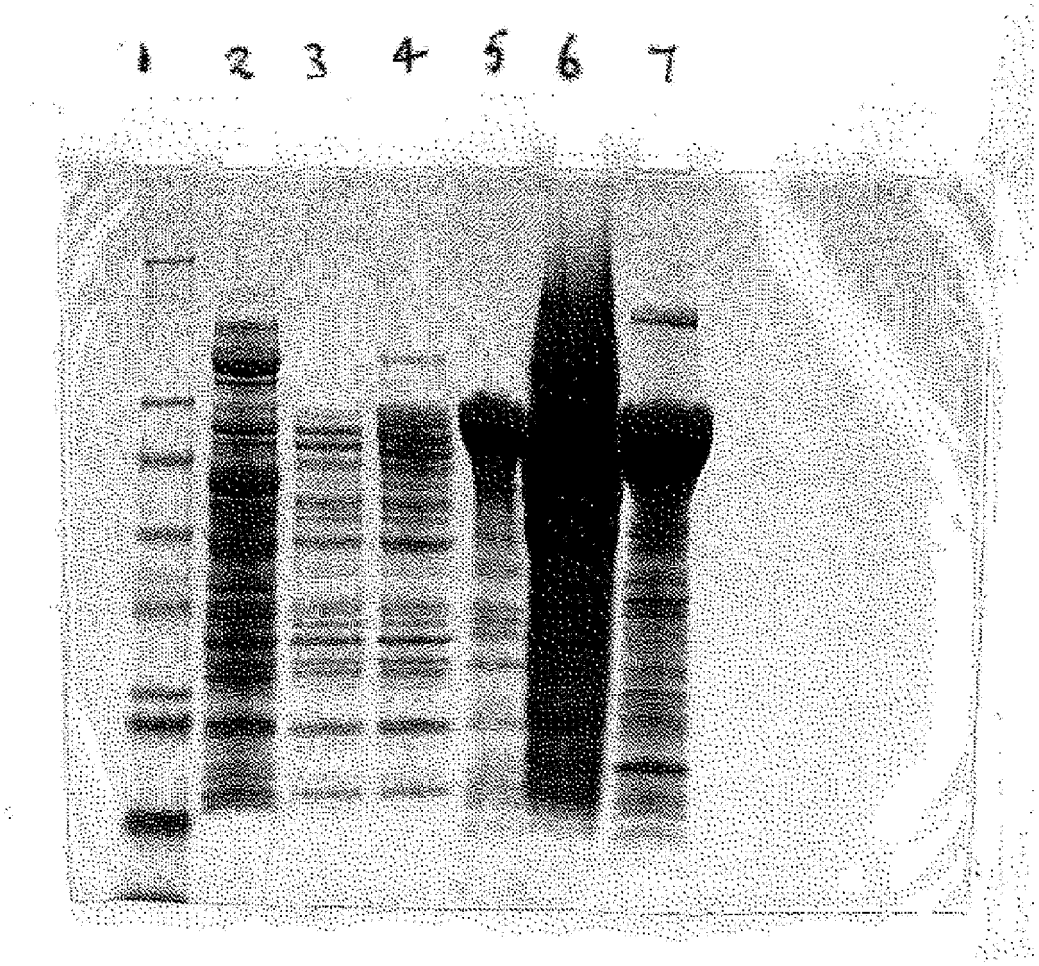


Figure 1

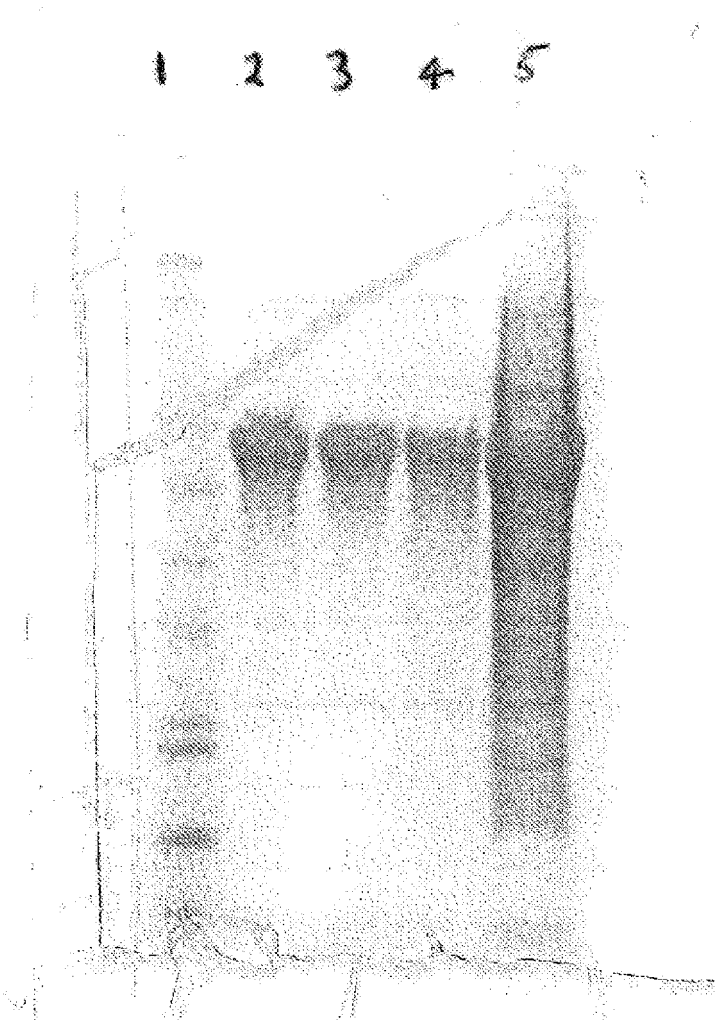


Figure 2

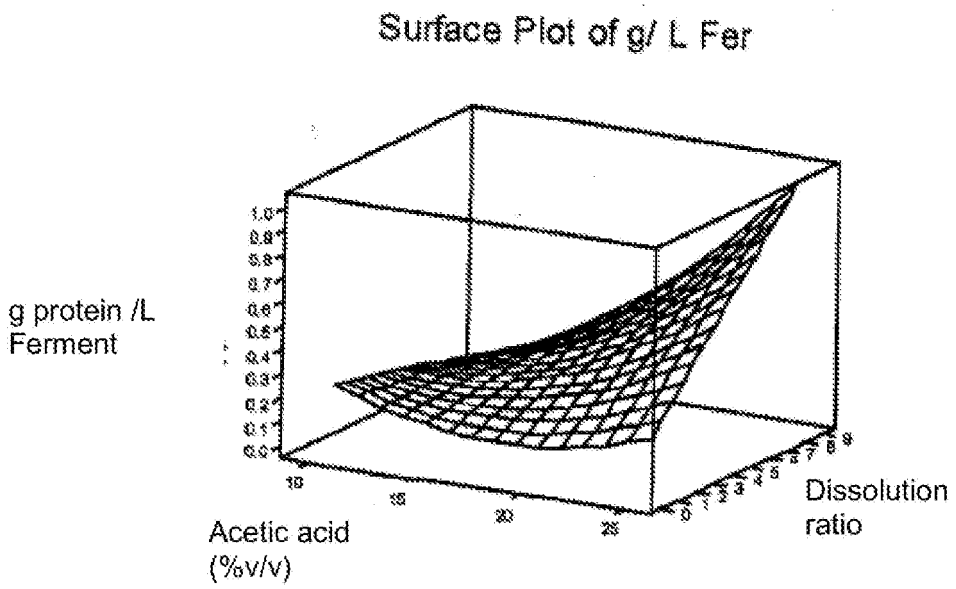

Surface Plot of g/ L Fer
g protein /L Ferment
Acetic acid (%v/v)
Dissolution ratio

Figure 3

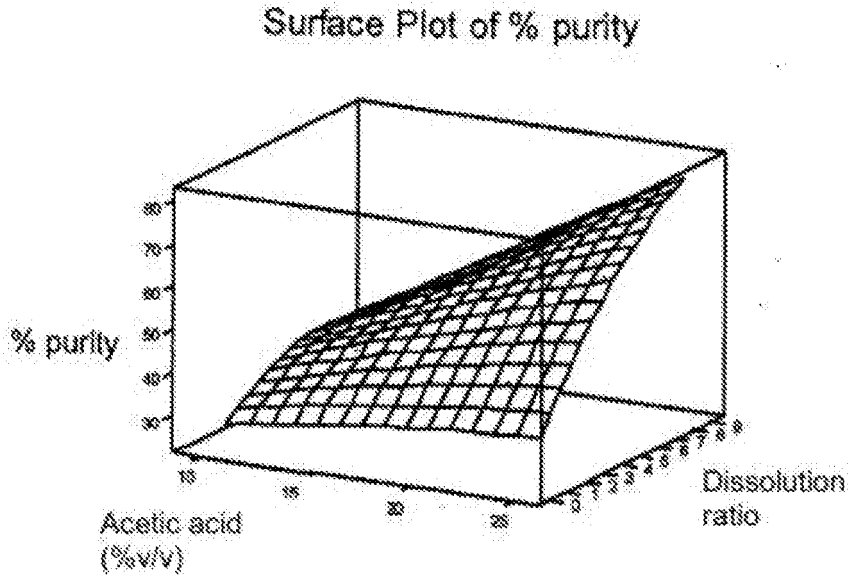

Surface Plot of % purity
% purity
Acetic acid
(%v/v)
Dissolution
ratio

Figure 4

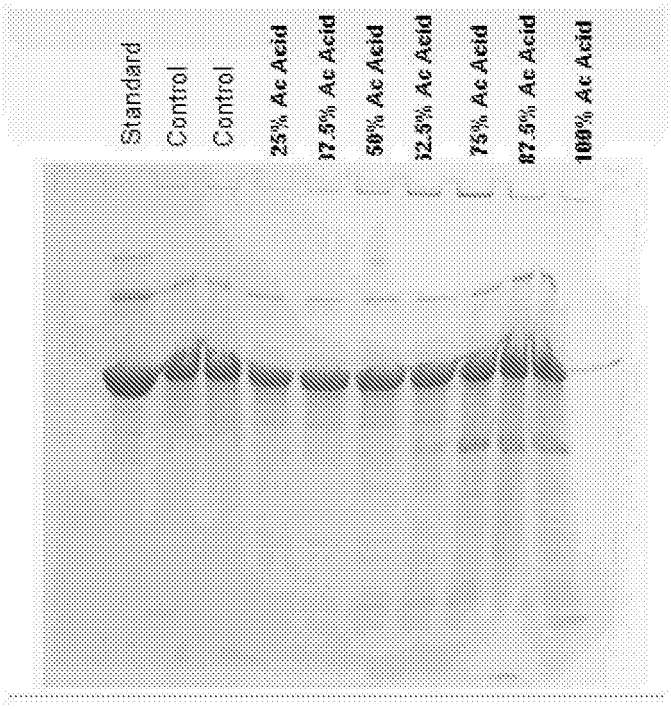


Figure 5

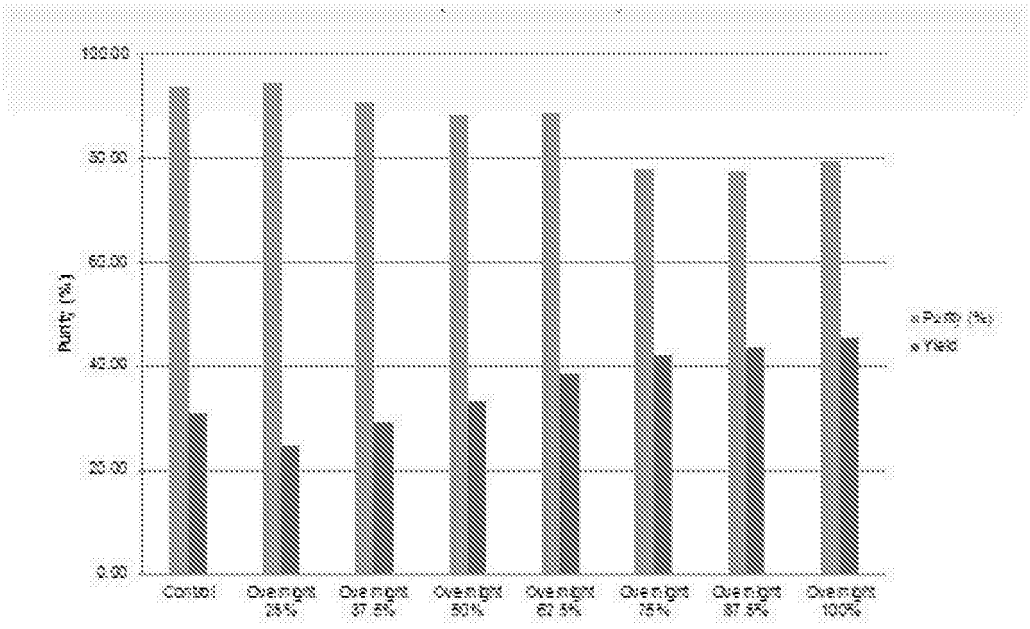


Figure 6

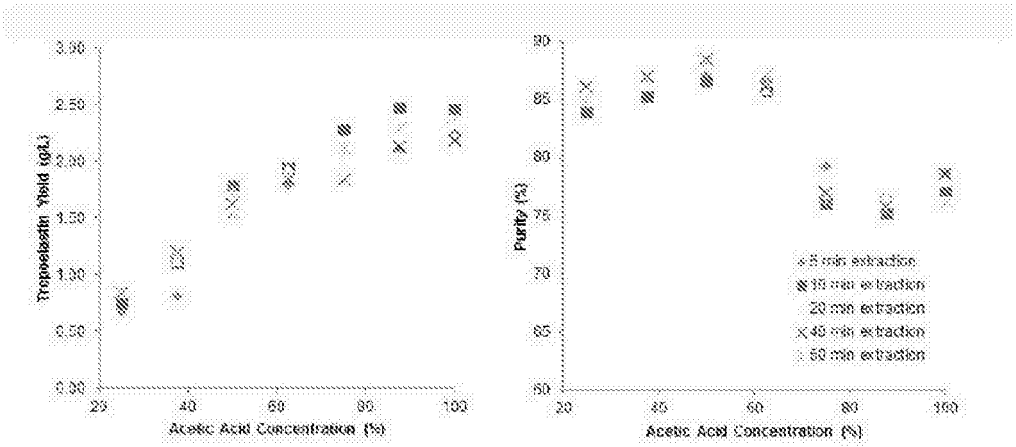


Figure 7

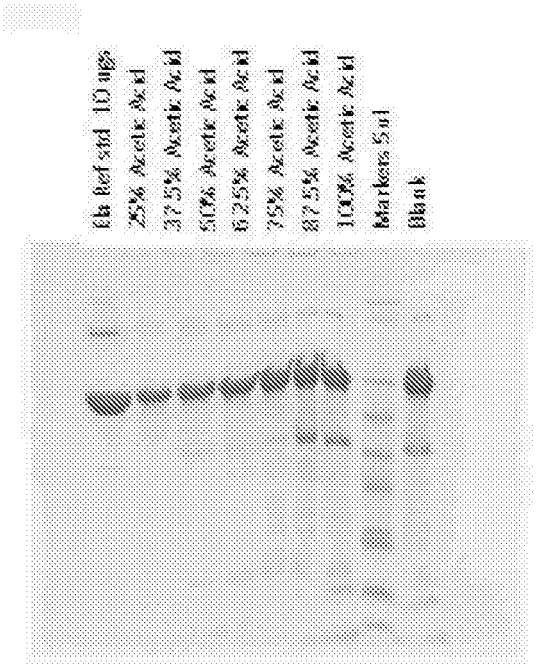


Figure 8

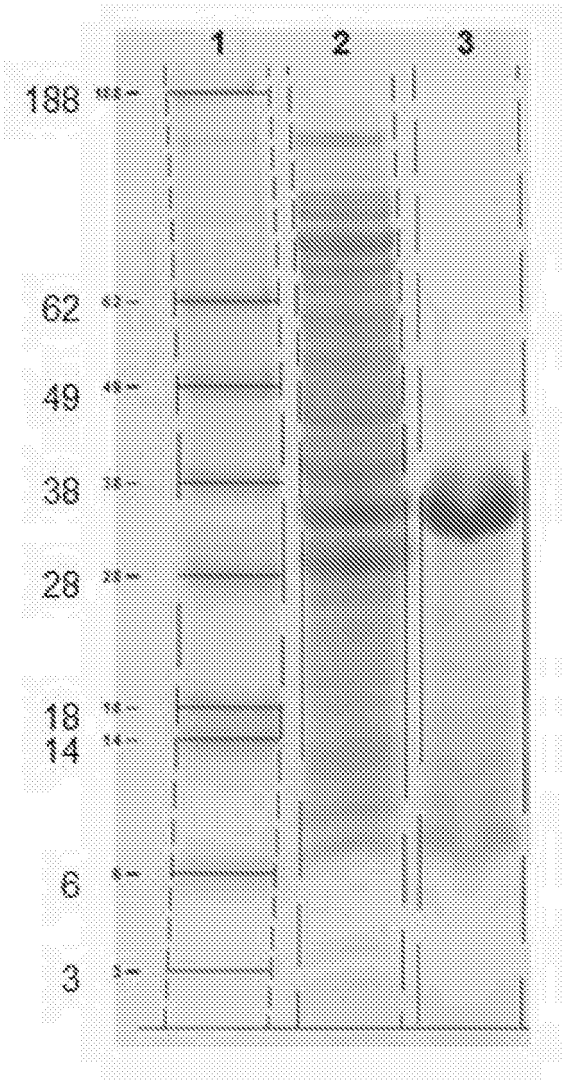


Figure 9