



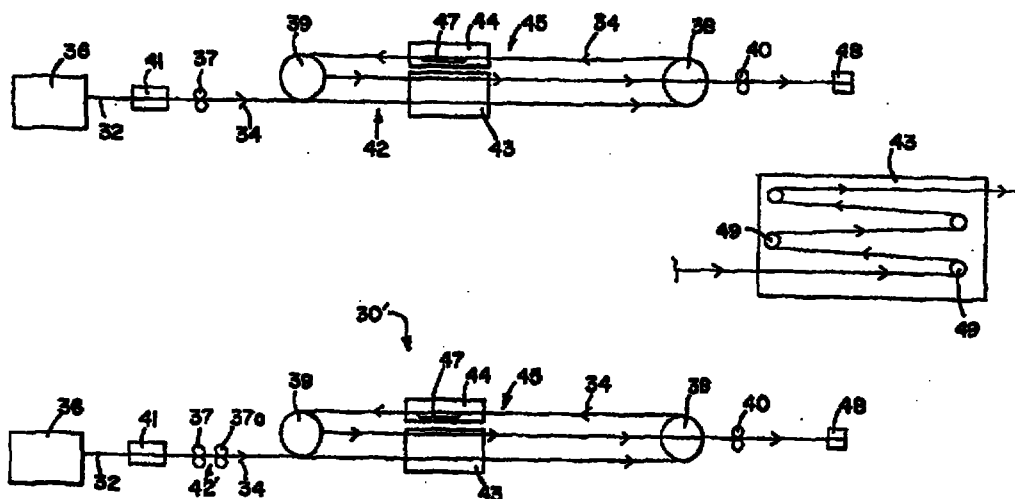
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(57) Abstract

The present invention provides a method for fabricating flexible medical tubings (32) comprising the steps of providing a polymeric material, forming a tubing from the polymeric material, the tubing (32) having a longitudinal axis and an initial diameter, and orienting the tubing (32) along the longitudinal axis of the tubing (32) to reduce the diameter of the tubing (32) to define an oriented diameter.