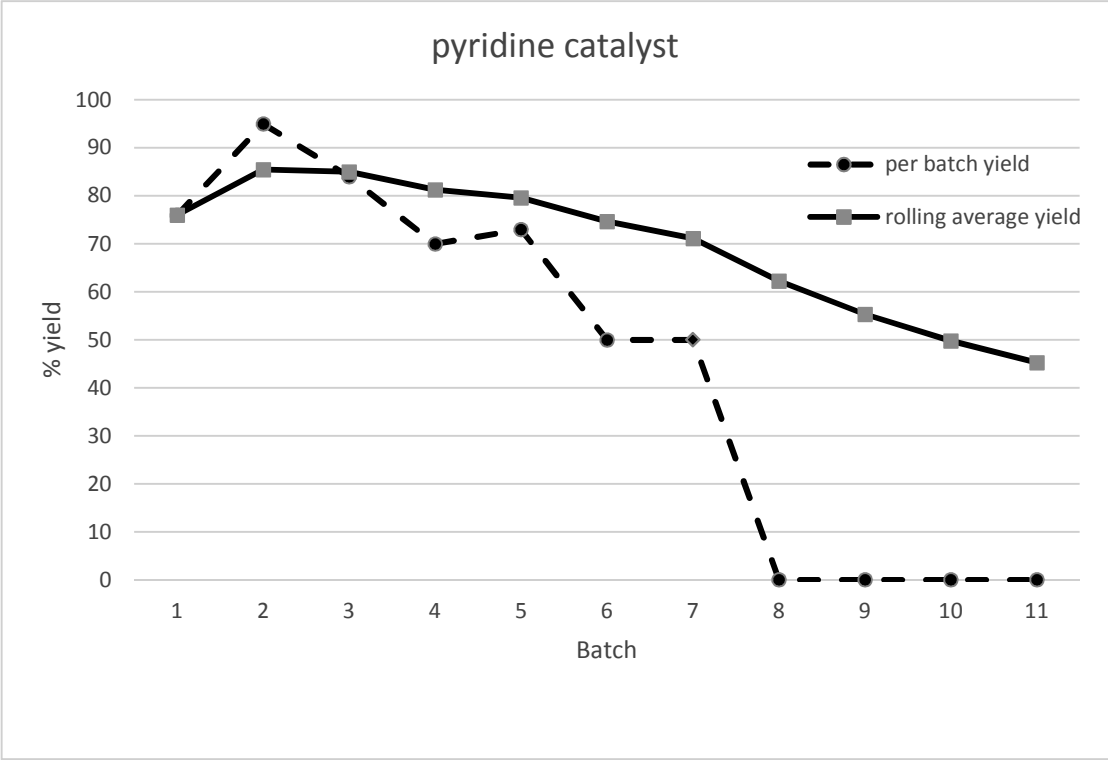

Figure 5

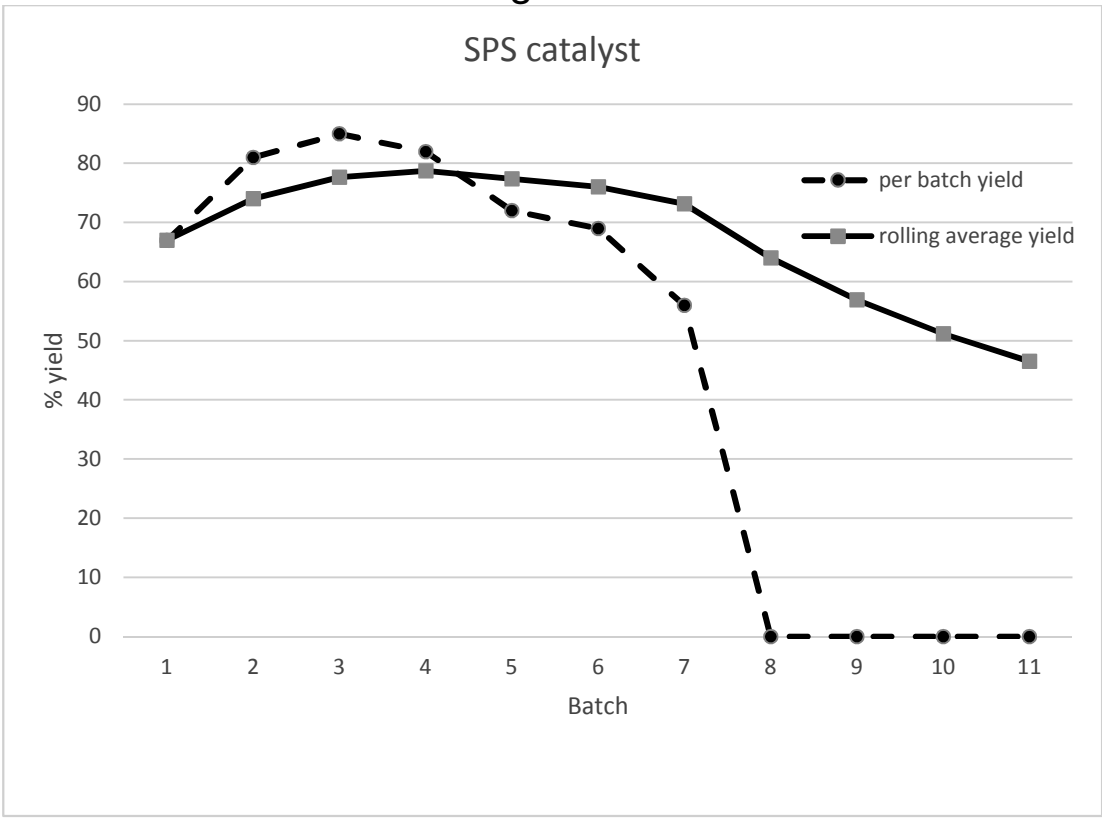

Figure 6

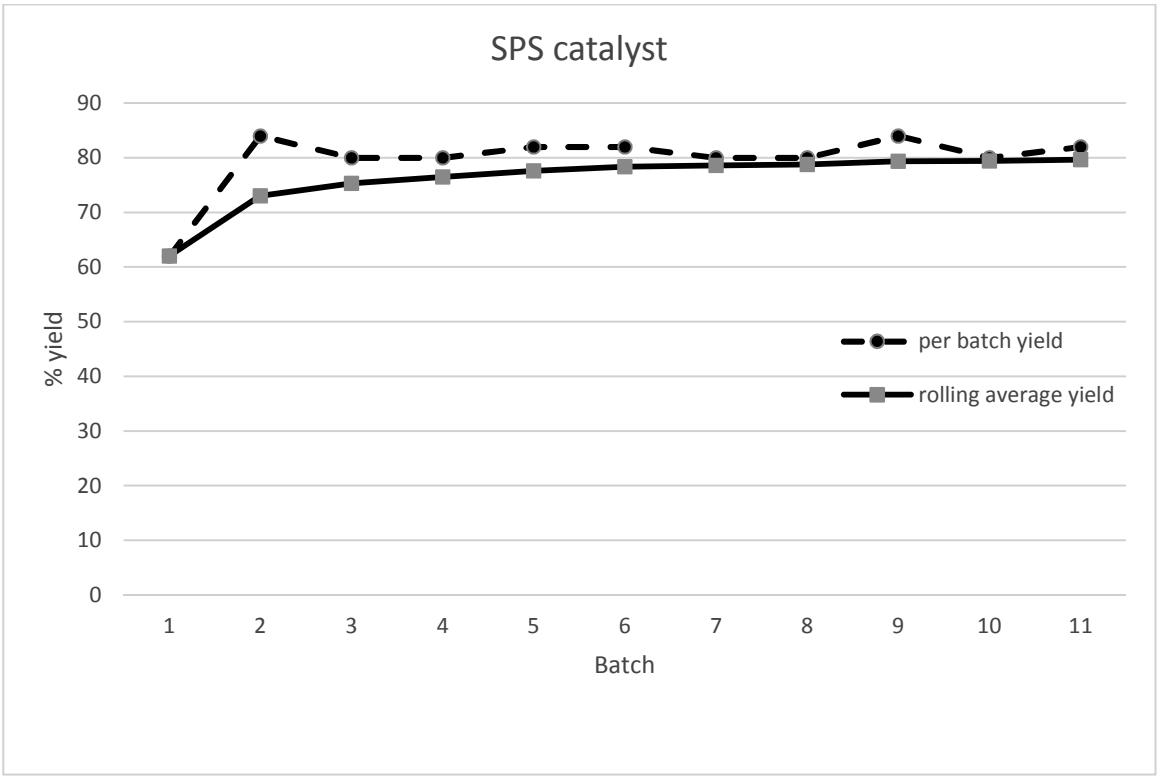
SPS catalyst
90
80
70
60
50
40
30
20
10
0
% yield
1
2
3
4
5
6
7
8
9
10
11
Batch
per batch yield
rolling average yield

Figure 7