

ABSTRACT

A method for producing a security layered construction as well as a security layered construction for an identification document (61),  
5 particularly for personal identification, having a transponder layer (20) and at least one cover layer (38, 39), the transponder layer being covered using the at least one cover layer to form a seal with the wire conductor positioned interposed, and at least one viewing side (62) of the at least one cover layer or transponder layer being provided with security  
10 printing (63).

(Fig. 5)