Figure 1

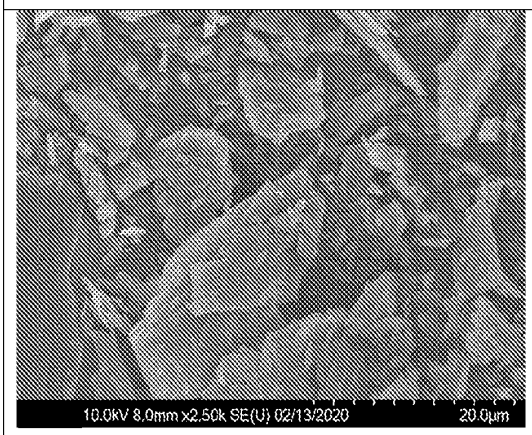
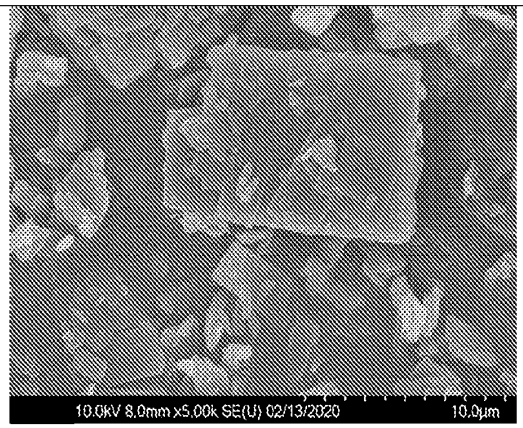
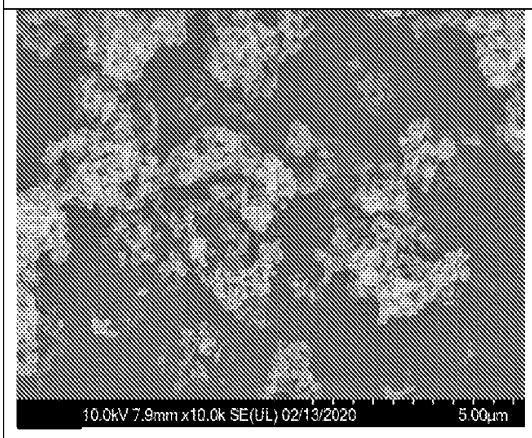
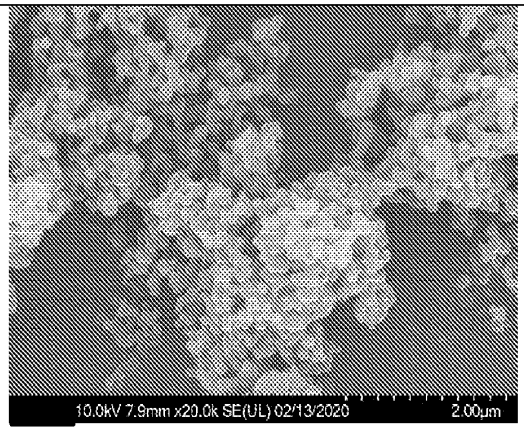
A. Raw Material Lapatinib – 2,500X	B. Raw Material Lapatinib – 5,000X
	
C. SC1909-1 – 10,000x – Lapitinib from acetone	D. SC1909-1 – 20,000x – Lapitinib from acetone
	

Figure 2

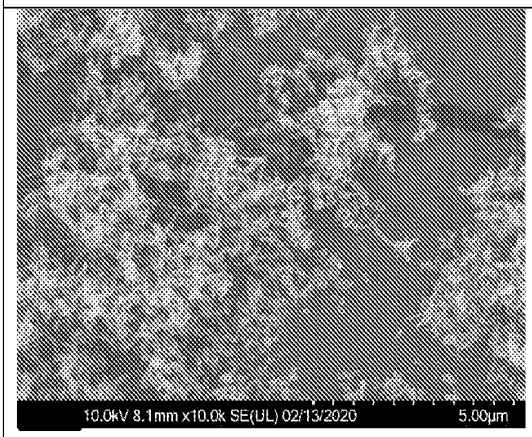
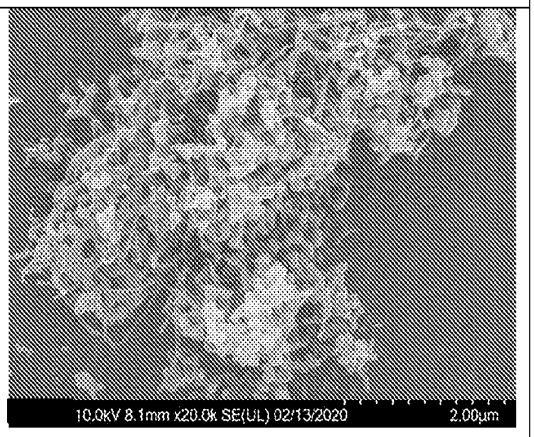
A. SC1909-3 – 2,500x – Lapitinib from DCM	B. SC1909-3 – 20,000x – Lapitinib from DCM
	

Figure 3. Powder X-ray Diffraction Patterns

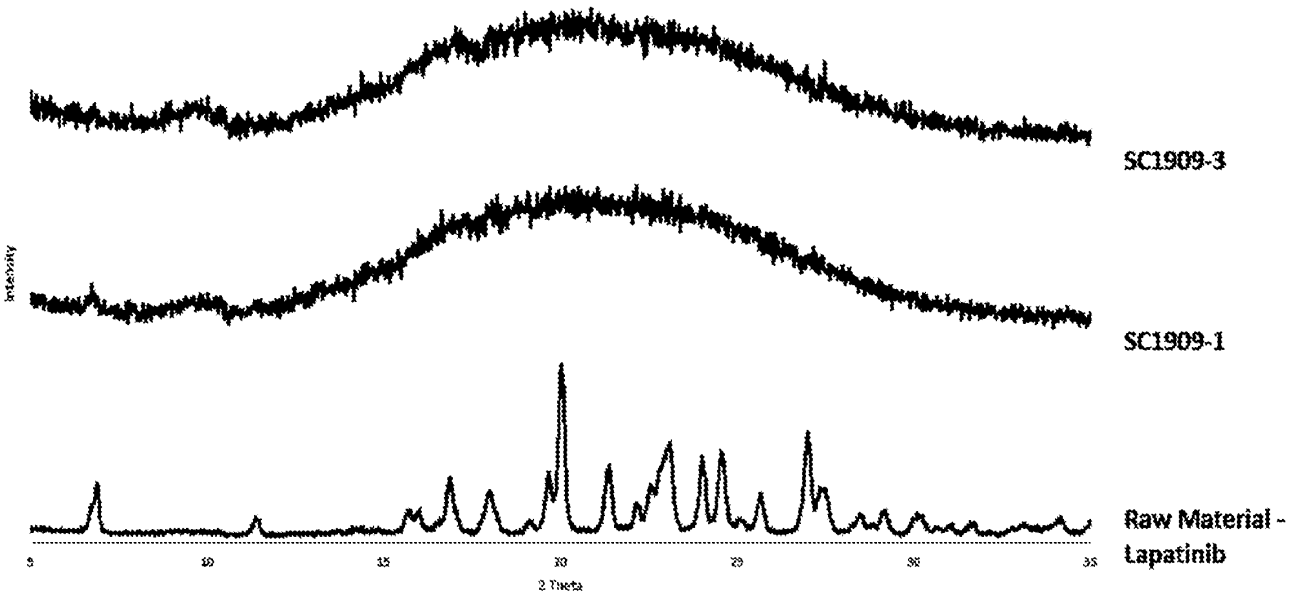


Figure 4.

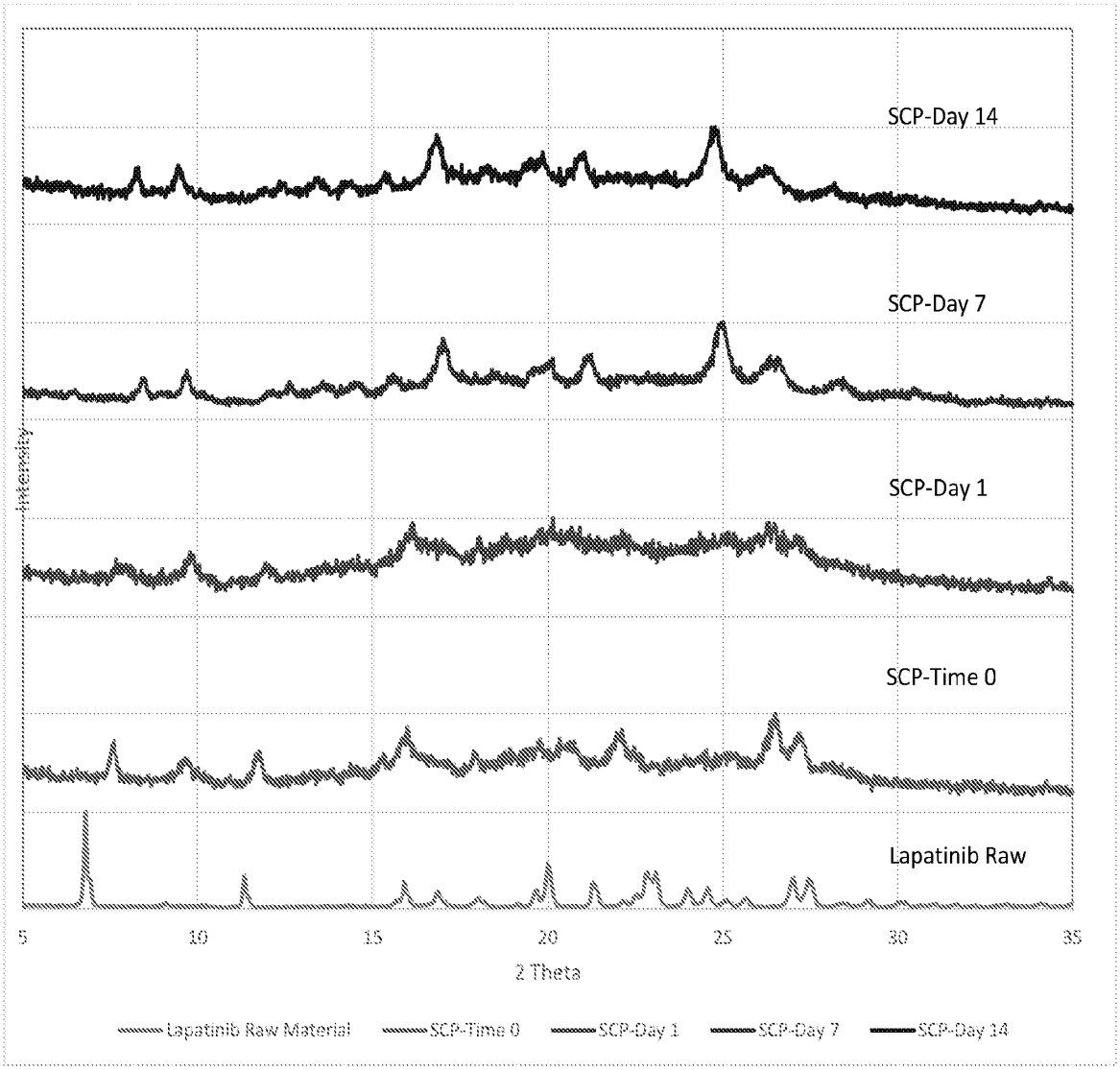
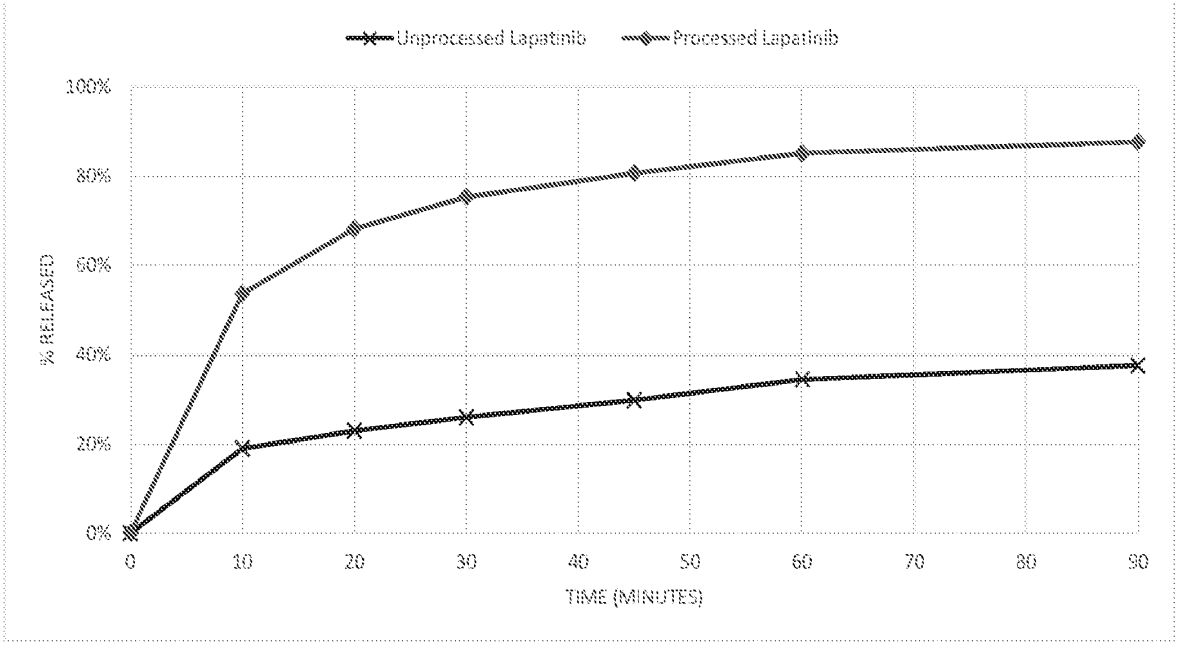

SCP-Day 14
SCP-Day 7
SCP-Day 1
SCP-Time 0
Lapatinib Raw
Intensity
5
10
15
20
25
30
35
2 Theta
Lapatinib Raw Material
SCP-Time 0
SCP-Day 1
SCP-Day 7
SCP-Day 14

Figure 5


Unprocessed Lapatinib
Processed Lapatinib
100%
80%
60%
40%
20%
0%
% RELEASED
0
10
20
30
40
50
60
70
80
90
TIME (MINUTES)