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# ABSTRACT

## FOAMED AND EXPANDED BEADS OF POLYESTER-BASED RESIN AND FOAM MOLDING OBTAINED THEREFROM

- 10       Foamed and expanded beads including a polyester-  
based resin containing at least 35 mole % of an aliphatic  
ester component. The foamed beads have a gel fraction of  
at least 5 % by weight and comprises at least one gel  
accelerating agent selected from fatty acids having 12-25  
15   carbon atoms, metal salts of the fatty acids, esters of  
the fatty acids and amides of the fatty acids in an amount  
of 0.15-3 % by weight. A foam molding is obtained by  
heating the foamed and expanded beads in a mold.

No figure



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