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(54) Title: MANUFACTURE OF PAPER AND PAPERBOARD

(57) Abstract: According to the present invention a process is provided for making paper of paper board comprising forming a cellulosic suspension, flocculating the suspension, draining the suspension on a screen to form a sheet and then drying the sheet, characterised in that the suspension is flocculated using a flocculation system comprising a siliceous material and organic microparticles which have an unswollen particle diameter of less than 750 nanometers

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