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(54) Title: INJECTION MOLDED CANNULA SYSTEM

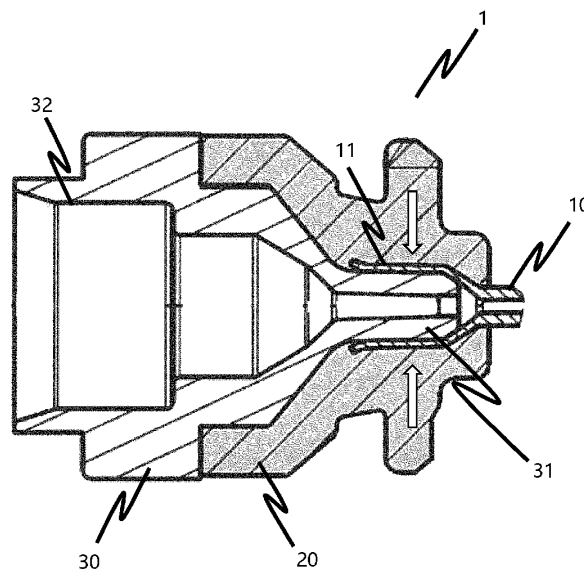


Fig. 1

(57) Abstract: Disclosed herein is a cannula system (1) comprising a soft cannula (10) and a cannula unit for holding the soft cannula (10). The cannula unit comprises a compressing unit (20) and a body unit (30), wherein the body unit (30) contains a mounting structure (31) and a cavity (32) for holding a septum. The soft cannula (10) is threaded on the mounting structure (31). Furthermore, the compressing unit circumferentially surrounds the mounting structure (31) and at least parts of the body unit (30). The compressing unit (20) contains an internal material tension for exerting a compression force on the soft cannula and the mounting structure.

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