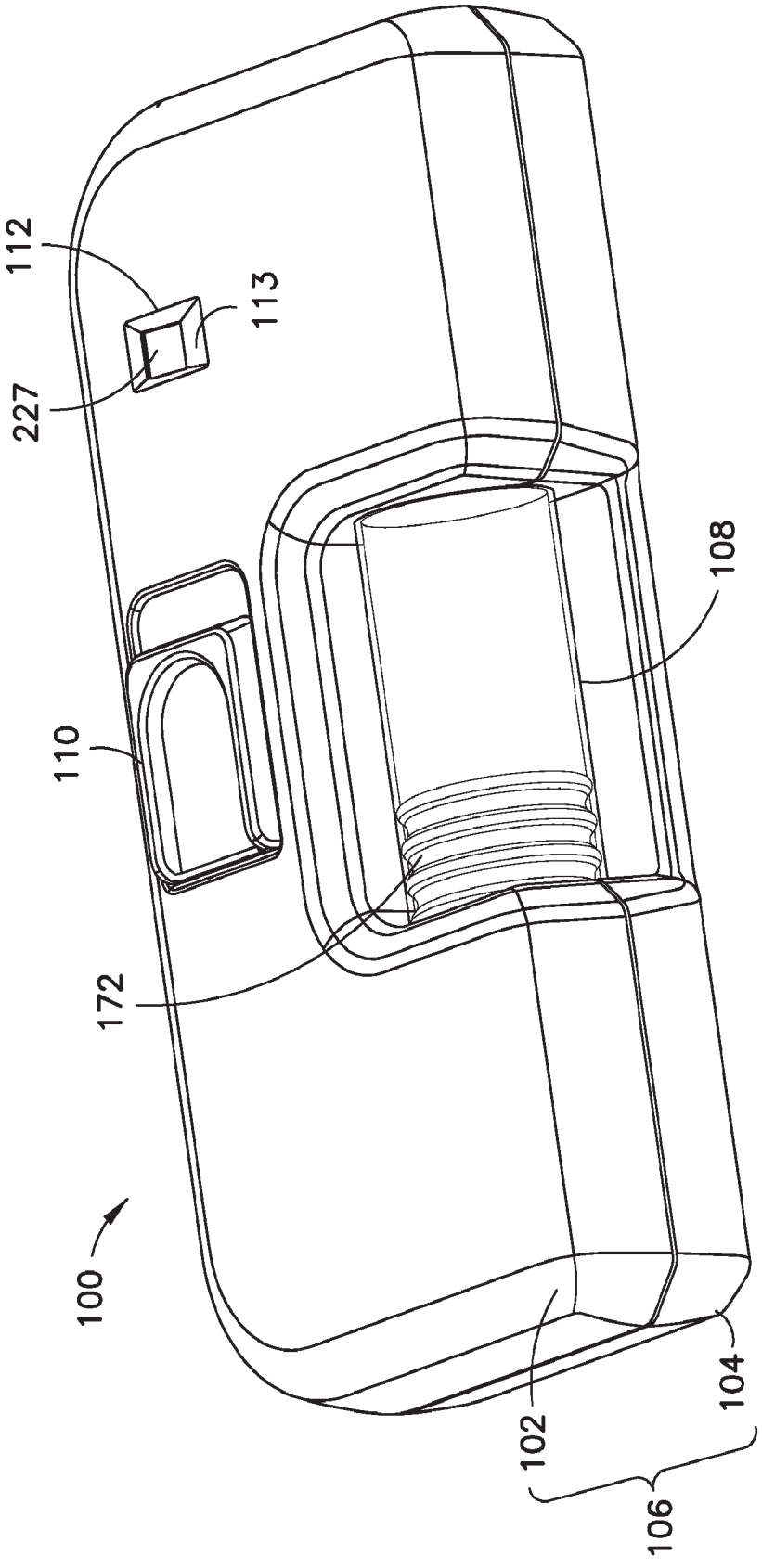


FIG.1

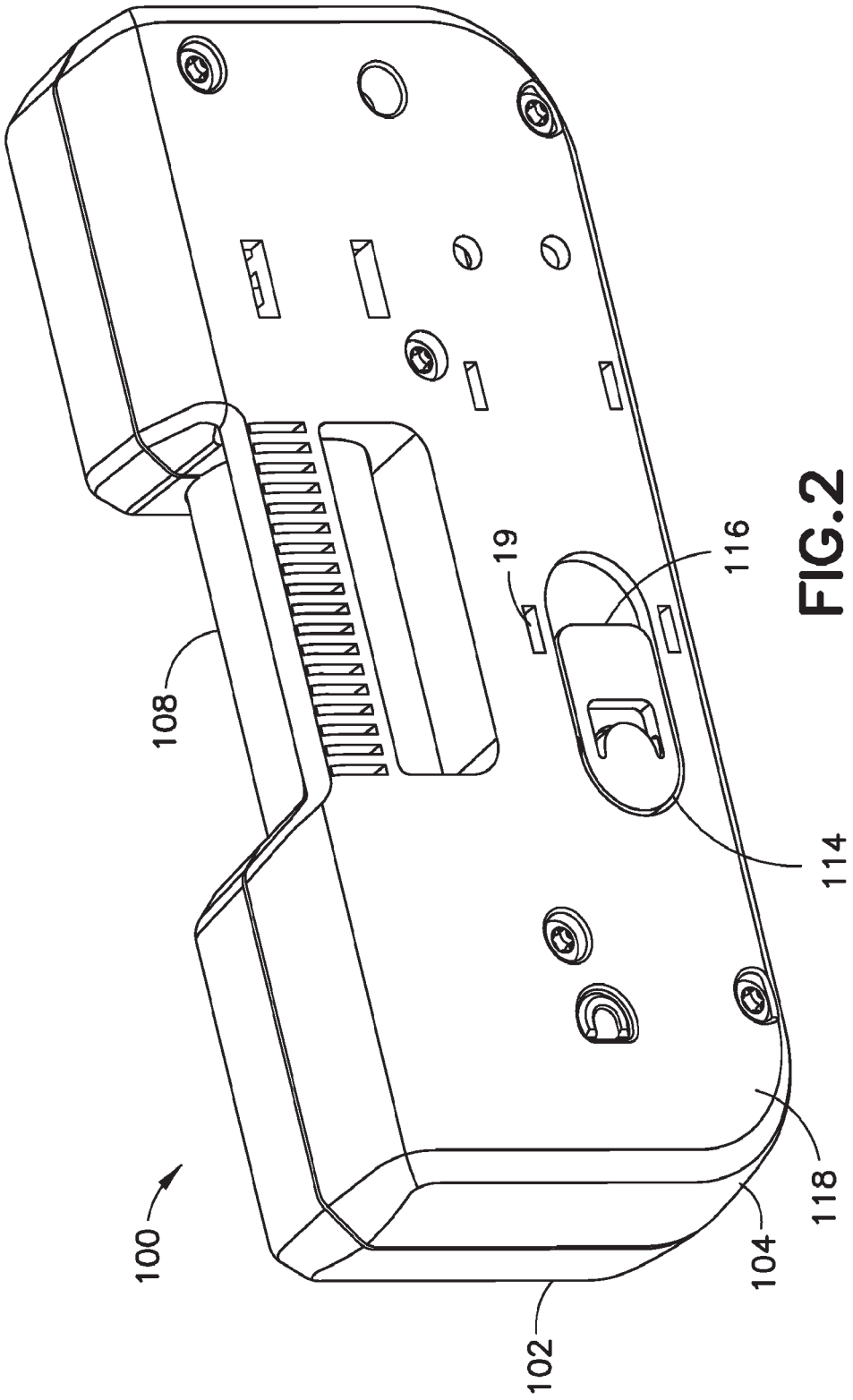


FIG.2

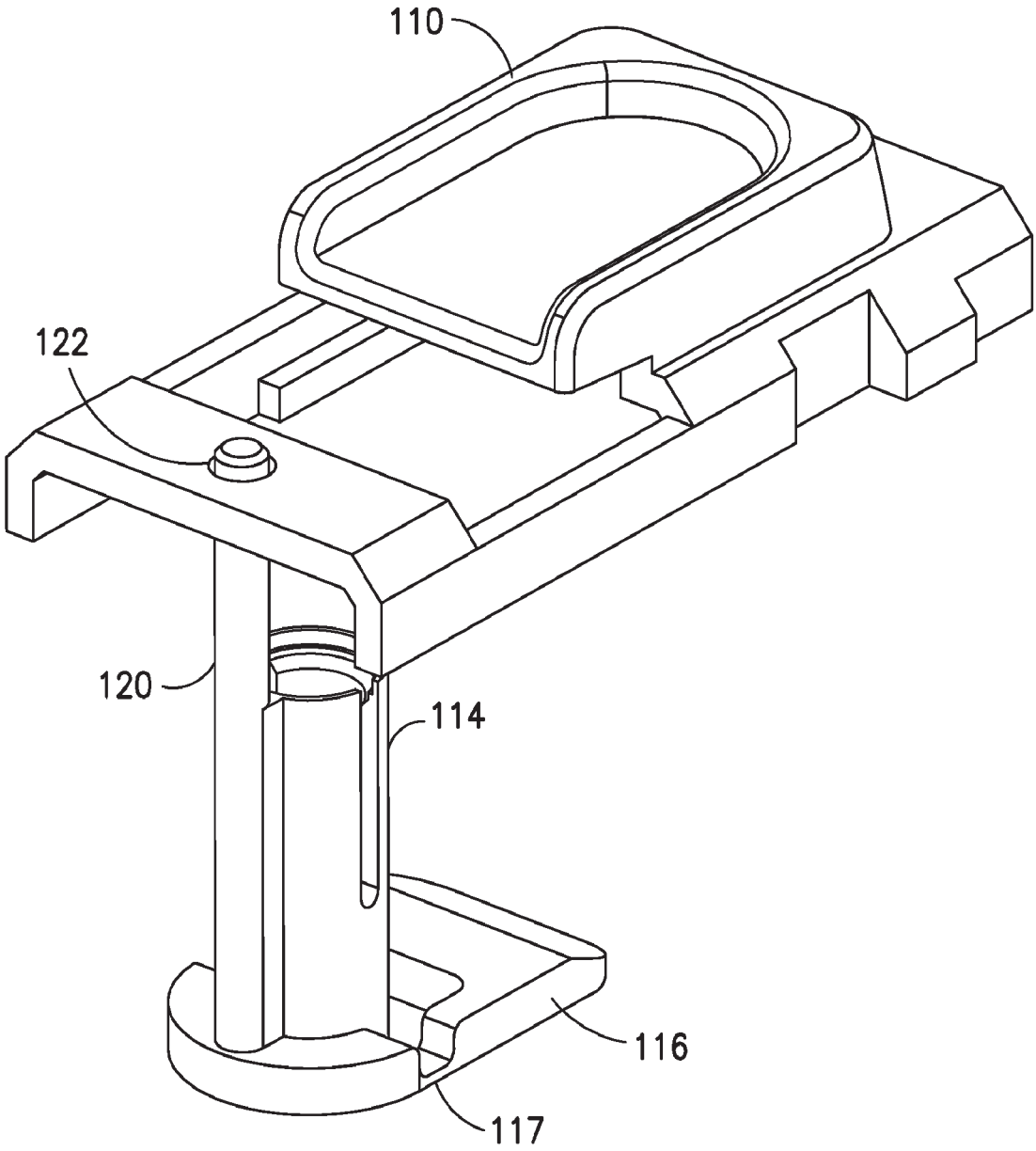


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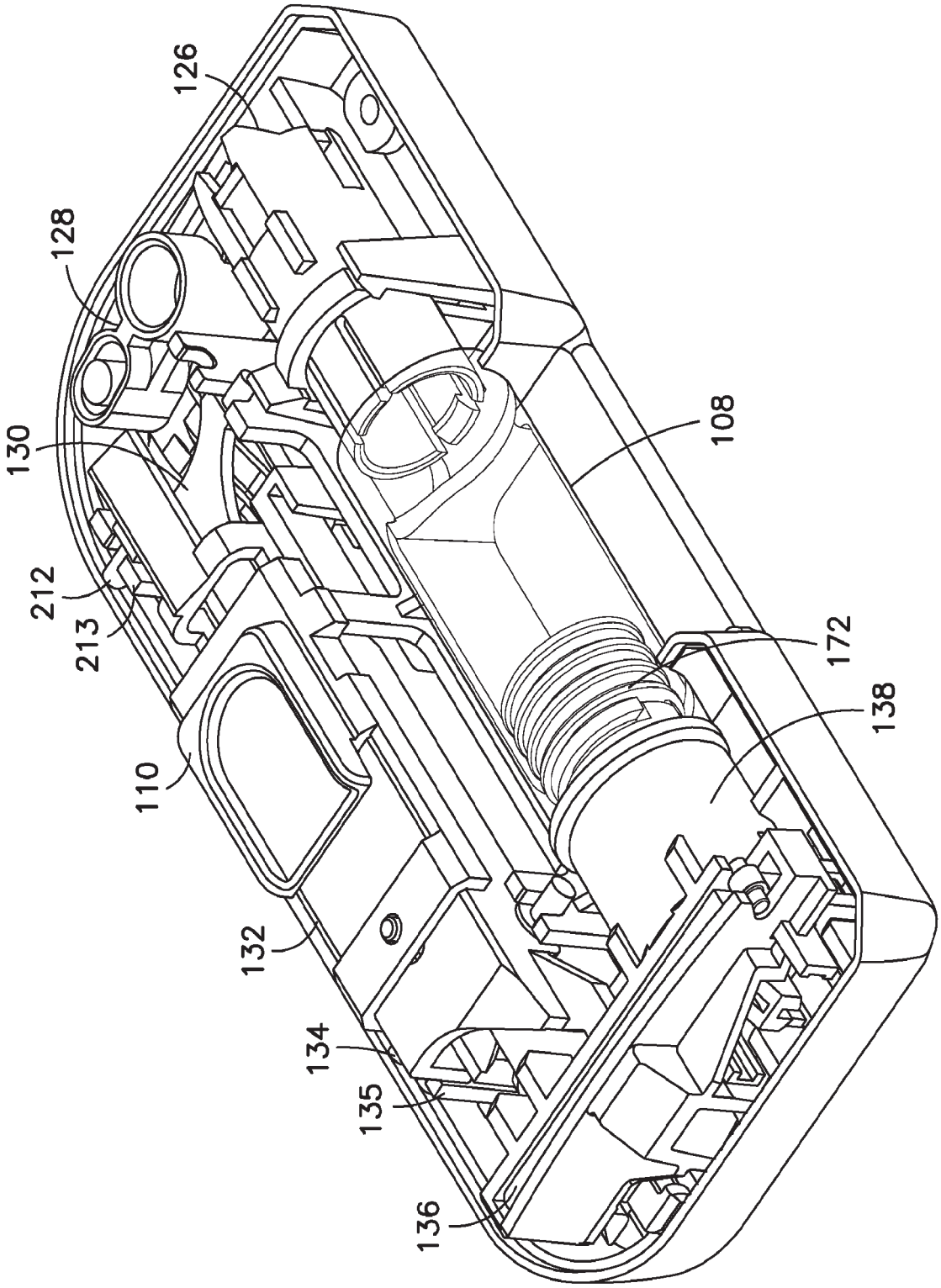


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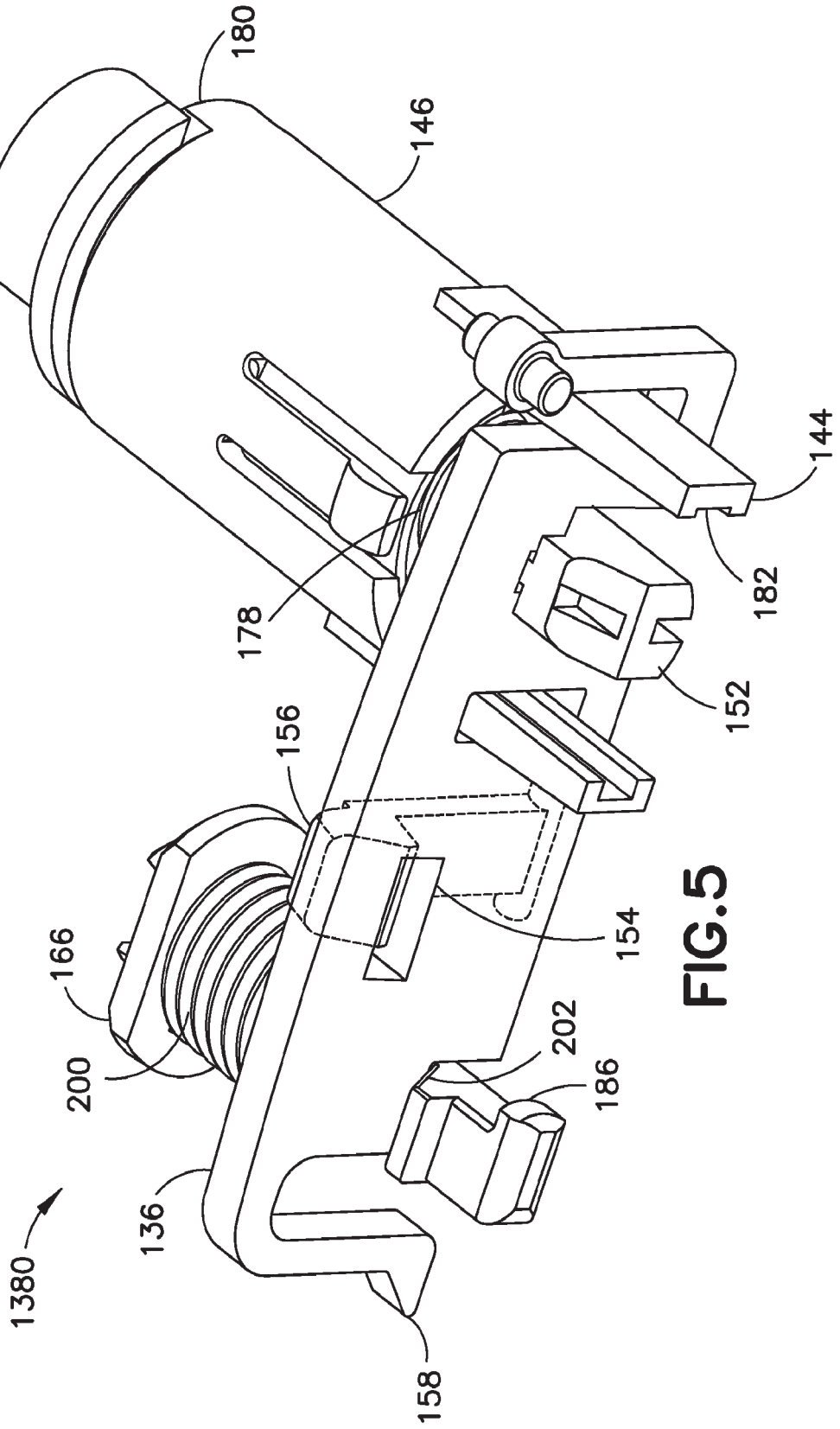


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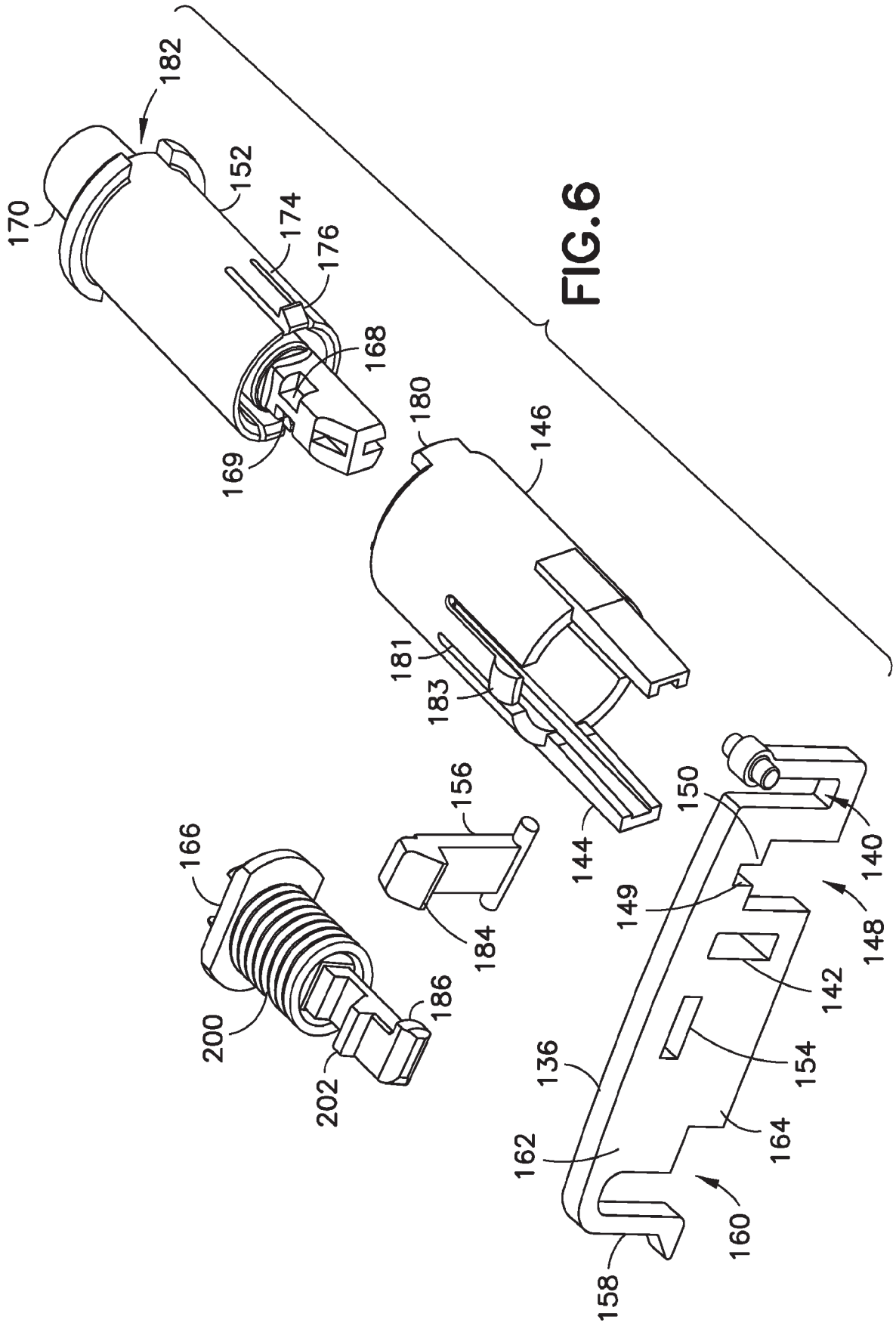

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FIG.6

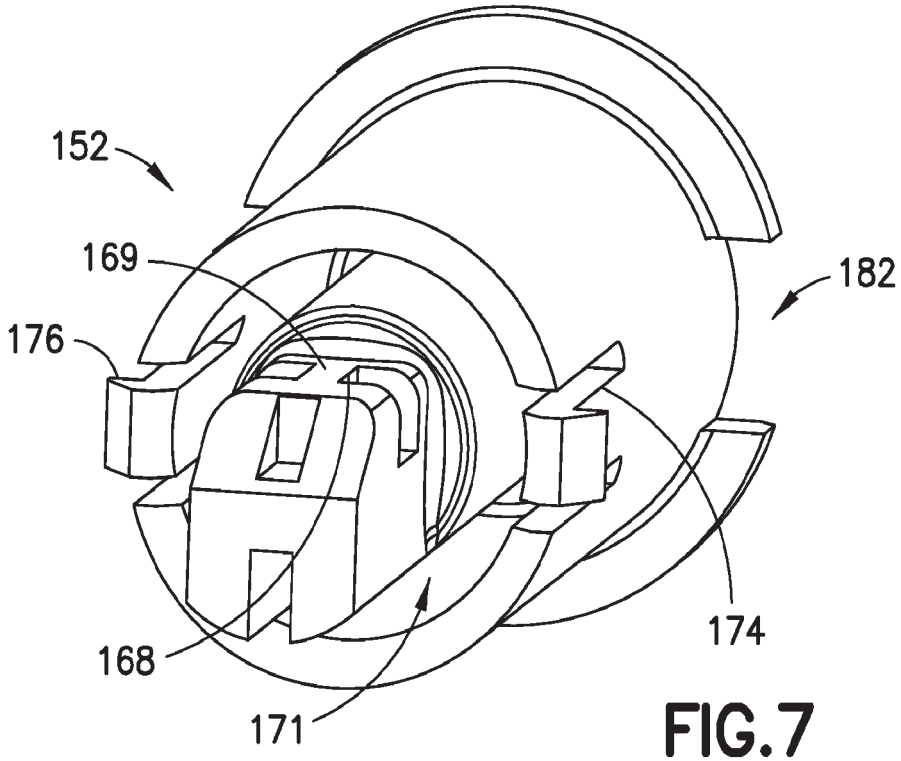


FIG.7

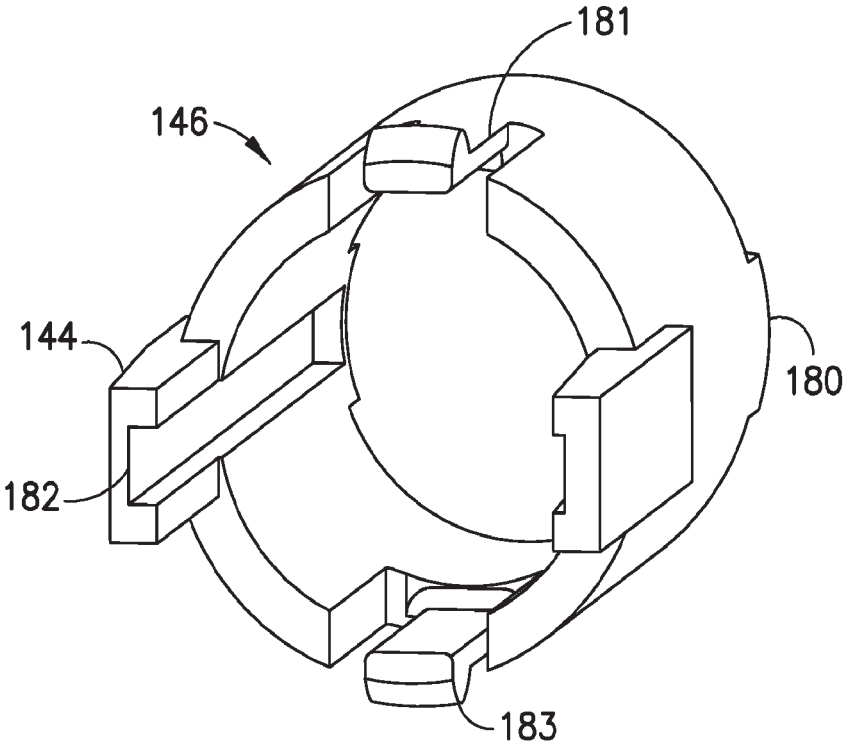


FIG.8

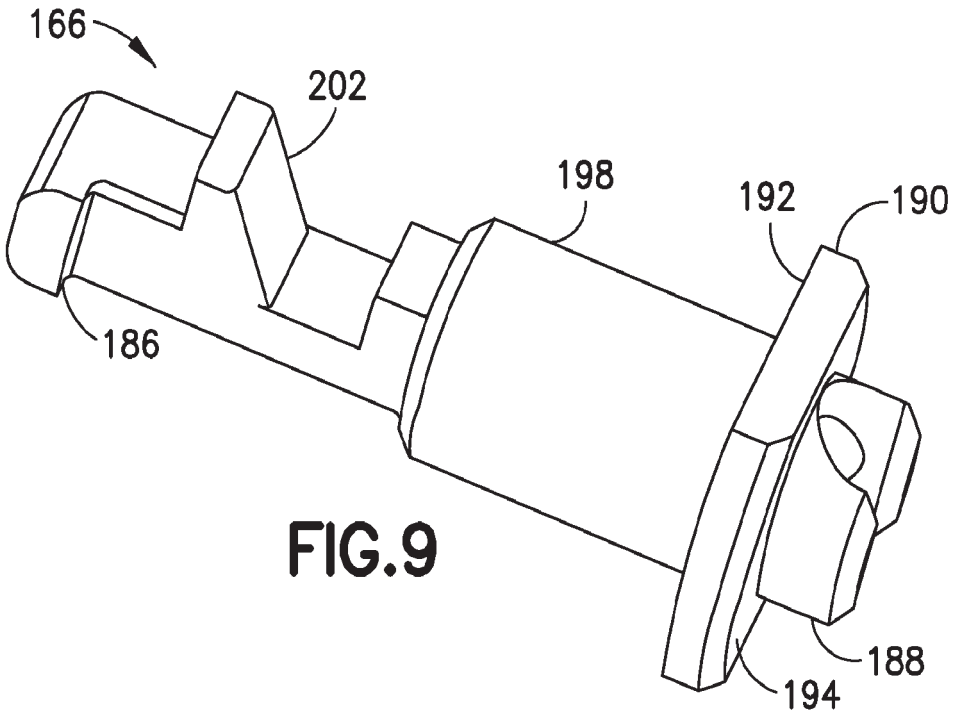


FIG.9

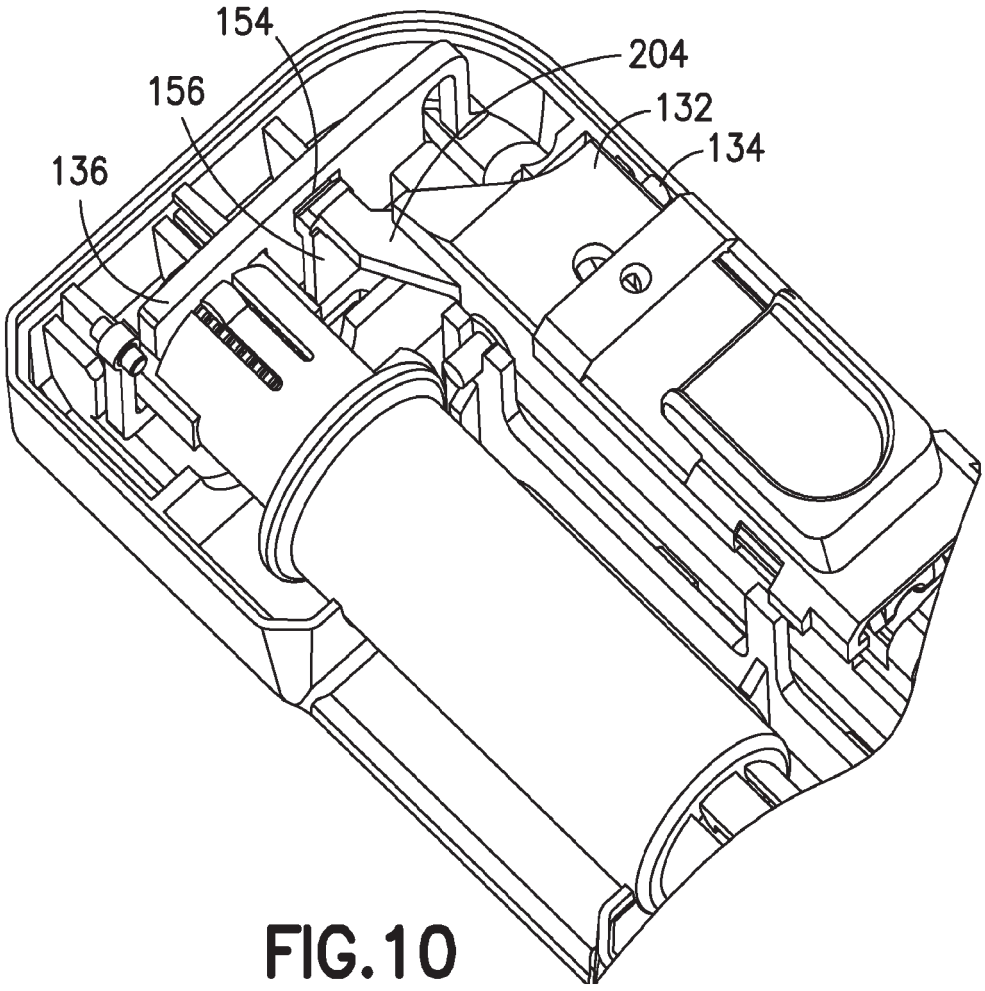


FIG.10

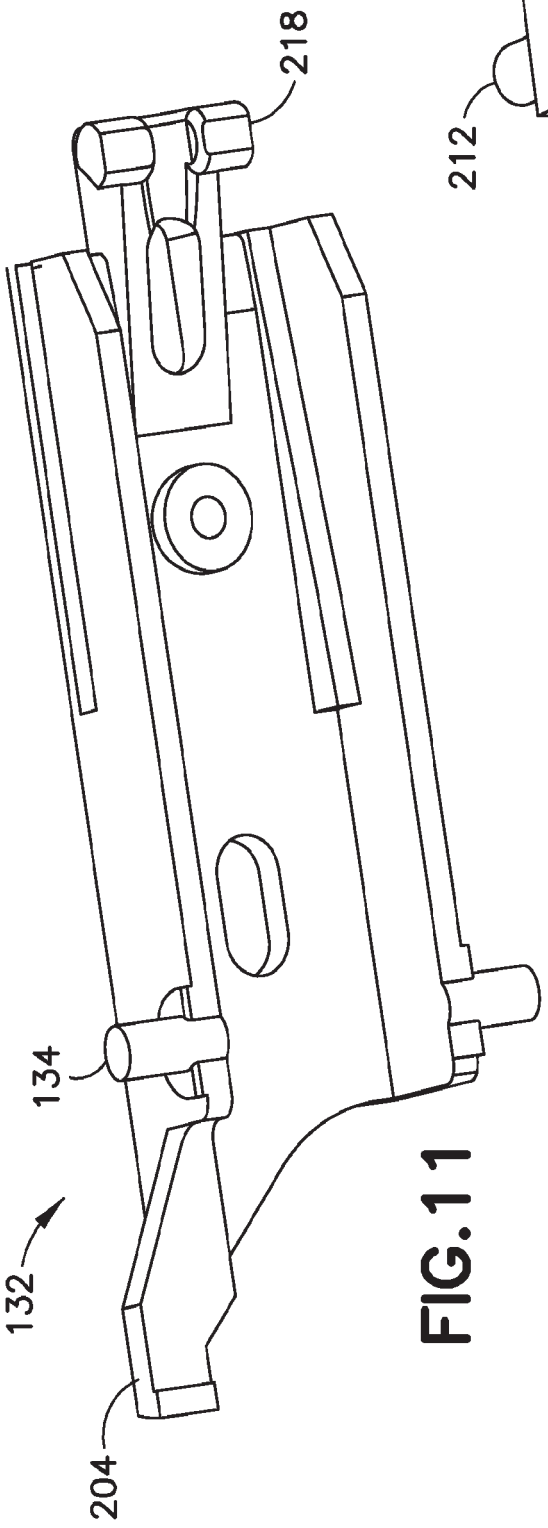


FIG.11

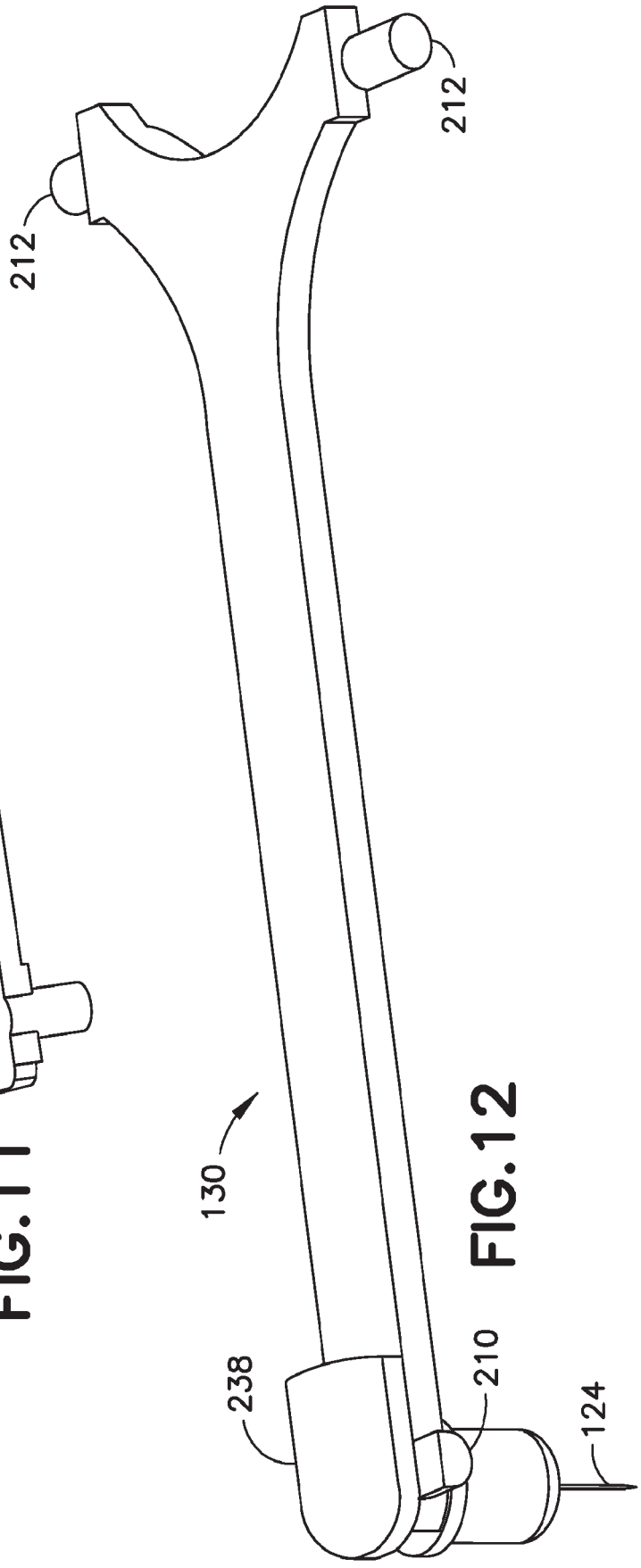


FIG.12

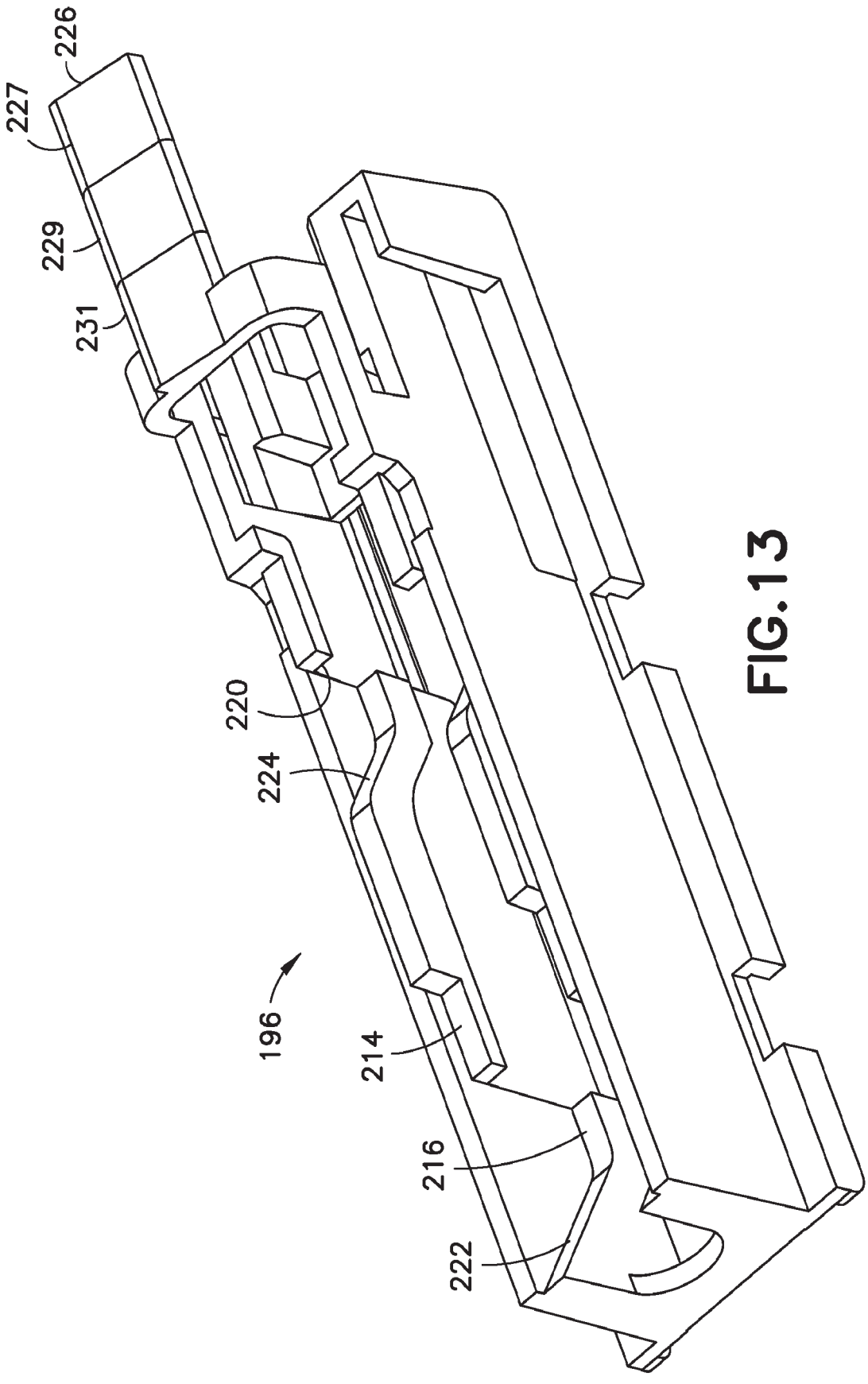


FIG.13

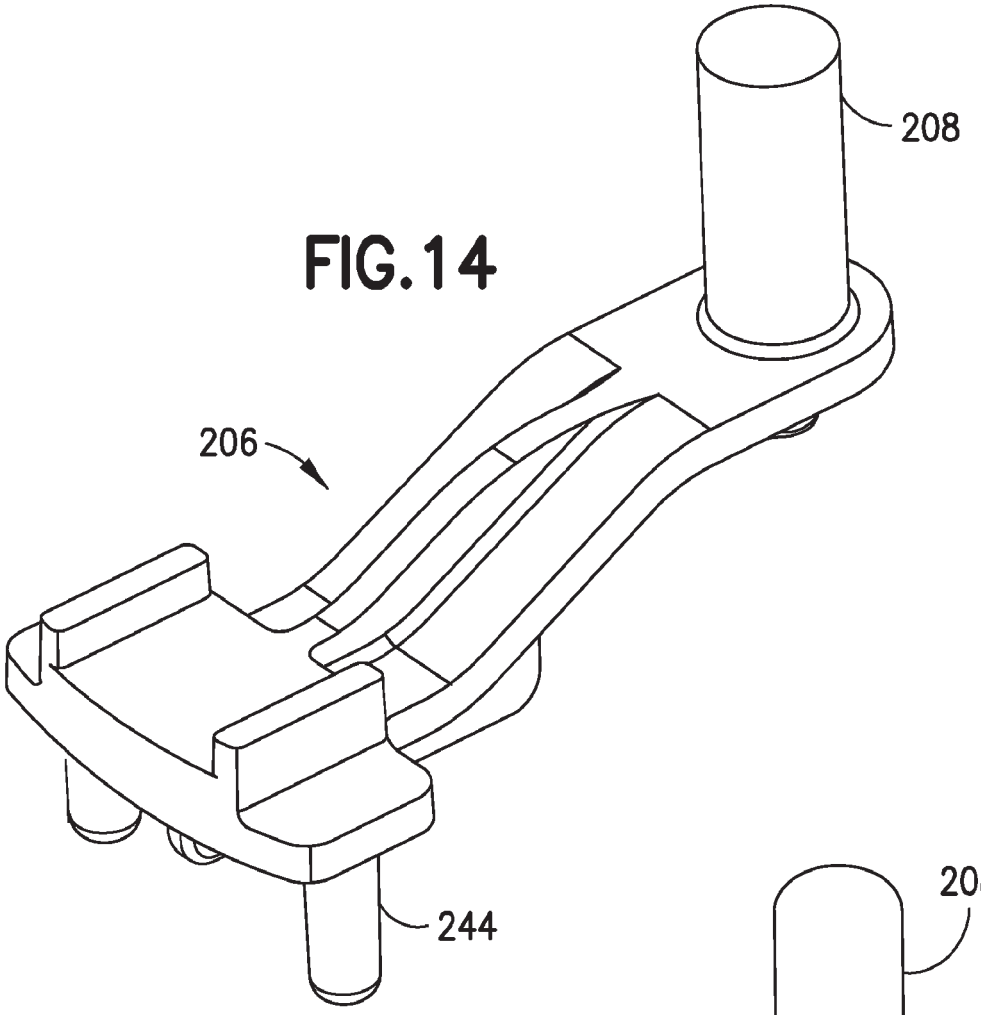


FIG.14

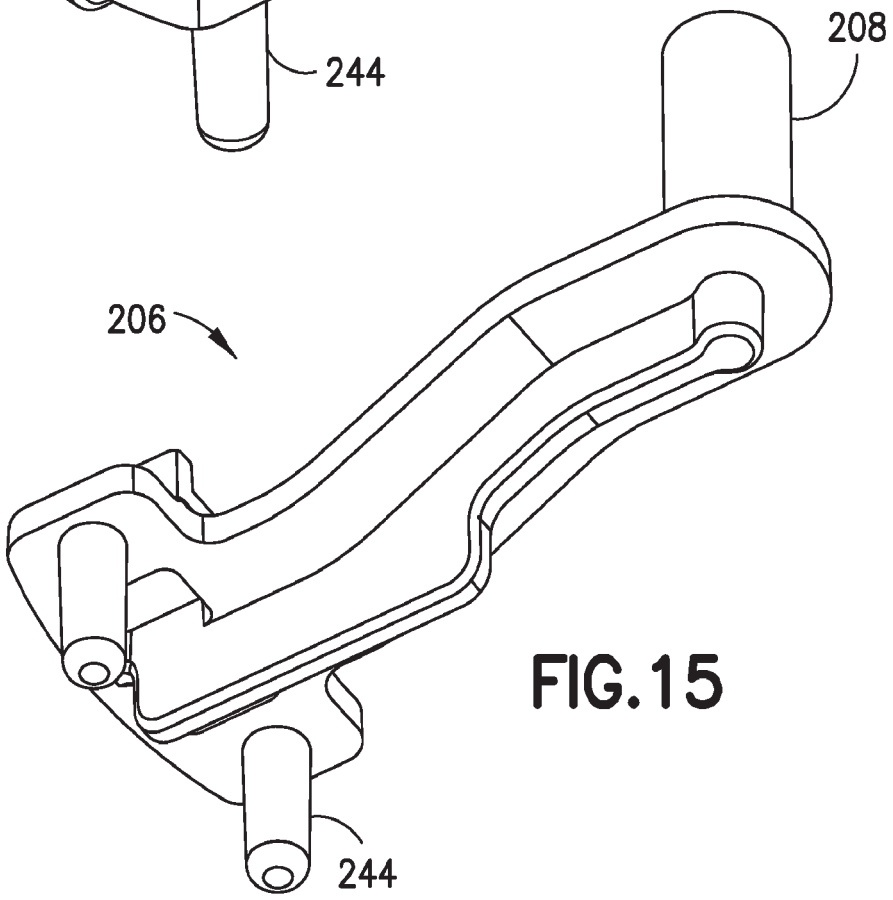


FIG.15

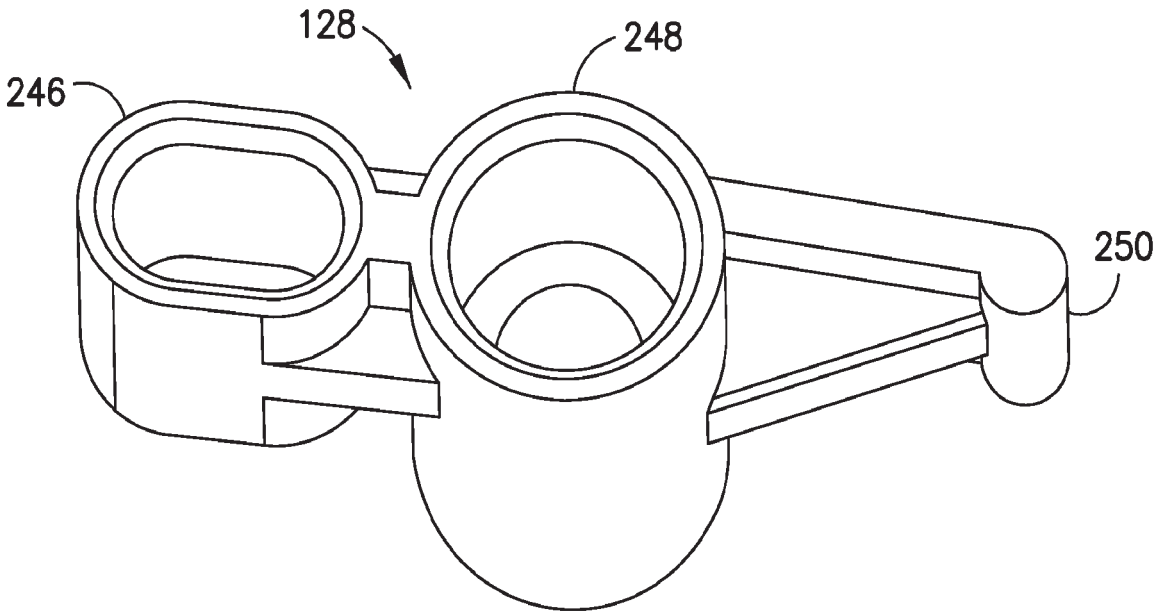


FIG.16

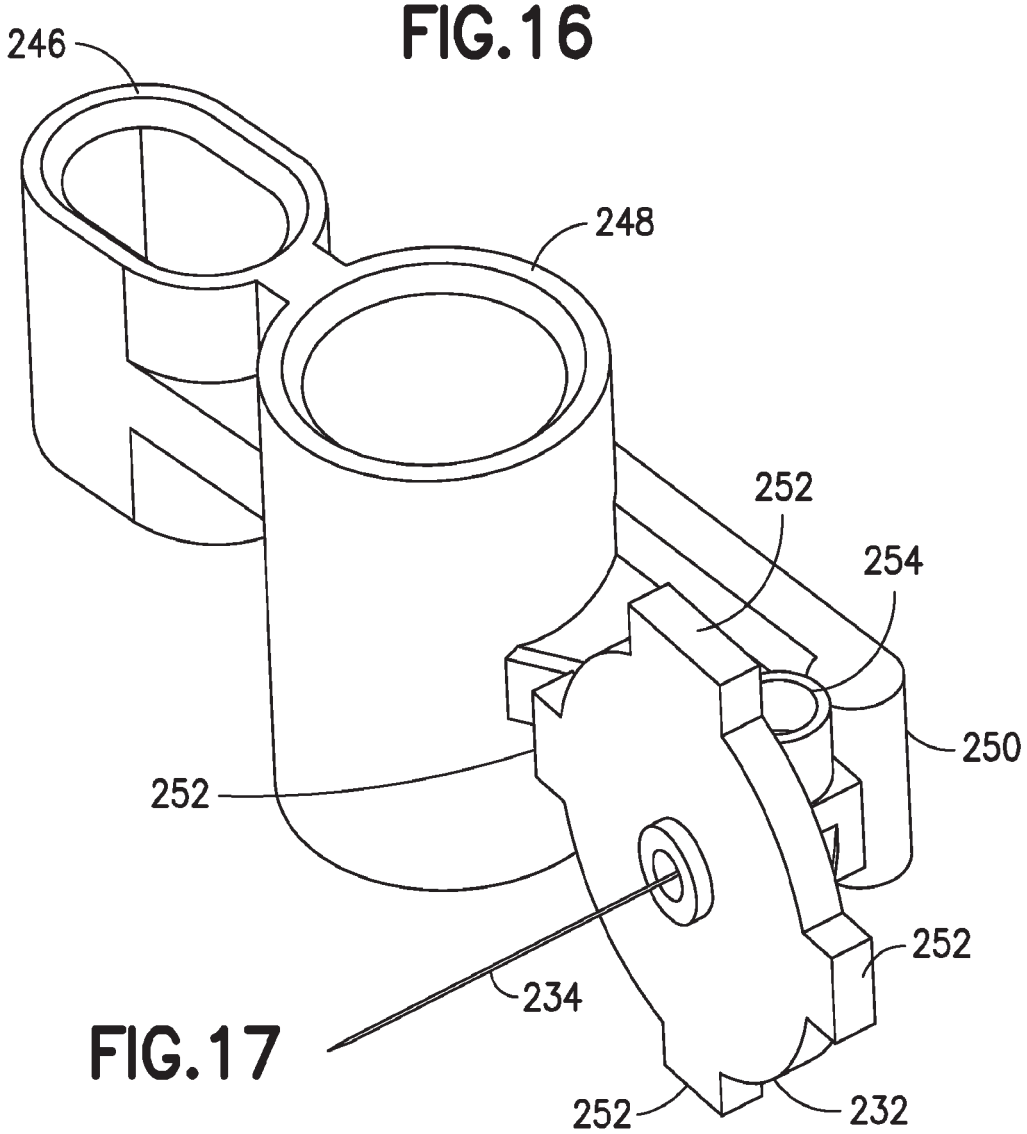


FIG.17

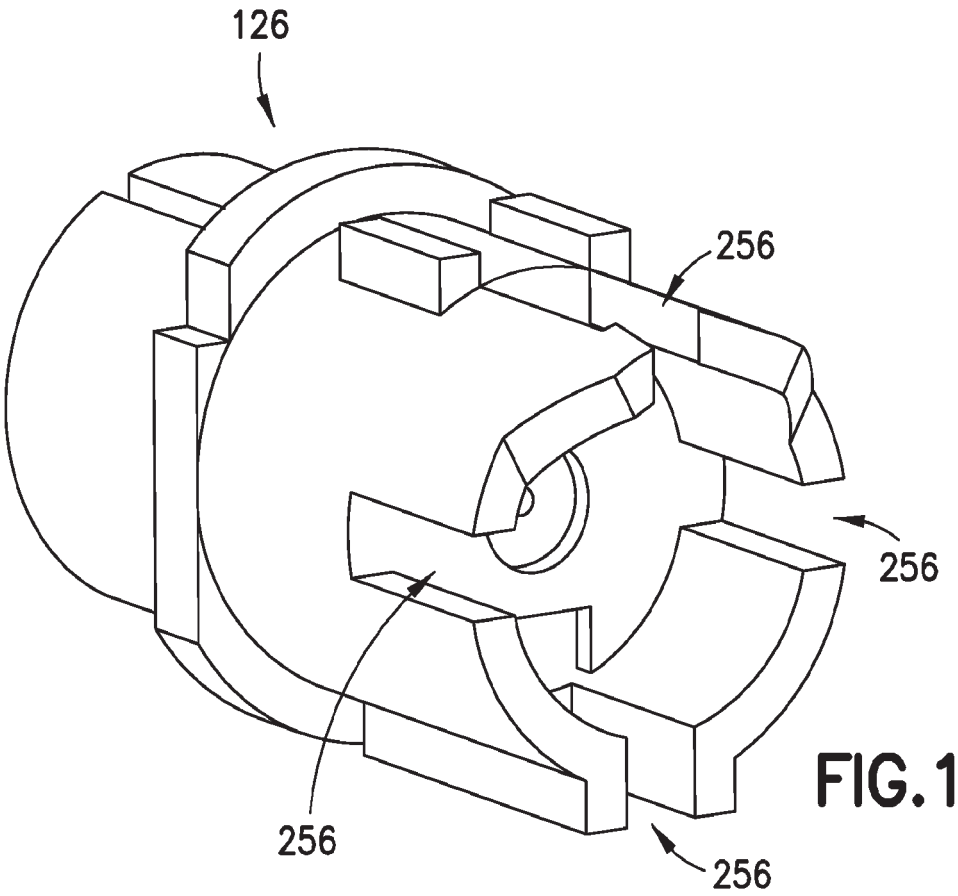


FIG.18

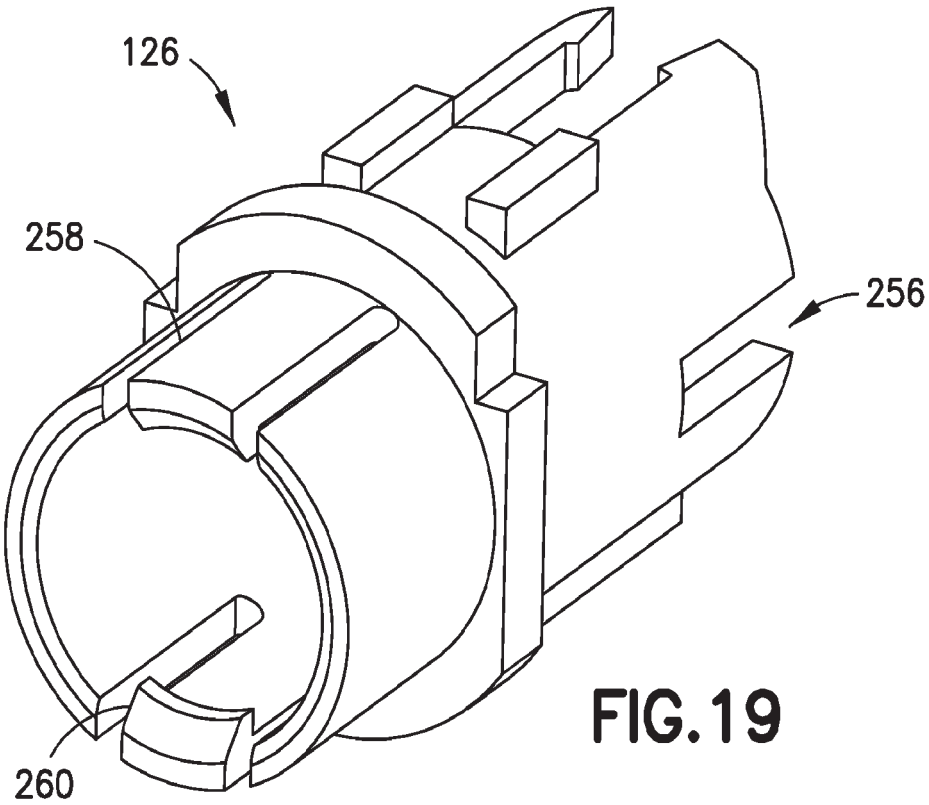


FIG.19

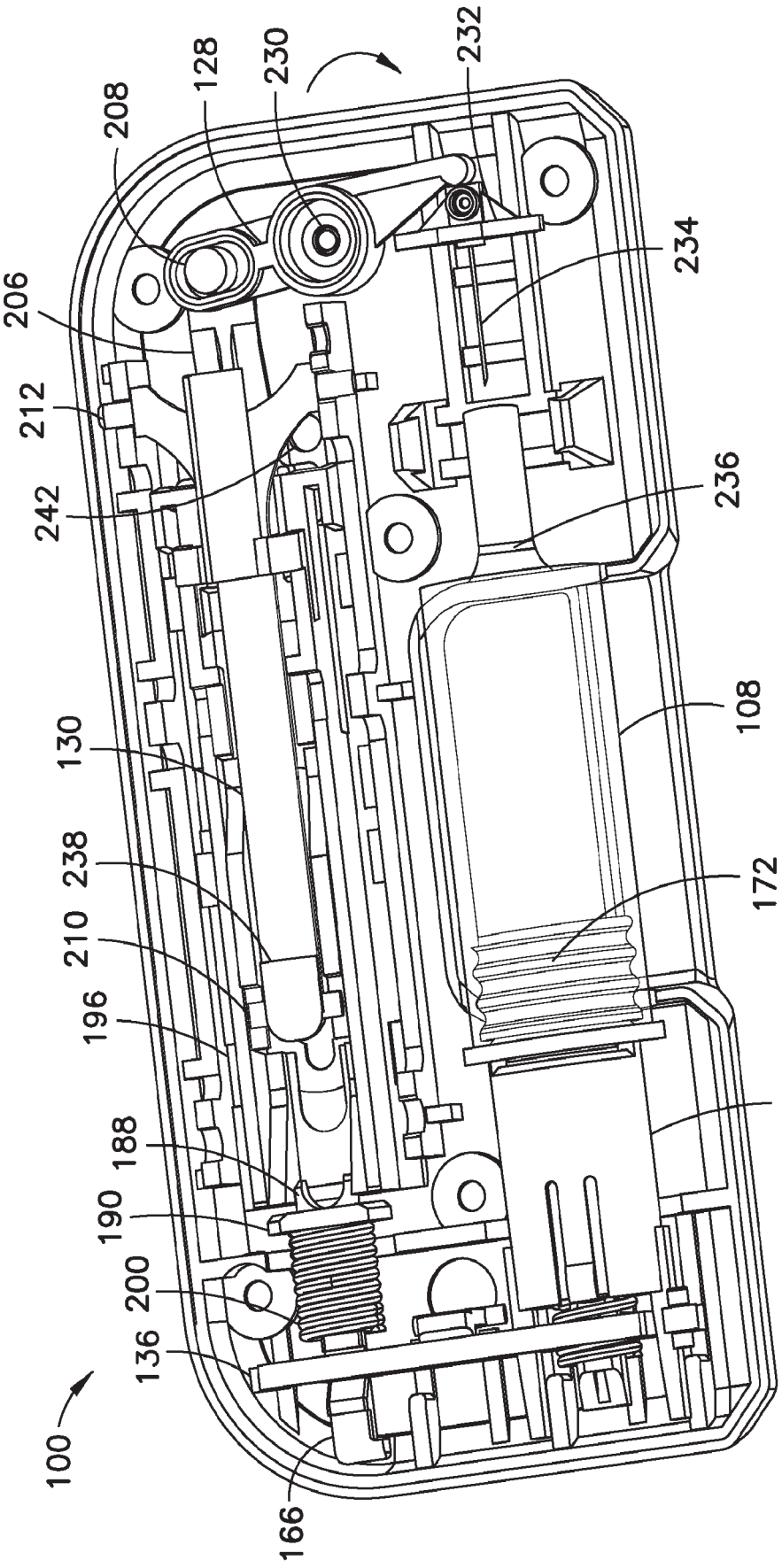

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FIG.20

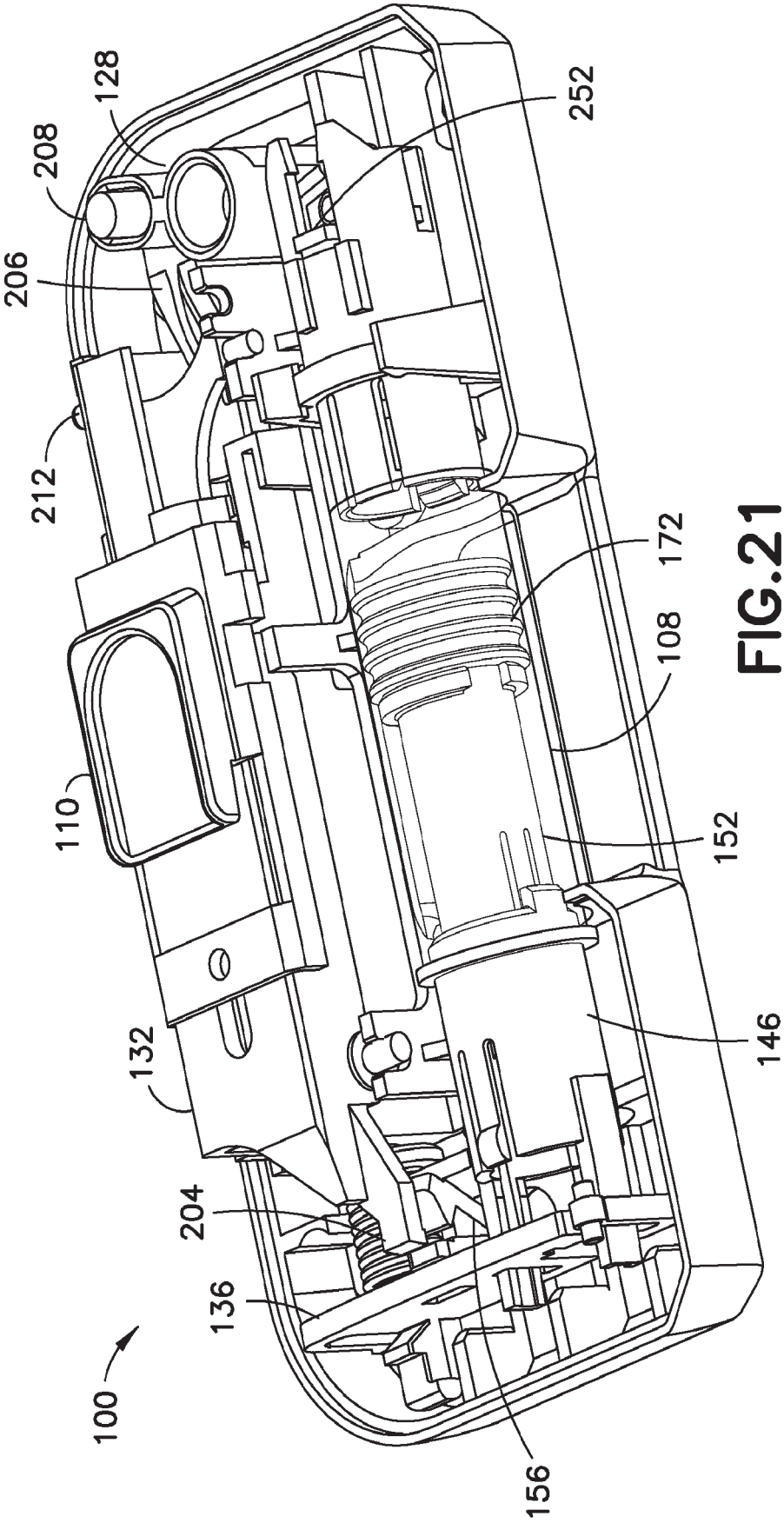


FIG.21

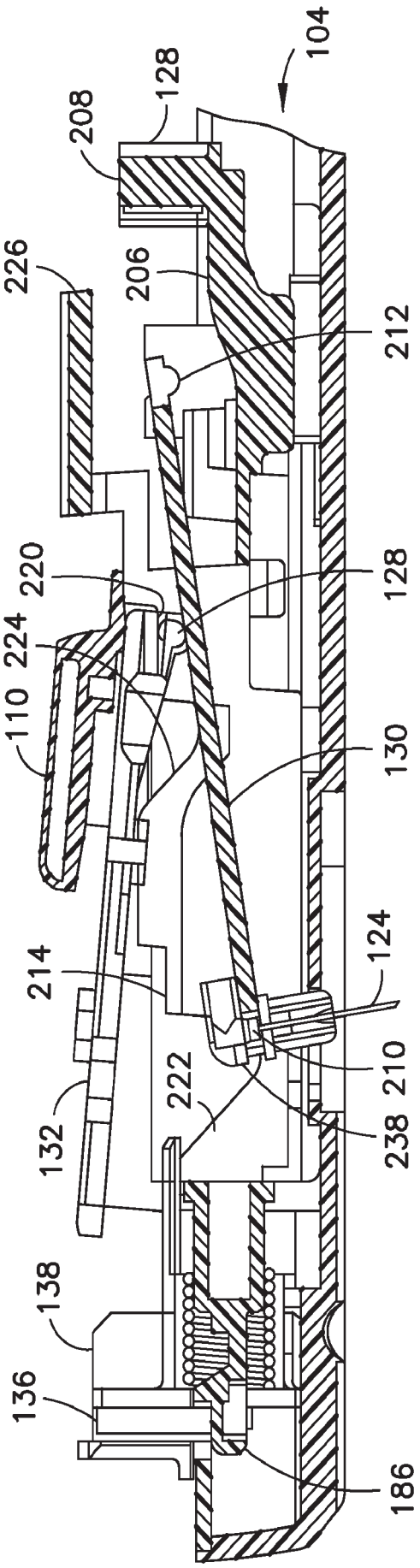

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FIG.22

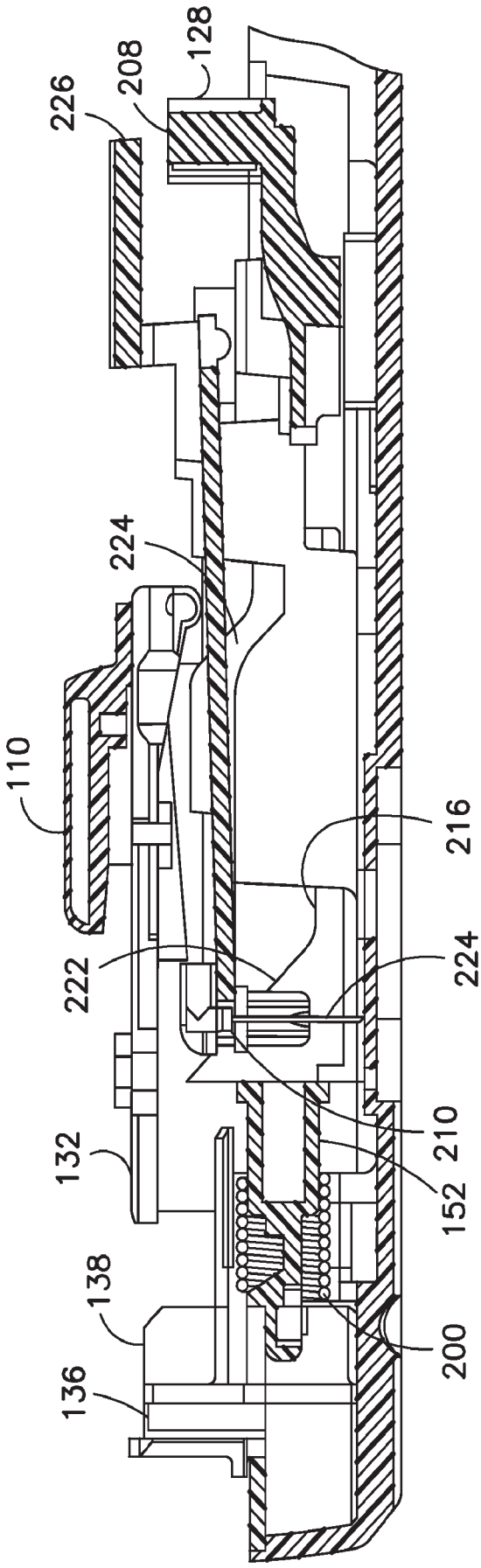


FIG.23

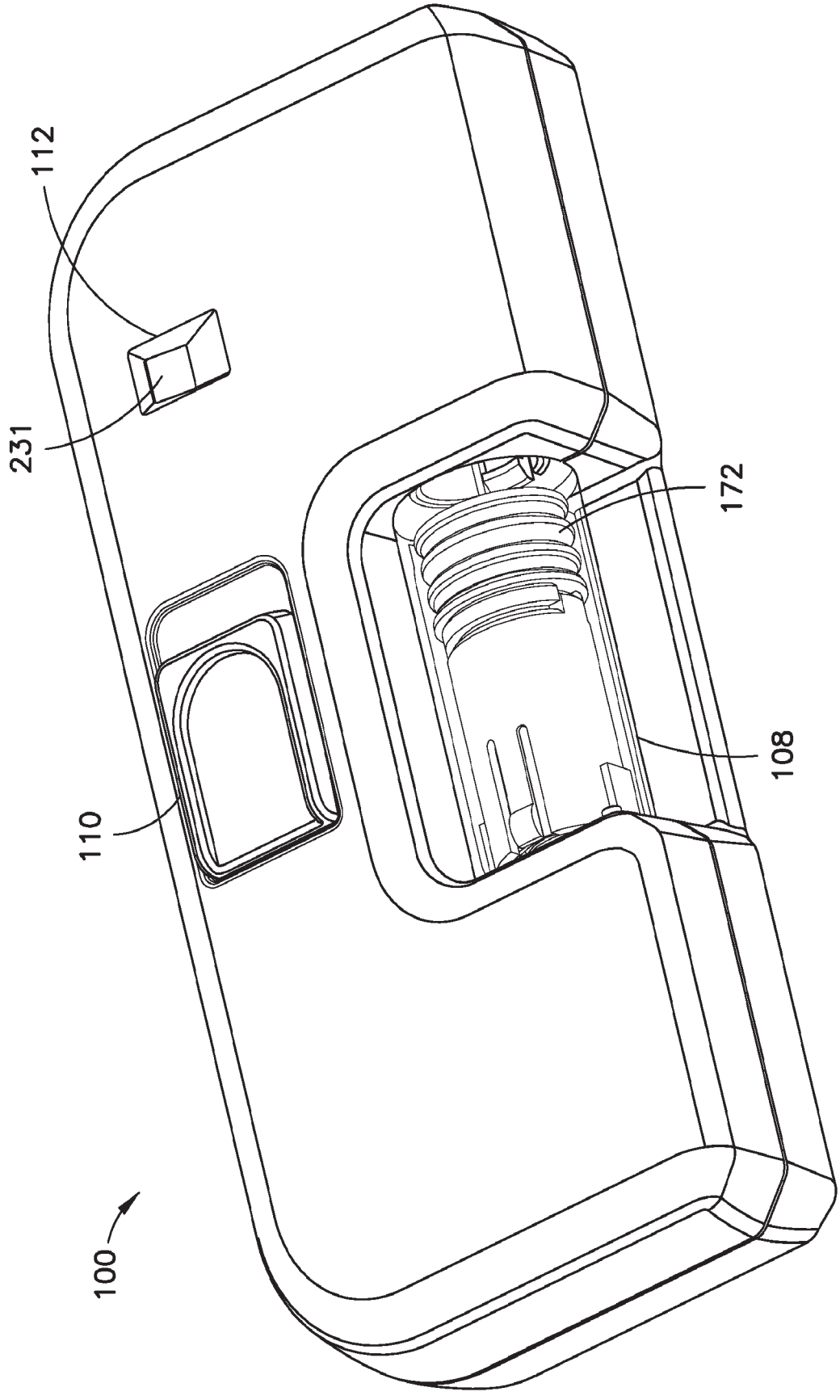


FIG.24

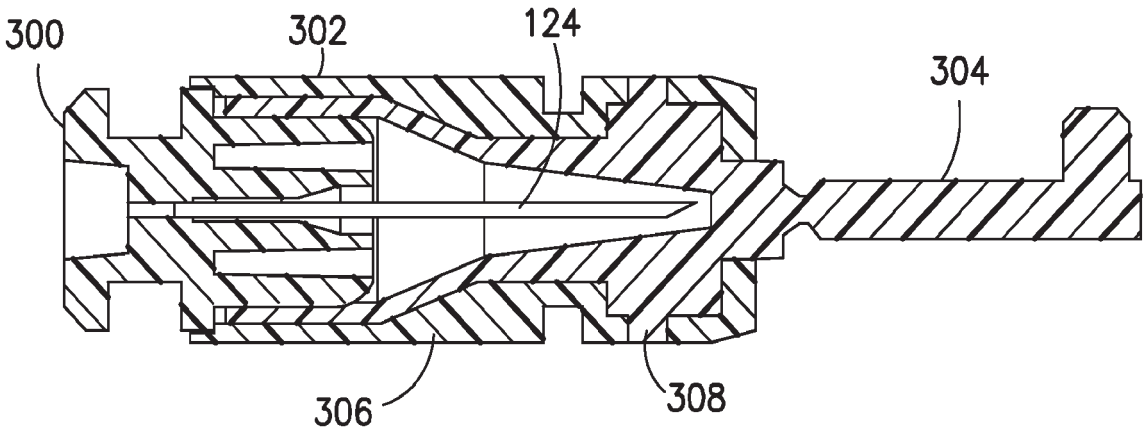


FIG.25

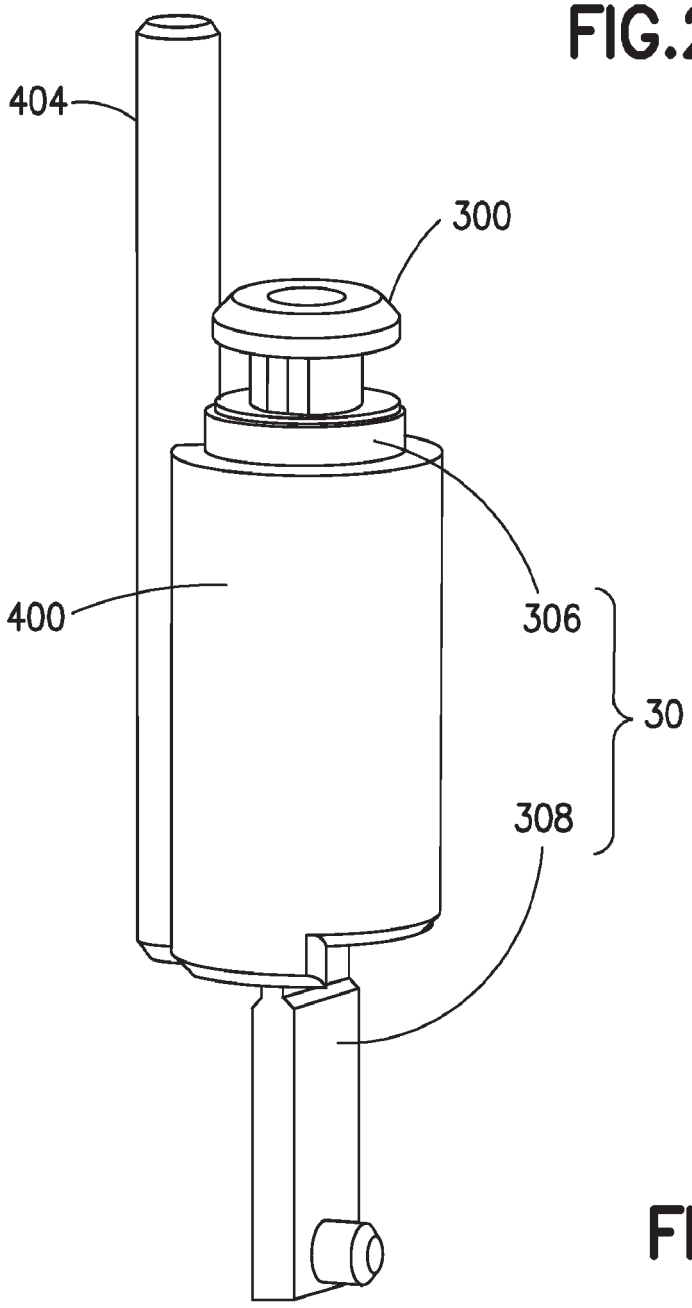


FIG.26

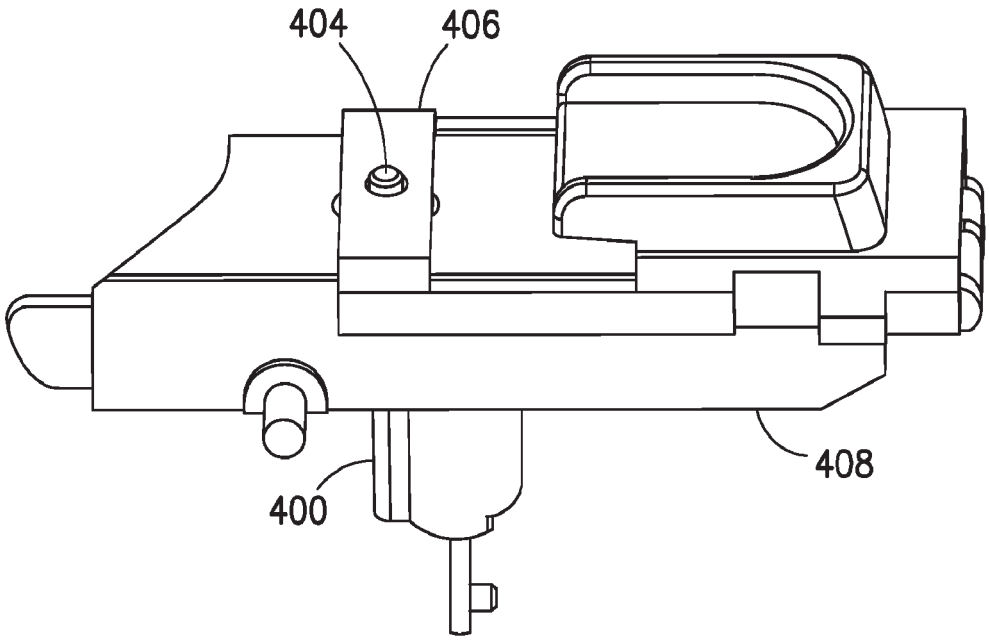


FIG.27

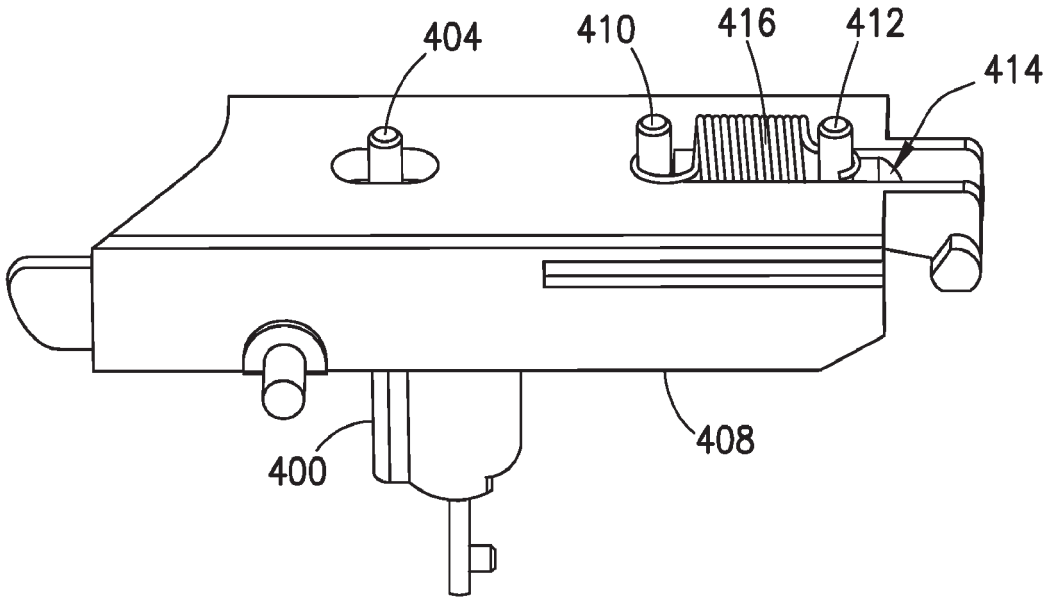


FIG.28

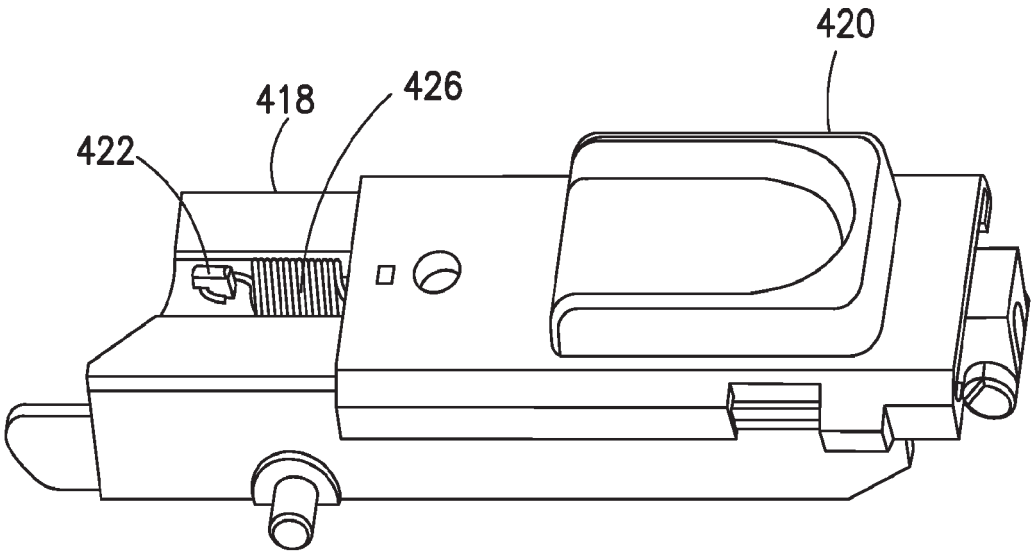


FIG.29

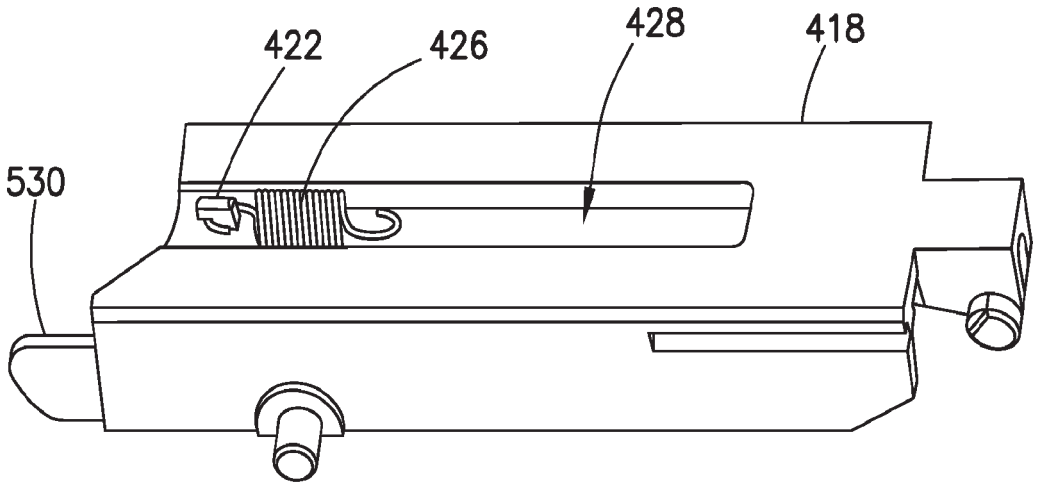


FIG.30

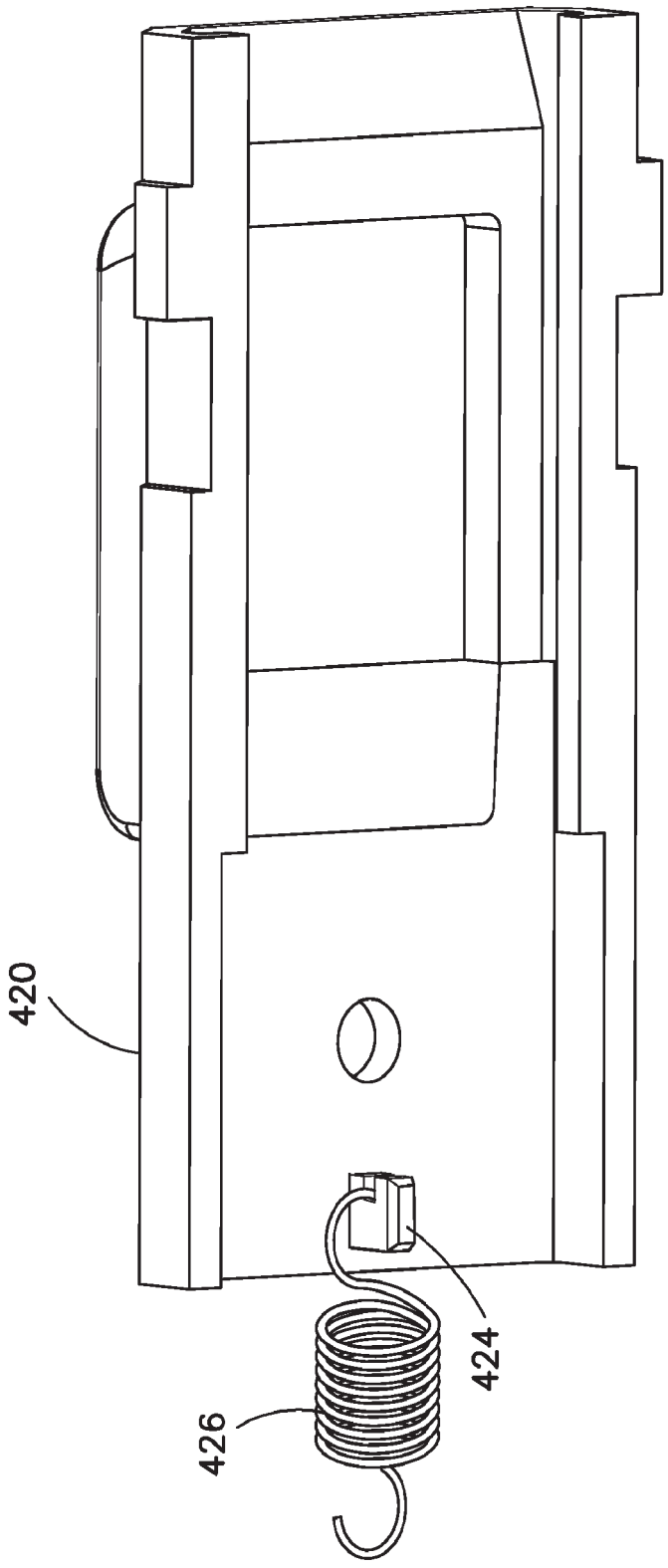


FIG.31

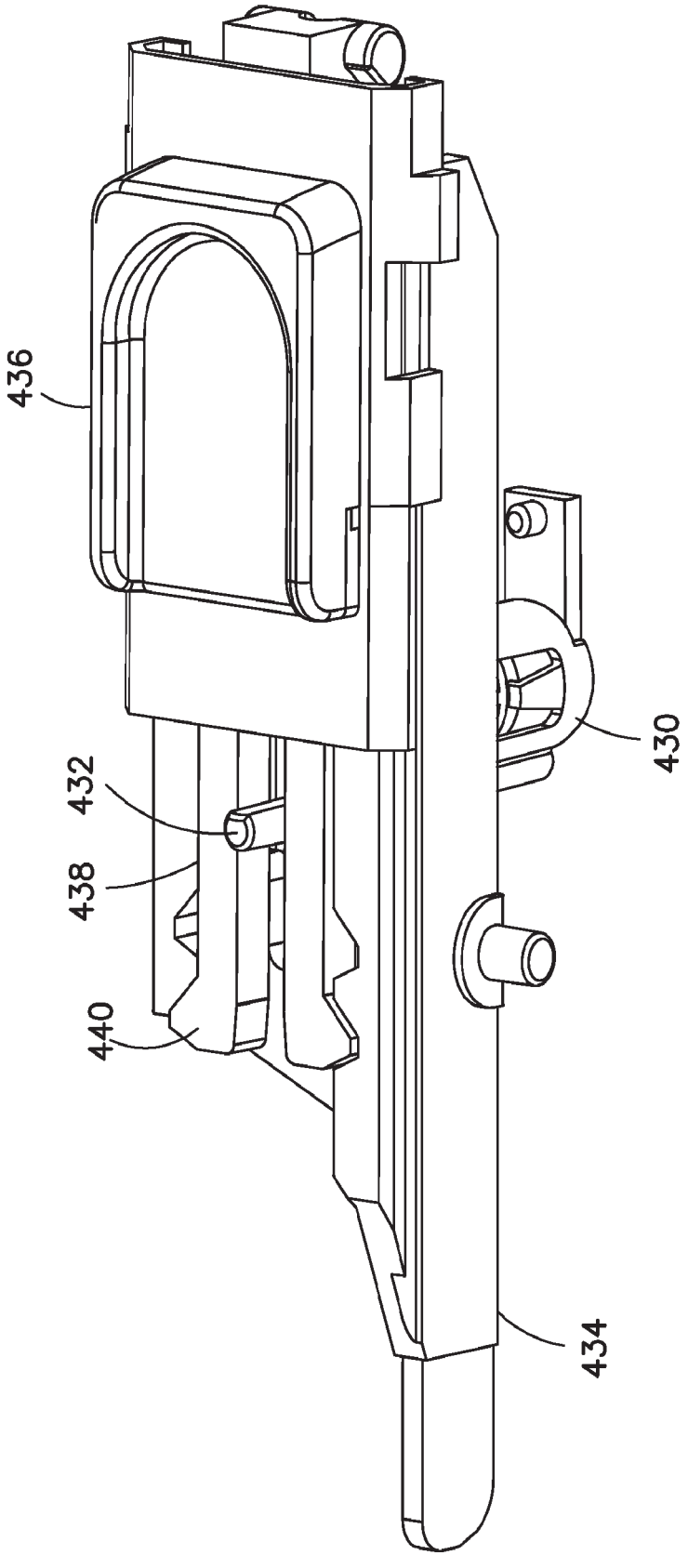


FIG.32

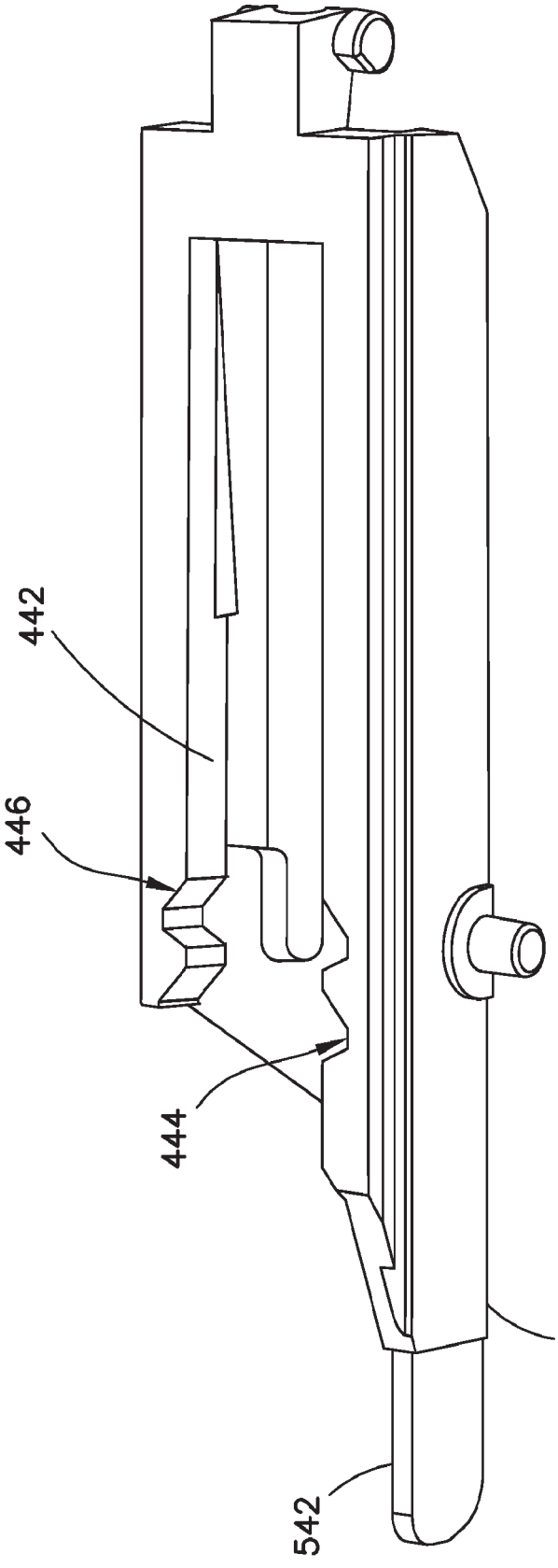


FIG.33

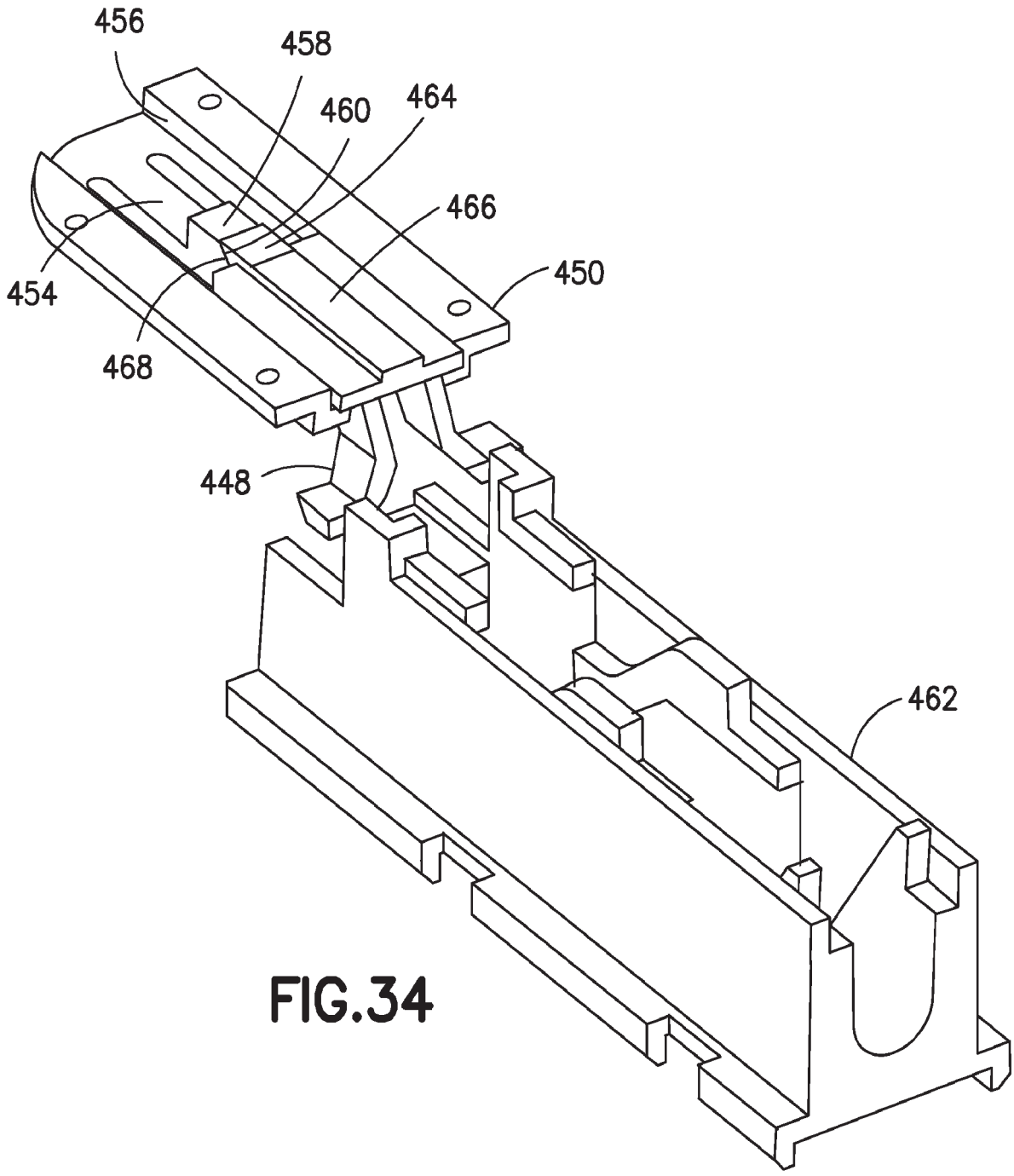


FIG.34

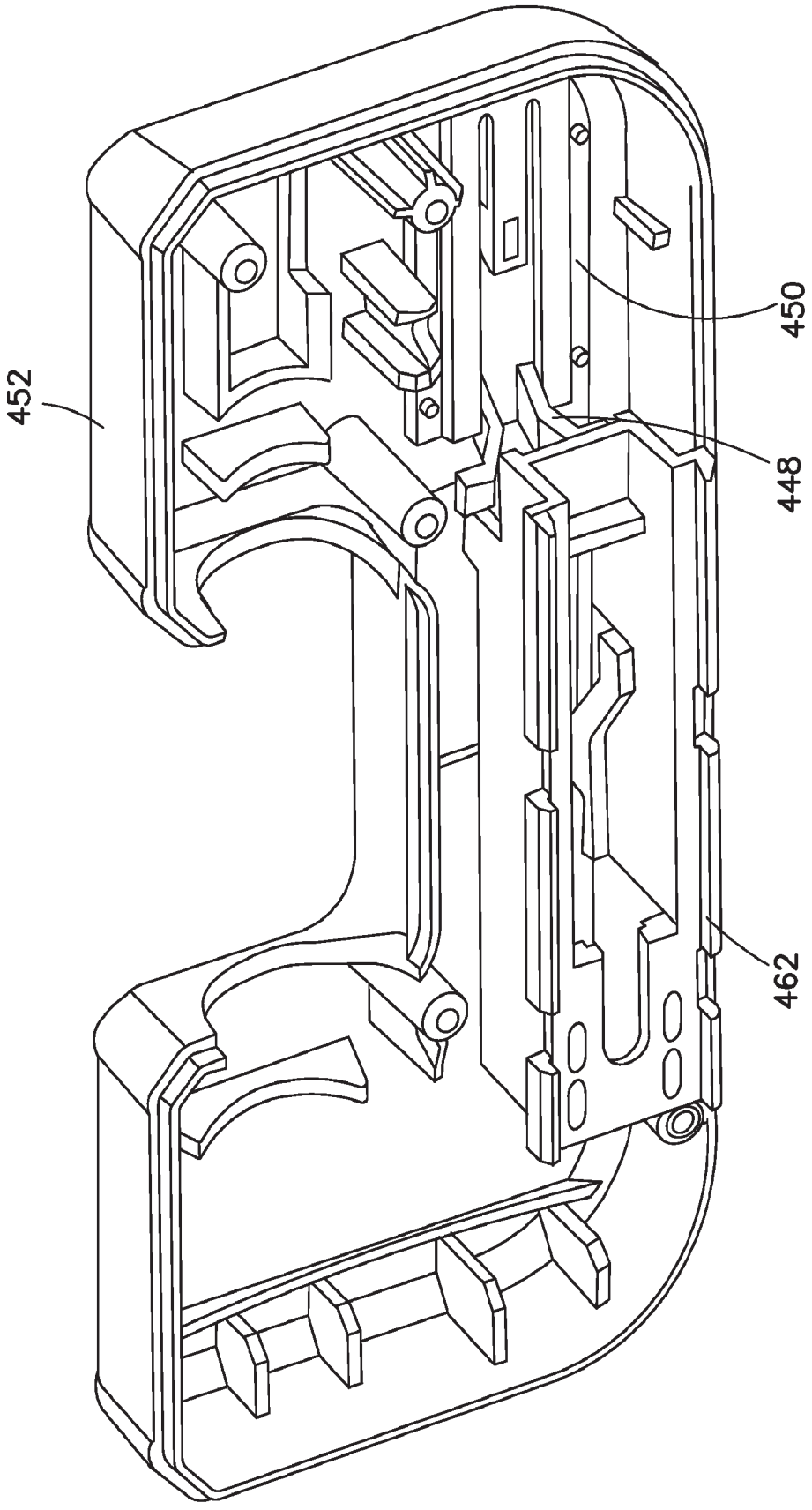


FIG.35

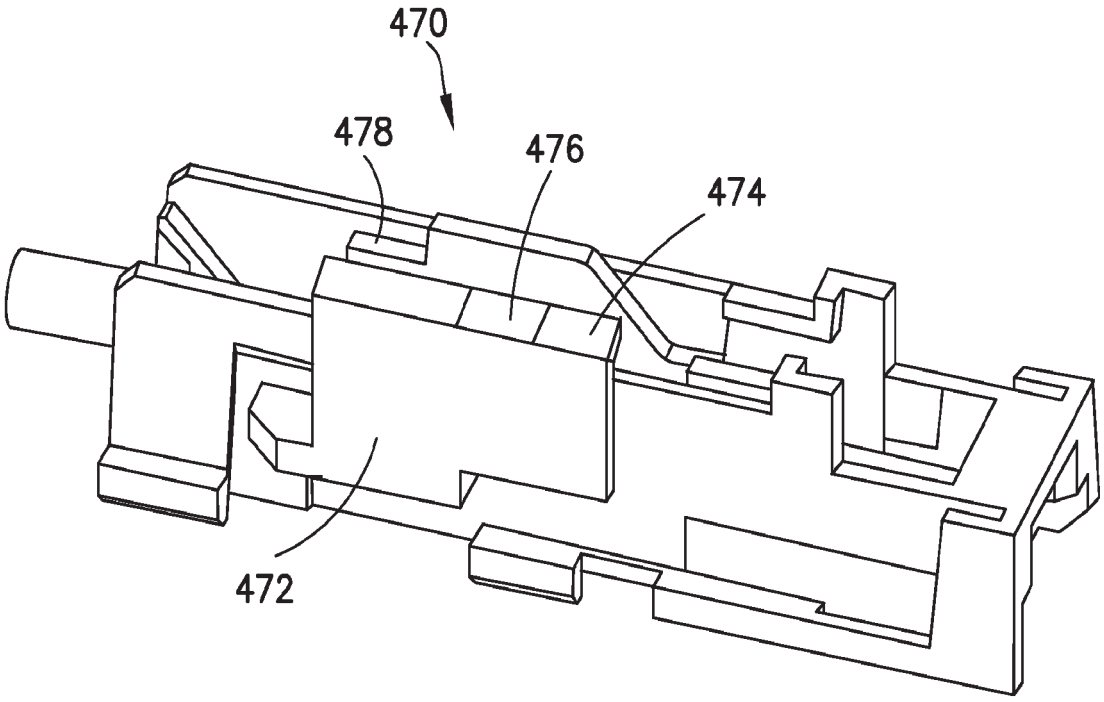


FIG.36

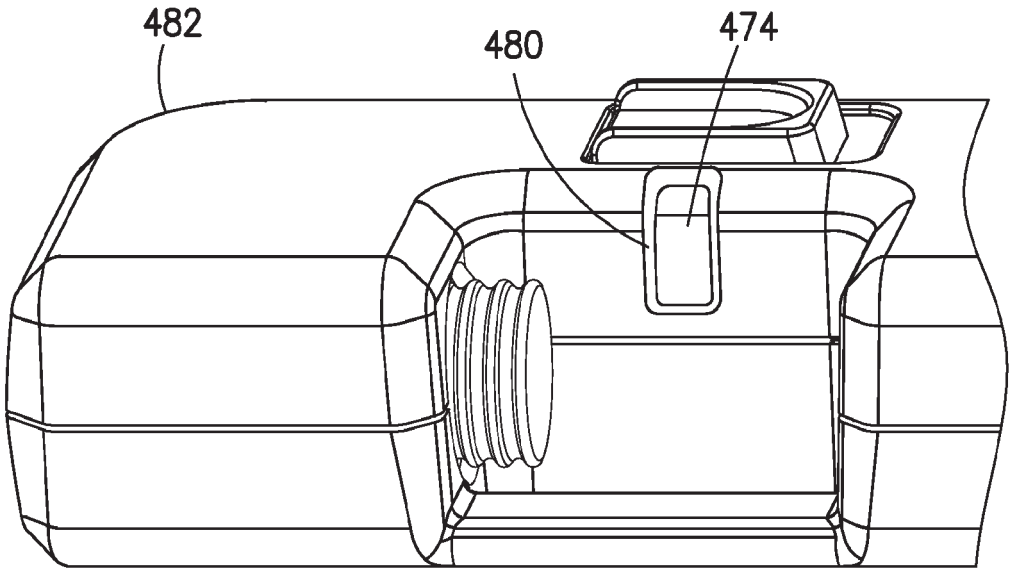


FIG.37

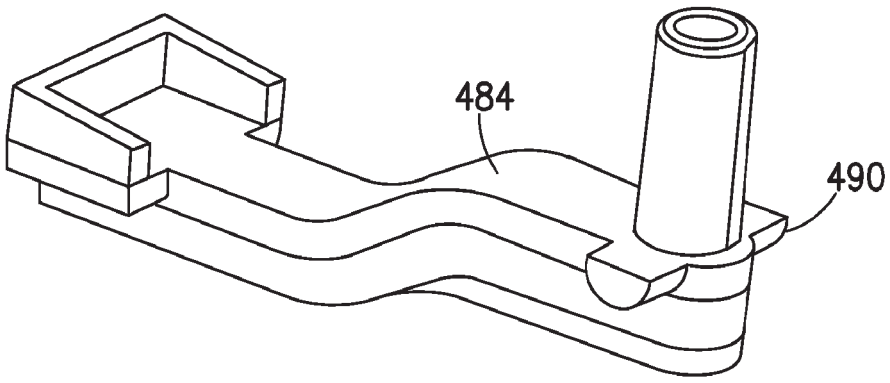


FIG.38

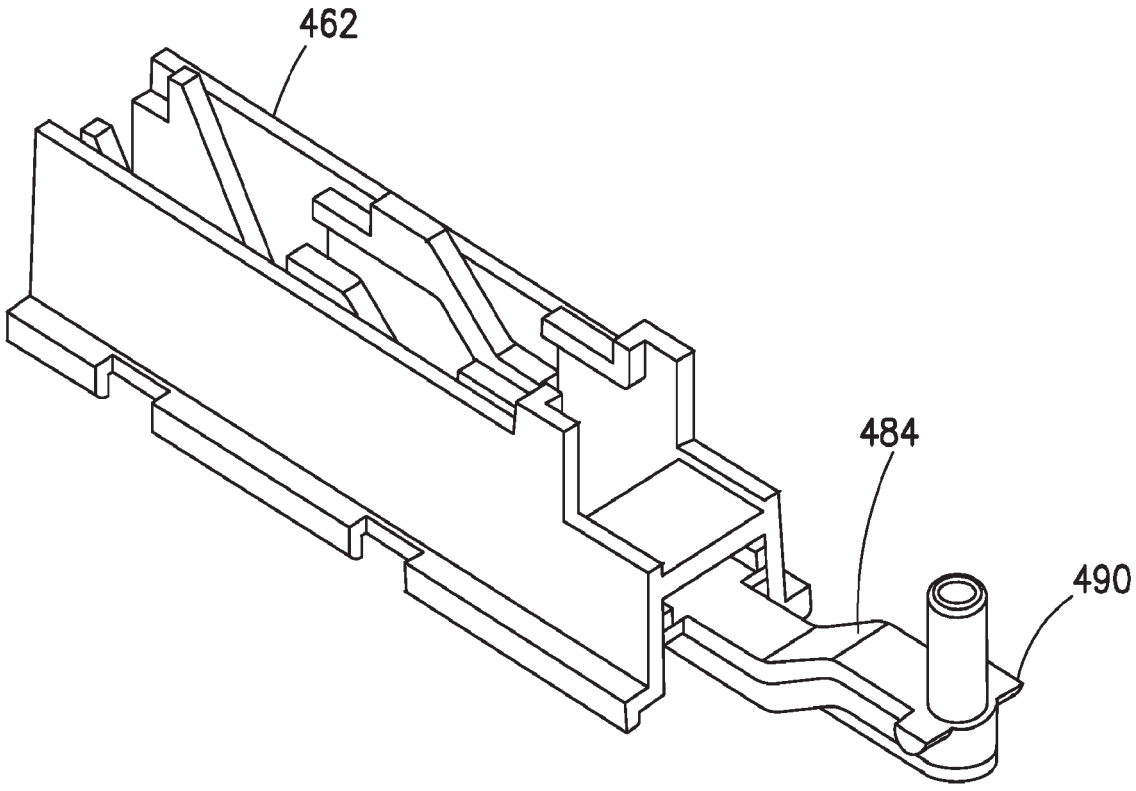


FIG.39

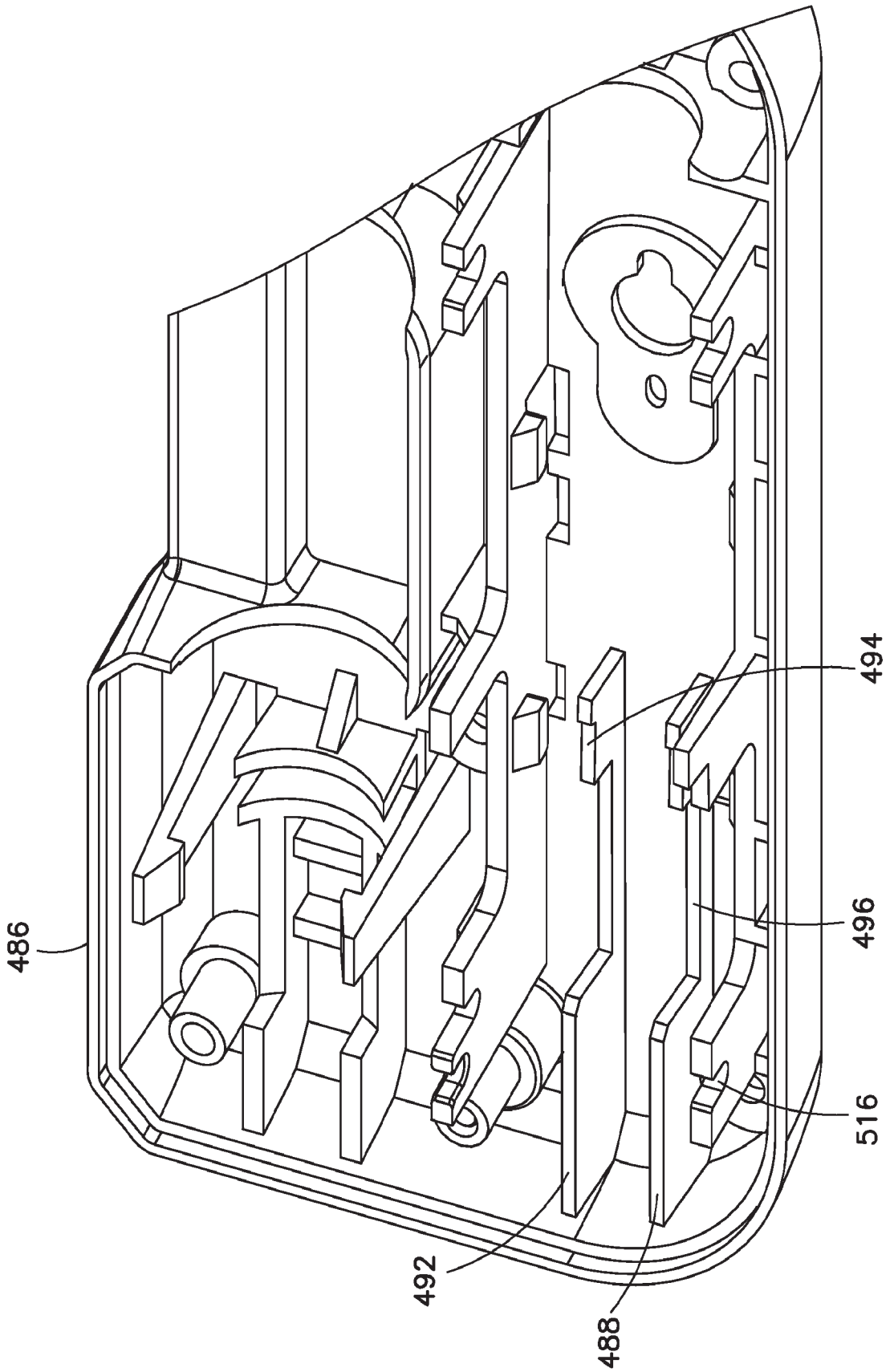


FIG.40

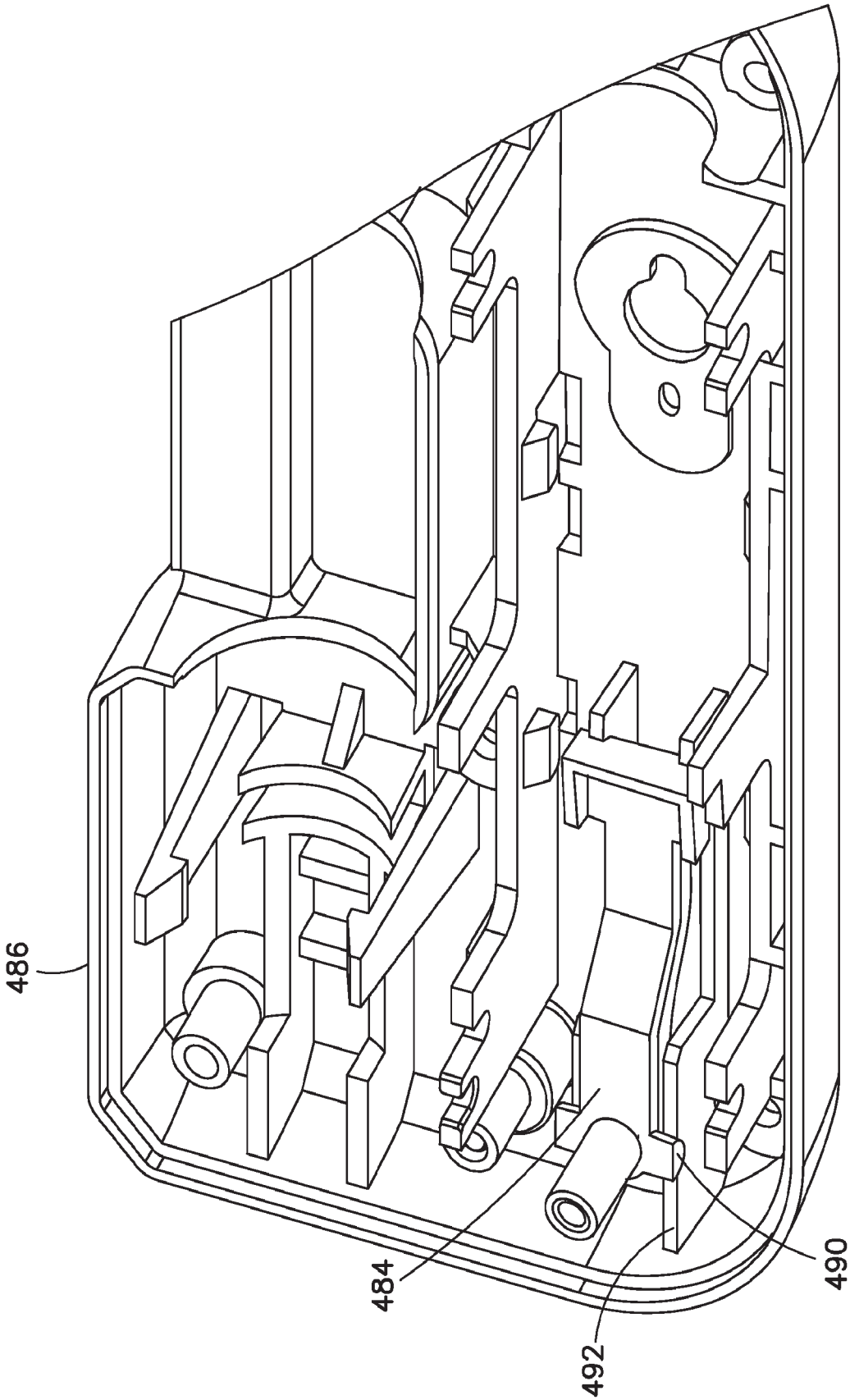


FIG.41

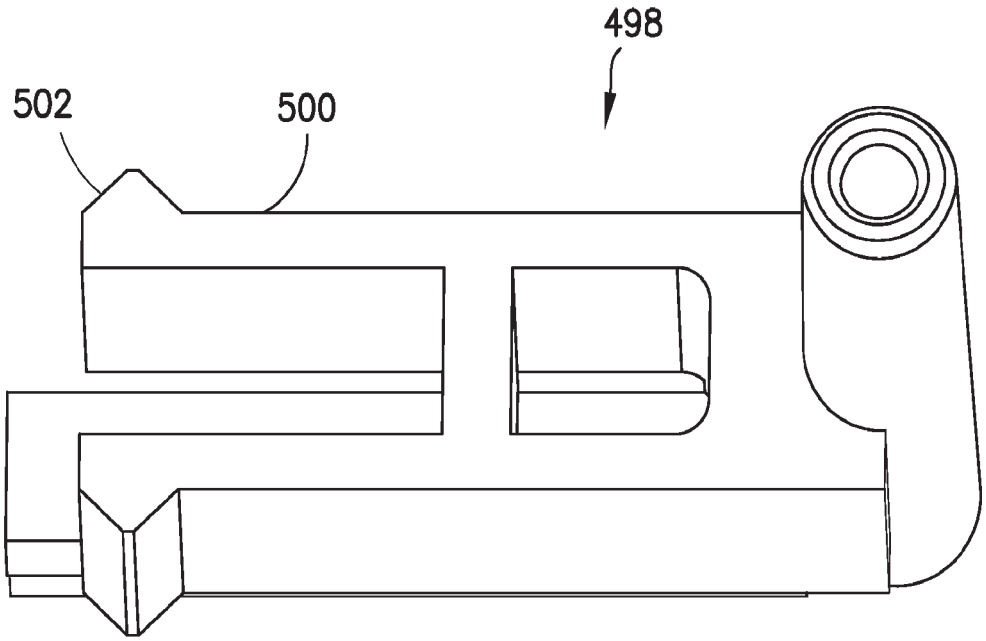


FIG.42

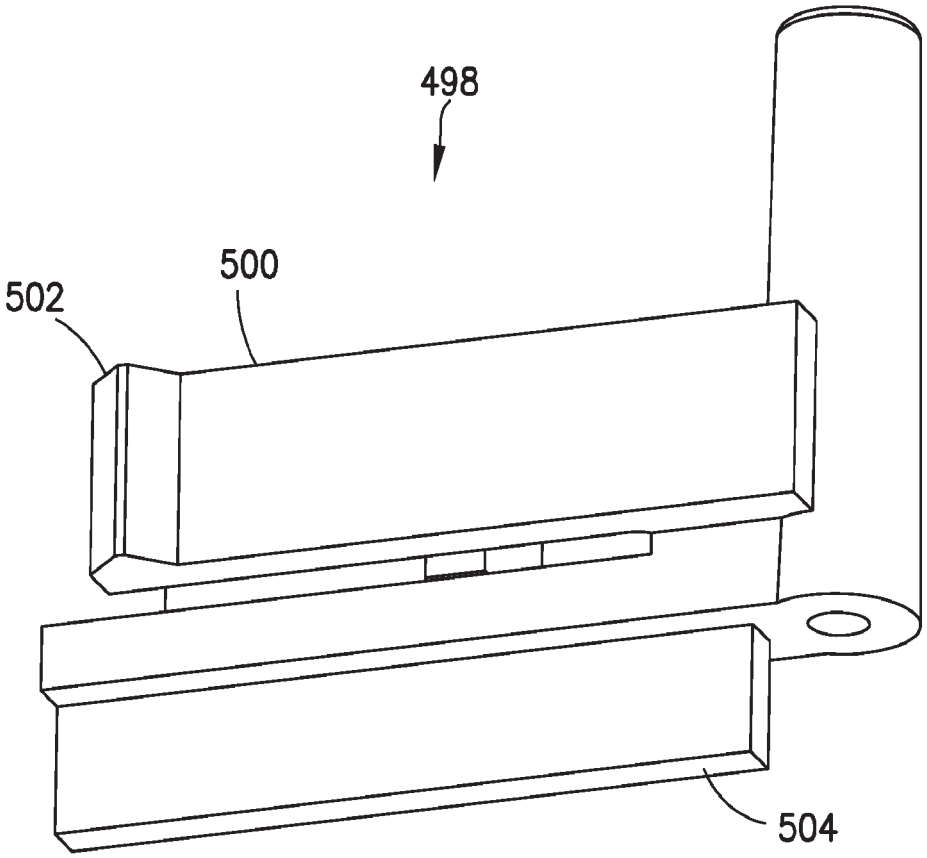


FIG.43

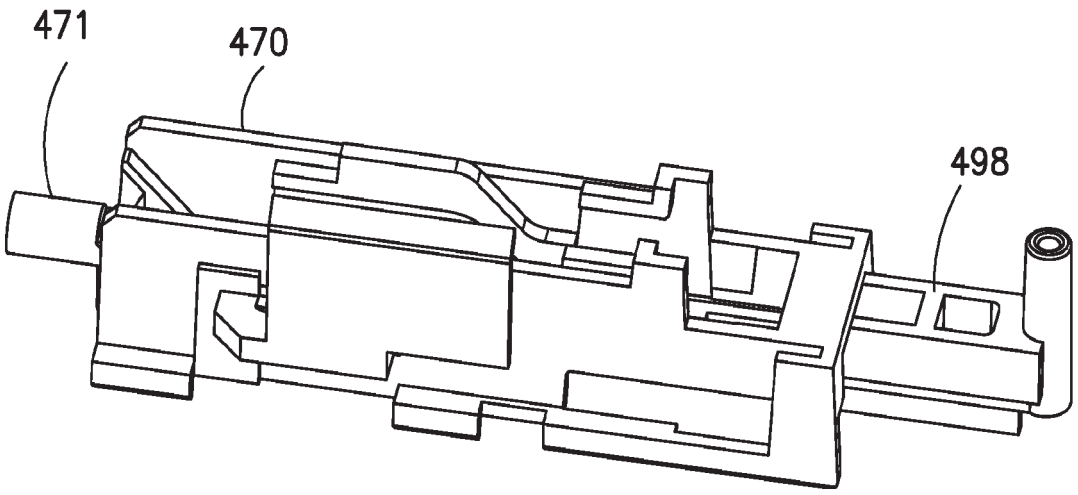


FIG.44

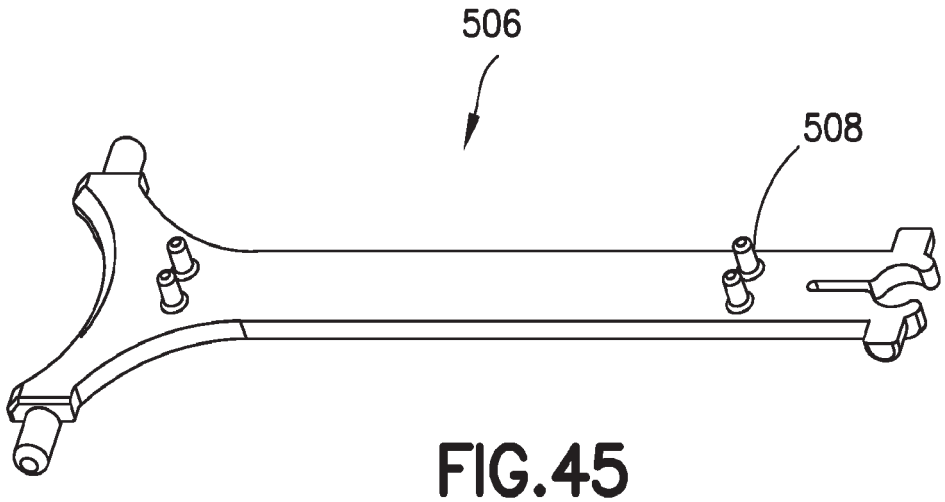


FIG.45

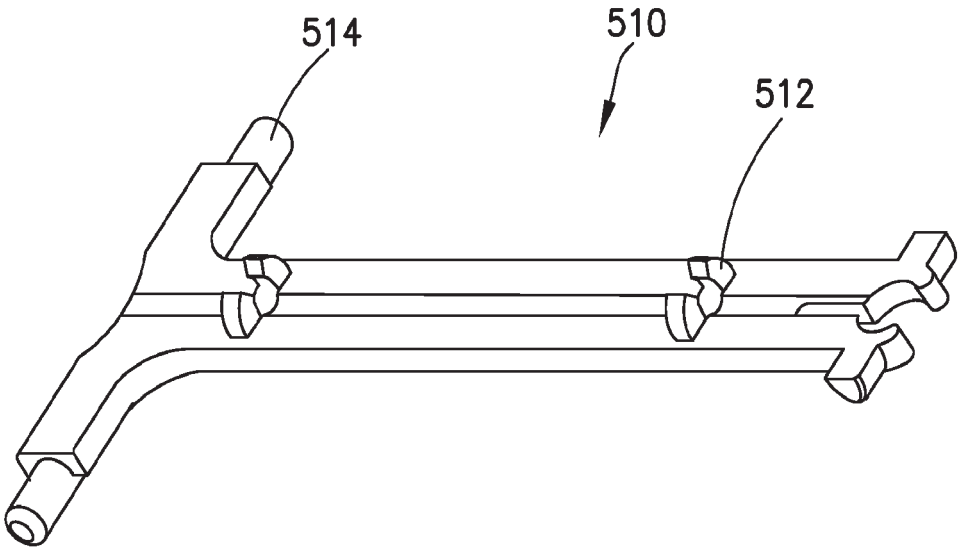


FIG.46

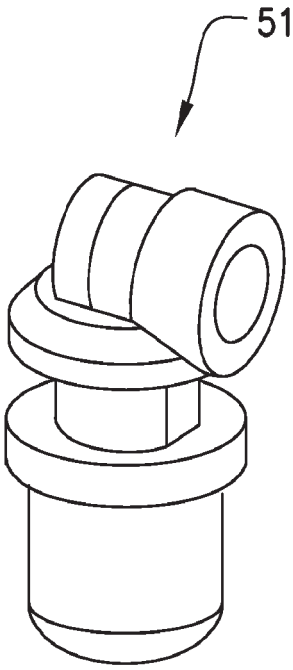


FIG.47

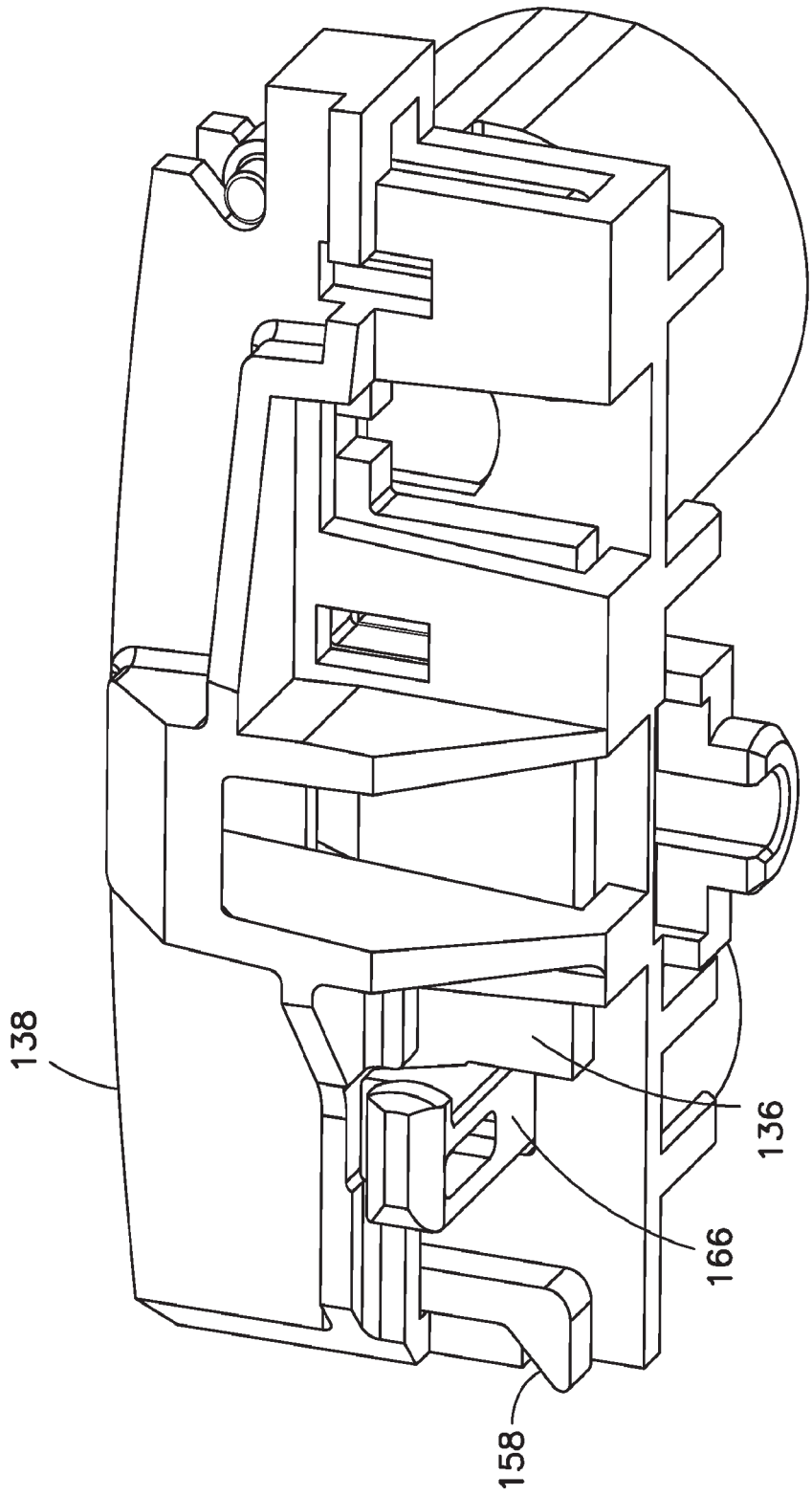


FIG.48

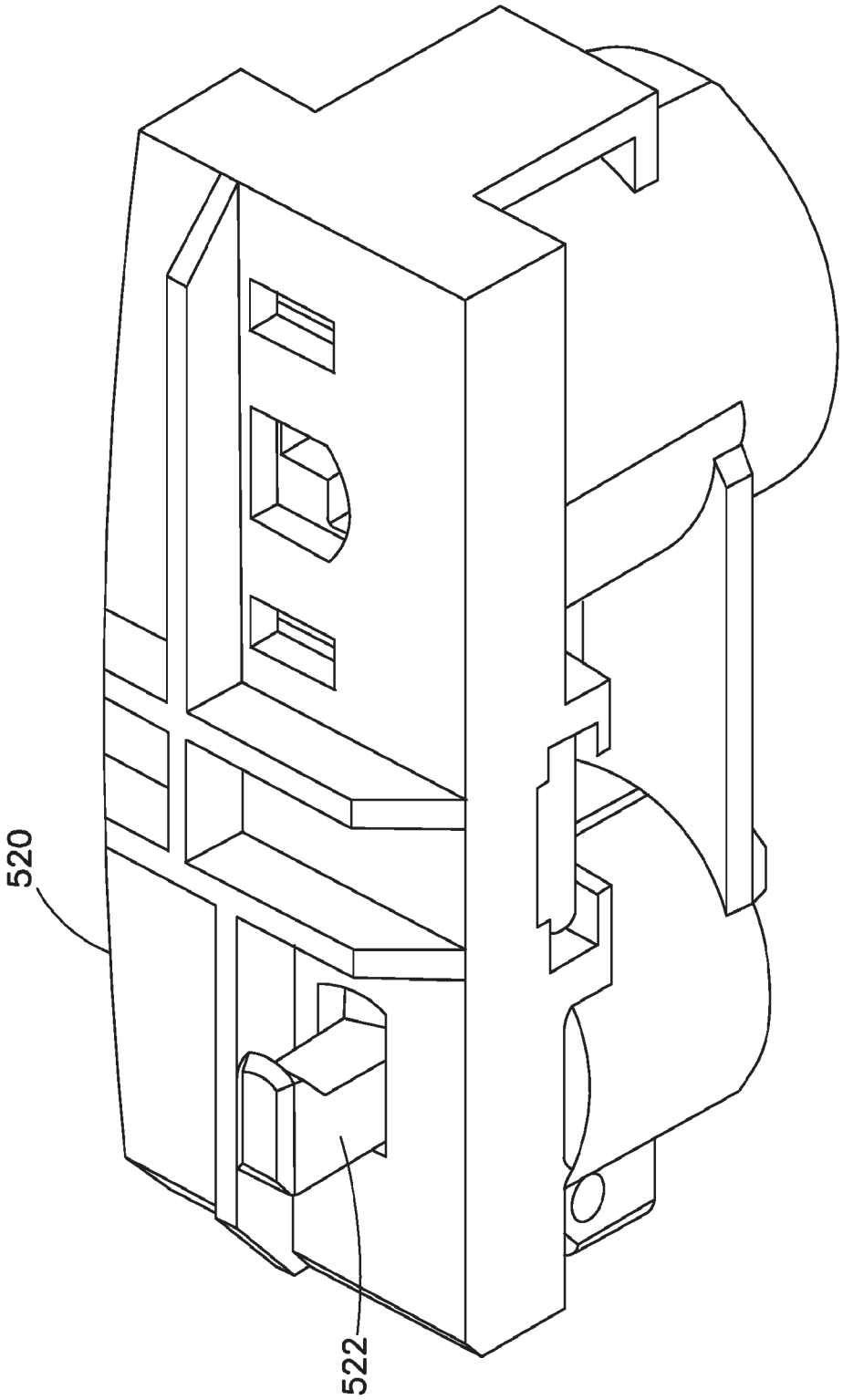


FIG.49

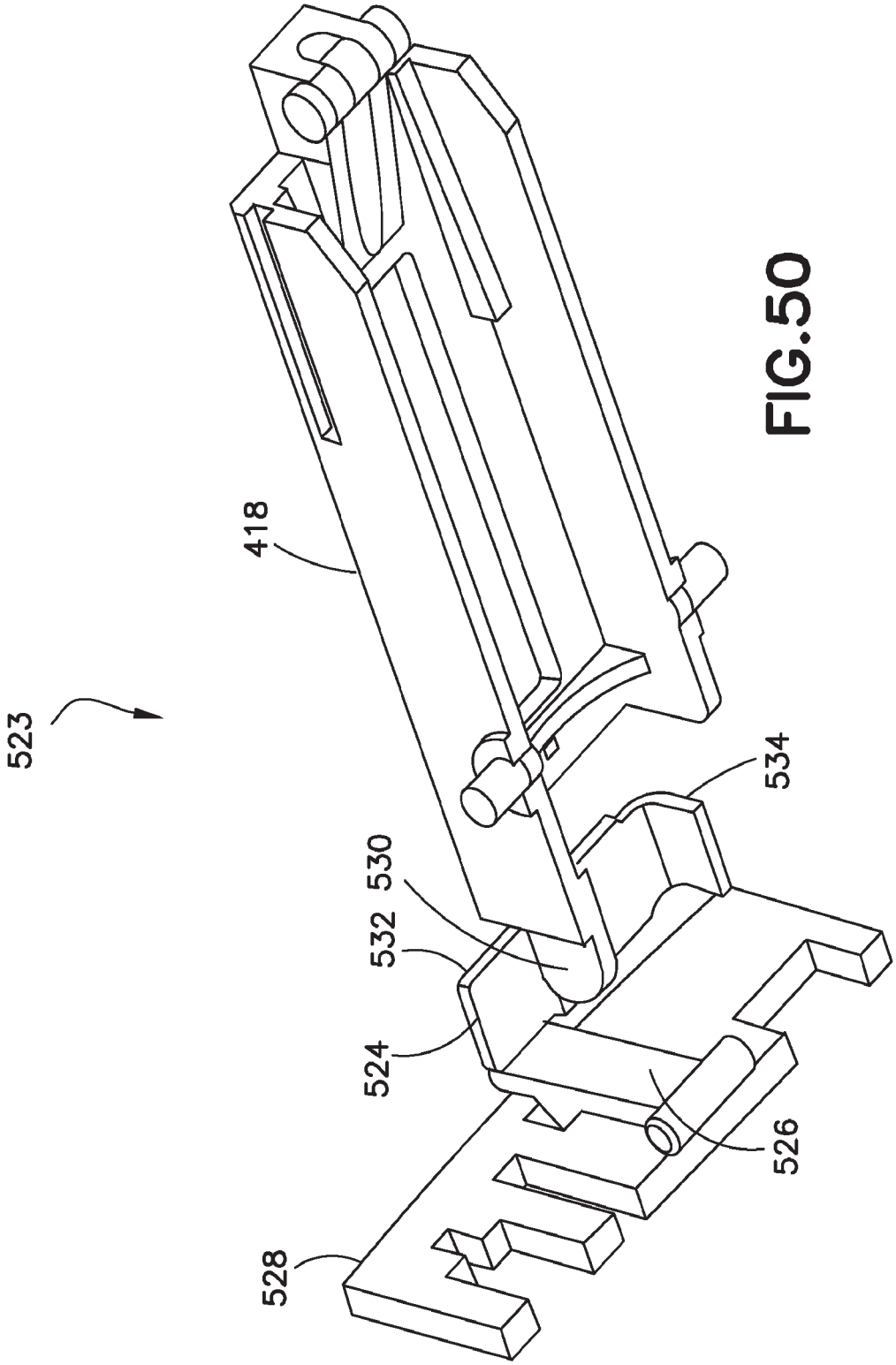


FIG.50

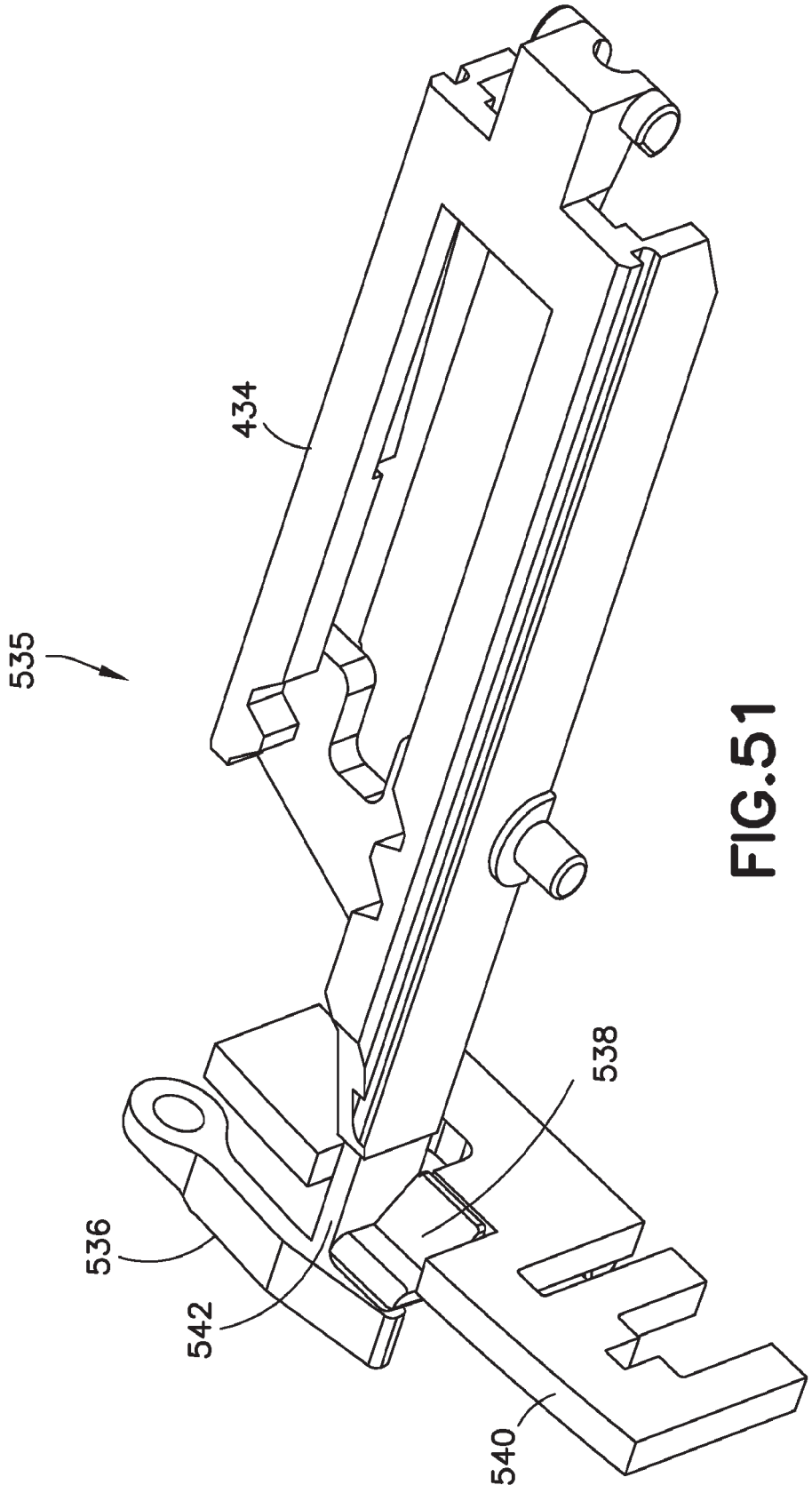


FIG.51

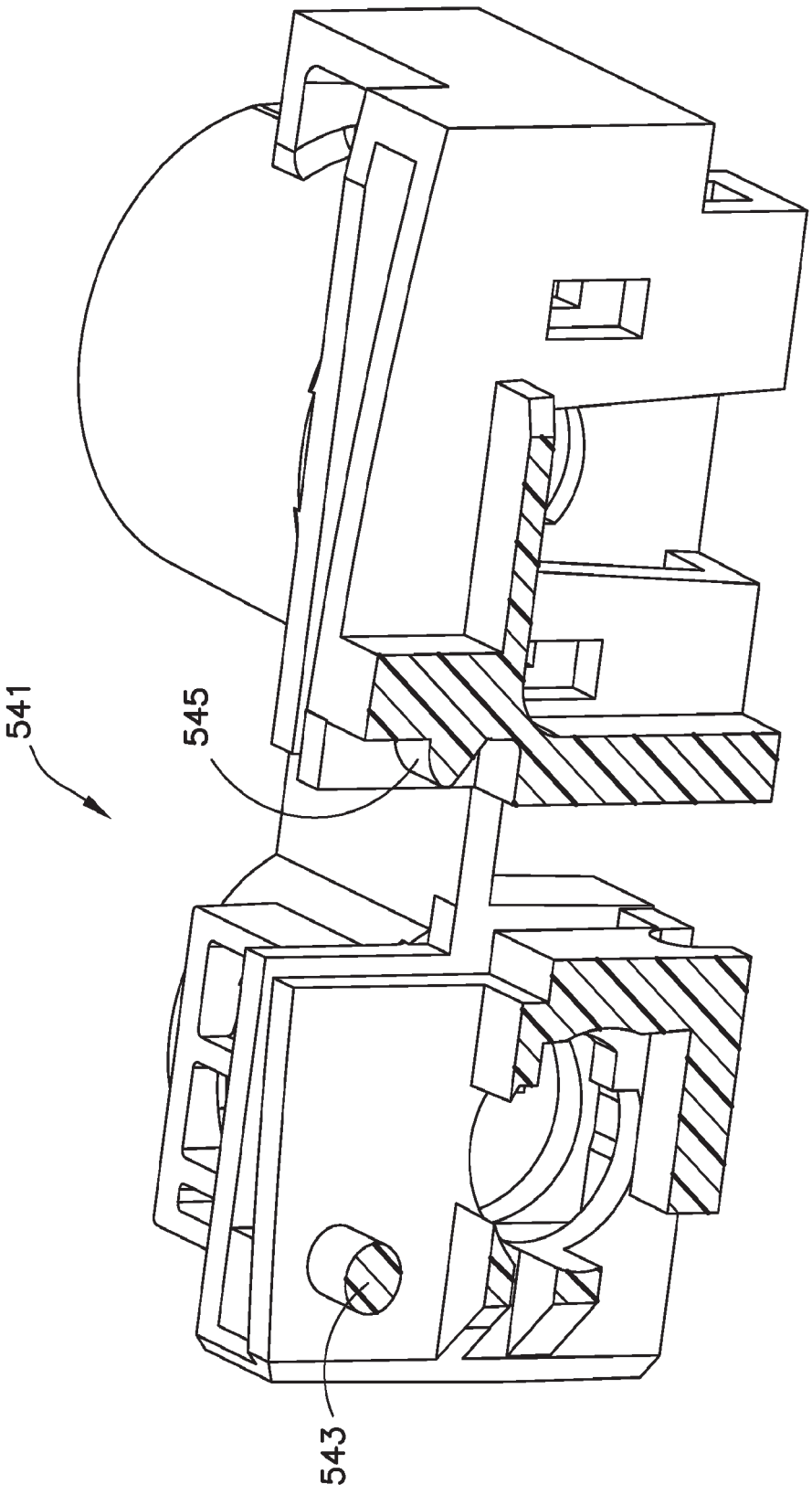


FIG.52

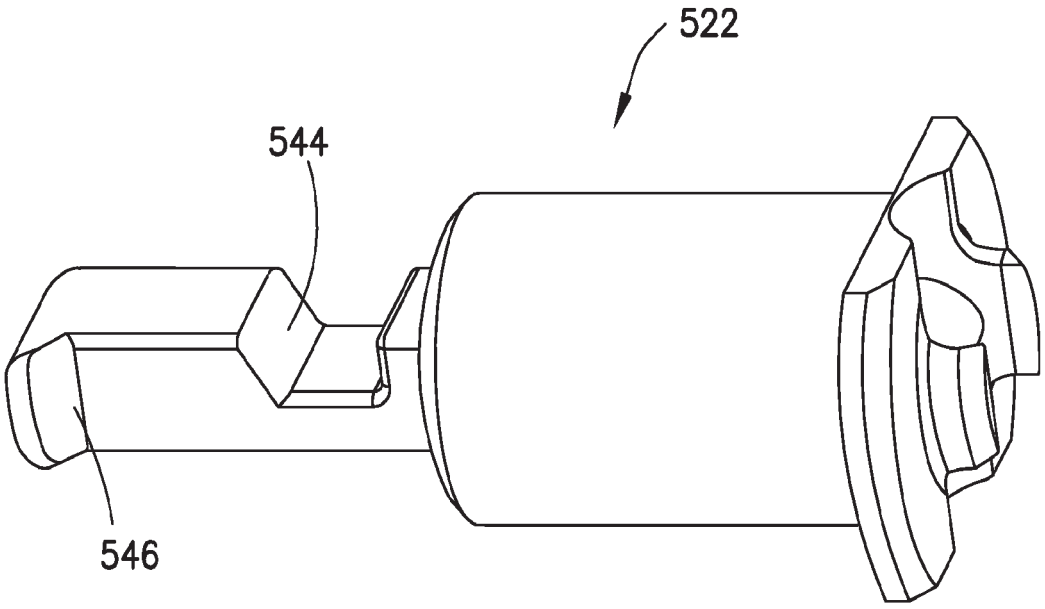


FIG.53

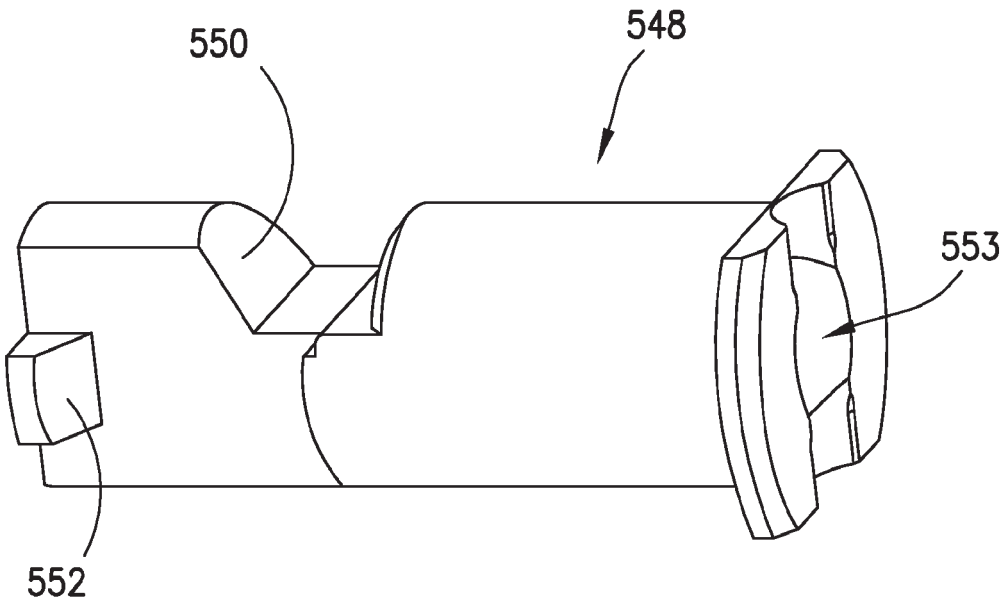


FIG.54

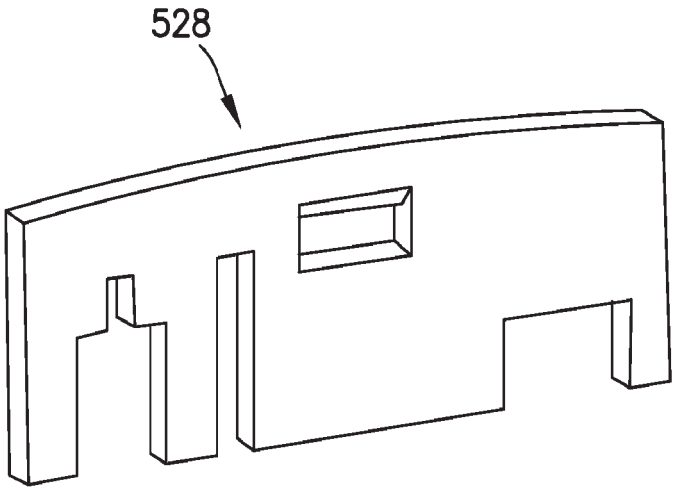


FIG.55

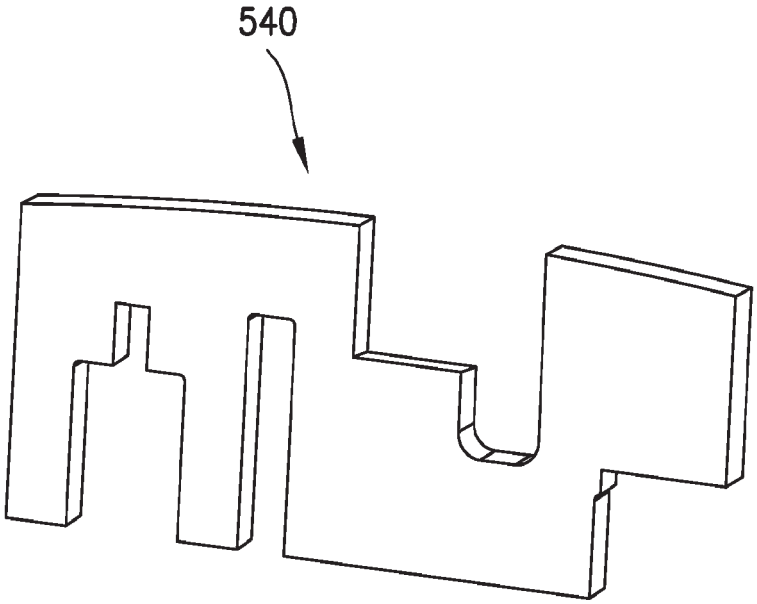


FIG.56

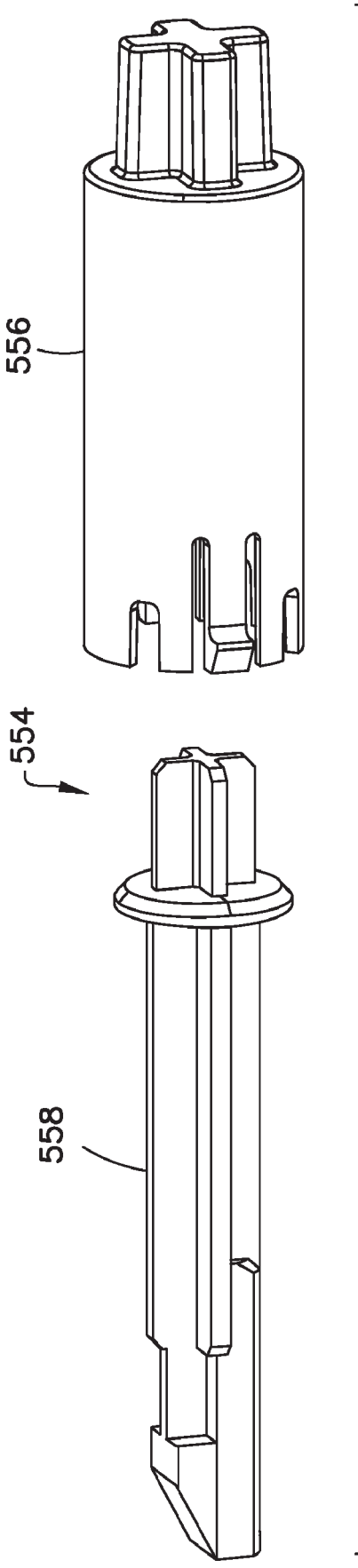


FIG.57

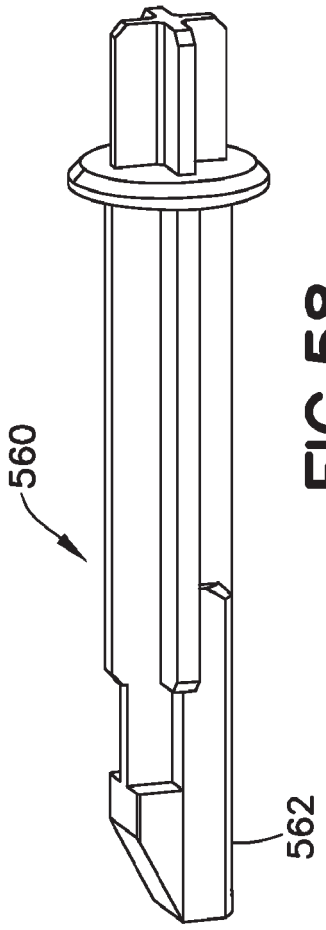


FIG.58

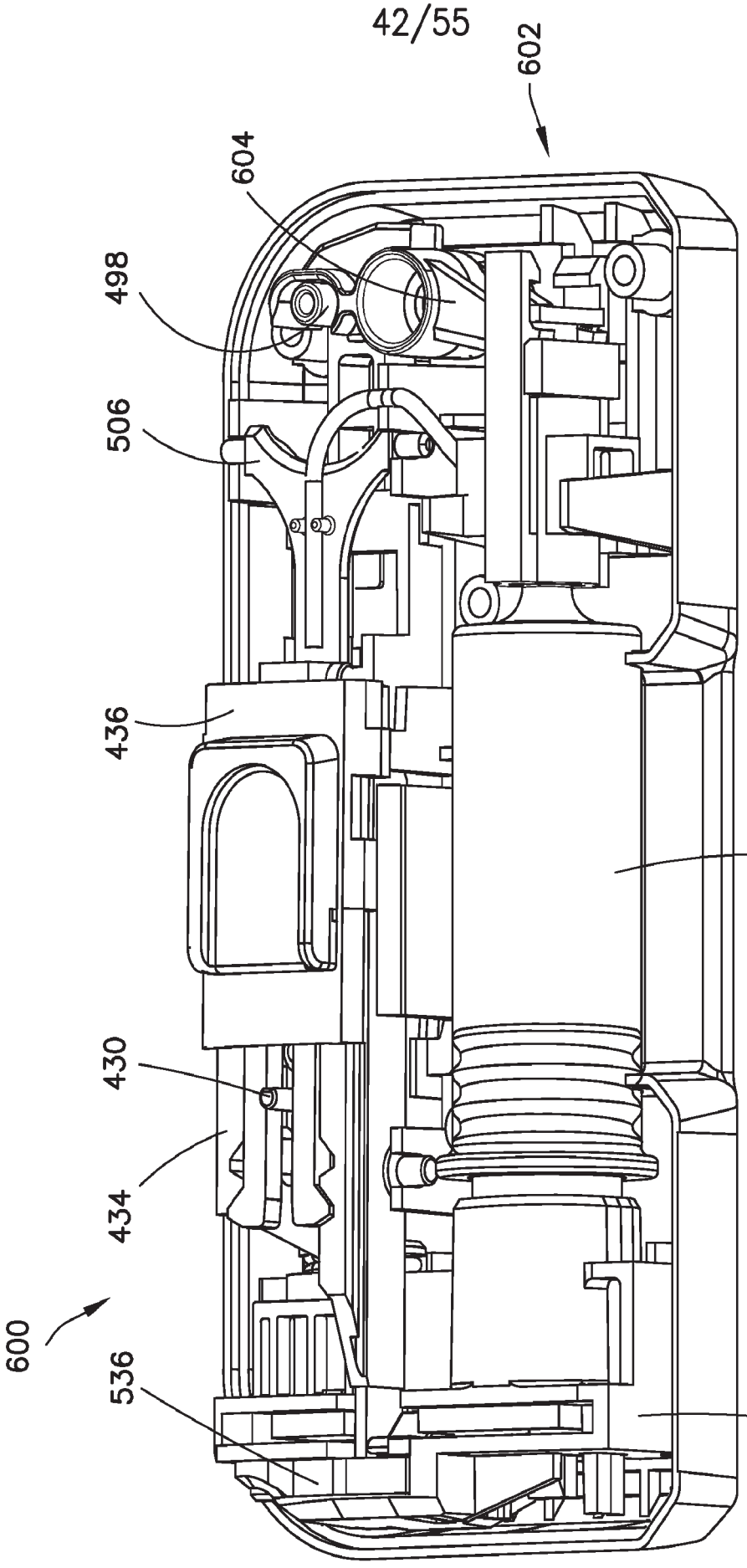


FIG.59

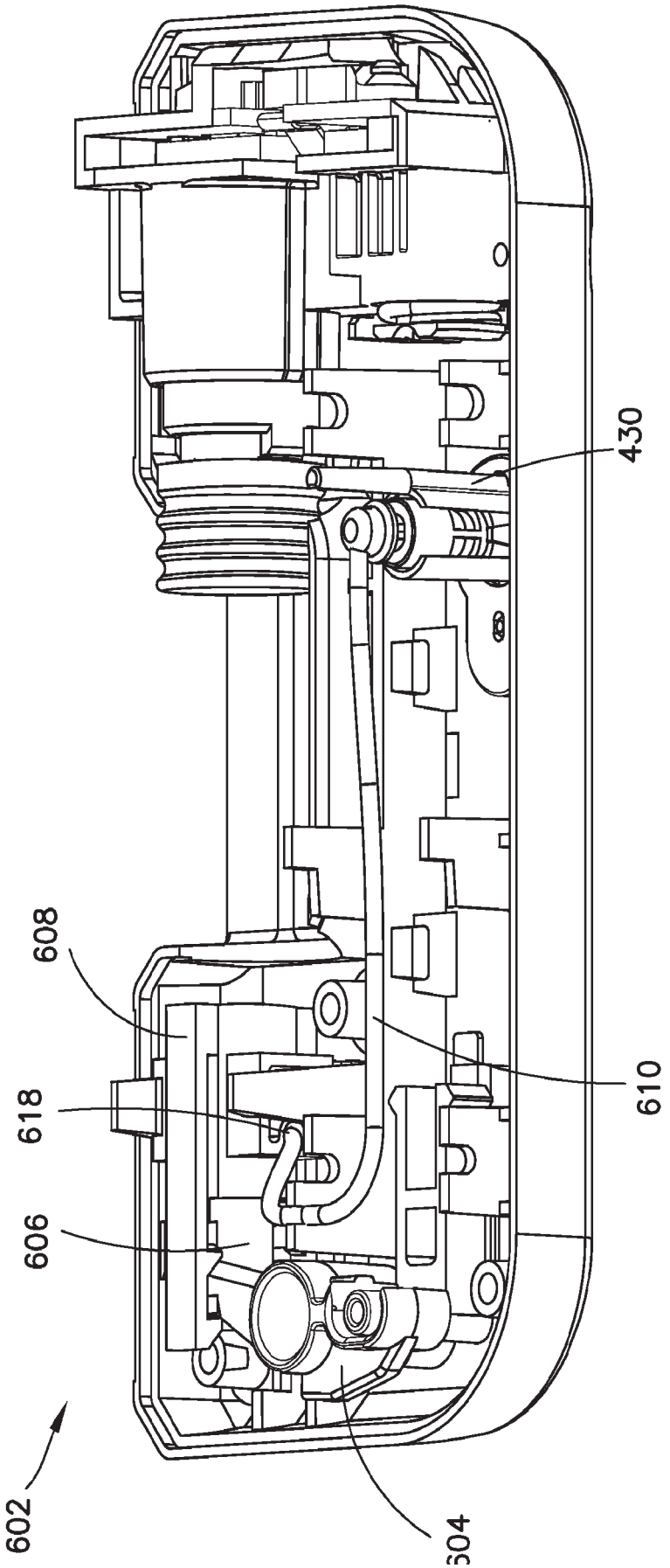


FIG.60

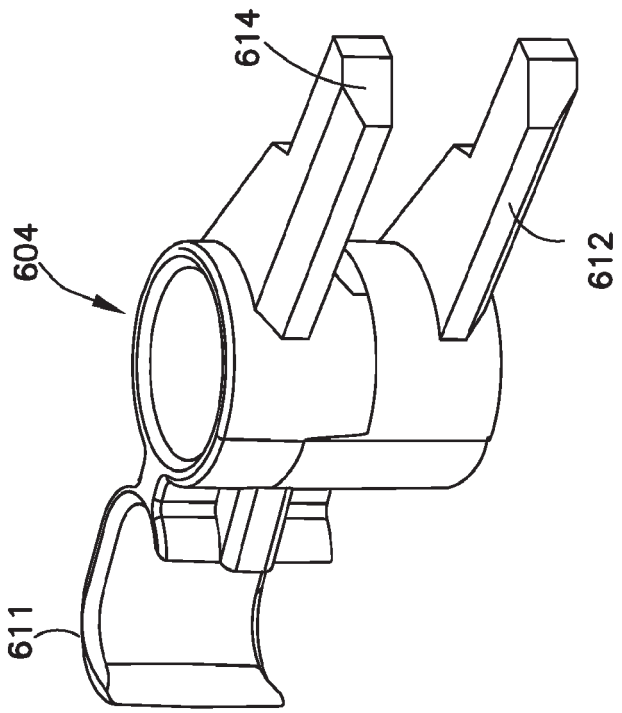

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611
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FIG.61

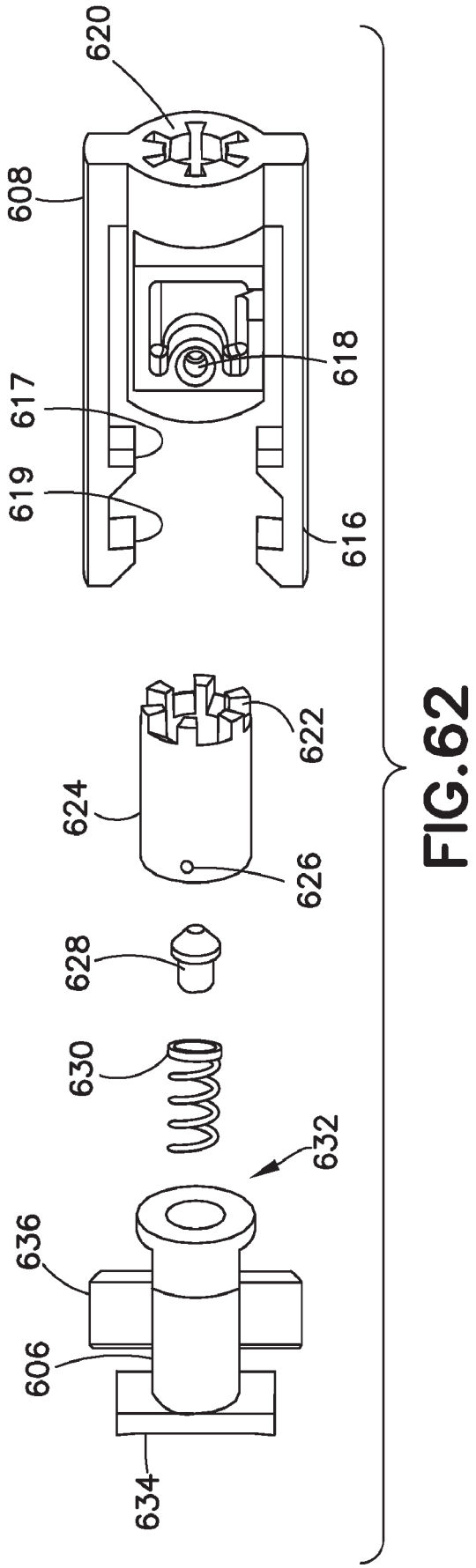

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FIG.62

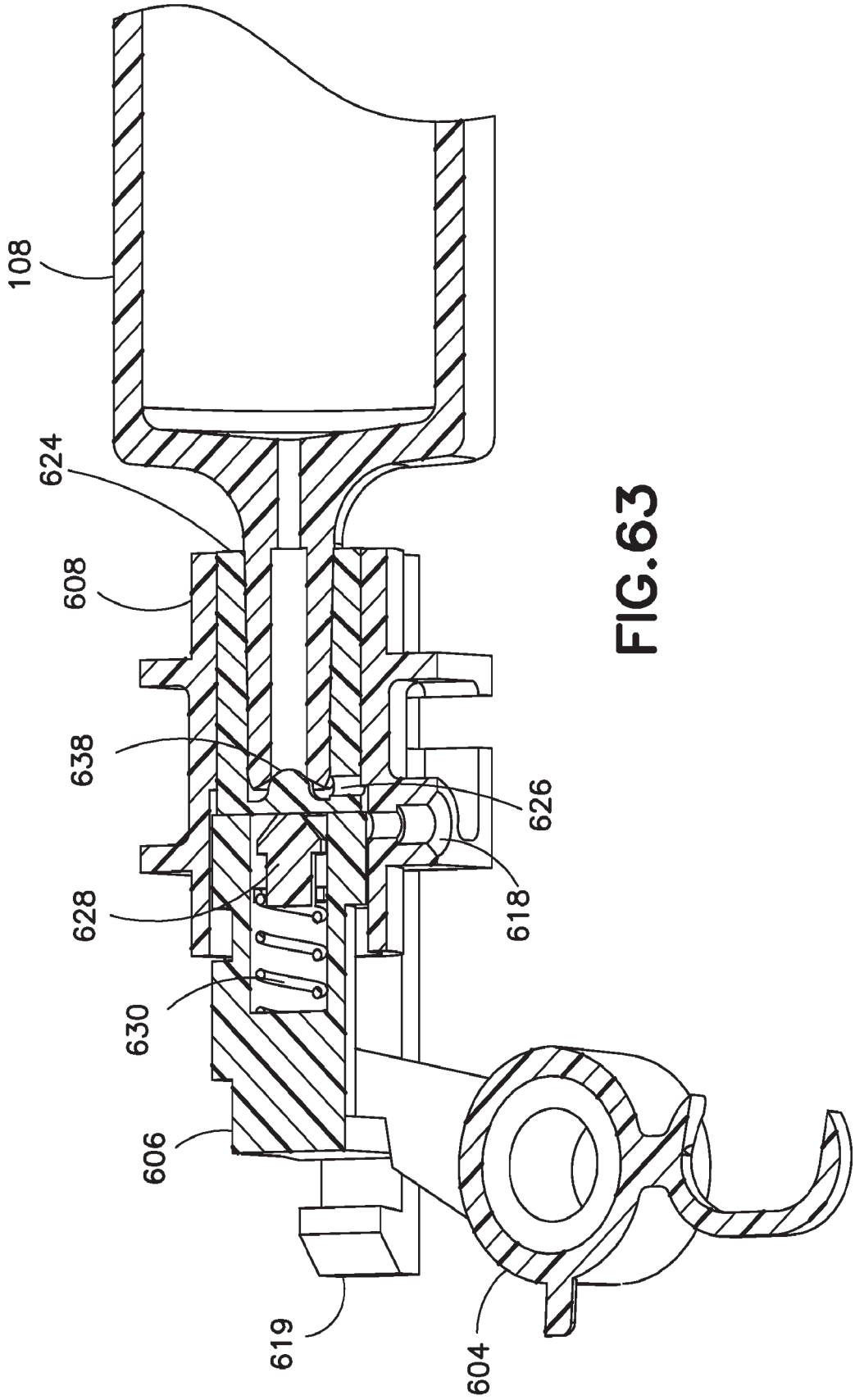


FIG.63

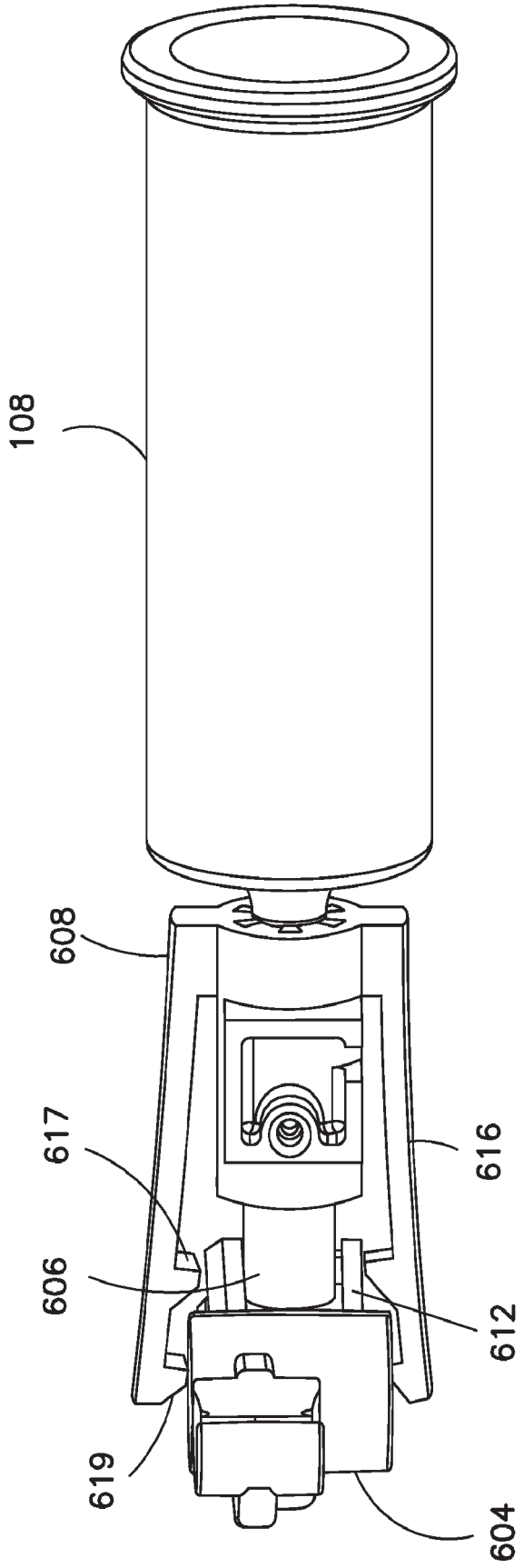


FIG.64

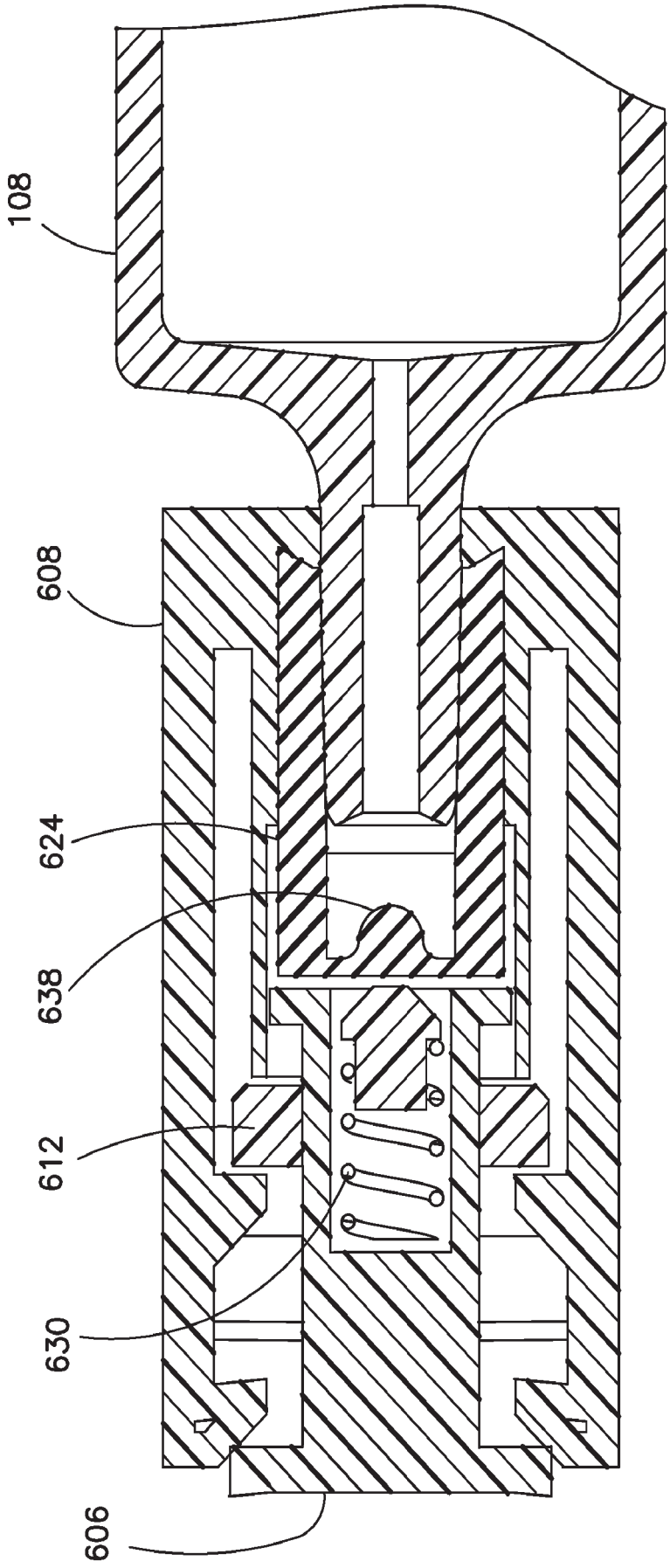


FIG.65

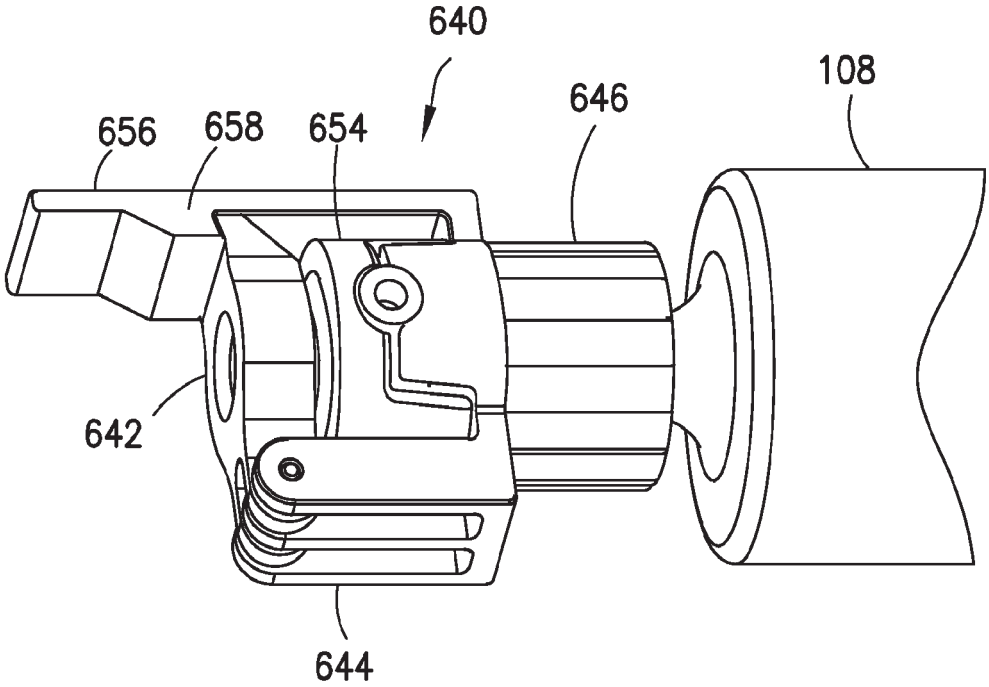

640
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FIG.66

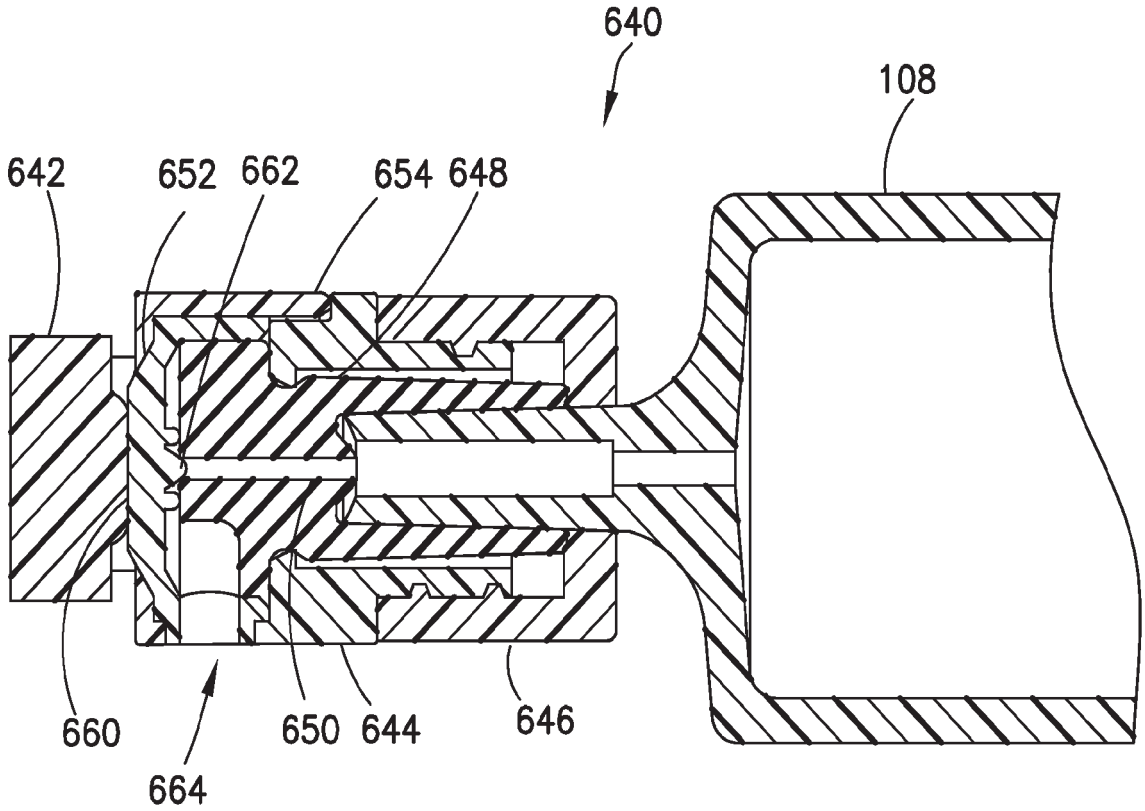

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FIG.67

FIG.68

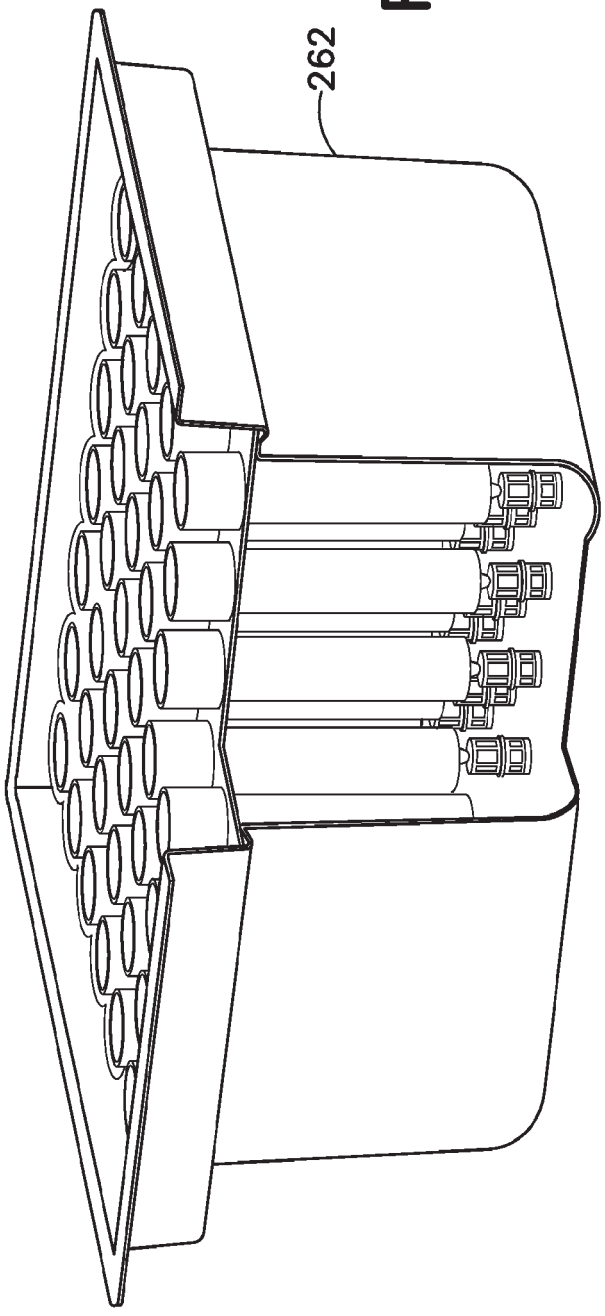
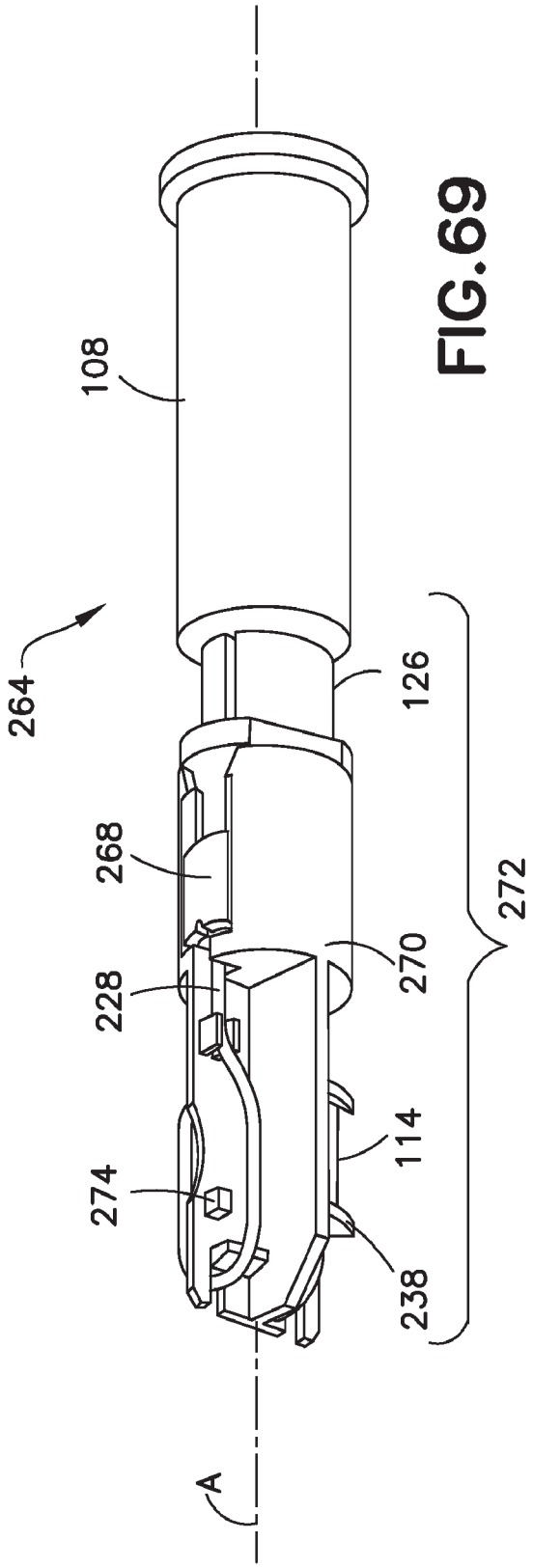


FIG.69



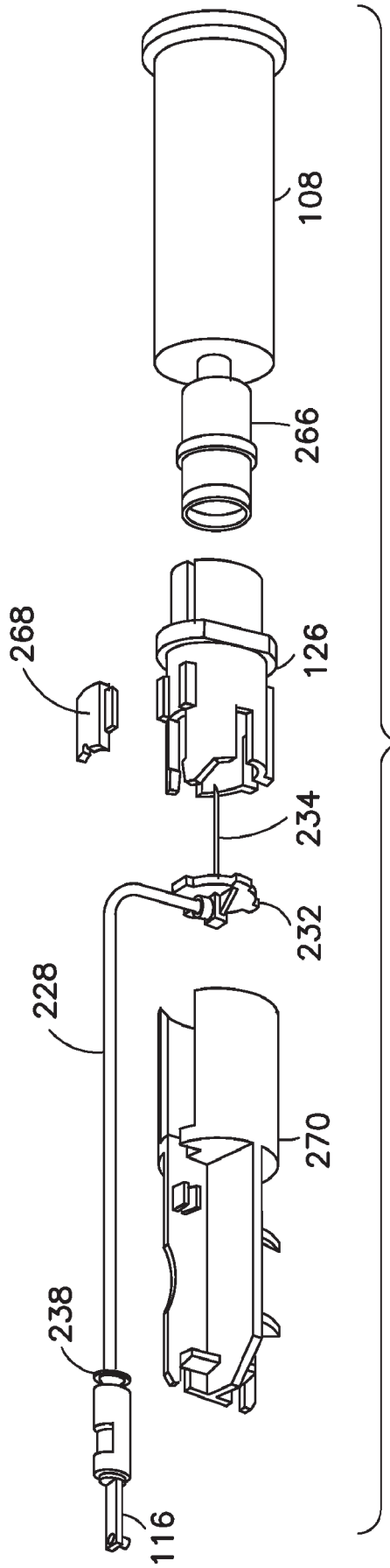
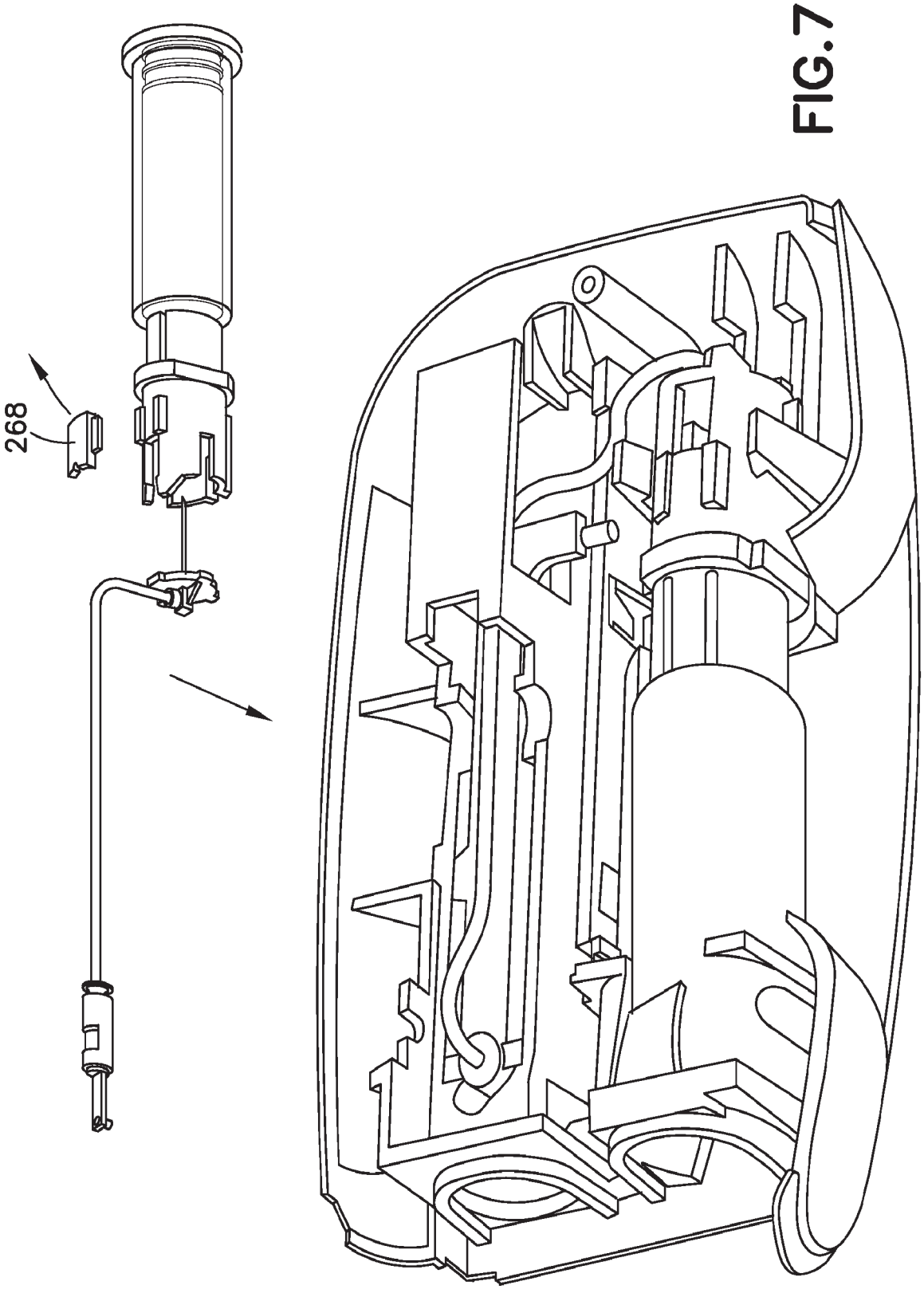


FIG.70

FIG.71



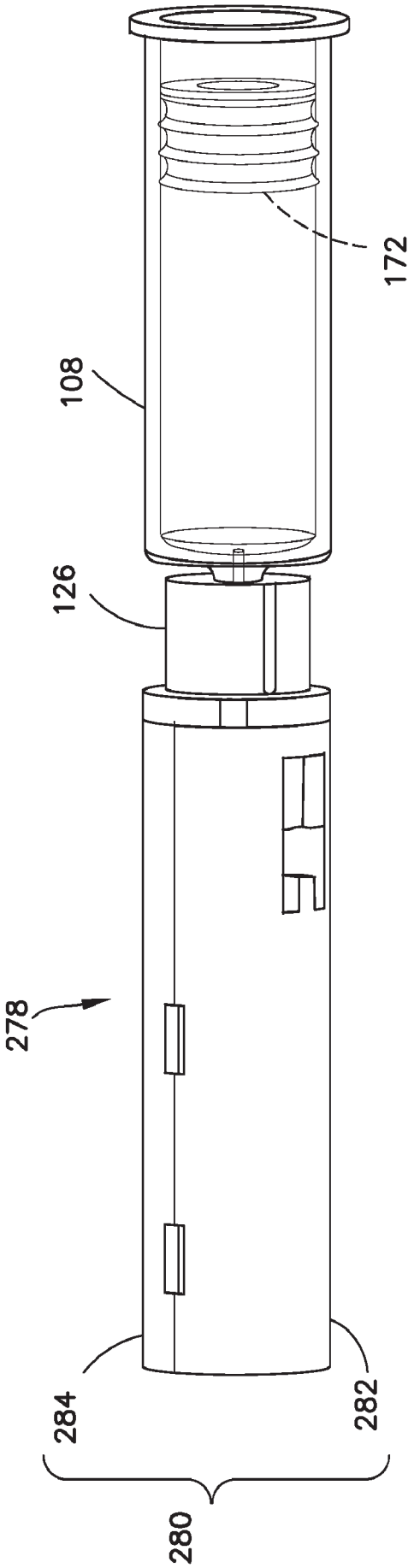

172
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126
278
284
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FIG.72

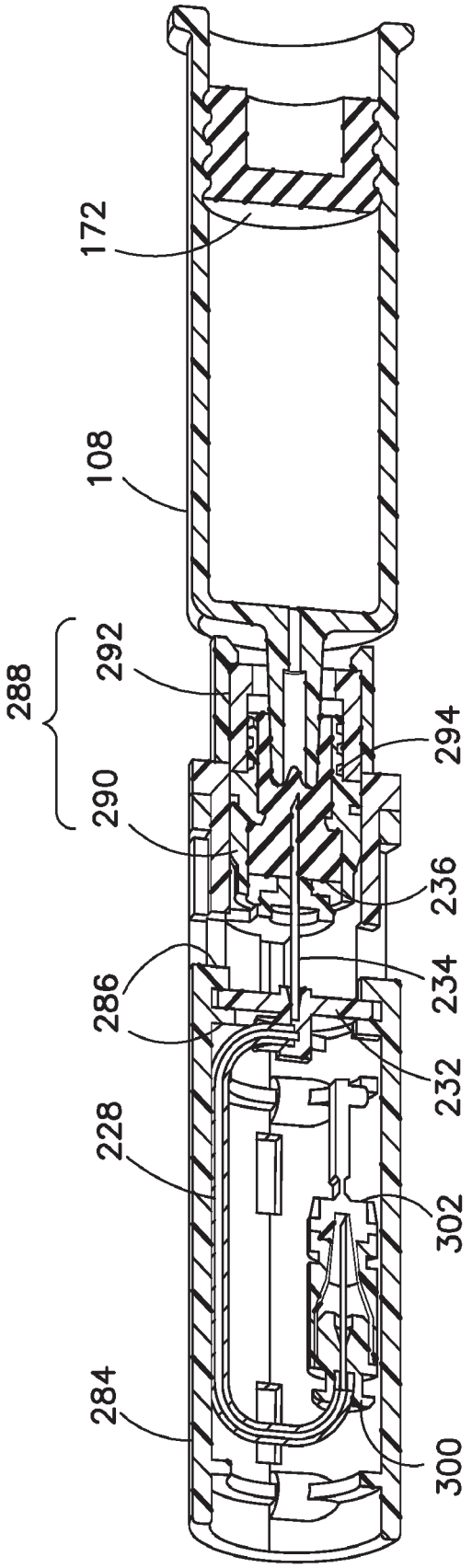

172
108
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292
294
290
236
286
234
232
228
302
284
300

FIG.73

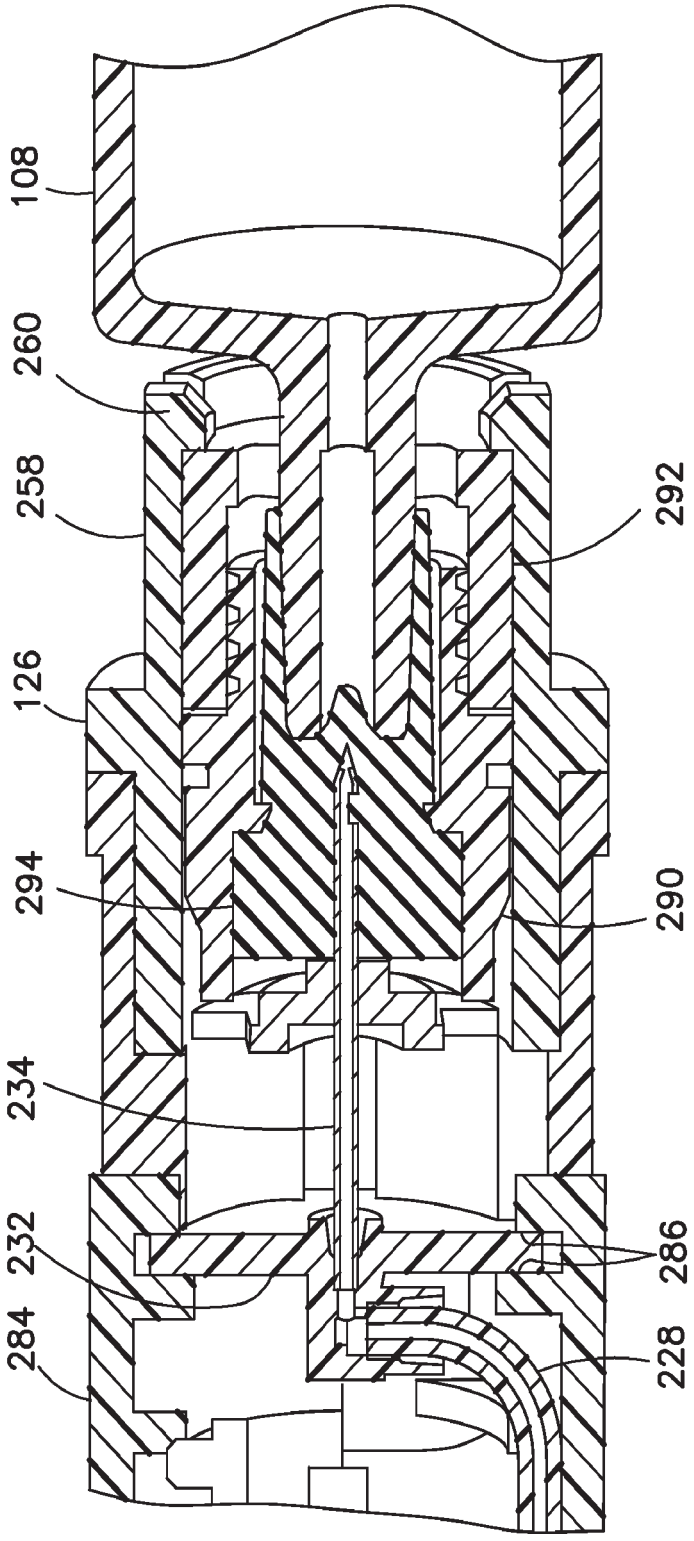


FIG.74

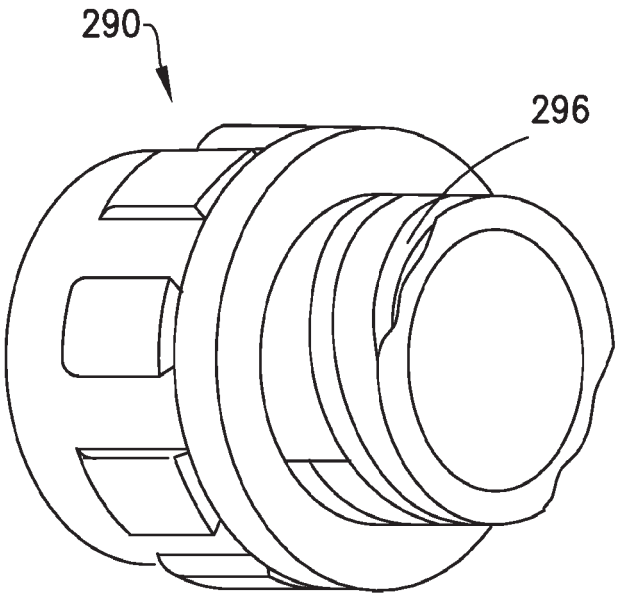


FIG.75

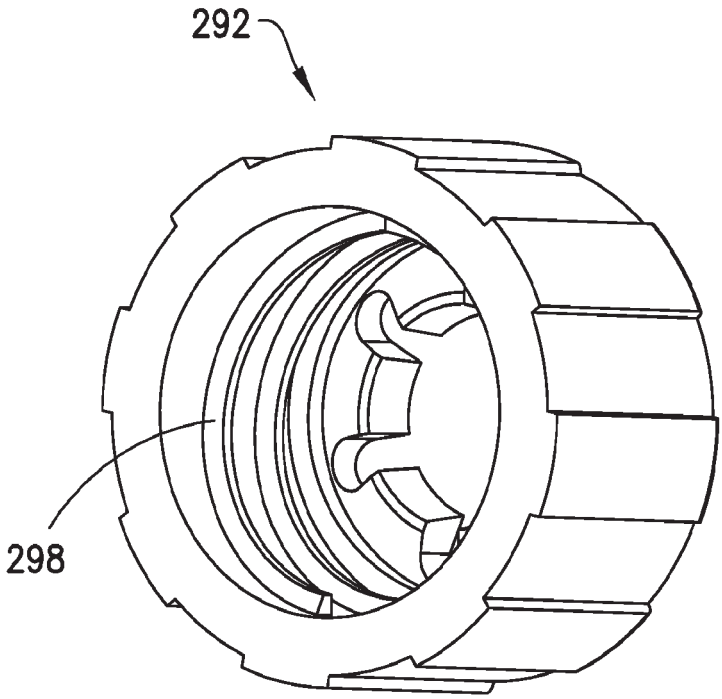


FIG.76

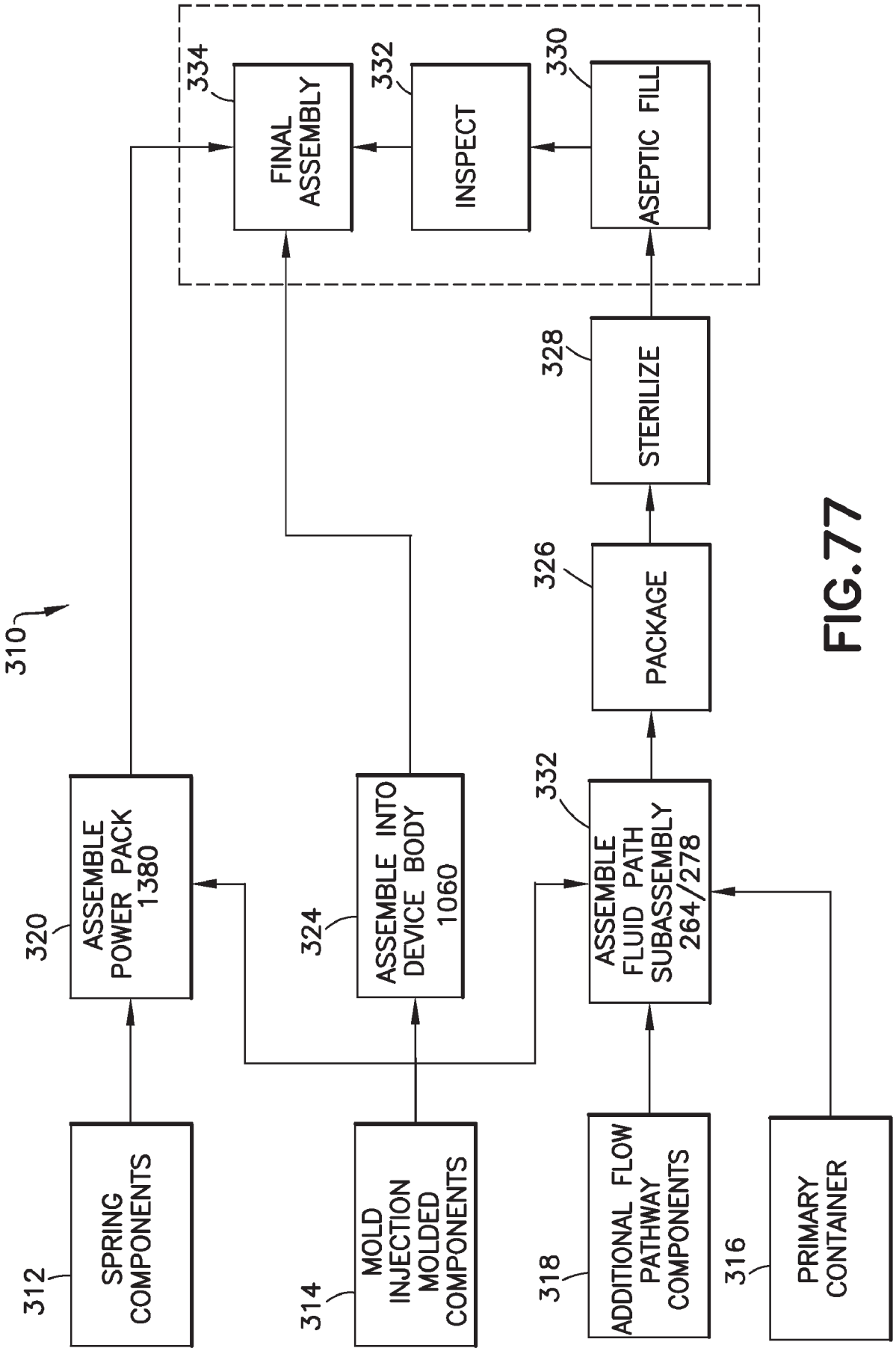

310
312
SPRING COMPONENTS
314
MOLD INJECTION MOLDED COMPONENTS
316
PRIMARY CONTAINER
318
ADDITIONAL FLOW PATHWAY COMPONENTS
320
ASSEMBLE POWER PACK 1380
324
ASSEMBLE INTO DEVICE BODY 1060
332
ASSEMBLE FLUID PATH SUBASSEMBLY 264/278
326
PACKAGE
328
STERILIZE
330
ASEPTIC FILL
332
INSPECT
334
FINAL ASSEMBLY

FIG.77