

1/4

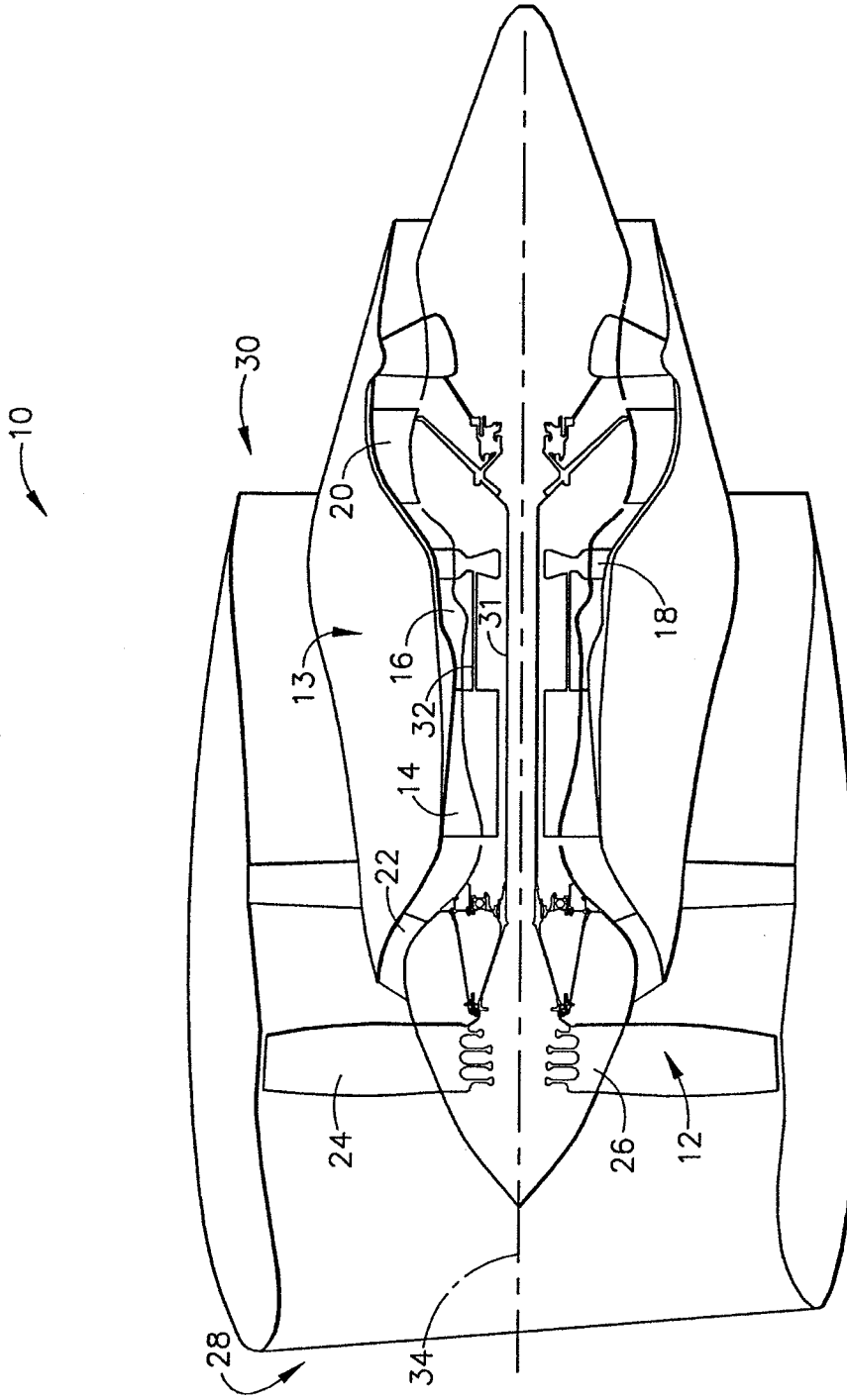


FIG. 1

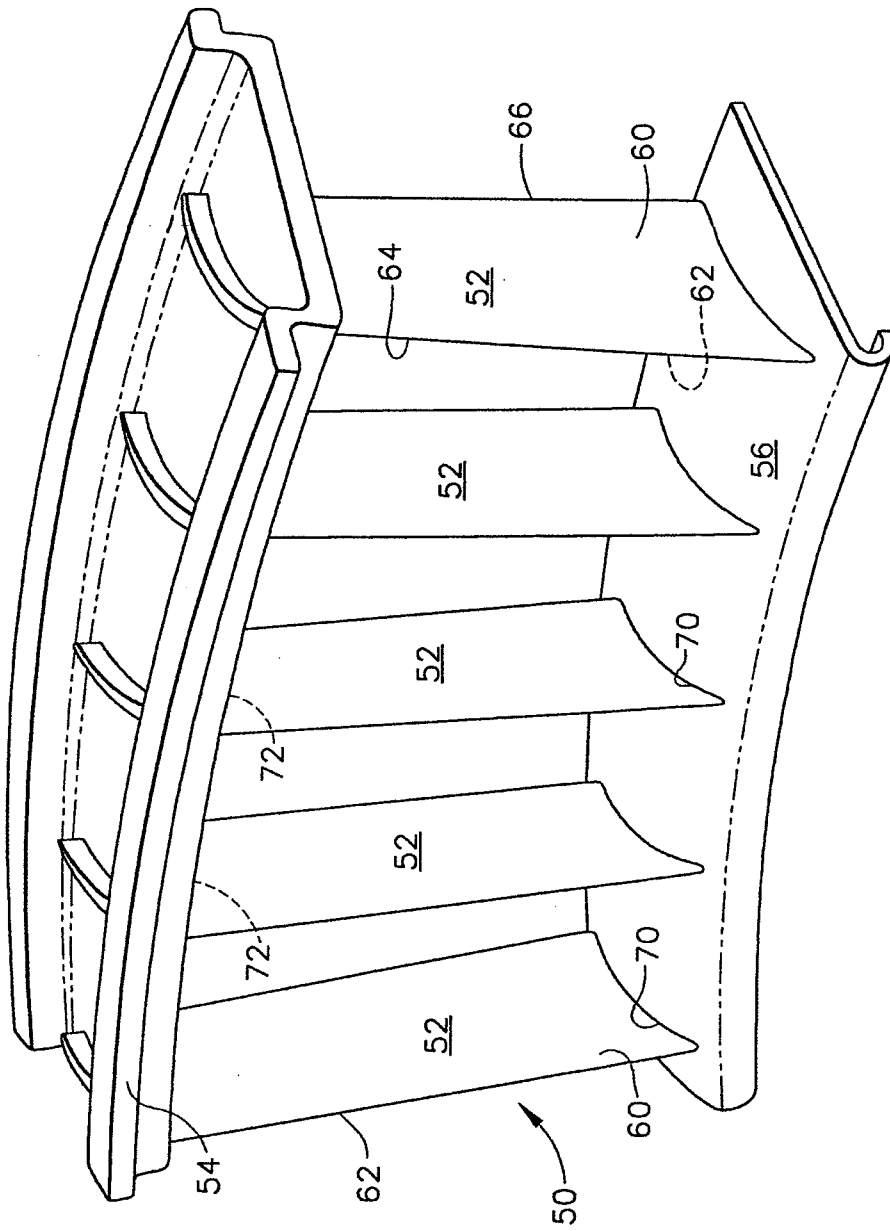


FIG. 2

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graph TD; 100 --> 102[DEPOSITING A WEAR COATING MATERIAL ONTO A SELECTED AREA OF THE PLATFORM]; 102 --> 104[POSITIONING THE PLATFORM ADJACENT TO THE AIRFOIL VANE]; 104 --> 106[EXECUTING A BRAZING OPERATION SUCH THAT THE AIRFOIL VANE IS PERMANENTLY COUPLED TO THE PLATFORM PORTION AND SUCH THAT THE WEAR COATING MATERIAL IS BONDED ACROSS A PREDEFINED AREA OF PLATFORM];
```

100

102

DEPOSITING A WEAR COATING MATERIAL ONTO A SELECTED AREA OF THE PLATFORM

104

POSITIONING THE PLATFORM ADJACENT TO THE AIRFOIL VANE

106

EXECUTING A BRAZING OPERATION SUCH THAT THE AIRFOIL VANE IS PERMANENTLY COUPLED TO THE PLATFORM PORTION AND SUCH THAT THE WEAR COATING MATERIAL IS BONDED ACROSS A PREDEFINED AREA OF PLATFORM

FIG. 5

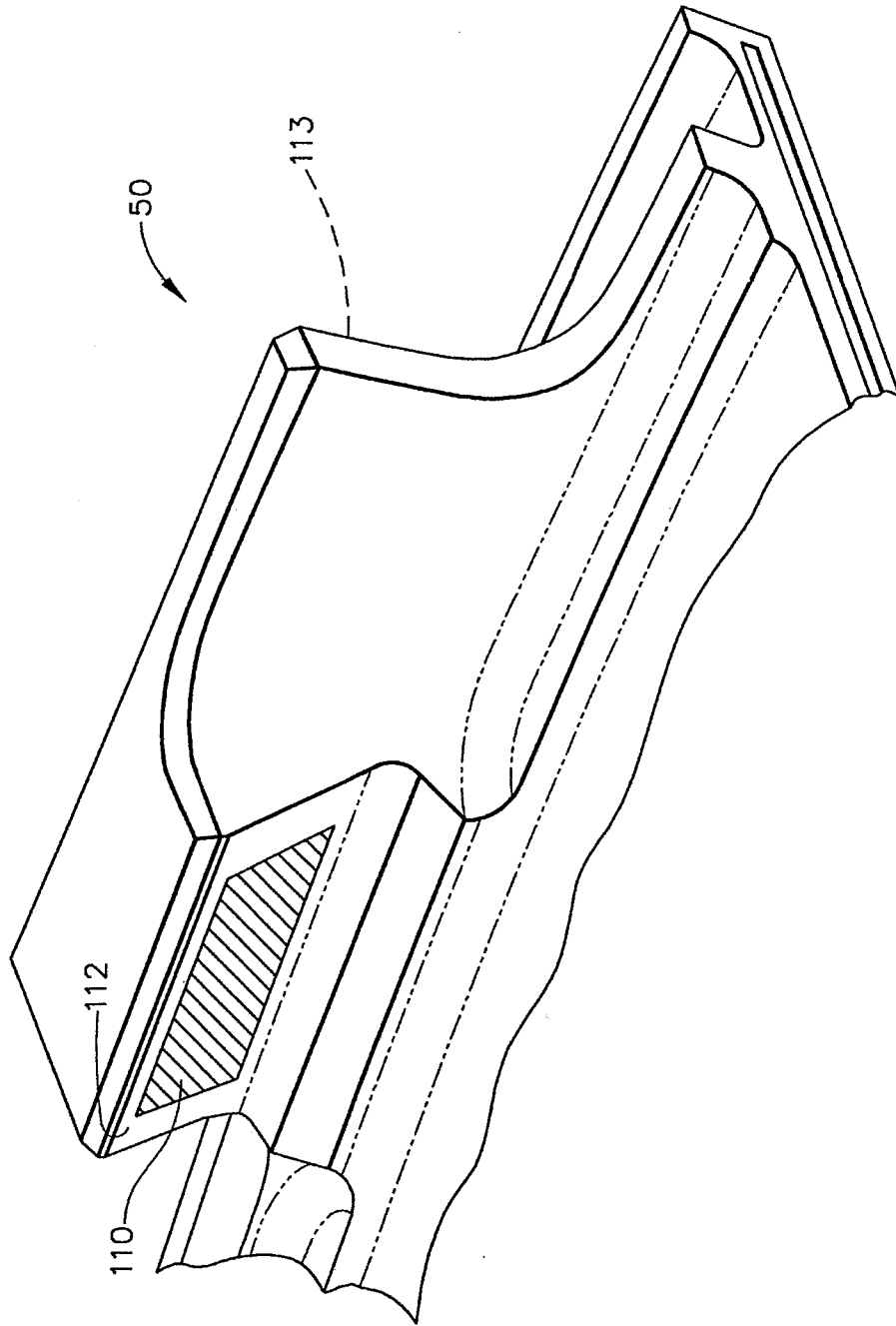


FIG. 4