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(71) Applicant: **GUANGDONG ESQUEL TEXTILES CO., LTD.** [CN/CN]; Cang Jiang Exports Processing Zone, Gaoming, Guangdong 528500 (CN).

(72) Inventors: **ZHANG, Yu-Gao**; 6686 Wade Road, North Delta, British Columbia (CA). **LI, Tian-Xi**; Cang Jiang Exports Processing Zone, Gaoming, Guangdong 528500 (CN). **CHEN, Bai-Shun**; Cang Jiang Exports Processing Zone, Gaoming, Guangdong 528500 (CN).

(74) Agent: **JEEKAI & PARTNERS**; Suite 602, Jinyu Tower, A129, West Xuan Wu Men Street, Beijing 100031 (CN).

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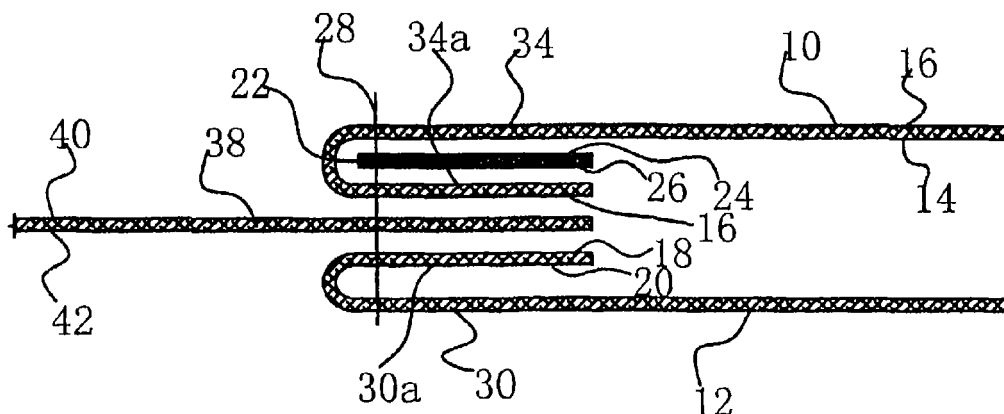
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(54) Title: **WRINKLE FREE GARMENT AND METHOD OF MANUFACTURE**



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(57) **Abstract:** A method of manufacturing wrinkle-free garment seams and garments made therefrom comprises (a) placing a bonding element comprising a thermal adhesive between garment components; (b) stitching along a seam line; and (c) applying heat and/or pressure to cause the adhesive to melt and flow along the seam to bond at least one garment component. The thermal adhesive has a melting point of higher than about 150°C., preferably in the range about 160°C. to about 190°C. Alternatively, a bonding element comprising any adhesive material and having a substantially U shape is used to make various seams, such as a yoke seam, a shoulder seam, a side seam, a pocket seam, a hem button stay seam, a sleeve seam, a collar seam, etc. Wrinkle free garments, such as shirts, pants, blouses, skirts, etc. incorporating the seams are produced.

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