

FIG. 1A
COMPARATIVE EXAMPLE 4 BEFORE DIPPING

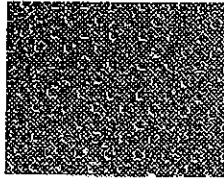


FIG. 1B
COMPARATIVE EXAMPLE 4 DIPPING FOR 75 HOURS

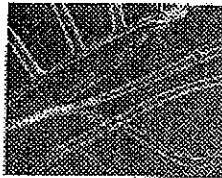


FIG. 1C
COMPARATIVE EXAMPLE 4 DIPPING FOR 236 HOURS

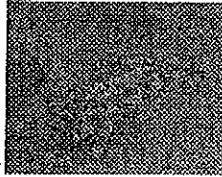


FIG. 1D
EXAMPLE 4 BEFORE DIPPING

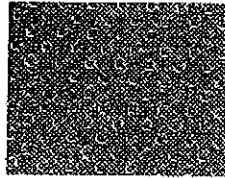


FIG. 1E
EXAMPLE 4 DIPPING FOR 75 HOURS

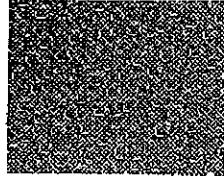


FIG. 1F
EXAMPLE 4 DIPPING FOR 236 HOURS

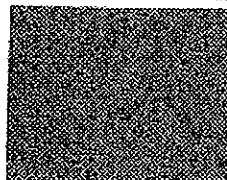


FIG. 2

