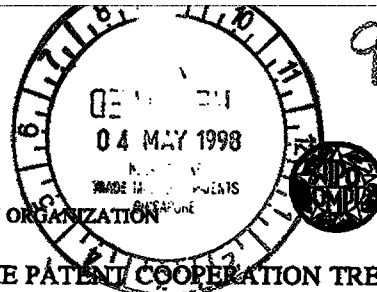


9802019-1



9802019-1

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B23B 27/16, B23C 5/22	A1	(11) International Publication Number: WO 97/27966 (43) International Publication Date: 7 August 1997 (07.08.97)
(21) International Application Number: PCT/IL97/00040 (22) International Filing Date: 30 January 1997 (30.01.97) (30) Priority Data: 117015 2 February 1996 (02.02.96) IL (71) Applicant: ISCAR LTD. [IL/IL]; P.O. Box 11, 24959 Migdal Tefen (IL). (72) Inventors: SATRAN, Amir; 6 Moran Street, 25147 Kfar Vradim (IL). EIZEN, Yaron; P.O. Box 309, 25147 Kfar Vradim (IL). (74) Agent: REINHOLD COHN AND PARTNERS; P.O. Box 4060, 61040 Tel-Aviv (IL).	(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	

(54) Title: **METAL CUTTING TOOL AND REPLACEABLE SHIM THEREFOR**

(57) Abstract

A metal cutting tool comprising a tool holder formed with at least one insert receiving pocket and a replaceable shim formed by powder pressing and sintering and having an elongated rib formed integrally therewith along an edge thereof and being releasably retainable in an elongated recess formed along an edge of said pocket.

