

ABSTRACT**A METHOD FOR SLITTING A METAL SHEET BEFORE FOLDING**

A method for slitting a metal sheet to produce a slit that reduces the folding resistance of the metal sheet. A cutter and/or a cutting disc are used to make a slit on the metal surface. Press rollers press on the formed slit to produce a smooth slit having a uniform depth along the entire length of the slit.

Fig. 3