

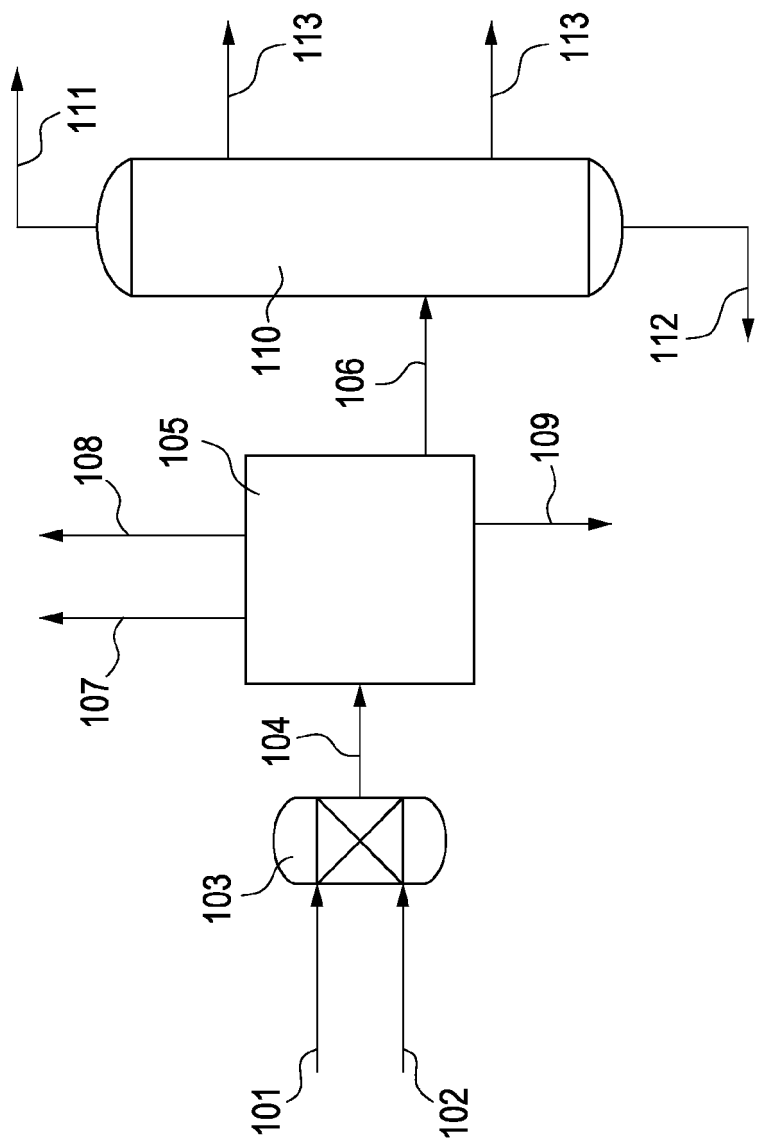


FIG. 1



FIG. 3 Ethanol Purification Column: Side Draw Offs: Decrease in Propanol

