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ABSTRACT OF THE DISCLOSURE

5 An intravenous catheter insertion devices,
and in particular an extruded plastic blood sealing
gasket for a blood chamber of the safety catheter. A
cannula extends through the blood gasket with the
assurance of a seal being present therebetween during
relative sliding movement between the cannula and the
blood gasket. Moreover, disclosed is a method of
10 forming a blown-in-place extruded plastic gasket for a
safety catheter adapted to slidably receiving a
cannula in sealing engagement therewith in a simple
and inexpensively produced manner.

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