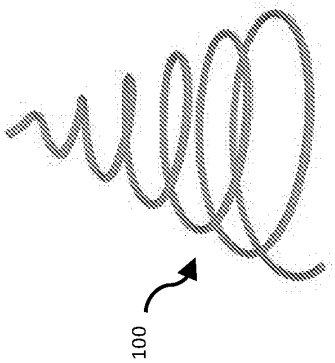


FIG. 1B

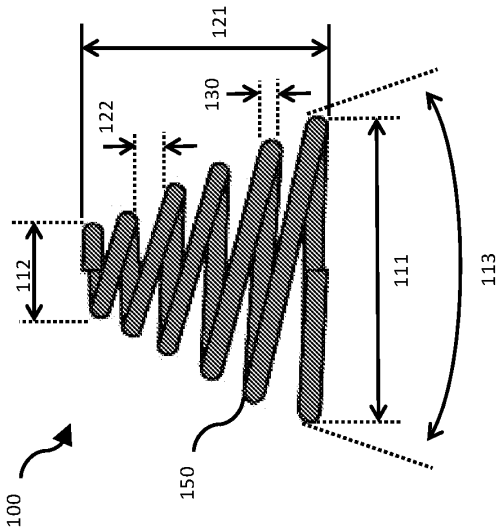


FIG. 1A

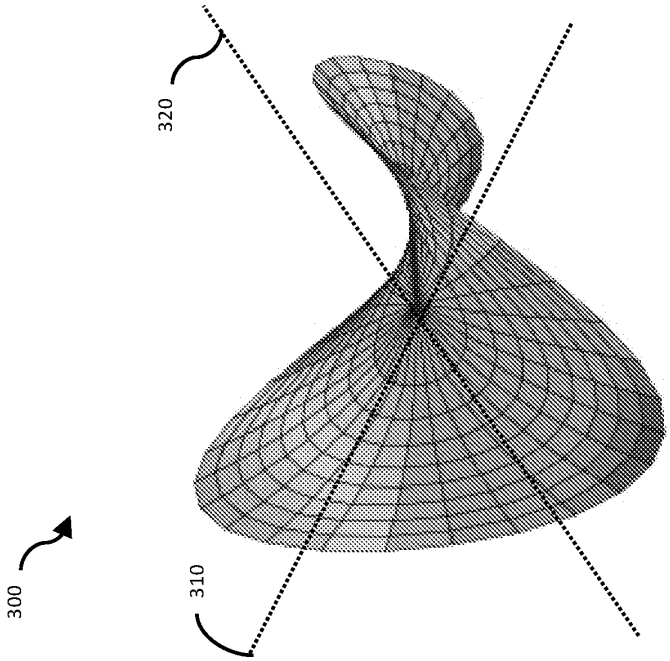


FIG. 3

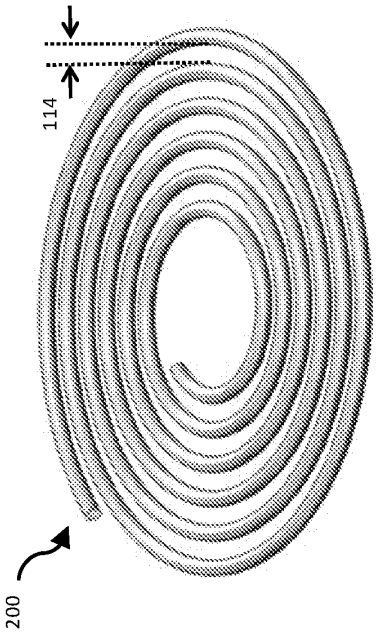


FIG. 2

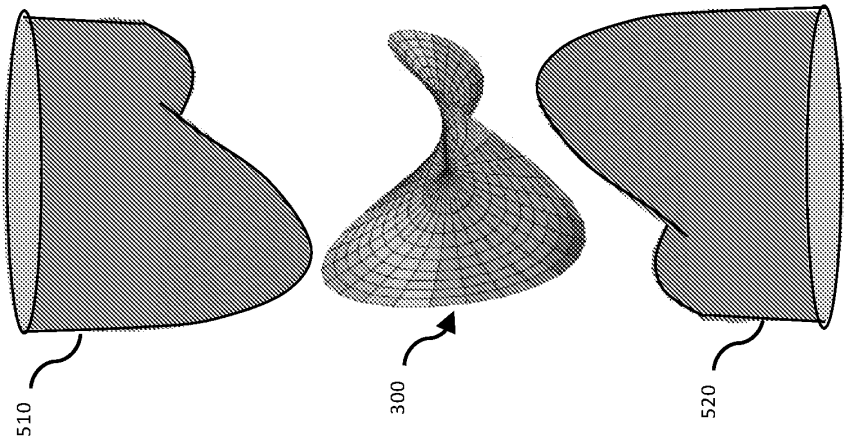


FIG. 5

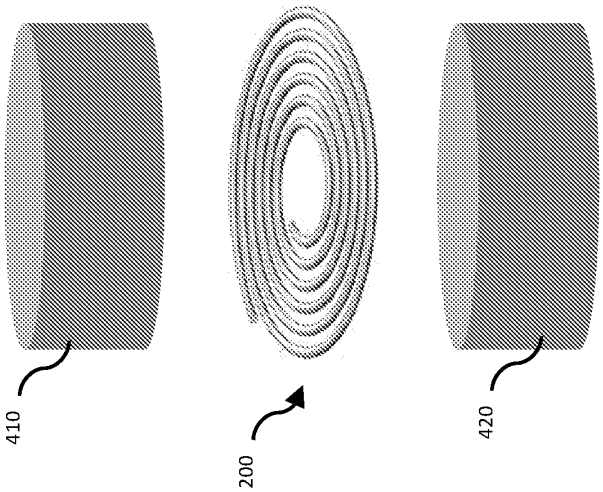


FIG. 4

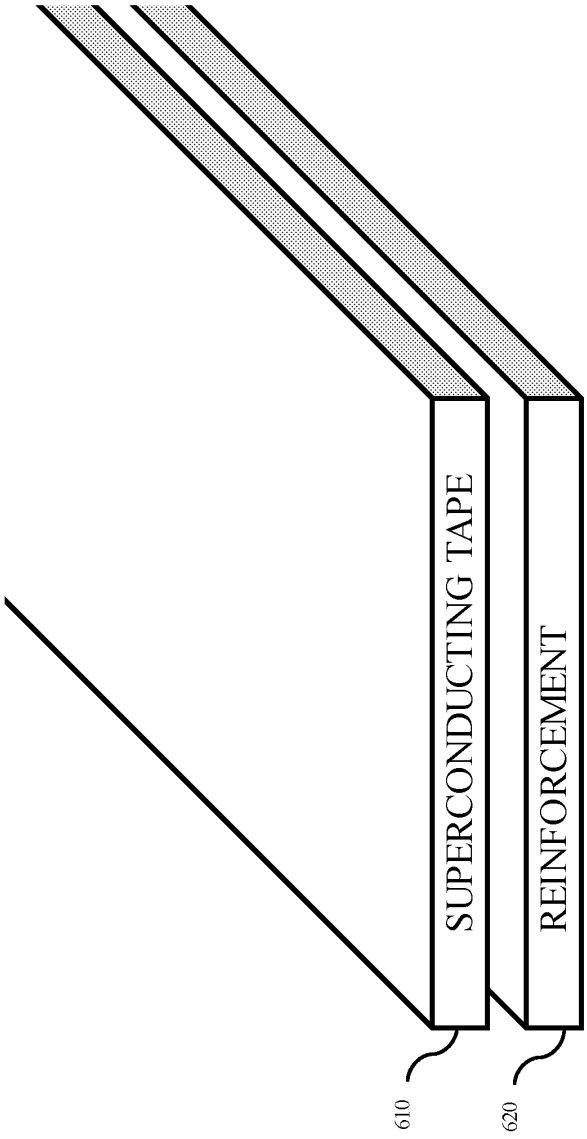


FIG. 6

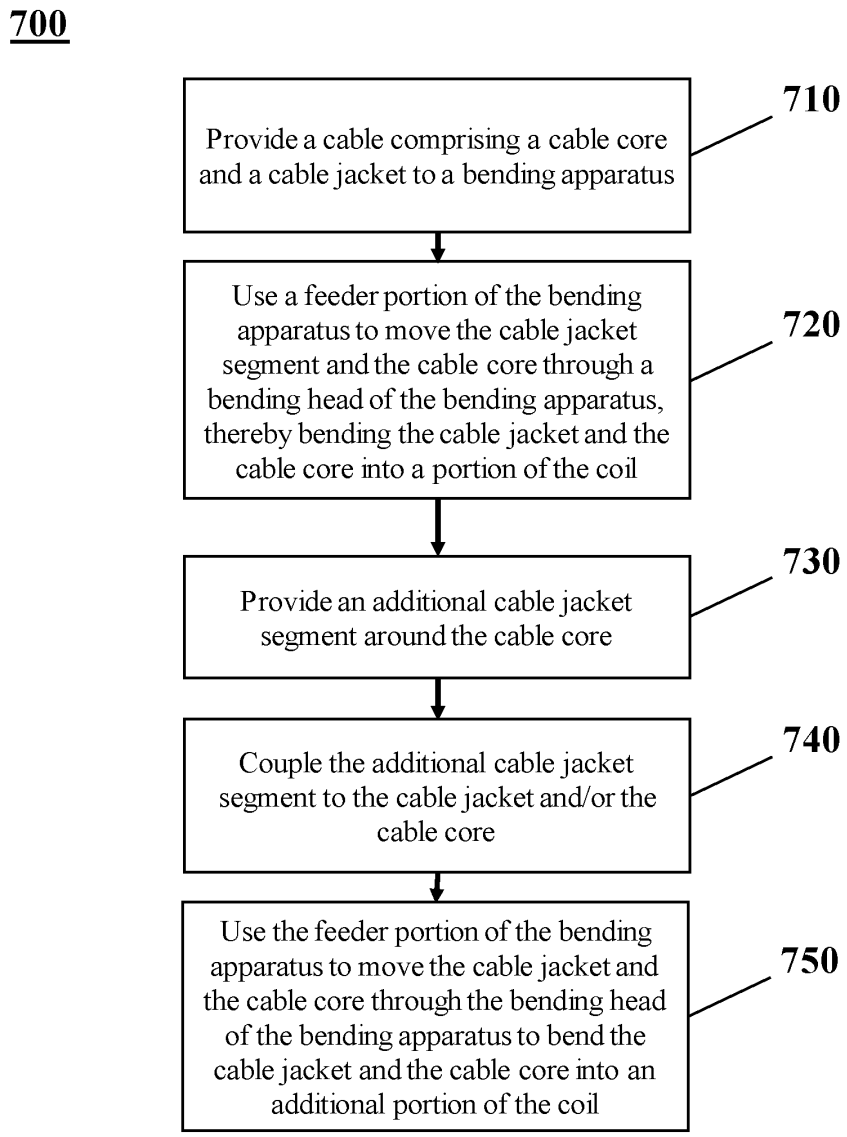

700
Provide a cable comprising a cable core and a cable jacket to a bending apparatus
710
Use a feeder portion of the bending apparatus to move the cable jacket segment and the cable core through a bending head of the bending apparatus, thereby bending the cable jacket and the cable core into a portion of the coil
720
Provide an additional cable jacket segment around the cable core
730
Couple the additional cable jacket segment to the cable jacket and/or the cable core
740
Use the feeder portion of the bending apparatus to move the cable jacket and the cable core through the bending head of the bending apparatus to bend the cable jacket and the cable core into an additional portion of the coil
750

FIG. 7

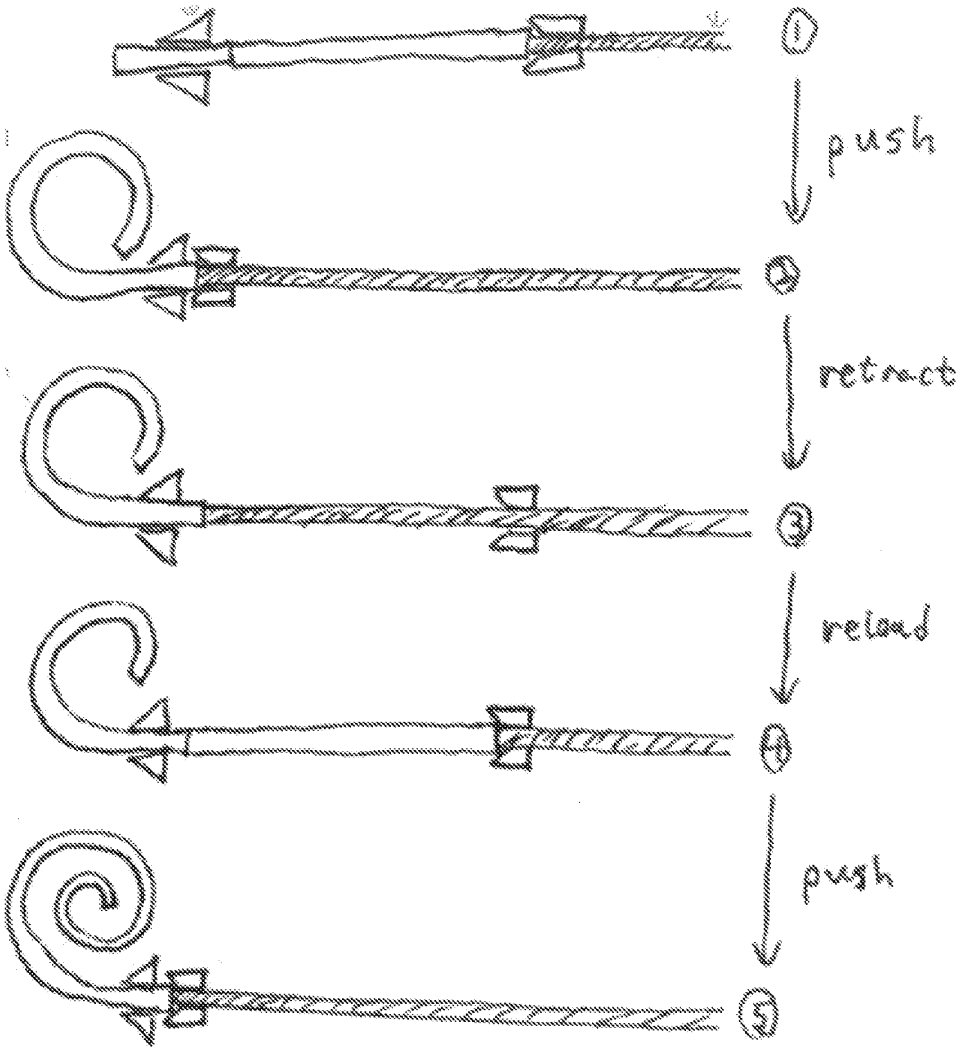


FIG. 8

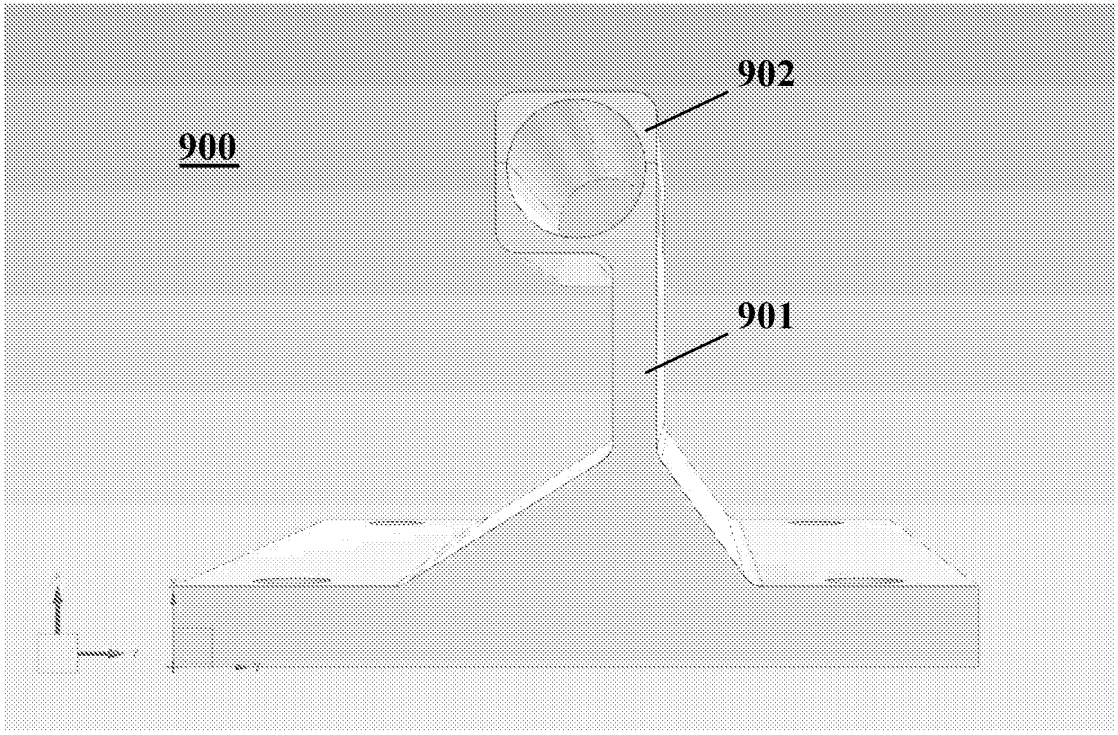


FIG. 9A

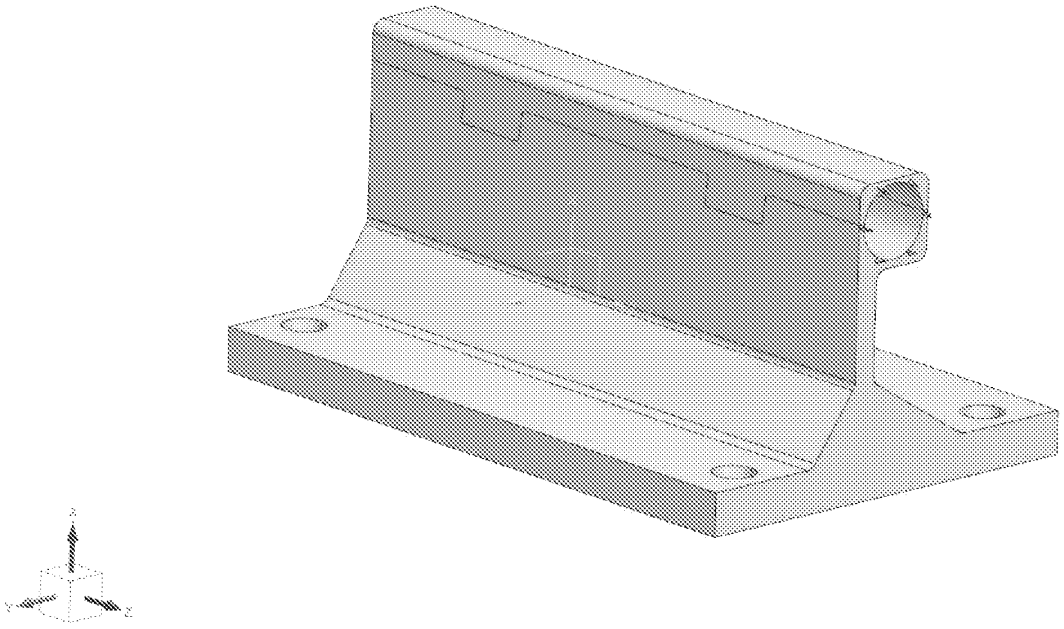


FIG. 9B

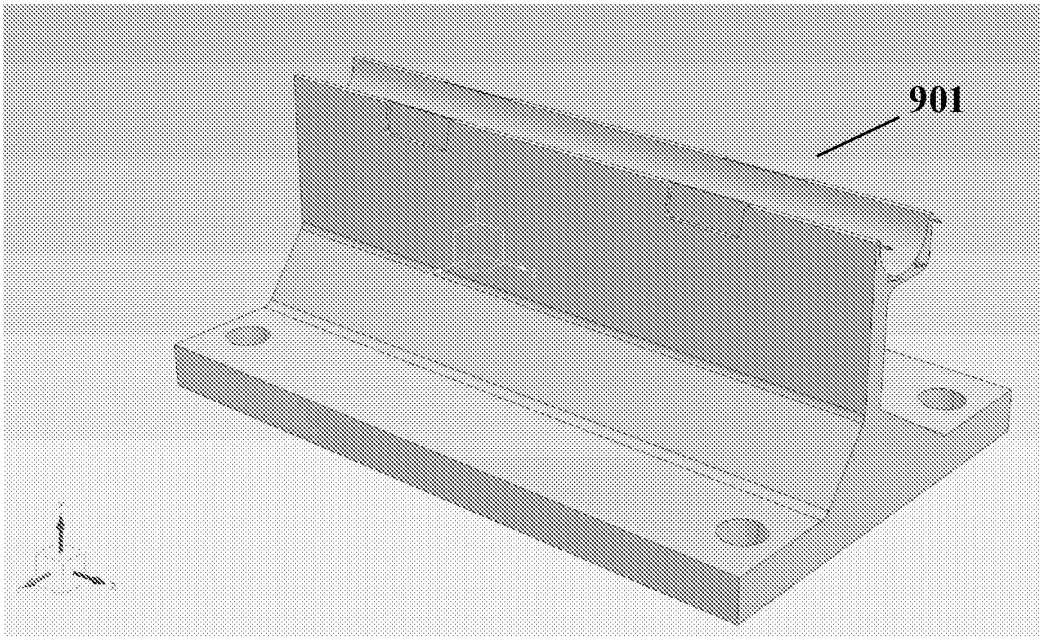


FIG. 9C

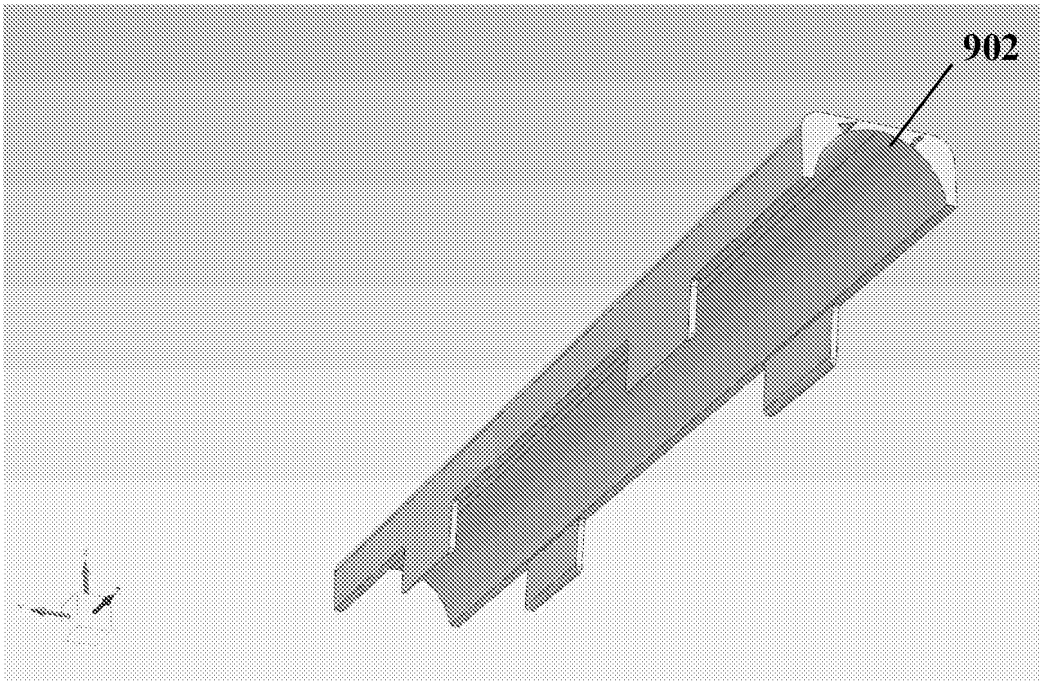


FIG. 9D

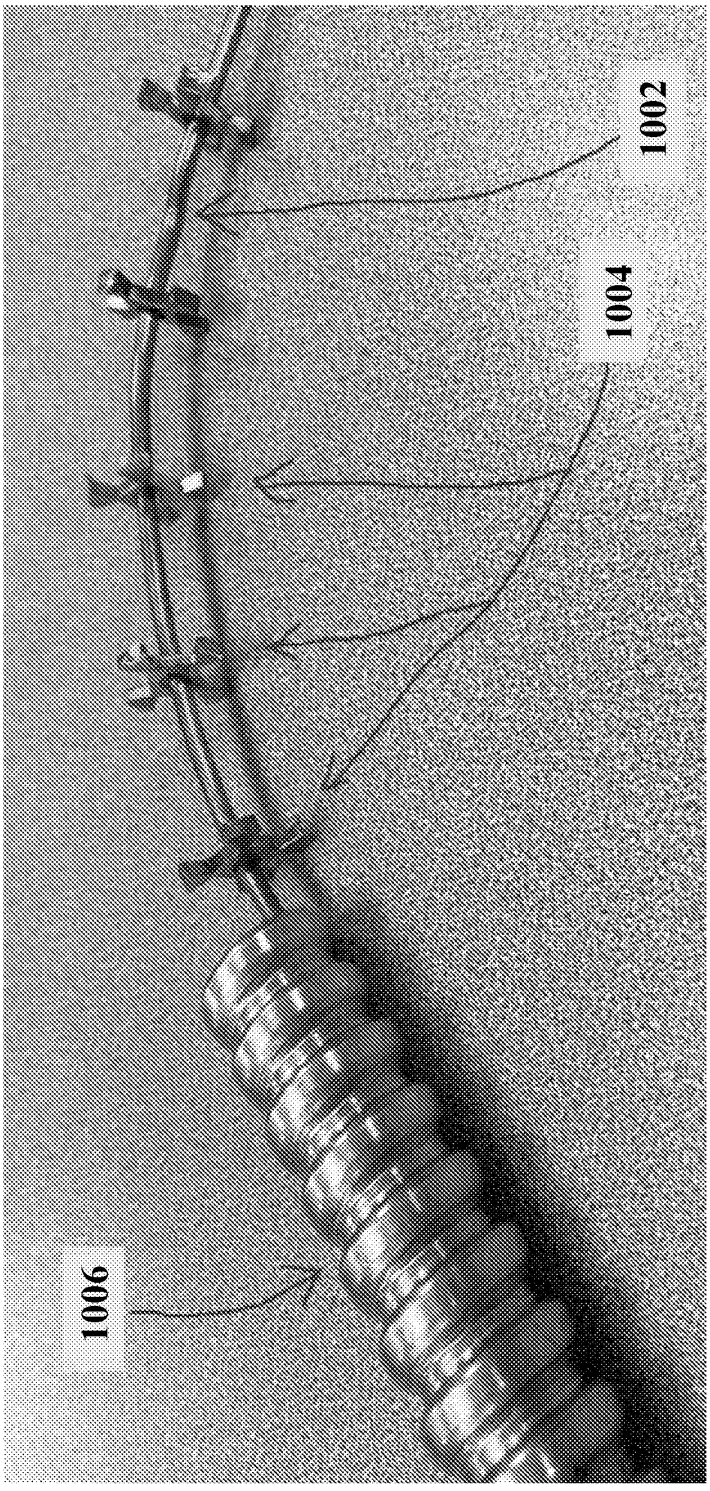


FIG. 10

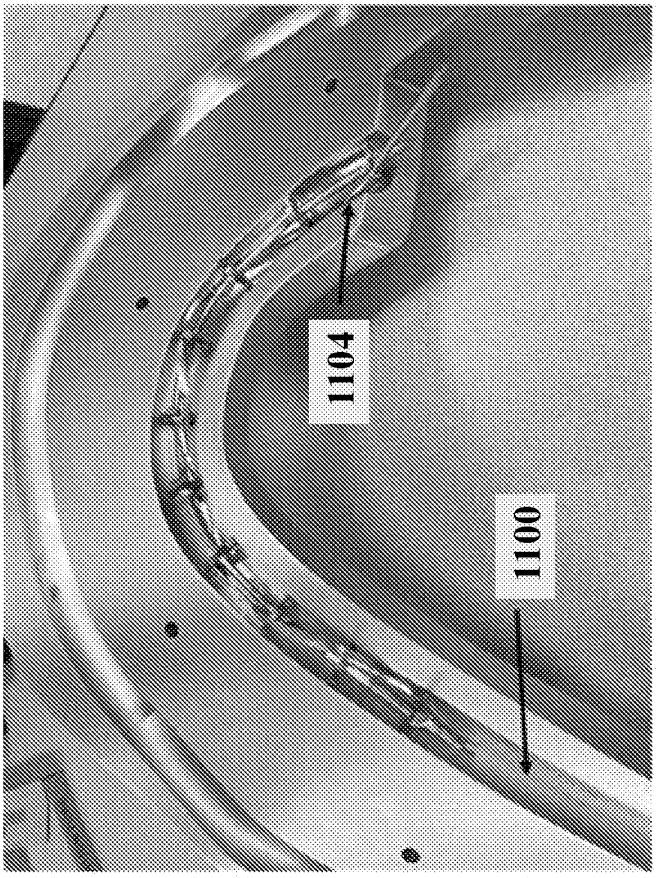


FIG. 11B

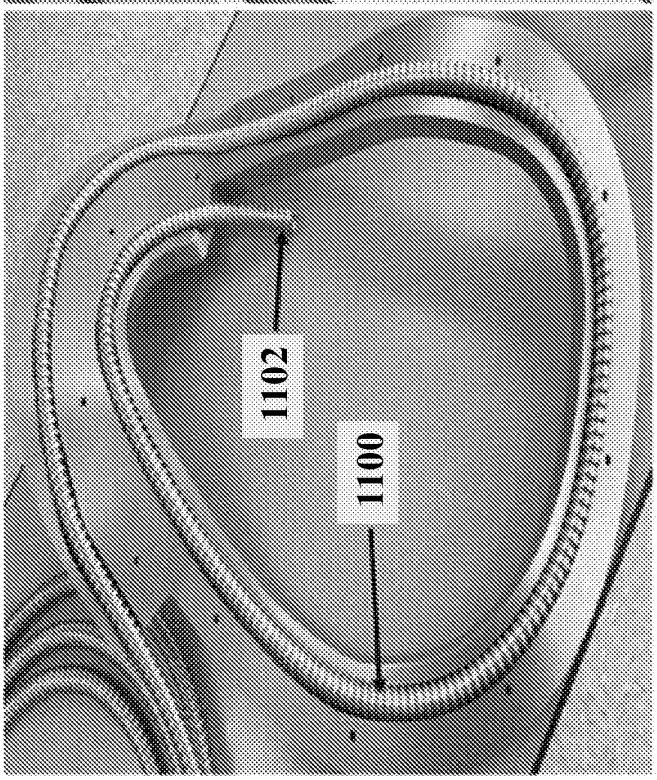


FIG. 11A

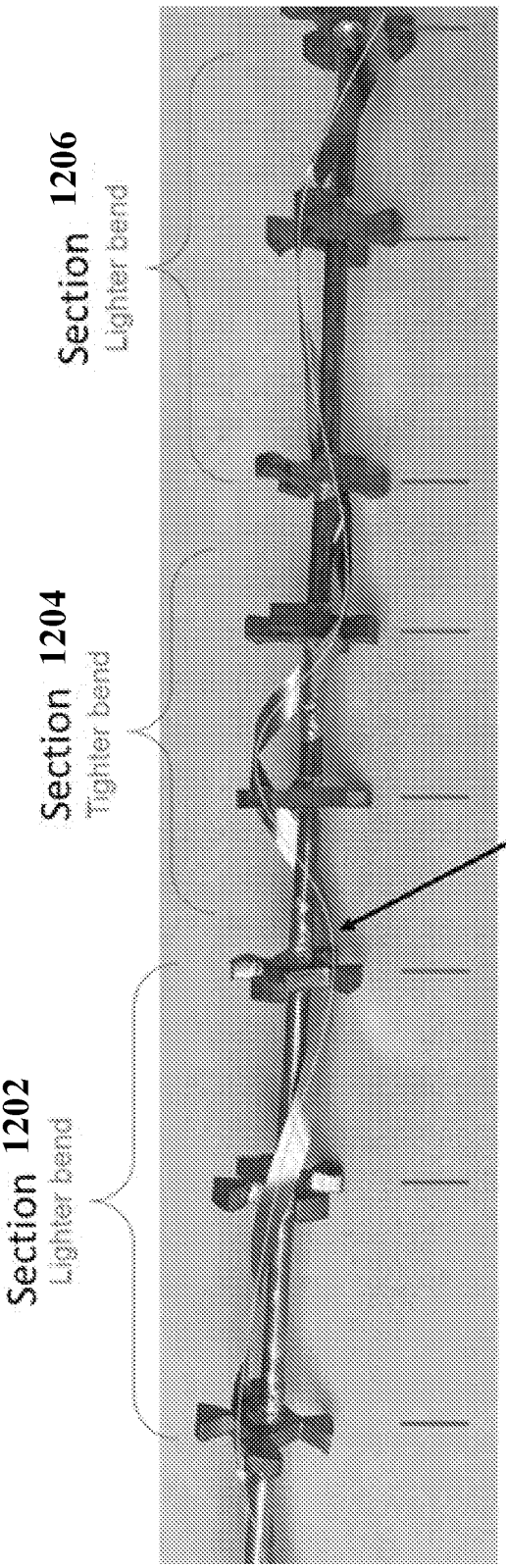

Section 1206
Lighter bend
Section 1204
Tighter bend
Section 1202
Lighter bend
1200

FIG. 12

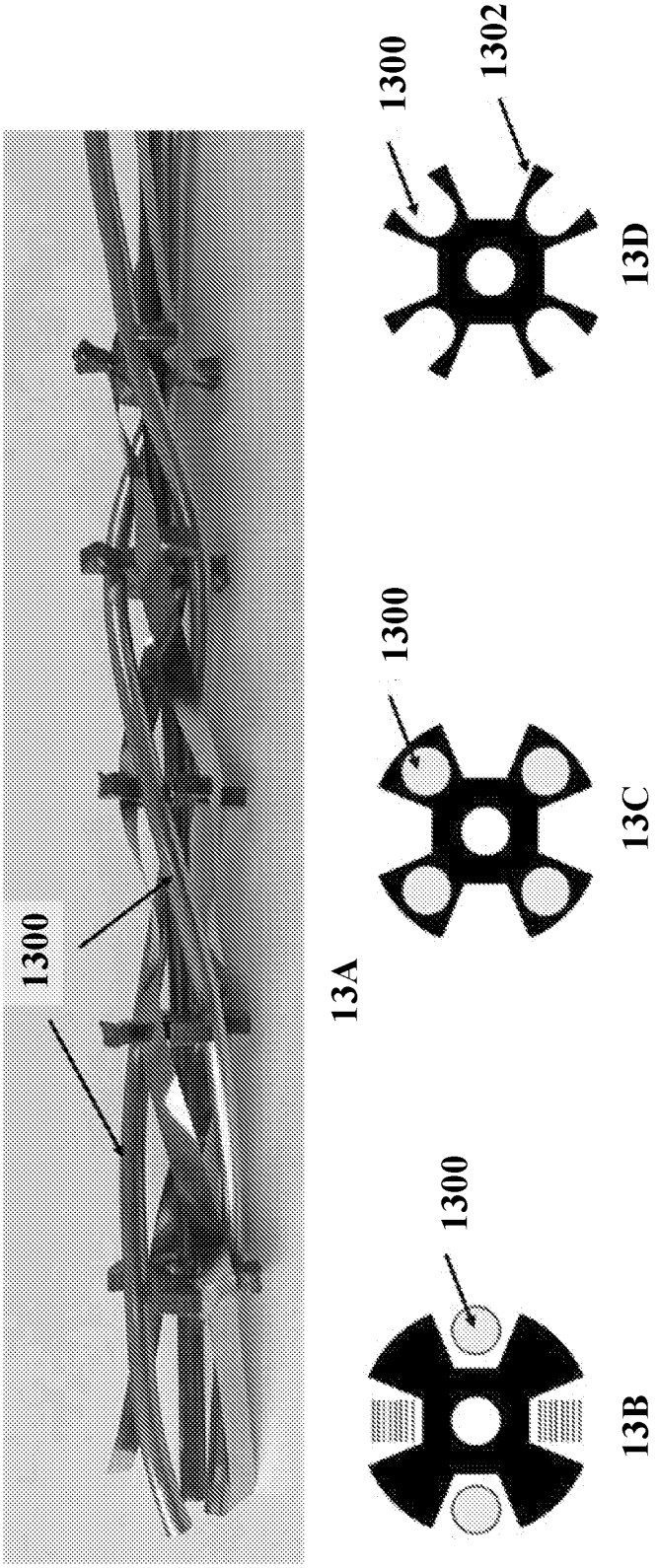


FIG. 13

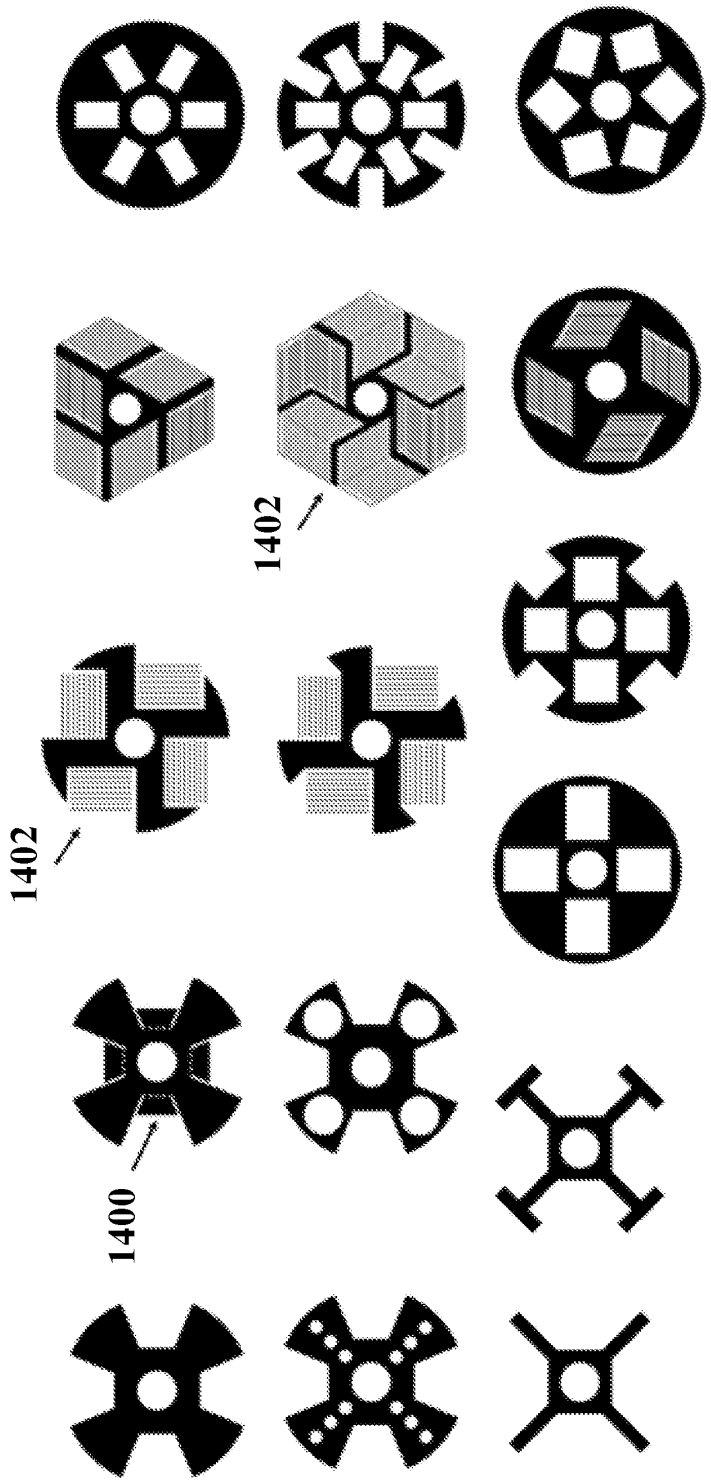


FIG. 14

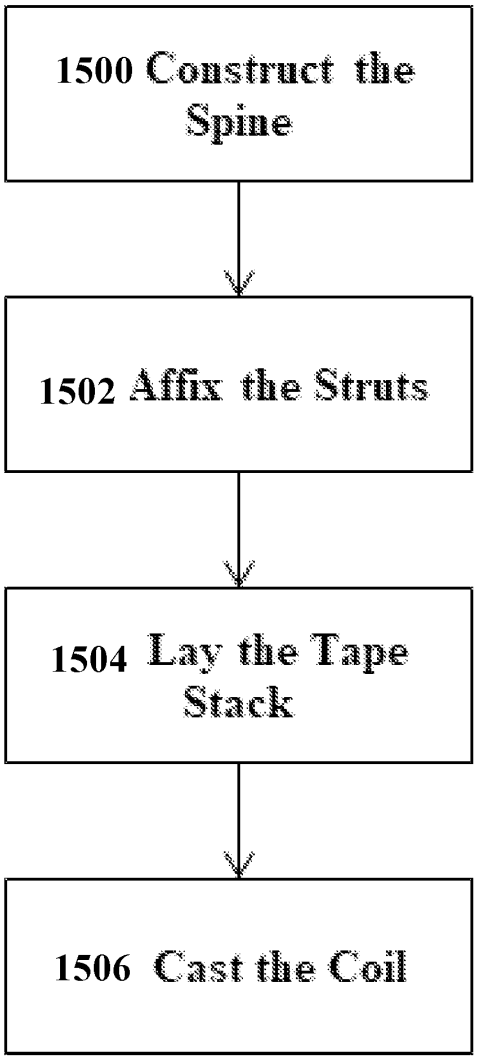

1500 Construct the Spine
1502 Affix the Struts
1504 Lay the Tape Stack
1506 Cast the Coil

FIG. 15

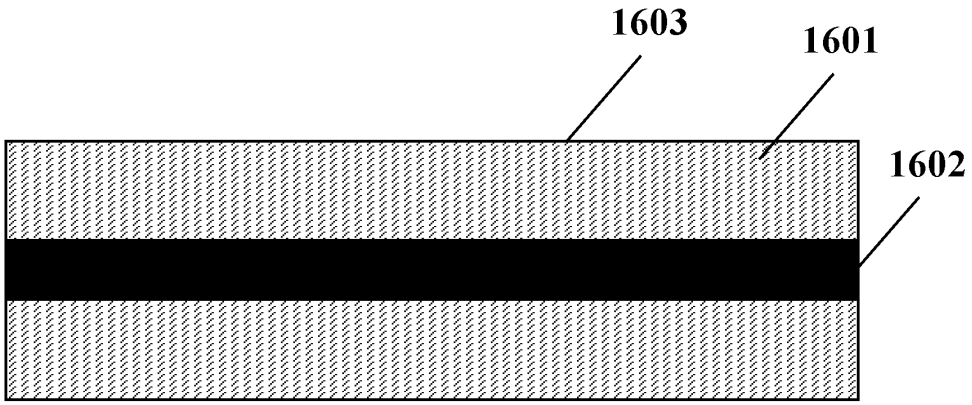


FIG. 16A

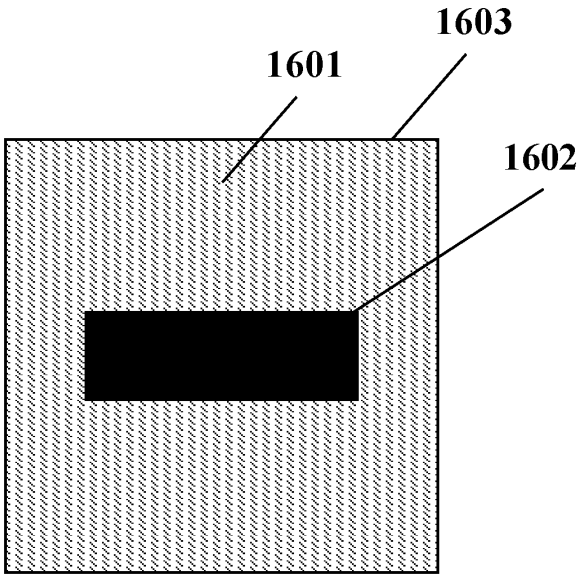


FIG. 16B

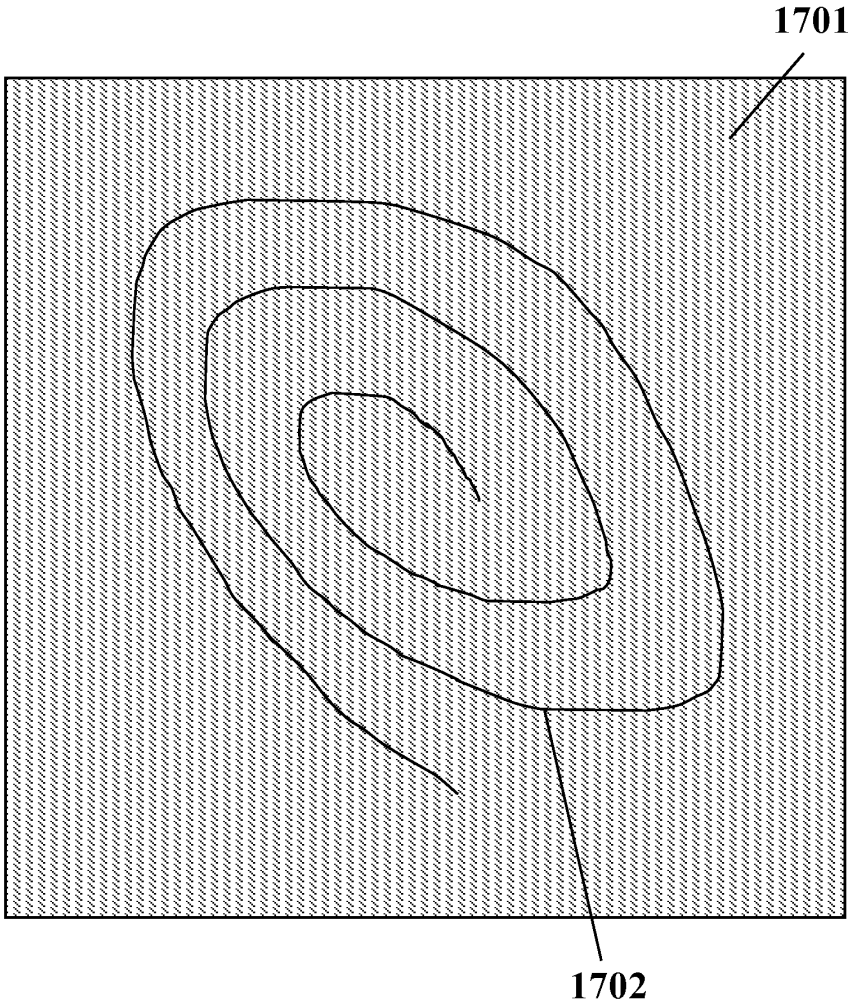


FIG. 17

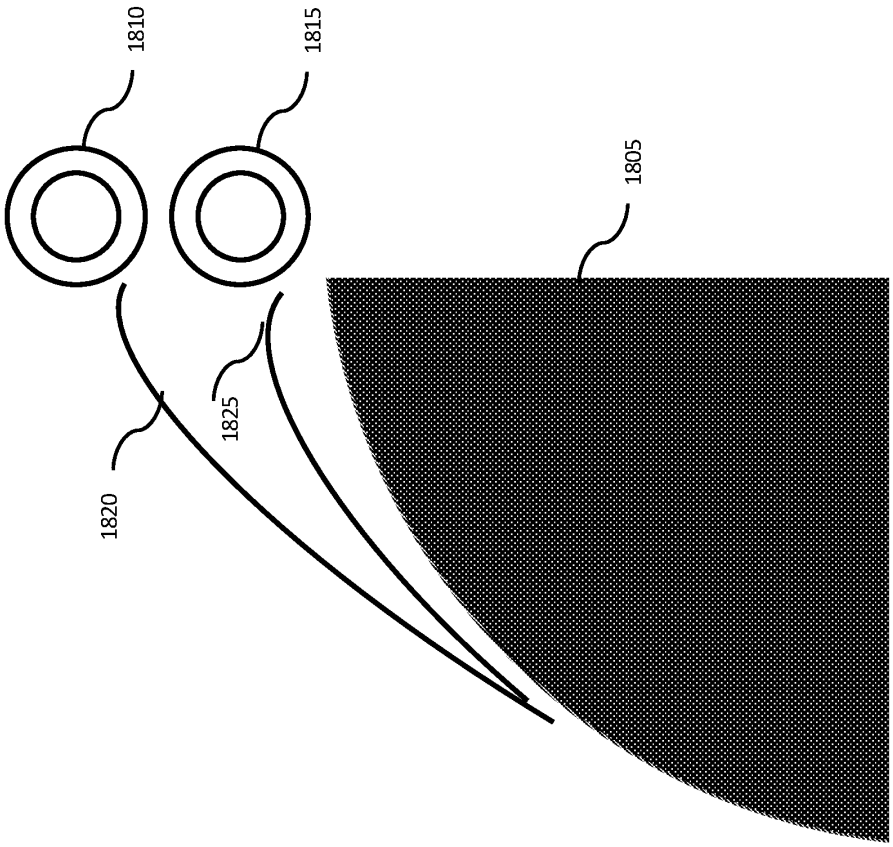


FIG. 18

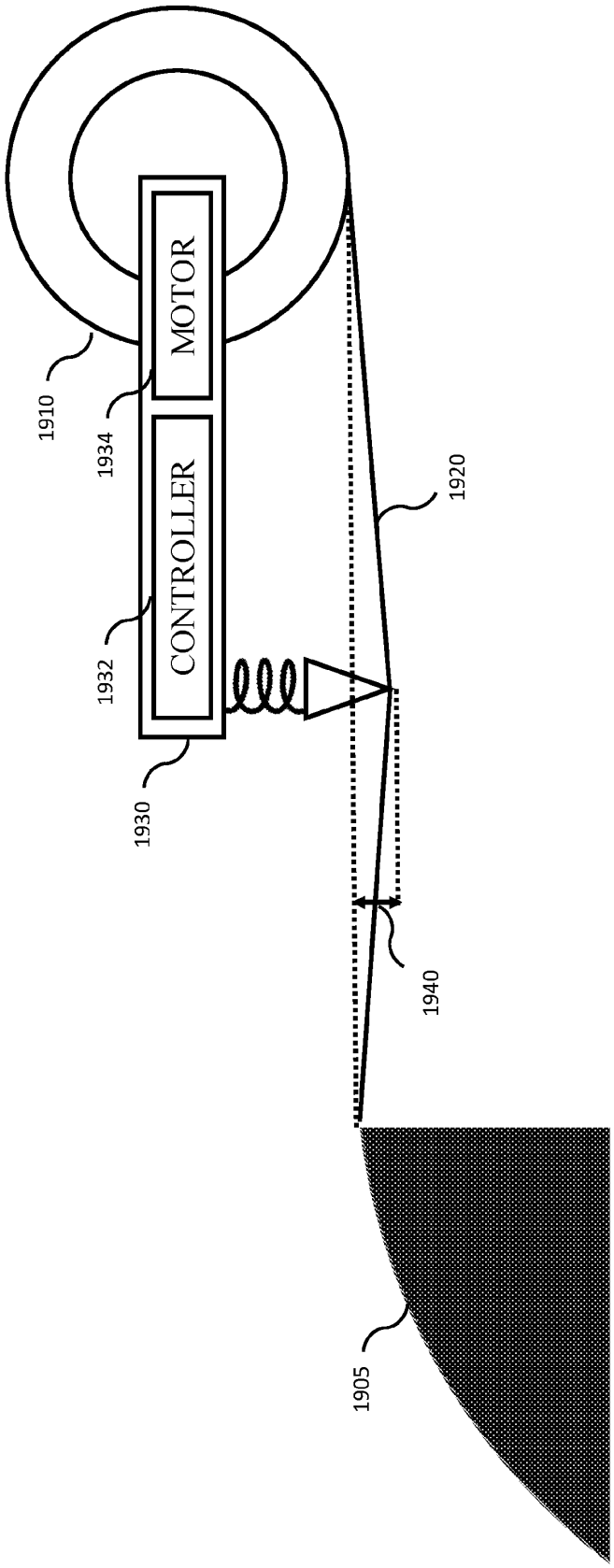


FIG. 19

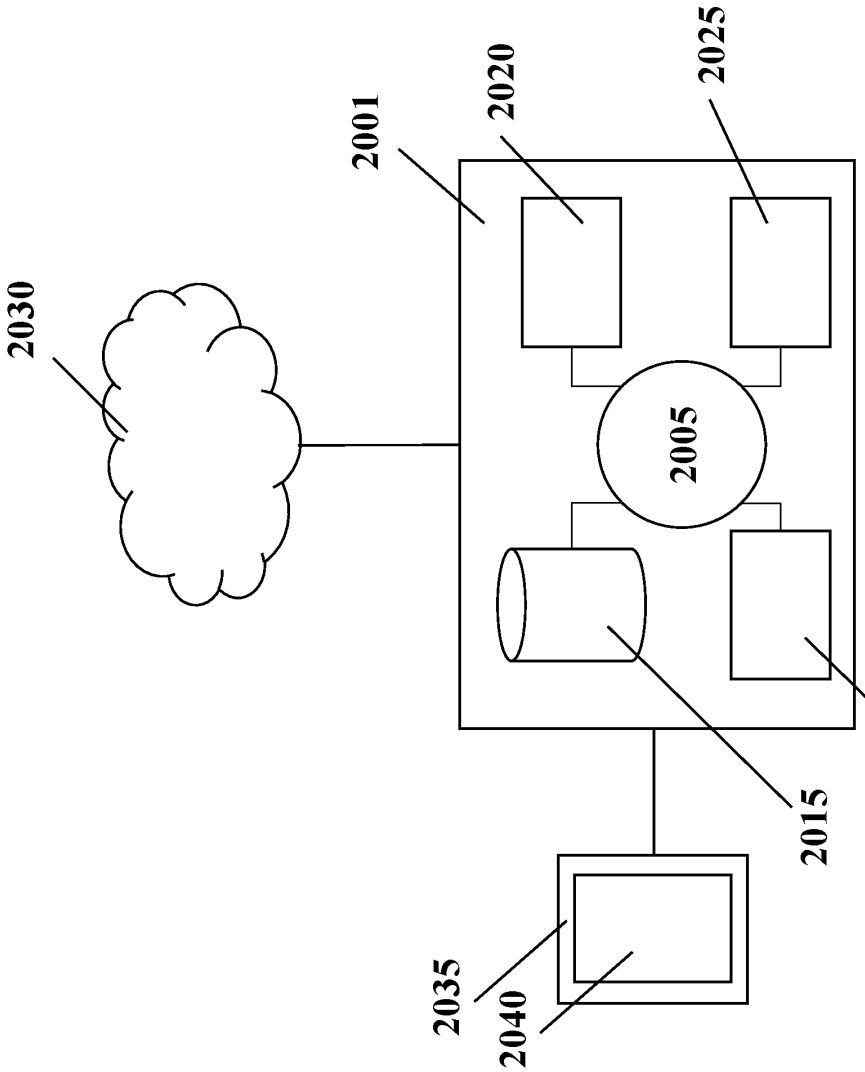


FIG. 20