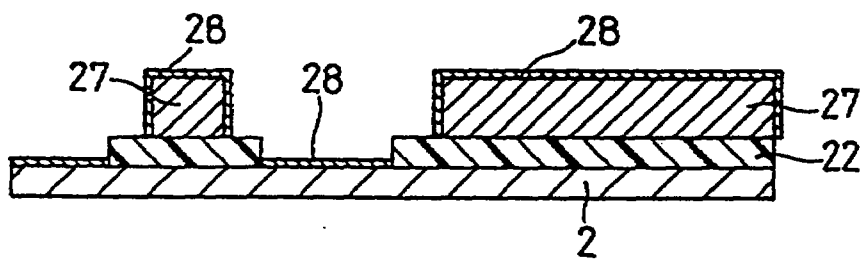


Fig. 11



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Fig. 12

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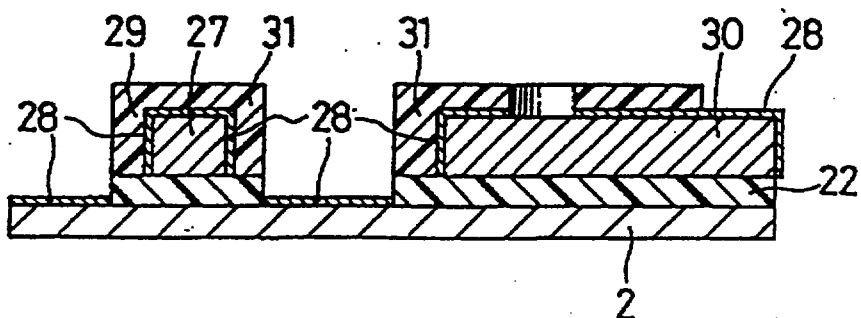


Fig. 13

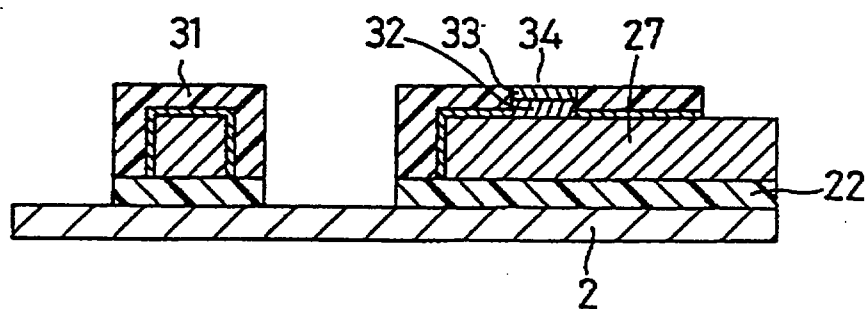
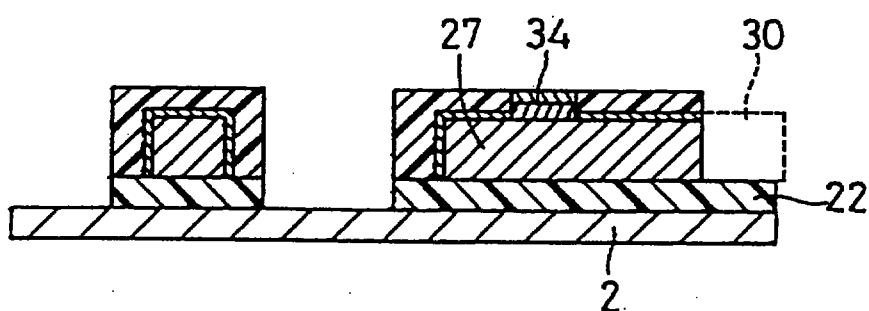


Fig. 14



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Fig. 15

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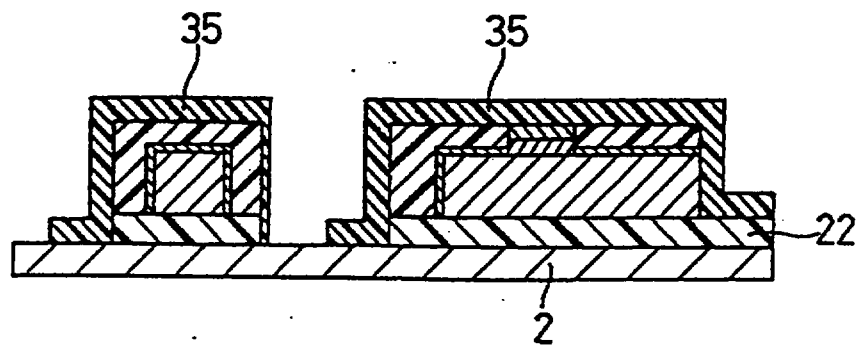
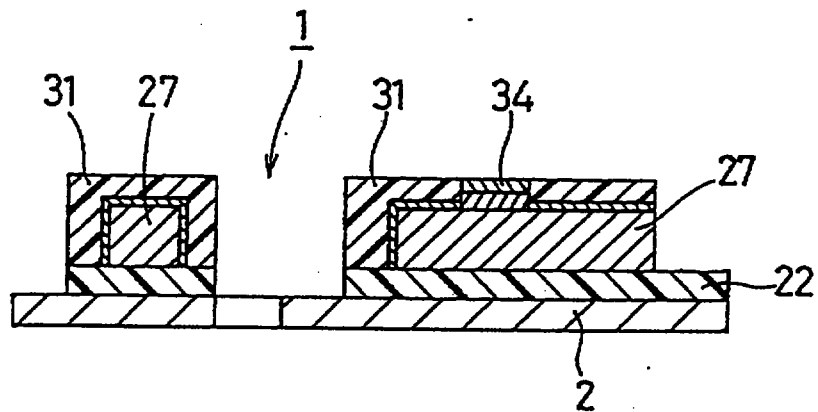


Fig. 16



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DATE OF RECEIPT		26 MAY 1997

**CIRCUIT SUBSTRATE, CIRCUIT-FORMED SUSPENSION
SUBSTRATE, AND PRODUCTION METHOD THEREOF**

FIELD OF THE INVENTION

The present invention relates to a circuit substrate,
a circuit-formed suspension substrate, and production methods
of them. More specifically, the present invention relates a
5 circuit substrate having an insulating layer comprising a
polyimide resin on a metal foil substrate, a circuit-formed
suspension substrate having formed on the circuit substrate a
pattern circuit comprising a conductive layer, and production
methods of them.

10 In a magnetic disk device such as a hard disk device
which is used as an external storage device for a computer,
etc., for performing magnetic recording or regeneration, it is
necessary to relatively run the above-described magnetic disk
and a magnetic head, elastically push the magnetic head to the
15 magnetic disk against to an air stream formed thereby, and keep
a definite fine interval between the magnetic head and the
magnetic disk. A magnetic head supporting means for
elastically pushing the magnetic head to the magnetic disk
against the air stream as described above is a suspension. The
20 present invention relates to a circuit substrate which can be
suitably used for producing such a circuit-formed suspension
device, a circuit-formed suspension substrate having formed on
such a circuit substrate a circuit comprising a conductive

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layer by a patterning technique, and the production methods of them.

BACKGROUND OF THE INVENTION

Recently, a circuit substrate comprising a metal foil
5 having formed thereon an insulating layer comprising a
polyimide resin has been used as a thin-film multilayer circuit
substrate for the purposes of high-density packaging of
semiconductors and a high-speed signal treatment. However, in
such a conventional circuit substrate, since the polyimide
10 resin has a large hygroscopic property, the circuit substrate
is liable to cause a dimensional change and warping by the
change of the humidity in the environmental atmosphere.

On the other hand, in computers and storage devices
which are peripheral equipments for computers, in addition to
15 the improvement of the capacity, small-sizing and a low cost
have been required and with such requirements for a background,
in particular, the technique of hard disk drives has been
greatly advanced. Also, in the magnetic head, recently the
developments of a thin-film magnetic head (TFH) wherein the
20 coil portion is made of a thin film and further a thin film-
magnetic resistance composite head (MR) which serves reading
and writing and has a greatly large storage capacity have been
hurried to a conventional metal in gap (MIG).

However, by a conventional technique of constituting
25 desired wiring by laying a conductive wire on a suspension
substrate, the conductive wire gives influences on the elastic

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modulus of the suspension to cause the fluctuation of the pushing force of the suspension and as the case may be, by the contact with the magnetic disk, the durability of the magnetic disk device is sometimes lowered.

5 Therefore, recently, a suspension formed by directly forming an electric circuit on a suspension substrate for mounting a magnetic head has been practically used. However, according to the conventional circuit substrate using a polyimide resin as an insulating layer, in a suspension finally
10 obtained, due to that the polyimide resin has a coefficient of thermal linear expansion larger than that of a metal substrate, a dimensional change and warping occur on the circuit substrate, and the inferior performance sometimes occurs.

 Further, the conventional polyimide resins are poor in
15 adhesion of polyimide resins each other. For example, in the production of a suspension, there is a problem that it is difficult to form a cover layer.

SUMMARY OF THE INVENTION

 The present invention has been made to overcome the
20 above-described problems in the conventional circuit substrate comprising a metal foil having formed thereon an insulating layer comprising a polyimide resin and in the circuit-formed suspension substrate prepared by using the circuit substrate.

 Accordingly, one object of the present invention is to
15 provide a circuit substrate wherein a coefficient of thermal linear expansion of the polyimide resin is close to that of

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various metal foils, and hence breakage does not occur on the resin layer, the resin layer does not separate, and warping scarcely occur.

Another object of the present invention is to provide
5 a circuit-formed suspension substrate using the circuit substrate.

Further object of the present invention is to provide the production methods of them.

According to a first embodiment of the present
10 invention, there is provided a circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein the polyimide resin is a polyimide resin obtained by the reaction of

15 (A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminophenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

20 According to a second embodiment of the present invention, there is provided a method of producing a circuit substrate having an insulating layer comprising a polyimide resin by forming a coating film comprising a photosensitive polyimide resin precursor on a metal foil substrate, light-
25 exposing the coating film, heating the film after the light-exposure, developing, and heating the film to imidate the

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precursor, wherein the photosensitive polyimide resin precursor is obtained by compounding a polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

- 5 (a) p-phenylene diamine and
 (b) 2,2'-bis(trifluoromethyl)-4,4'-diaminophenyl
and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride
with a photosensitive agent.

10 According to the method described above, by light-exposing the coating film comprising the photosensitive polyimide resin precursor formed on the metal foil substrate in conformity with a definite pattern, heating the film after light-exposure, developing the film to form the definite
15 pattern comprising the above-described precursor, and finally heating the pattern-formed film at high temperature to form polyimide, the circuit substrate having the patterned insulating layer comprising the polyimide resin can be obtained.

20 According to a third embodiment of the present invention, there is provided a circuit-formed suspension substrate comprising a metal foil substrate, an insulating layer comprising a polyimide resin formed on the metal foil substrate, and a pattern circuit comprising a conductive layer
25 formed on the insulating layer, wherein the polyimide resin is a polyimide resin obtained by the reaction of the aromatic

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diamines and the tetracarboxylic acid dianhydrides described above.

Also, according to a fourth embodiment of the present invention, there is provided a method of producing a circuit-formed suspension substrate obtained by forming a pattern circuit comprising a conductor layer on the insulating layer comprising the polyimide resin of the circuit substrate described above, wherein the photosensitive polyimide resin precursor for forming the insulating layer of the circuit substrate is obtained by compounding the polyamic acid obtained by the reaction of the aromatic diamines and the tetracarboxylic acid dianhydrides described above with a photosensitive agent.

According to this method, by forming the above-described circuit substrate having the definite-patterned insulating layer comprising the polyimide resin and then forming a pattern-circuit comprising a conductive layer on the insulating layer, the circuit-formed suspension substrate is obtained.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a slant view showing an example of the circuit-formed suspension substrate of the present invention,

Fig. 2 is a cross-sectional view taken along line A-A of the circuit-formed suspension substrate shown in Fig. 1,

Fig. 3 is a cross-sectional view taken along line B-B of the circuit-formed suspension substrate shown in Fig. 1,

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Fig. 4, Fig. 5, Fig. 6, Fig. 7, Fig. 8, Fig. 9, Fig. 10, Fig. 11, Fig. 12, Fig. 13, Fig. 14, Fig. 15, and Fig. 16 are sectional views of main portions for showing the production steps of the circuit-formed suspension substrate of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

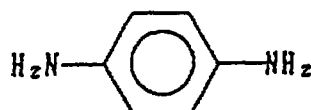
The present invention is described in detail below.

According to the present invention, in the circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, the polyimide resin is a polyimide resin obtained by the reaction of

(A) aromatic diamines comprising

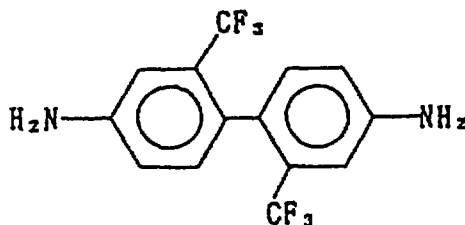
(a) p-phenylene diamine

15



and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

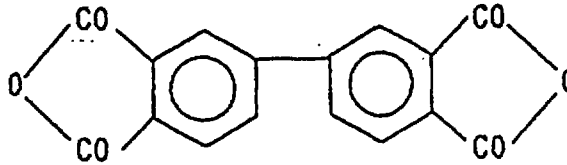


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(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride



In the present invention, there is no particular restriction on the metal foil substrate, but usually a stainless steel foil, a copper foil, an aluminum foil, a copper-beryllium foil, a phosphor bronze foil, a 42 alloy foil, etc., are used. Furthermore, according to the present invention, a long metal foil is preferably used as such a metal foil substrate. That is, each insulating layer comprising the polyimide resin is formed on the long metal foil substrate in such a manner of repeatedly applying a definite pattern, each desired pattern circuit comprising the conductive layer is formed on each patterned insulating layer, and finally, the long metal foil substrate is cut every each pattern circuit to provide each pattern-formed suspension substrate.

Thus, according to the present invention, the circuit substrate can be obtained by coating a solution of the photosensitive polyimide resin precursor on a long metal foil substrate such as a long stainless steel foil followed by drying to form a coating film, exposing the coating film to ultraviolet rays via a mask having a definite pattern, heating (heating after light exposure), developing, and then applying heat-curing (polyimidation of the polyamic acid) to form a

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definite pattern comprising the polyimide resin as the insulating layer.

The above-described photosensitive polyimide resin precursor is a liquid composition obtained by reacting the aromatic diamines and the tetracarboxylic acid dianhydrides described above at a substantially equimolar ratio in an appropriate organic solvent such as N-methyl-2-pyrrolidone, N,N-dimethyl acetamide, etc., to form polyamic acid, and compounding the polyamic acid with a photosensitive agent.

According to the present invention, in the aromatic diamines described above, the proportion of p-phenylene diamine is in the range of from 50 to 70 mol%, and preferably from 55 to 65 mol%, and the proportion of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl is in the range of from 50 to 30 mol%, and preferably from 45 to 35 mol%.

According to the present invention, by using such two kinds of the aromatic diamines and 3,3',4,4'-biphenyl-tetracarboxylic acid dianhydrides in such proportions, a polyimide resin having a low coefficient of thermal linear expansion can be obtained. The polyimide resin according to the present invention generally has a coefficient of thermal linear expansion in the range of 10 to 20 ppm.

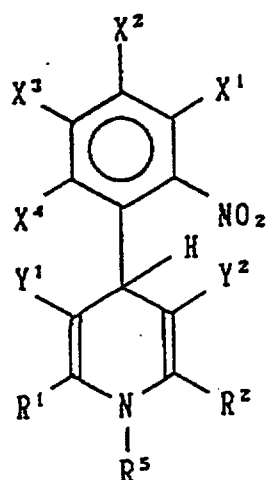
Further, the polyimide resin of the present invention has excellent mutual adhesion of polyimide resins each other. Therefore, in the production of a circuit-formed suspension substrate, when a cover layer is formed, a product having

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excellent reliability can be obtained that interlaminar separation does not occur in the portion where polyimide resins are mutually bonded.

As the photosensitive agent described above, the
5 dihydropyridine derivative represented by formula (I)



(I)

wherein, X^1 , X^2 , X^3 , and X^4 each independently represent a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y^1 represents a cyano group or a group represented by formula $-COR^3$, Y^2 represents a cyano group or a group represented by formula $-COR^4$ (wherein R^3 and R^4 each independently represent an alkyl group having from 1 to 4 carbon atoms, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R^1 , R^2 , and R^5 each independently represent a hydrogen atom or an alkyl group having from 1 to 3 carbon atoms; and the R^1 and R^3 and the R^2
10
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and R⁴ each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic group each containing a keto group,

as described in detail in JP-A-6-75376 (the term "JP-A" as used herein means an "unexamined published Japanese patent application") can be used.

Examples of the photosensitive agent include 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-dihydropyridine (hereinafter referred to as "niphedipin"), 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine (hereinafter referred to as "N-methyl compound"), and 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine (hereinafter referred to as "acetyl compound"). Those can be used alone or as mixtures thereof.

If necessary, an appropriate amount of imidazole is used as a dissolution aid to a developer.

In the present invention, the dihydropyridine derivative described above is usually used in the range of from 0.05 to 0.5 molar part to 1 molar part of the total amount of the aromatic diamines and the aromatic tetracarboxylic dianhydrides. Imidazole which is used, if necessary, is usually used in the range of from 0.05 to 0.5 molar part to 1 molar part of the total amount of the aromatic diamines and the aromatic tetracarboxylic acid dianhydrides.

By coating a solution of the photosensitive polyimide resin precursor on an appropriate substrate, light-exposing

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(ultraviolet irradiation) the coating film by irradiating the film with ultraviolet rays, and heating (heating after light-exposure), positive-type or negative-type latent images are formed. By developing the latent images, positive-type or negative-type images, that is, the desired patterns, are obtained. Thus, by finally heating the patterns at high temperature to imidate the polyamic acid, a patterned coating film comprising the polyimide resin can be obtained.

In more detail, in the case of using the photosensitive imide resin precursor described above, when the heating temperature after light-exposure is relatively low as about 140°C, the exposed portions are dissolved in a developer to form a positive-type image, while when the heating temperature after light-exposure is relative high as higher than about 170°C, the non-exposed portions are dissolved in a developer to form a negative image, although the above-described condition may differ a little according to the kind of the photosensitive agent used.

In this case, as the developer described above, an aqueous solution of an organic alkali such as tetramethylammonium hydroxide, etc., or an aqueous solution of an inorganic alkali such as sodium hydroxide, potassium hydroxide, etc., is used. The alkali concentration is usually in the range of from 2 to 5% by weight. To the aqueous alkali solution may be added a lower aliphatic alcohol such as methanol, ethanol, n-propanol, iso-propanol, etc. The amount

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of the alcohol added is usually 50% by weight or lower. Also, the developing temperature is usually in the range of from 25 to 50°C.

In the case of using the photosensitive polyimide resin precursor for use in the present invention, when the heating temperature after light-exposure is relatively low as about 140°C, in the non-exposed portions, a hydrogen bond is formed between the imino group hydrogen at the 1-position of the dihydropyridine derivative and the carboxy group of the polyamic acid to decrease the hydrophilic property of the polyimide resin and the diffusion speed of the coated layer into the developer, which results in lowering the dissolution speed of the coated layer into the developer, while in the exposed portions, the dihydropyridine derivative which is a neutral compound is changed to a basic pyridine compound by the light-exposure, and the basic pyridine compound forms polyamic acid and a weak salt structure, which results in increasing the hydrophilic property of the coated layer to increase the dissolution speed of the coated layer into the developer. As described above, since, in this case, the dissolution speed of the exposed portions in the developer is larger than that of the non-exposed portions, the coating film after light-exposure, heating after light-exposure, and developing gives a positive-type image.

On the other hand, in the case of using the photosensitive polyimide resin precursor used in the present

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invention, when the heating temperature after light-exposure is relatively high as higher than 170°C, in the non-exposed portions, the dissolution speed of the coated layer in the developer is lowered as the case that the heating temperature after light-exposure is relatively low as about 140°C, while in the exposed portions, the dihydropyridine derivative described above is changed to a basic pyridine compound by the light-exposure, the basic pyridine compound accelerates the polyimidation of polyamic acid to lower the dissolution speed of the coating film in the developer and at the same time, the pyridine compound itself is further changed to an insoluble cyclic compound by heating after light-exposure as well as accelerates the polyimidation of polyamic acid, which results in more lowering the solubility of the coating film at the exposed portions in the developer as compared with the non-exposed portions. As described above, when the heating temperature after light-exposure is relatively high as higher than about 170°C, since the dissolution speed of the exposed portions in the developer is greatly lower than that of the non-exposed portions, the coating film after light-exposure, heating after light-exposure, and developing gives a negative image.

According to the present invention, by coating a solution of the photosensitive polyimide resin precursor as described above on a long metal foil substrate followed by heat-drying to form a coating film of the precursor, light-

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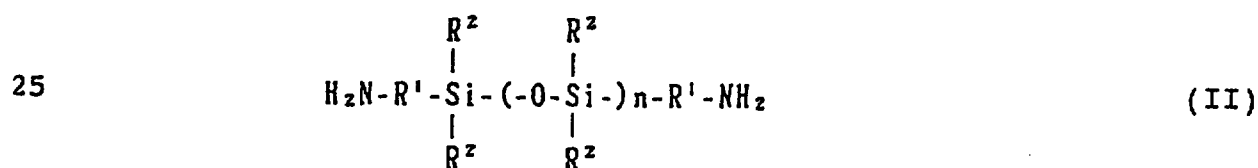
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exposing the coating film to a definite pattern by irradiating with ultraviolet rays through a mask, heating the film after light-exposure, developing to form, preferably, a negative image having the definite pattern, and then heat-curing the negative image to cause an imidation reaction to form an insulating layer comprising the polyimide resin, the circuit substrate of the present invention can be obtained.

For forming the polyimide resin by heating the polyimide resin precursor as described above, it is preferred to heat the coating film thereof for several hours at a temperature of from about 350 to 400°C in vacuo or in an inert gas atmosphere.

Thereafter, by forming each definite circuit comprising a conductive layer having a definite pattern on the insulating layer by a conventional method and also forming necessary terminals, and then chemically cutting the long metal foil substrate into a desired form, the circuit-formed suspension substrate of the present invention can be obtained.

In the present invention, for improving the adhesive property of the polyimide resin obtained to the substrate, if necessary, an amino group-containing bifunctional polysiloxane may be used as a part of the diamine components. Examples of such an amino group-containing polysiloxane are polysiloxanes represented by following formula (II);



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wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100.

5 Such an amino group-containing bifunctional polysiloxane is used in the range of 10 mol% or less of the diamine component.

10 In particular, in the formula (II) described above, R^1 is preferably an alkylene group having from 1 to 7 carbon atoms and examples thereof are methylene, ethylene, propylene, butylene, and hexylene. R^2 is preferably an alkyl group having from 1 to 7 carbon atoms, and examples thereof are methyl, ethyl, propyl, butyl, and hexyl. Also, n is preferably an integer of from 1 to 40.

15 Bis(aminopropyl)tetramethyldisiloxane is preferably used as the amino group-containing bifunctional polysiloxane.

20 The circuit-formed suspension substrate of the present invention can be obtained as follows. After producing the circuit substrate as described above, by forming each pattern circuit comprising a conductive layer on the insulating layer comprising the polyimide resin according to a conventional method of a patterning technique and also forming necessary terminals, and then chemically cutting the insulating layer into a desired form, each circuit-formed suspension substrate can be obtained.

25 As described above, since according to the present invention, the circuit-formed suspension substrate of the

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present invention is obtained by applying a necessary work to the circuit substrate having the insulating layer comprising the polyimide resin having a high elongation as described above, breakage does not occur on the polyimide resin even by
5 severe bending processing, and hence an inferior performance does not occur.

Furthermore, according to the present invention, since a precise patterning work can be applied at a high sensitivity and a high contrast, capacity increasing and small-sizing of
10 the circuit-formed suspension substrate are possible.

The circuit-formed suspension substrate of the present invention and the production thereof are explained in detail by referring to the accompanying drawings.

Fig. 1 is a slant view showing an example of a circuit-
15 formed suspension substrate 1 of the present invention. As shown in Fig. 1, the circuit-formed suspension substrate 1 has an insulating layer (not shown) comprising the polyimide resin on a stainless steel foil substrate 2 and a definite pattern circuit comprising a conductive layer 3 is formed thereon as a
20 thin layer. At the tip portion of the substrate is formed a gimbal 4 in a body by forming cuts in the substrate and a slider (not shown) having a magnetic head is fixed onto it. At both end portions of the substrate are formed necessary terminals 5 and 6, respectively. Fig. 1 shows the state that
25 a cover layer for protecting the surface of the substrate is released.

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Fig. 2 is a cross-sectional view taken along line A-A in Fig. 1. The circuit-formed suspension substrate has an insulating layer 7 comprising the polyimide resin on a stainless steel foil substrate 2 and a definite pattern circuit comprising a copper conductive layer 3 is formed thereon as a thin layer via a chromium thin layer 23. The conductive layer is protected with a coating comprising a nickel thin layer 28 and further terminals 5 each are formed thereon. The whole surface excluding the terminals are protected with a coating film 8.

Fig. 3 is a cross-sectional view taken along line B-B in Fig. 1. The circuit-formed suspension substrate has an insulating layer 7 comprising the polyimide resin on the stainless steel foil substrate 2 and a definite pattern circuit comprising the copper conductor layer 3 is formed thereon via a chromium thin layer 23. The conductive layer is protected with a coating comprising a nickel thin layer 28 and further protected by a coating film 8.

As the long stainless steel foil substrate, the substrate having the thickness in the range of usually from 10 to 60 μm , and preferably from 15 to 30 μm , from the view point of the vibration characteristics, and the width in the range of from 50 to 500 mm, and preferably from 125 to 300 mm, is used. However, the long stainless steel foil substrate used in the present invention is not limited to them.

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Fig. 4 and Fig. 5 show an embodiment of the production steps of the circuit substrate of the present invention, and Fig. 6 to Fig. 16 show an embodiment of the production steps of the circuit-formed suspension substrate of the present invention.

First, as shown in Fig. 4, a solution of the photosensitive polyimide resin precursor is coated on the entire surface of the stainless steel foil substrate as described above such that the thickness of the resin layer obtained is from 2 to 20 μm , and preferably from 5 to 10 μm , and the coating layer is heated at a temperature of from 60 to 150°C, and preferably from 80 to 120°C, to form a coating 21 of the photosensitive polyimide resin precursor.

The coating of the photosensitive polyimide resin precursor is irradiated with ultraviolet rays via a appropriate mask, whereby the coating is light-exposed to an definite pattern. In this case, the integrated light-exposure amount is in the range of usually from 100 to 1,000 mJ/cm^2 , and preferably from 200 to 700 mJ/cm^2 . The light-exposure wavelength is in the range of usually from 300 to 450 nm, and preferably from 350 to 420 nm. After the light exposure, the coating is heated (heating after light-exposure) at a temperature of from 80 to 200°C, and preferably from 120 to 180°C for from about 2 to 10 minutes, and then subjected to a developing treatment. In the present invention, it is preferred to obtain negative images. The patterned coating of

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the polyimide resin precursor thus obtained is heated at high temperature to form a polyimide resin, whereby a patterned insulating layer 22 comprising the polyimide resin is formed on the stainless steel foil substrate 2 as shown in Fig. 5 to provide the circuit substrate of the present invention.

As shown in Fig. 6, a chromium thin layer 23 and a copper thin layer 24 are continuously and successively formed on the entire surface of the stainless steel foil substrate 2 having the patterned insulating layer 22 of the polyimide resin by sputtering. The existence of the chromium thin layer 23 is useful for closely adhering the copper thin layer 24 onto the insulating layer 22 comprising the polyimide resin. In this case, the thickness of the chromium thin layer is in the range of preferably from 100 to 800 Å, and the thickness of the copper thin layer is in the range of preferably from 500 to 2,000 Å. Also, the surface resistance of the copper thin layer thus obtained is usually 0.6 Ω/□ or less.

Thereafter, as shown in Fig. 7, electrolytic copper plating having a thickness of from about 2 to 15 μm is applied to the copper thin layer 24 to form a conductive layer 25 comprising copper. In Fig. 7, the chromium thin layer is not shown.

Then, as shown in Fig. 8 and Fig. 9, after carrying out a light-exposure and a developing treatment by a patterning technique using a liquid photoresist 26 or a dry film laminate, the copper conductive layer 25 at the non-pattern portions are

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removed by etching, whereby a definite conductive pattern 27 comprising the copper is formed on the insulating layer 22 comprising the polyimide resin. In this case, etching of the copper thin layer is preferably carried out by alkali etching.

5 After removing by etching the copper conductive layer of the non-pattern portions, the chromium thin layer 23 is further removed by etching and a definite conductive pattern 27 is obtained on the insulating layer 22 comprising the polyimide resin as shown in Table 10. For etching the chromium thin
10 layer 23, for example, a potassium ferricyanide etching solution, a potassium permanganate etching solution, or a sodium metasilicate etching solution is used.

 After removing the unnecessary chromium thin layer on the substrate, electroless nickel plating is applied to form a
15 hard nickel thin layer 28 on the surface of the copper conductive layer 27 and the surface of the stainless steel thin substrate 2, whereby the surface of the copper conductive layer is protected. Accordingly, the thickness of nickel plating may be in such a degree that the copper conductive layer as the
20 lower layer does not expose, and is in the range of usually from 0.05 to 0.1 μm .

 Thereafter, the conductive pattern 27 of the wiring portions are protected by coating using the photosensitive polyimide resin precursor, and also terminal is formed at each
25 of the necessary terminal-forming portions. The surface is similarly protected by coating leaving the portion to form a

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cover layer. In Fig. 12 to Fig. 16, the left side of the substrate shows the formation of the wiring portion and the right side thereof shows the formation of the terminal portion.

That is, as shown in Fig. 12, in the wiring portion,
5 the conductive pattern 27 is coated with the polyimide resin 29. In the terminal-forming portion, the terminal-forming portion is left by patterning and also leaving a lead portion 30 for forming the terminal by electrolytic plating. Coating, light-exposure, heating after light-exposure, development, and
10 heat-curing (imidation) are carried out using the foregoing photosensitive polyimide resin precursor in the same manner as above to coat with the polyimide resin, whereby a coated layer 31 is formed.

As shown in Fig. 13, in the terminal-forming portion,
15 the electroless nickel plated thin layer 28 (see Fig. 11) which protects the surface of the conductor pattern 27 is released and at the same time, the electroless nickel plated thin layer 28 on the stainless steel foil substrate 2 is also released. After coating the stainless steel foil substrate, the conductor
20 pattern 27, and the polyimide resin coating film 31 with a photoresist leaving the terminal-forming portion by a method of using a photoresist according to a conventional method, electrolytic nickel plating 32 and electrolytic gold plating are successively applied to the terminal-forming portion to
25 form a terminal 34. In this case, the thickness of electrolytic nickel plating and the thickness of electrolytic

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gold plating both are usually from about 1 to 5 μm .
Thereafter, the photoresist is removed.

As shown in Fig. 14, in the conductor pattern 27 having
formed thereon the terminal 34, the lead portion 30 (see Fig.
5 12) which is used for electrolytic plating is removed by
chemical etching. The removal of copper and chromium at the
lead portion may be performed in the same method as described
above.

After removing the lead portion, for cutting the
10 stainless steel foil substrate 2 by chemical etching, by
carrying out a light exposure and a development using a
photoresist 35 or a dry film laminate according to a
conventional method, a desired pattern is formed on the
stainless steel foil substrate 2 as shown in Fig. 15. The
15 stainless steel foil substrate is then cut into a desired form
by etching. In this case, as the etching solution, an aqueous
solution of ferric chloride, cupric chloride, etc., is used.

After the etching treatment, by washing with pure water
and drying, the circuit-formed suspension substrate 1 of the
20 present invention can be obtained. That is, the circuit-formed
suspension substrate has the insulating layer 22 comprising the
polyimide resin on the stainless stain foil substrate 2 and has
the conductor pattern 27 comprising the thin layer of the
conductive layer on the insulating layer, that is, the pattern
25 circuit, and the entire surface thereof is protected by coating

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with the coating layer 31 comprising the polyimide resin leaving the terminal 34.

As described above, the circuit substrate of the present invention has the polyimide resin layer obtained by the reaction of two kinds of the aromatic diamines at a definite proportion and 3,4,3',4'-biphenyltetracarboxylic acid dianhydride as the insulating layer on the metal foil substrate, and since the polyimide resin has a coefficient of thermal linear expansion close to that of the metal foil, breakage does not occur on the resin layer, the resin layer does not separate, and warping does not occur.

Accordingly, in the circuit-formed suspension substrate of the present invention, since breakage does not occur on the resin layer, the resin layer does not separate, warping does not occur, and an inferior performance does not occur.

The present invention is described in more detail by referring to the following examples, but it should be understood that the invention is not construed as being limited thereto.

Example 1

In 19.72 kg of dimethylacetamide were dissolved 0.386 kg (3.57 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.081 kg (0.33 mols) of bis(aminopropyl)tetramethylsiloxane (the sum of the diamine components: 6.5 mols), and 1.912 kg (6.5 mols) of 3,4,4',4'-biphenyltetracarboxylic acid dianhydride (diphthalic

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acid dianhydride), and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped, and the solution was allowed
5 to stand to cool it to room temperature.

By adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide resin precursor was prepared.

10 After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin
15 precursor. The coating film was irradiated by ultraviolet rays via a mask at a light-exposure amount of 700 mJ/cm^2 and after heating the film at 160°C for 3 minutes, the coating film was subjected to a developing treatment to form negative-type images. By further heating the coating film having the
20 negative-type images at 400°C in a vacuum of 0.01 torr, a patterned insulating layer (thickness 6 μm) comprising the polyimide resin was formed to obtain a circuit substrate.

The coefficient of thermal linear expansion of the polyimide resin film was 16.5 ppm. Also, in the case of a
25 general SUS 304 stainless steel foil, the coefficient of thermal linea expansion was 17 ppm. In this case, the

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coefficient of thermal linear expansion was measured about a sample having a width of 2 mm, a thickness of 6 μm , and a length of 30 mm by a TMA method (thermal mechanical analysis method) at a temperature-raising speed of 10°C/minute and a
5 load of 5 g.

A chromium thin layer having a thickness of 500 Å and a copper thin layer having a thickness of 1,000 Å were formed on the insulating layer comprising the polyimide resin of the circuit substrate by continuous sputtering treatments. The
10 surface resistance of the copper thin layer was from 0.3 to 0.4 $\Omega/\square$.

After adhering a lightly pressure-sensitive adhesive sheet to the back surface of the stainless steel substrate as a mask, sulfuric acid electrolytic plating was applied to the
15 entire surface of the copper thin layer to form a conductor layer comprising copper plating having a thickness of 10 μm .

After laminating a commercially available dry film laminate on the conductor layer at 110°C according to an ordinary method, the laminate layer was light-exposed at a
20 light exposure amount of 80 mJ/cm^2 , and developed. The non-patterned portions of the copper conductive layer were removed by alkali etching, whereby the conductive layer was patterned leaving the wiring portion and the terminal-forming portion. The resist was then removed.

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The stainless steel foil thus treated was immersed in an aqueous solution of a mixture of potassium ferricyanide and sodium hydroxide to remove the unnecessary chromium thin layer.

5 An ordinary electroless nickel plating was applied to the stainless steel substrate to form a nickel thin layer having a thickness of about 0.5 μm on the entire surface of the stainless steel foil including the conductive layer and the insulating layer.

10 As described above, a desired coating film was formed on the wiring portion and the terminal-forming portion of the conductive layer on the stainless steel foil using the photosensitive polyimide resin precursor in the same manner as above.

15 The substrate was immersed in a solution of a nitric acid releasing agent at room temperature to remove the electroless plated thin layer on the terminal-forming portion and the stainless steel foil.

20 After coating with an ordinary photoresist leaving the terminal-forming portion according to a conventional method, electrolytic nickel plating and electrolytic gold plating were successively applied to the foregoing terminal-forming portion to form plating layers each having a thickness of 1 μm , whereby a terminal was formed. The resist was then released.

25 After the plating treatments, for removing the lead portion used for plating from the conductive layer, copper

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alkali etching and chromium etching were carried out in the same manner as above.

After removing the lead portion for plating from the conductive layer, for cutting the stainless steel foil substrate into a desired form, after forming each necessary pattern on the stainless steel foil by carrying out a light exposure and a development using a photoresist or a dry film laminate according to a conventional method, the stainless steel foil substrate was immersed in an etching solution of ferric chloride at 45°C to cut the substrate into each desired form. After sufficiently washing with pure water, the cut substrate was dried to obtain each cut circuit-formed suspension substrate.

In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.

Example 2

In 19.72 kg of N-methyl-2-pyrrolidone were dissolved 0.386 kg (3.57 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.081

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kg (0.33 mol) of bis(aminopropyl)tetramethyldisiloxane (the sum of the diamine components: 6.5 mols), and 1.912 kg (6.5 mols) of biphenyltetracarboxylic acid dianhydride (diphthalic acid dianhydride), and the solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped, and the solution was allowed to stand to cool it to room temperature. By adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide resin precursor was prepared.

After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating film was further heated at 400°C under a vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 16.5 ppm.

A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.

Example 3

In 1.912 kg (6.5 mols) of N-methyl-2-pyrrolidone were dissolved 0.421 kg (3.90 mols) of p-phenylenediamine, 0.832 kg (2.60 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl (the sum total of the diamine components 6.5 mols), and 1.912 kg (6.5 mols) of 3,4,4',4'-biphenyltetracarboxylic acid dianhydride, and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped and the solution was allowed to stand to cool it to room temperature. After adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide precursor was prepared.

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After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating film was further heated at 400°C under a vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 16.0 ppm.

A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not occur.

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Example 4

In 19.72 kg of dimethylacetamide were dissolved 0.421 kg (3.90 mols) of p-phenylenediamine, 0.624 kg (1.95 mols) of 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl, 0.161 kg (9.65 mols) of bis(aminopropyl)tetramethylsiloxane (the sum of the diamine components 6.5 mols), and 1.012 kg (6.5 mols) of 3,4,3',4'-biphenyltetracarboxylic acid dianhydride (diphthalic acid dianhydride), and the resulting solution was stirred at room temperature for 72 hours. The temperature of the solution was raised to 75°C. When the viscosity of the solution reached 5,000 c.p., heating was stopped and the solution was allowed to stand to cool it to room temperature. After adding 0.9633 kg (2.78 mols) of niphedipin, 0.6422 kg (2.04 mols) of an acetyl compound, and 0.161 kg (2.36 mols) of imidazole to the solution, a solution of a photosensitive polyimide precursor was prepared.

After coating the solution of the photosensitive polyimide resin precursor on a long stainless steel (SUS 304) foil having a thickness of 25 μm by a continuous coater, the coating layer was dried by heating at 120°C for 2 minutes to form the coating film of the photosensitive polyimide resin precursor. After irradiating the coating layer with ultraviolet rays via a mask at a light exposure amount of 700 mJ/cm^2 and heating at 160°C for 3 minutes, the exposed layer was subjected to a development treatment to form negative-type images. The coating layer was further heated at 400°C under a

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vacuum of 0.01 torr to form a patterned insulating layer (thickness 6 μm) comprising the polyimide resin to obtain a circuit substrate. The thermal linear expansion coefficient of the polyimide resin measured as in Example 1 was 17.5 ppm.

5 A circuit-formed suspension substrate was obtained using the circuit substrate in the same manner as in Example 1. In the circuit-formed suspension substrate thus obtained, since the polyimide resin has a low coefficient of thermal linear expansion and further is excellent in the adhesive property
10 between the substrate and the polyimide resin, cracking does not occur in the resin layer, and releasing of the polyimide resin from the substrate does not occur. Thus since the circuit-formed suspension substrate has a high reliability and does not cause warping, inferior performance, etc., do not
15 occur.

While the invention has been described in detail and with reference to specific embodiments thereof, it will be apparent to one skilled in the art that various changes and modifications can be made therein without departing from the
20 spirit and scope thereof.

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WHAT IS CLAIMED IS:

1. A circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein said polyimide resin is a polyimide resin obtained by the reaction of

5 (A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

2. A circuit substrate comprising a metal foil substrate and an insulating layer comprising a polyimide resin formed on the metal foil substrate, wherein said polyimide resin is a polyimide resin obtained by reacting, in the
5 presence of a photosensitive agent, a polyimide precursor obtained from

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

10 and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

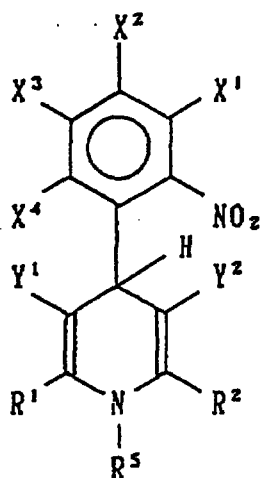
3. The circuit substrate of claim 2, wherein the photosensitive agent is represented by following formula (I);



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(I)

wherein X¹, X², X³, and X⁴ each independently represent a
 5 hydrogen atom, a fluorine atom, a nitro group, a methoxy group,
 an amino group, a dialkylamino group, a cyano group, or a
 fluorinated alkyl group; Y¹ represents a cyano group or a group
 represented by a formula -COR³; Y² represents a cyano group or
 a group represented by a formula -COR⁴ (wherein R³ and R⁴ each
 10 independently represent an alkyl group having from 1 to 4
 carbon atoms, an alkoxy group, an anilino group, a toluidino
 group, a benzyloxy group, an amino group, or a dialkylamino
 group); R¹, R², and R³ each independently represent a hydrogen
 atom or an alkyl group having from 1 to 3 carbon atoms; and
 15 said R¹ and R³ and said R² and R⁴ each can form a ring capable
 of forming a 5-membered ring, a 6-membered ring, or a
 heterocyclic ring each containing a keto group.

4. The circuit substrate of claim 2, wherein the
 photosensitive agent is at least one dihydropyridine derivative

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selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl — 2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

5. A method of producing a circuit substrate having an insulating layer comprising a polyimide resin by forming a coating film of a photosensitive polyimide resin precursor on a metal foil substrate, light-exposing, heating after the light-exposure, developing, and then imidating the precursor by heating, wherein said photosensitive polyimide resin precursor is obtained by compounding polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

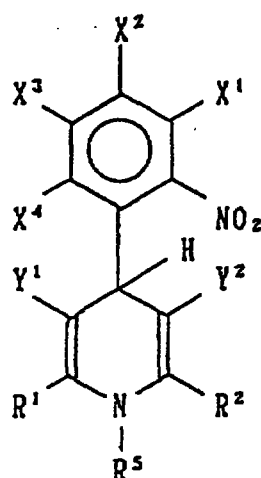
(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride with a photosensitive agent.

6. The method of producing a circuit substrate of claim 5, wherein the photosensitive agent is represented by following formula (I);



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(I)

5 wherein X^1 , X^2 , X^3 , and X^4 each independently represent a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y^1 represents a cyano group or a group represented by a formula $-COR^3$; Y^2 represents a cyano group or
 10 a group represented by a formula $-COR^4$ (wherein R^3 and R^4 each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R^1 , R^2 , and R^3 each independently represents a hydrogen
 15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R^1 and R^3 and said R^2 and R^4 each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.

7. The method of producing a circuit substrate of claim 5, wherein the photosensitive agent is at least one

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dihydropyridine derivative selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

8. A circuit-formed suspension substrate comprising a metal foil substrate, an insulating layer comprising a polyimide resin formed on the metal foil substrate, and a pattern circuit comprising a conductive layer formed on the insulating layer, wherein said polyimide resin is a polyimide resin obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylenediamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

9. A circuit-formed suspension substrate comprising a metal foil substrate, an insulating layer comprising a polyimide resin formed on the metal foil substrate, and a pattern circuit comprising a conductive layer formed on the insulating layer, wherein said polyimide resin is a polyimide resin obtained by reacting, in the presence of a photosensitive agent, a polyimide resin precursor obtained from

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl



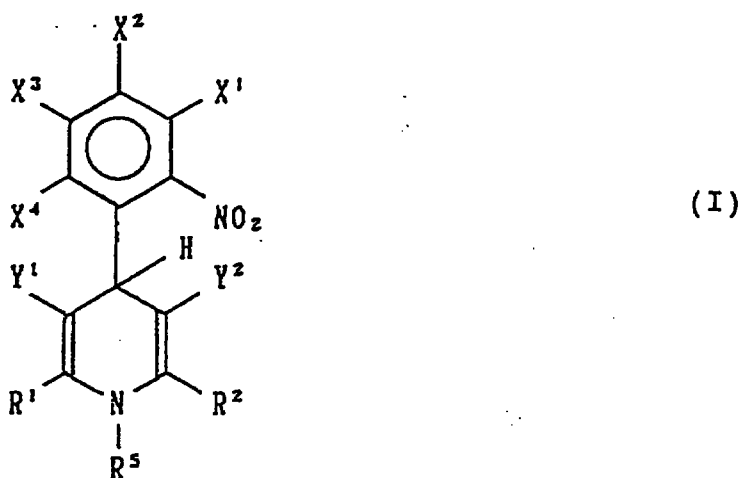
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and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

10. The circuit-formed suspension substrate of claim 9, wherein the photosensitive agent is represented by following formula (I);



5 wherein X^1 , X^2 , X^3 , and X^4 each independently represents a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y^1 represents a cyano group or a group represented by a formula $-COR^3$; Y^2 represents a cyano group or
 10 a group represented by a formula $-COR^4$ (wherein R^3 and R^4 each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R^1 , R^2 , and R^3 each independently represent a hydrogen
 15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R^1 and R^3 and said R^2 and R^4 each can form a ring capable

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* C L M S *

of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.

11. The circuit-formed suspension substrate of claim 9, wherein the photosensitive agent is at least one dihydropyridine derivative selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

12. A method of producing a circuit-formed suspension substrate by forming a coating film comprising a photosensitive polyimide resin precursor on a metal foil substrate, light-exposing, heating after the light-exposure, developing, imidating the precursor by heating to form a circuit substrate having an insulating layer comprising a polyimide resin, and then forming a pattern circuit comprising a conductive layer on the insulating layer, wherein said photosensitive polyimide resin precursor is obtained by compounding a polyamic acid obtained by the reaction of

(A) aromatic diamines comprising

(a) p-phenylene diamine and

(b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl

and

(B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride

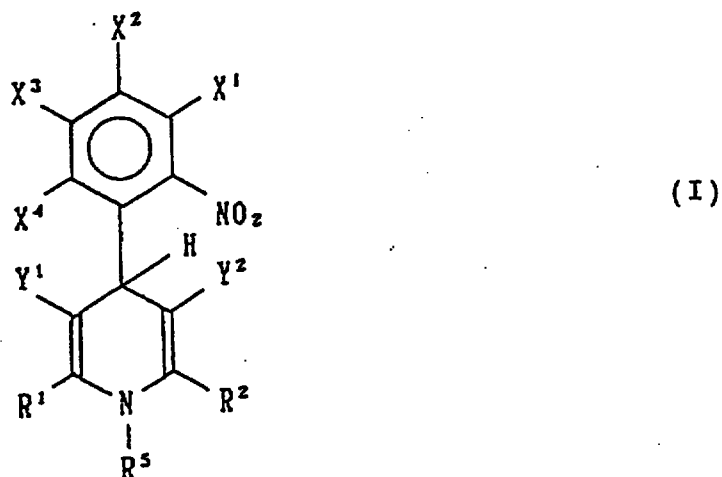
with a photosensitive agent.

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13. The method of producing a circuit-formed suspension substrate of claim 12, wherein the photosensitive agent is represented by following formula (I);



5 wherein X^1 , X^2 , X^3 , and X^4 each independently represents a hydrogen atom, a fluorine atom, a nitro group, a methoxy group, an amino group, a dialkylamino group, a cyano group, or a fluorinated alkyl group; Y^1 represents a cyano group or a group represented by a formula $-COR^3$; Y^2 represents a cyano group or
10 a group represented by a formula $-COR^4$ (wherein R^3 and R^4 each independently represent an alkyl group having from 1 to 4 carbon atoms, an alkoxy group, an anilino group, a toluidino group, a benzyloxy group, an amino group, or a dialkylamino group); R^1 , R^2 , and R^3 each independently represent a hydrogen
15 atom or an alkyl group having from 1 to 3 carbon atoms; and said R^1 and R^3 and said R^2 and R^4 each can form a ring capable of forming a 5-membered ring, a 6-membered ring, or a heterocyclic ring each containing a keto group.

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14. The method of producing a circuit-formed suspension substrate of claim 12, wherein the photosensitive agent is at least one dihydropyridine derivative selected from the group consisting of 4-o-nitrophenyl-3,5-dimethoxycarbonyl-
5 2,6-dimethyl-1,4-dihydropyridine, 4-o-nitrophenyl-3,5-diacetyl-1,4-dihydropyridine, and 4-o-nitrophenyl-3,5-dimethoxycarbonyl-2,6-dimethyl-1-methyl-4-hydropyridine.

15. The circuit substrate of claim 1, wherein a mol ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

16. The circuit substrate of claim 2, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

17. The circuit-formed suspension substrate of claim 8, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

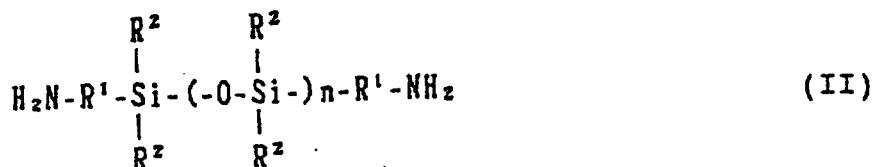
18. The circuit-formed suspension substrate of claim 9, wherein a molar ratio of the components of the aromatic diamines (A) is that the component (a) is from 50 to 70 mol% and the component (b) is from 50 to 30 mol%.

19. The circuit substrate of claim 15, wherein a polysiloxane represented by following formula (II);

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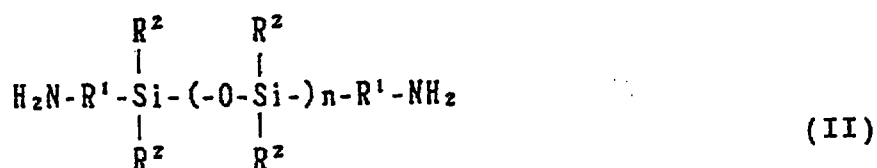


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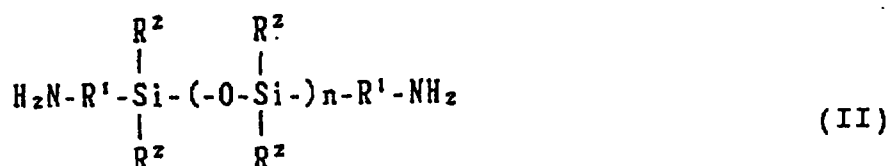
wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).

20. The circuit substrate of claim 16, wherein a polysiloxane represented by following formula (II);



wherein R^1 represents an alkylene group having from 1 to 18 carbon atoms; R^2 represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).

21. The circuit-formed suspension substrate of claim 17, wherein a polysiloxane represented by following formula (II);



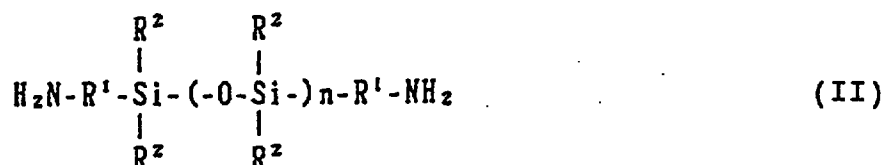
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5 wherein R¹ represents an alkylene group having from 1 to 18 carbon atoms; R² represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).

22. The circuit-formed suspension substrate of claim 18, wherein a polysiloxane represented by following formula (II);



5 wherein R¹ represents an alkylene group having from 1 to 18 carbon atoms; R² represents an alkyl group having from 1 to 18 carbon atoms; and n represents an integer of from 1 to 100, is used as a part of the aromatic diamines (A) in an amount of 10 mol% or less per mole of the components (A).

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CIRCUIT SUBSTRATE, CIRCUIT-FORMED SUSPENSION SUBSTRATE, AND
PRODUCTION METHOD THEREOF

ABSTRACT OF THE DISCLOSURE

A circuit substrate having an insulating layer comprising a polyimide resin on a metal foil substrate, wherein the polyimide resin is a polyimide resin obtained by the reaction of

- (A) aromatic diamines comprising
 - (a) p-phenylene diamine and
 - (b) 2,2'-bis(trifluoromethyl)-4,4'-diaminobiphenyl.
- (B) 3,4,3',4'-biphenyltetracarboxylic acid dianhydride.

The circuit-formed substrate has a desired circuit comprising a conductive layer on the circuit substrate.

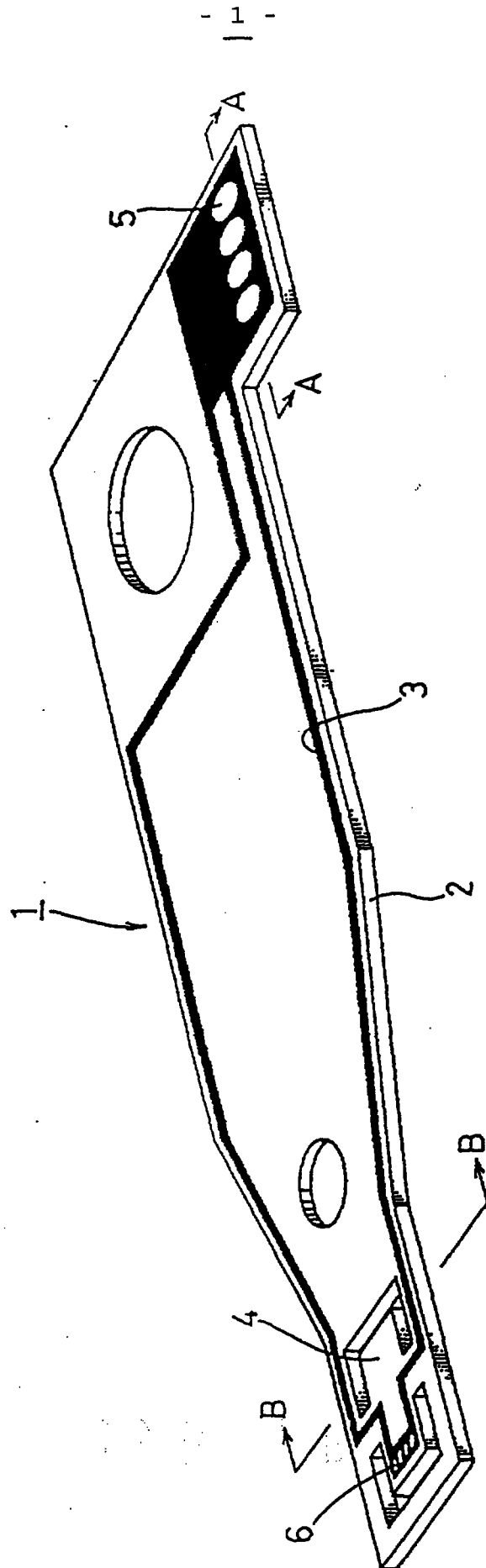
The polyimide resin has a coefficient of thermal linear expansion close to that of the metal foil, and hence breakage does not occur on the resin layer, the resin layer does not separate, and warping does not occur.

Fig 1

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Fig. 1



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Fig. 2

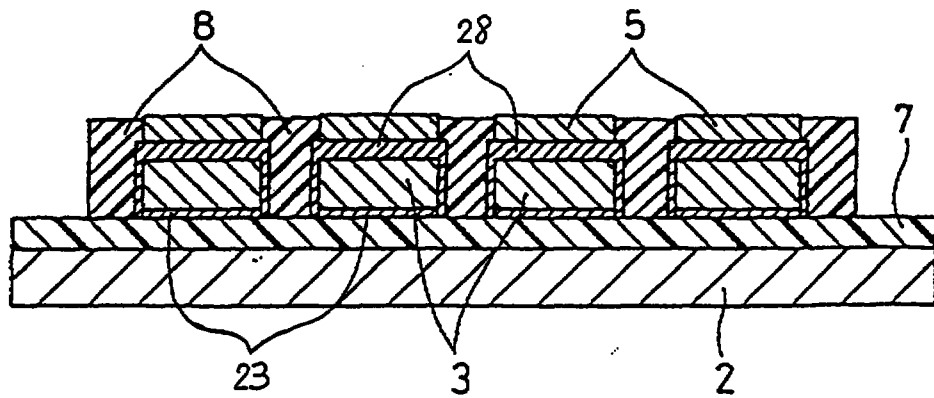


Fig. 3

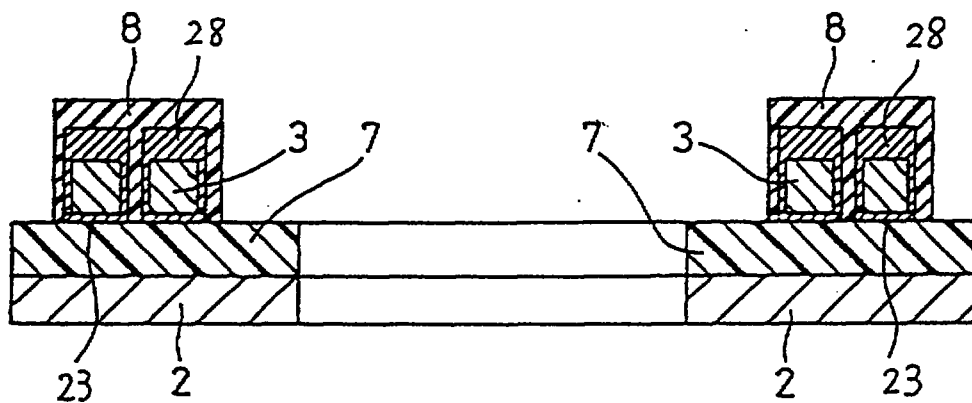
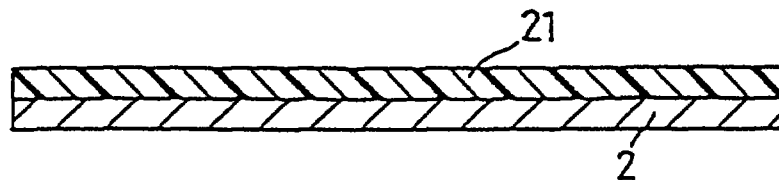


Fig. 4



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Fig. 5

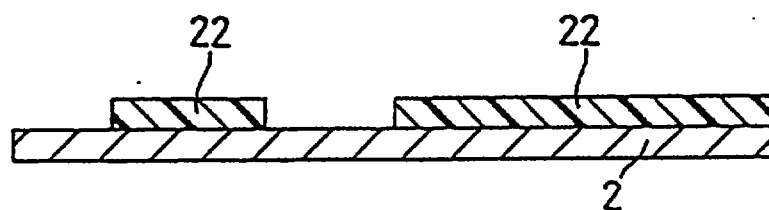


Fig. 6

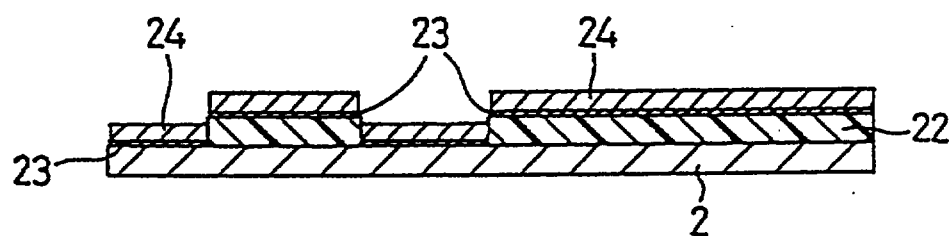


Fig. 7

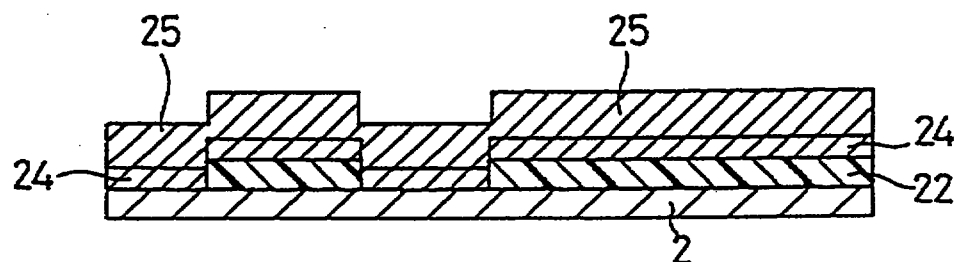
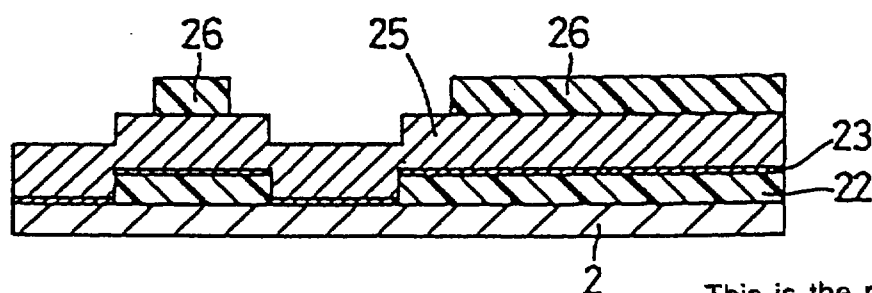


Fig. 8



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Fig. 9

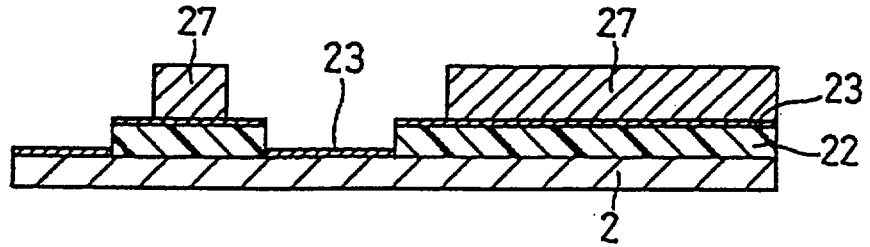


Fig. 10

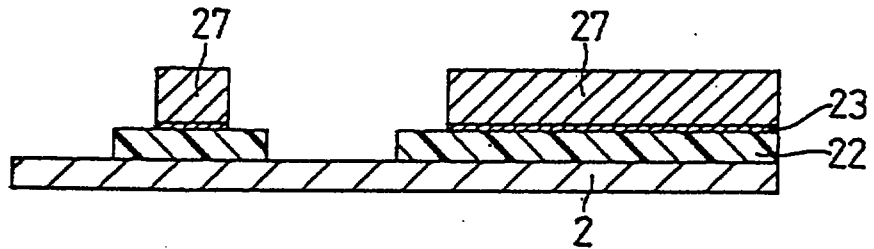
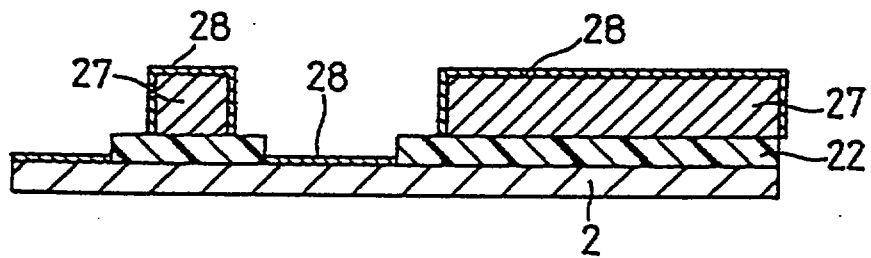


Fig. 11



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Fig. 12

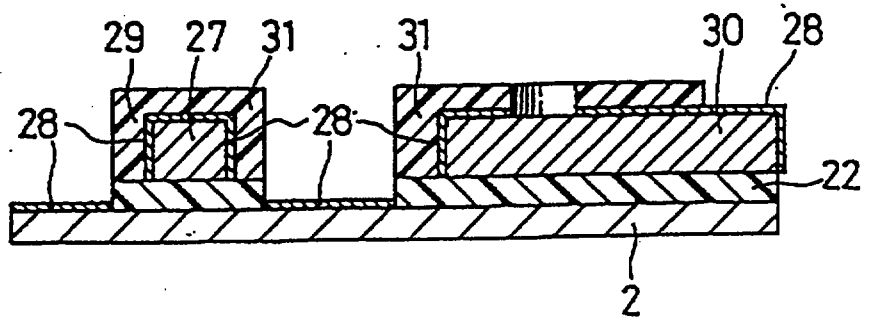


Fig. 13

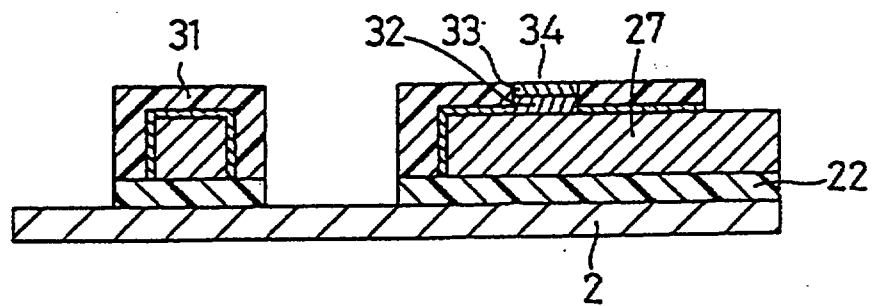
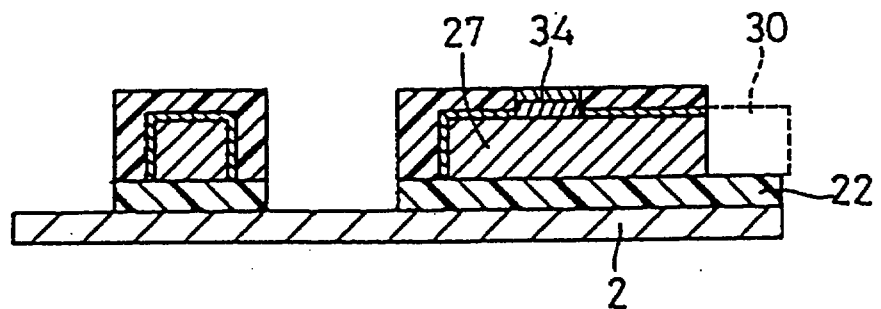


Fig. 14



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Fig. 15

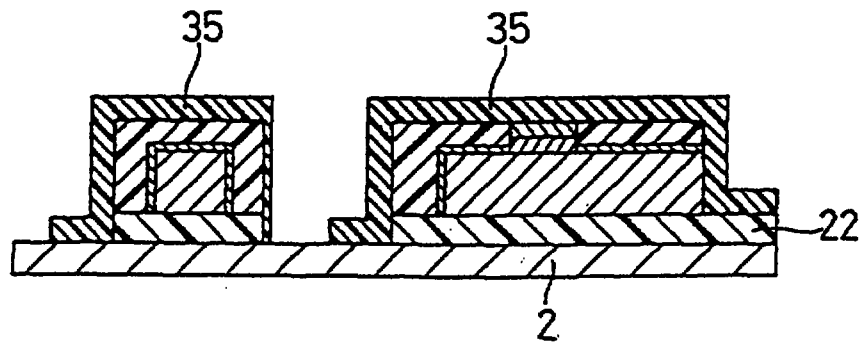
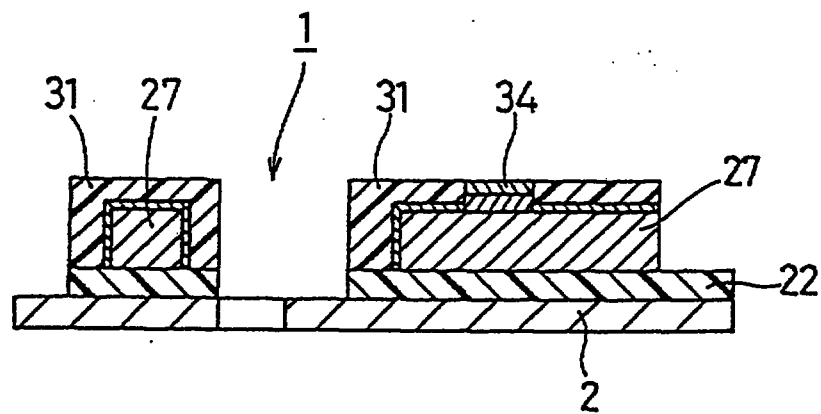


Fig. 16



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