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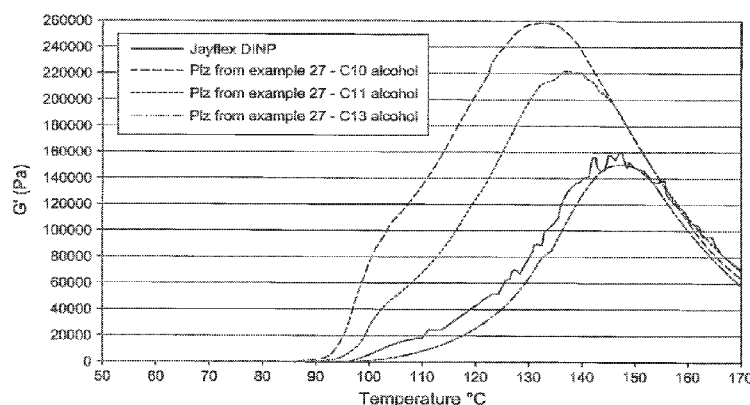
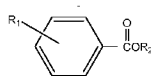


FIG. 1



(57) Abstract: Provided are compounds of the following: wherein R_1 is a saturated or unsaturated cyclic hydrocarbon optionally substituted with an alkyl and/or an OXO-ester, and R_2 is a C_4 to C_{14} hydrocarbonyl, preferably the residue of a C_4 to C_{14} OXO-alcohol. Also provided are processes for making the compounds and plasticized polymer compositions containing said compounds.



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