Fig.3A

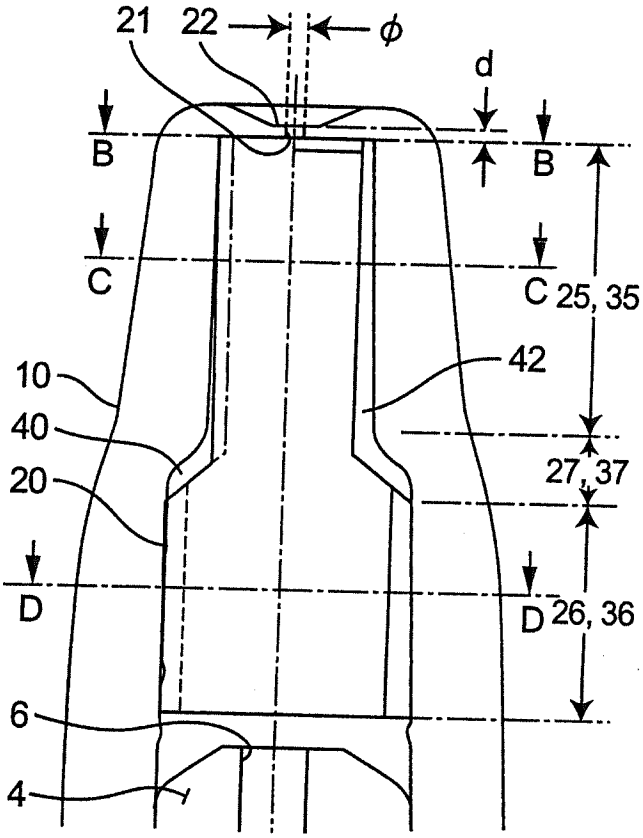


Fig.3B

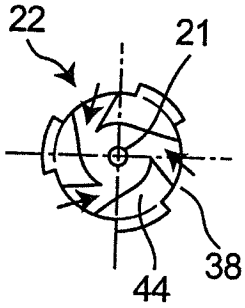


Fig.3C

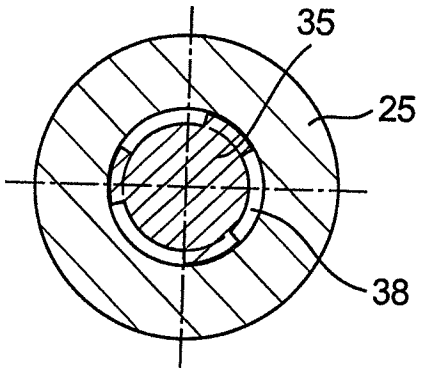


Fig.3D

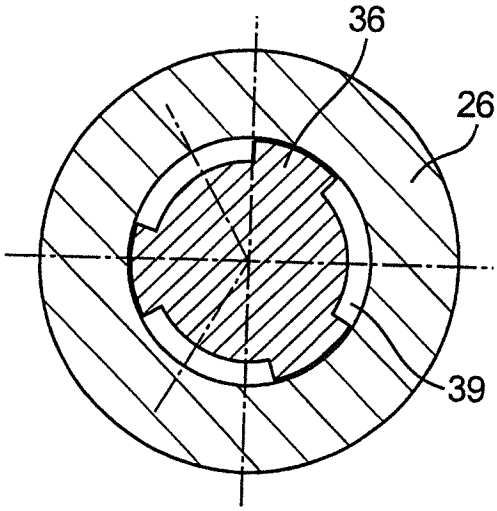


Fig. 8

Base Material A (PBS)

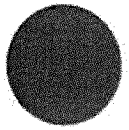
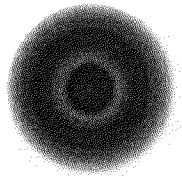
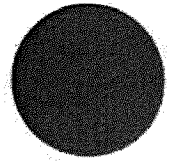
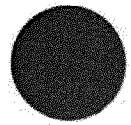
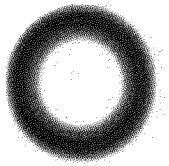
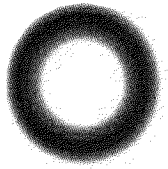
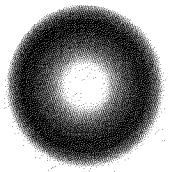
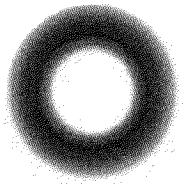
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NG	OK	NG	NG	NG	
nozzle g diameter φ=0.30 mm thickness d=0.25 mm YES curved portion	nozzle h diameter φ=0.40 mm thickness d=0.25 mm NO curved portion	nozzle i diameter φ=0.40 mm thickness d=0.25 mm YES curved portion	nozzle j diameter φ=0.45 mm thickness d=0.25 mm NO curved portion	nozzle k diameter φ=0.55 mm thickness d=0.25 mm NO curved portion	
					

Fig. 15

Base Material E4

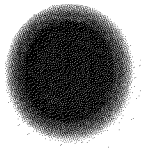
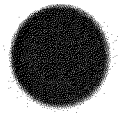
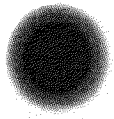
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NG	OK	OK	OK	NG	
nozzle g diameter φ=0.30 mm thickness d=0.25 mm YES curved portion	nozzle h diameter φ=0.40 mm thickness d=0.25 mm NO curved portion	nozzle i diameter φ=0.40 mm thickness d=0.25 mm YES curved portion	nozzle j diameter φ=0.45 mm thickness d=0.25 mm NO curved portion	nozzle k diameter φ=0.55 mm thickness d=0.25 mm NO curved portion	
					

Fig.3A

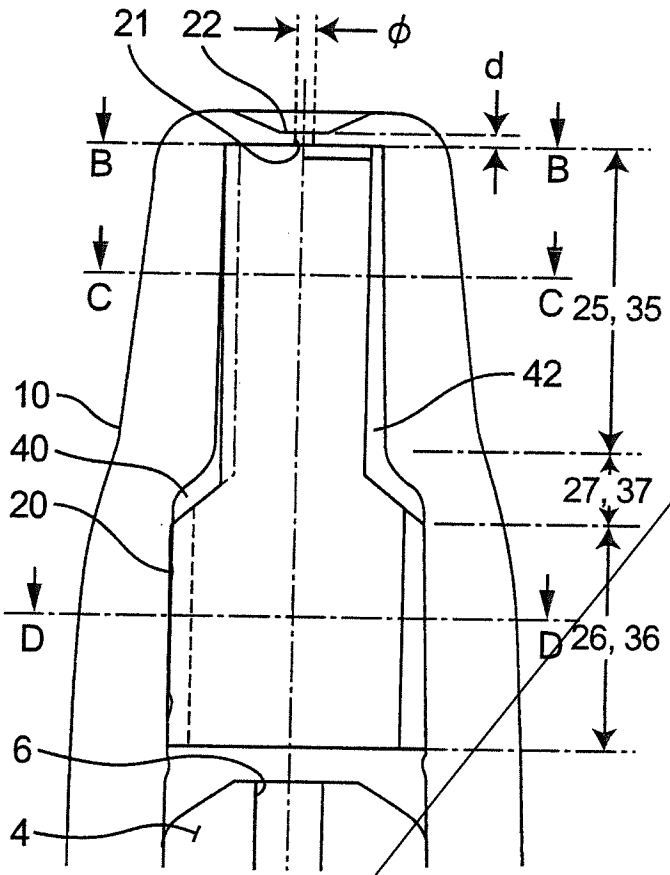


Fig.3B

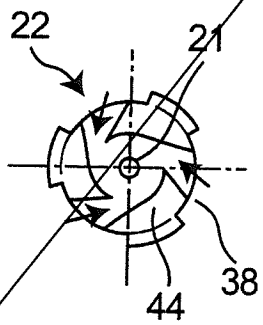


Fig.3C

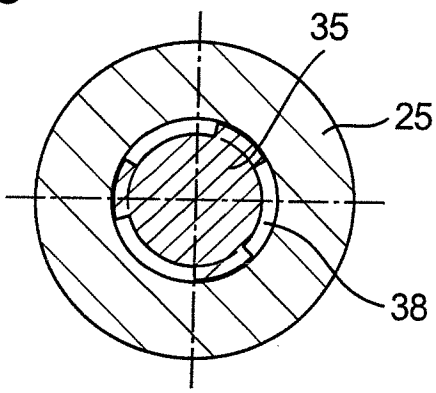


Fig.3D

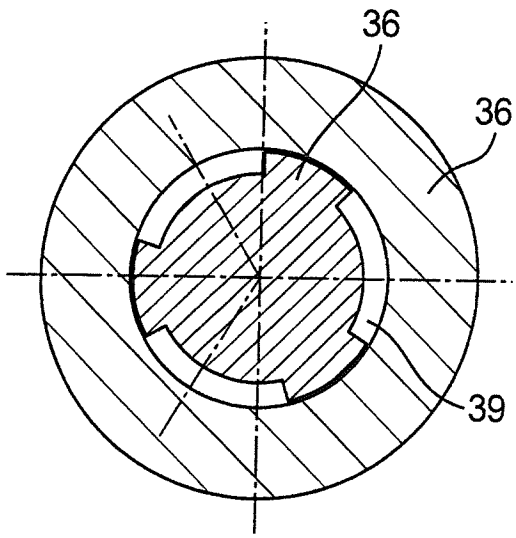


Fig. 8

Base Material A (PBS)

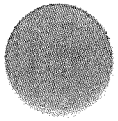
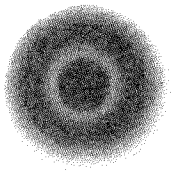
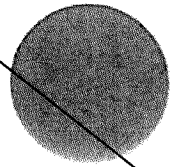
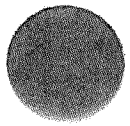
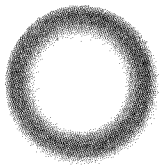
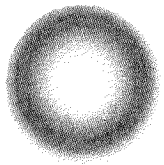
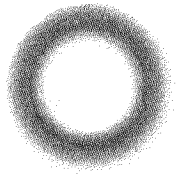
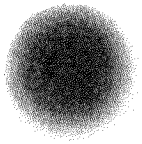
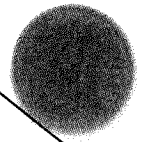
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NG	OK	NG	NG	NG	
nozzle g diameter φ=0.30 mm thickness d=0.25 mm YES curved portion	nozzle h diameter φ=0.40 mm thickness d=0.25 mm NO curved portion	nozzle i diameter φ=0.40 mm thickness d=0.25 mm YES curved portion	nozzle j diameter φ=0.45 mm thickness d=0.25 mm NO curved portion	nozzle k diameter φ=0.55 mm thickness d=0.25 mm NO curved portion	
					

Fig. 15

Base Material E4

OK	OK	NG	OK	OK	OK
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NG	OK	OK	OK	OK	
nozzle g diameter φ=0.30 mm thickness d=0.25 mm YES curved portion	nozzle h diameter φ=0.40 mm thickness d=0.25 mm NO curved portion	nozzle i diameter φ=0.40 mm thickness d=0.25 mm YES curved portion	nozzle j diameter φ=0.45 mm thickness d=0.25 mm NO curved portion	nozzle k diameter φ=0.55 mm thickness d=0.25 mm NO curved portion	
					