

GRINDING METHOD FOR WORKPIECE

ABSTRACT OF THE DISCLOSURE

There is provided a grinding method for a workpiece, the method including a first grinding step of grinding the workpiece from a side of a back surface to form, in the workpiece, a disc-shaped first thin portion and an annular first thick portion which surrounds the first thin portion, a second grinding step of grinding the first thin portion from the side of the back surface to form a disc-shaped second thin portion, which is smaller in diameter and thickness than the first thin portion, and an annular second thick portion which surrounds the second thin portion, and a third grinding step of grinding the second thick portion and the second thin portion from the side of the back surface with use of finer grinding stones, thereby forming a disc-shaped third thin portion greater in diameter and smaller in thickness than the second thin portion.

[Fig. 9]