

DRESSING TOOL

ABSTRACT OF THE DISCLOSURE

A dressing tool for dressing an annular array of grinding stones disposed on a surface of a grinding wheel includes a dressing board for dressing the grinding stones and a support plate supporting a reverse side of the dressing board. The reverse side of the dressing board has a recess defined therein that has a depth terminating short of a face side of the dressing board that is opposite the reverse side thereof and corresponding to a usage-limit thickness of the dressing board.

[Fig. 1A]