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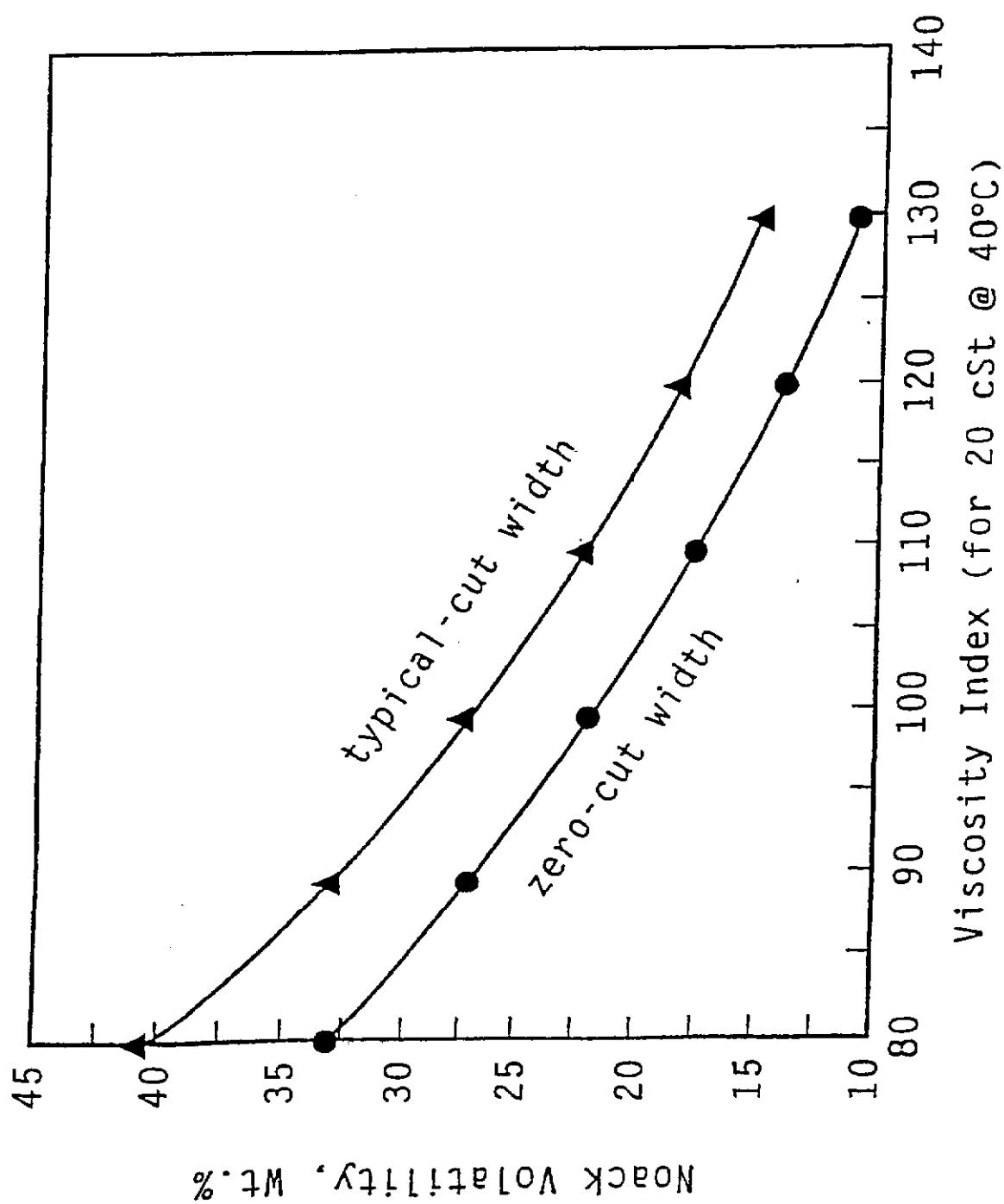


FIG. 1

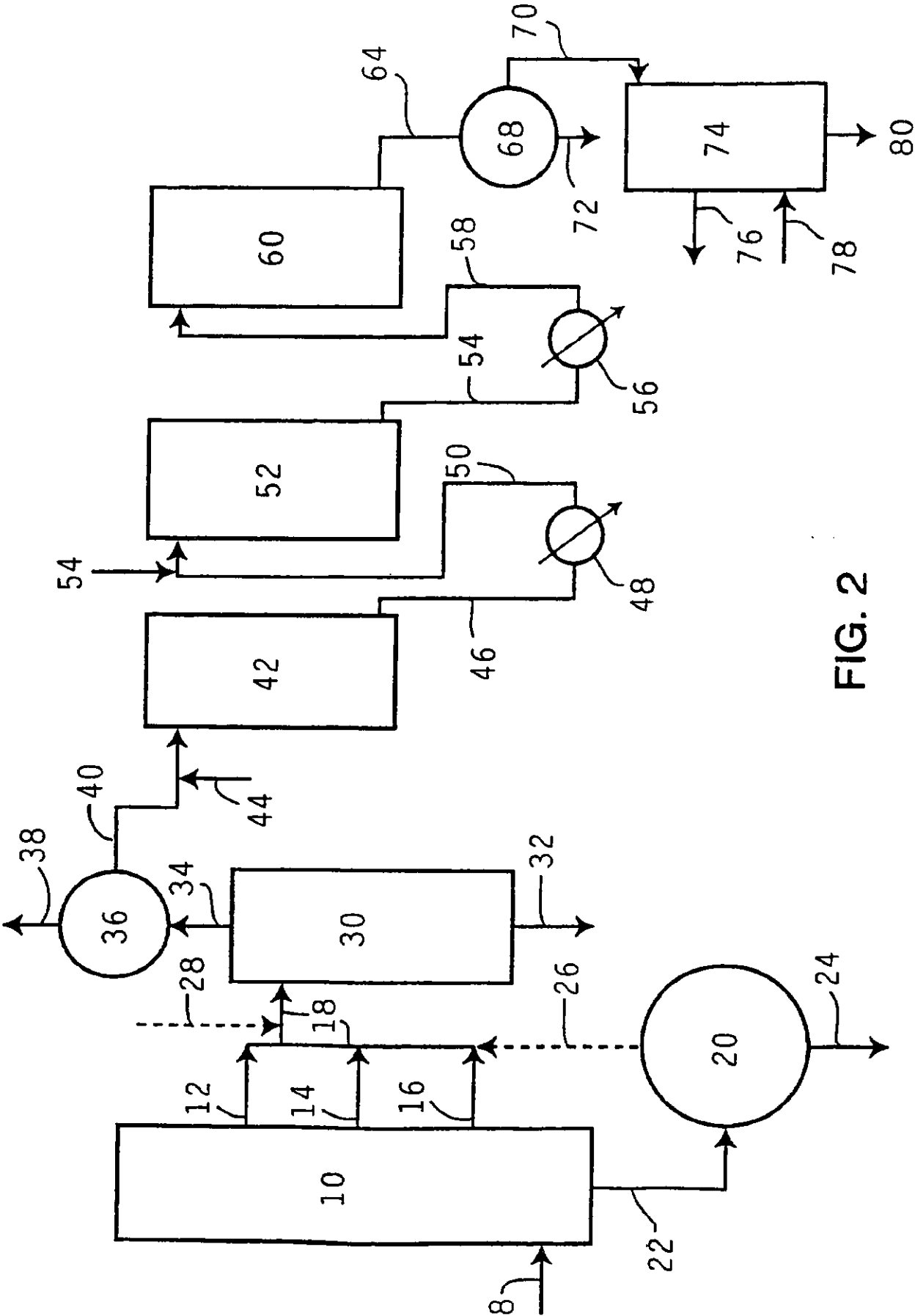


FIG. 2

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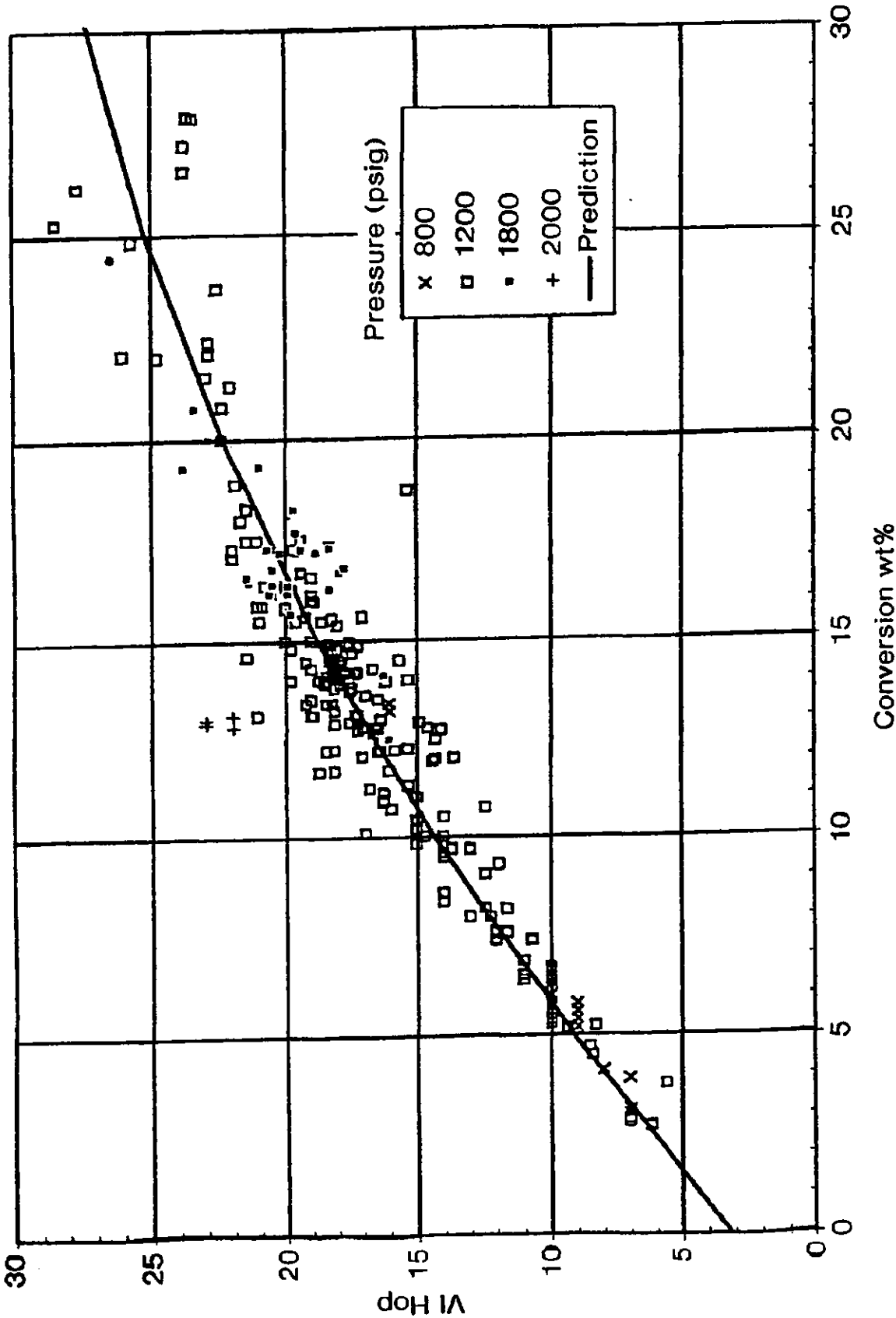


FIG. 3

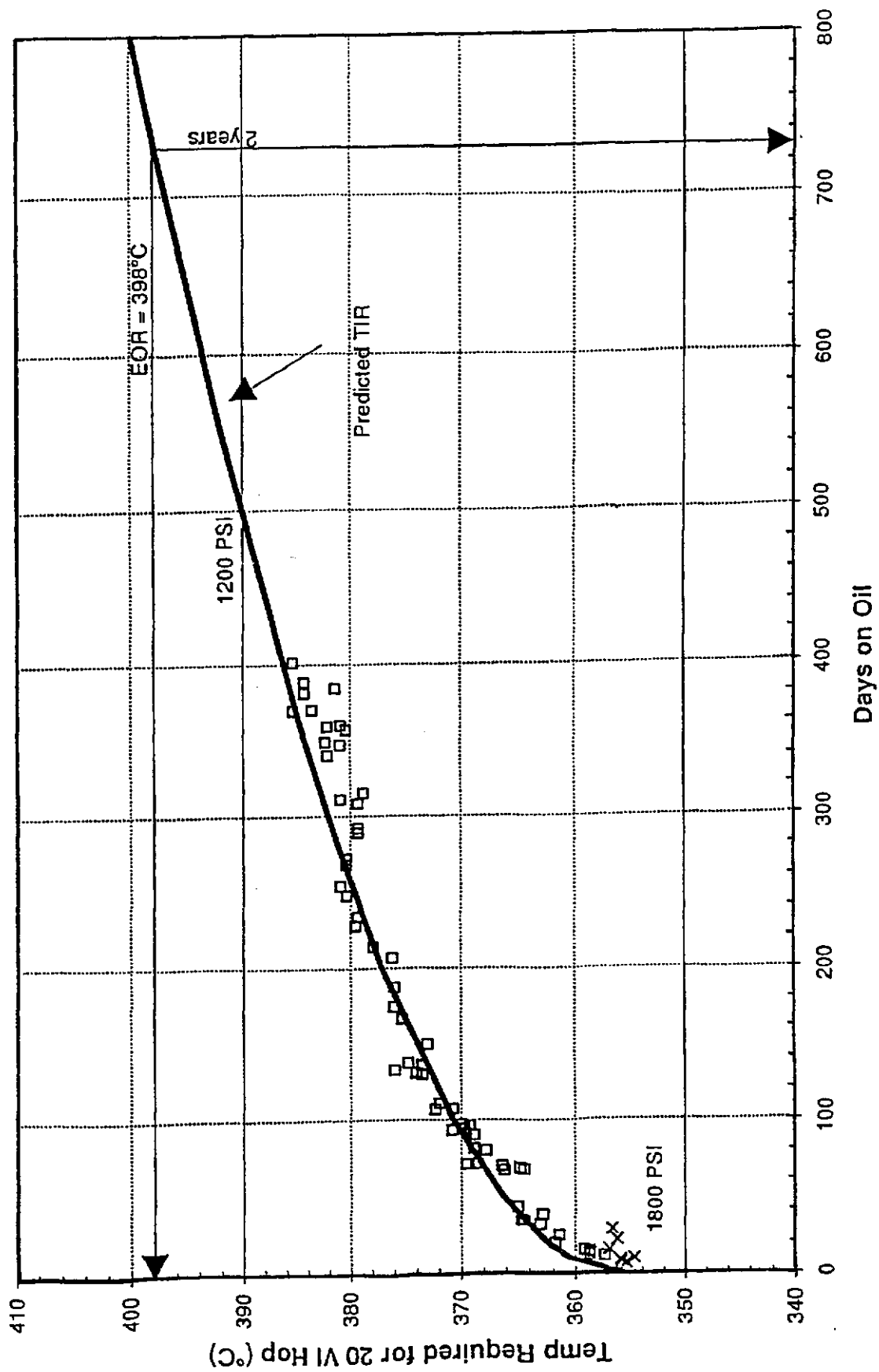


FIG. 4

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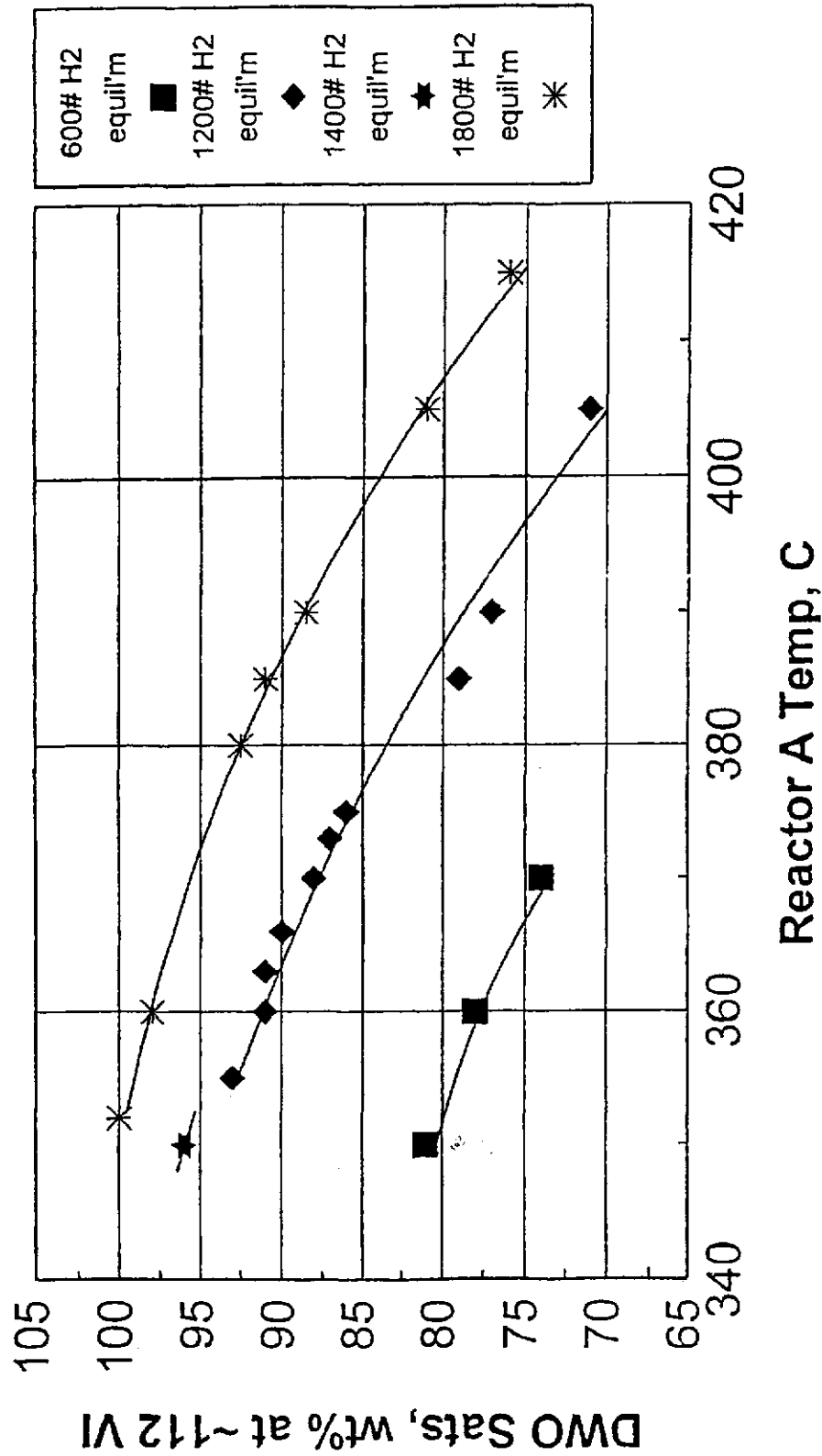


FIG. 5

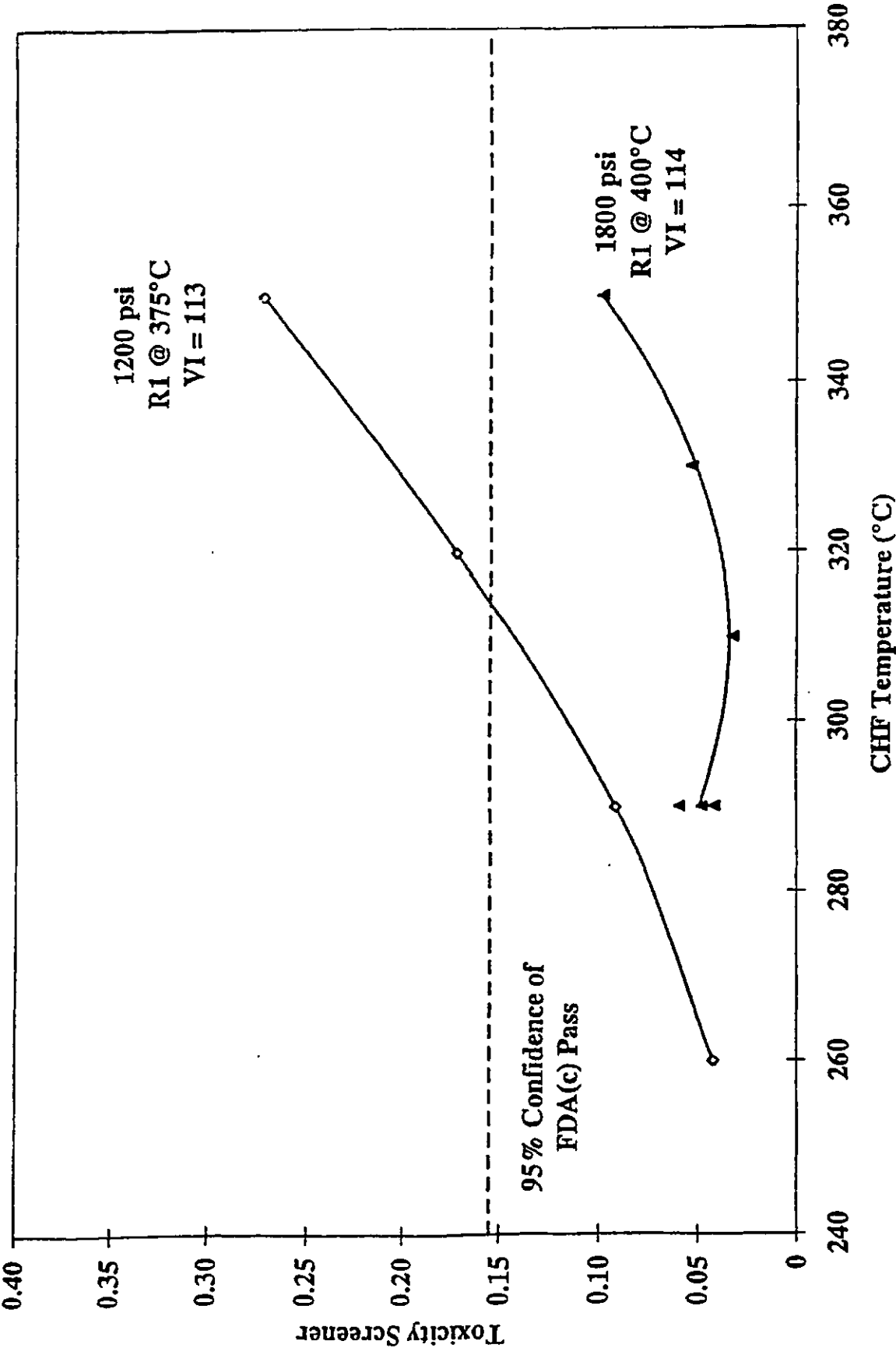


FIG. 6

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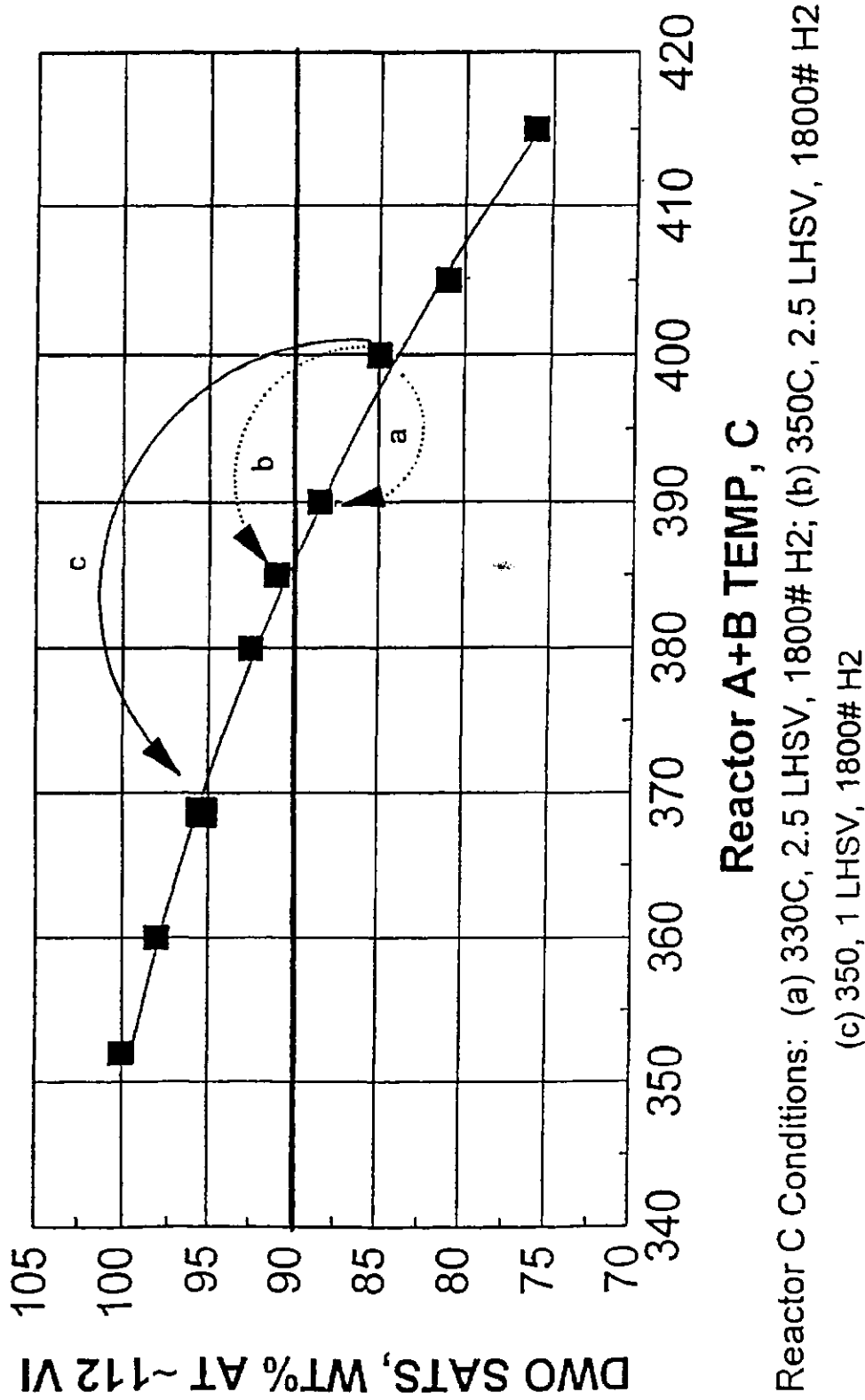


FIG. 7

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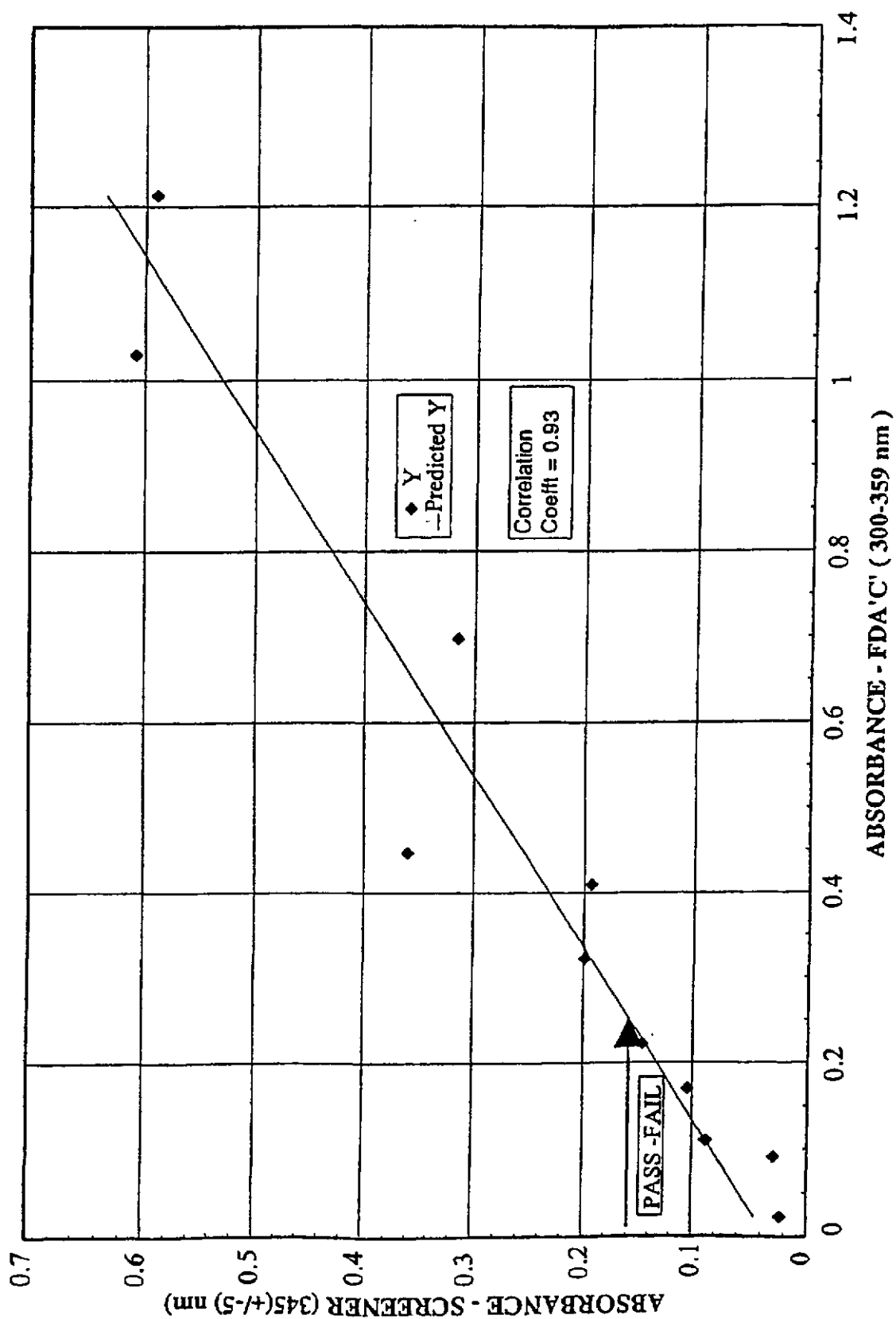
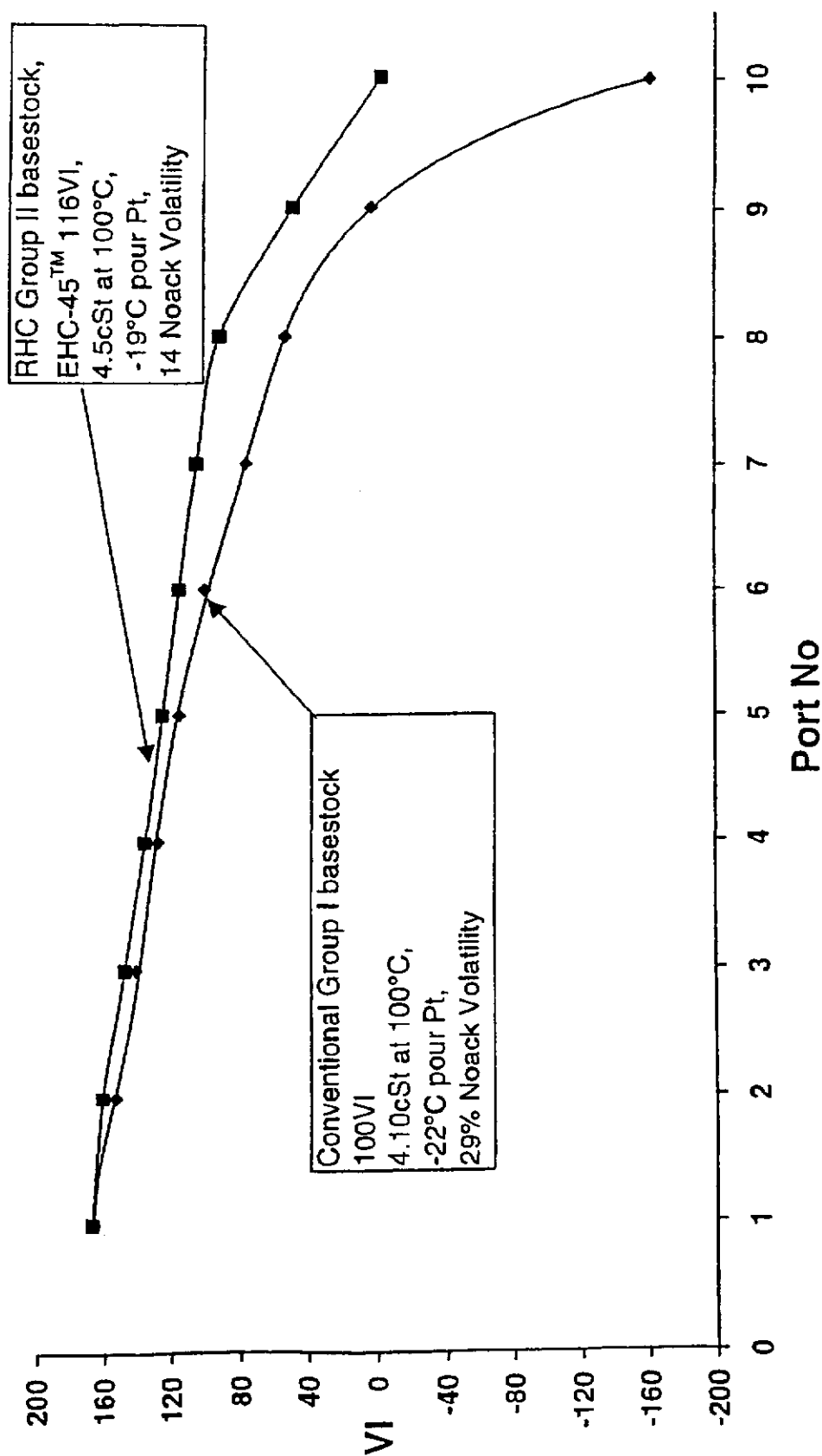
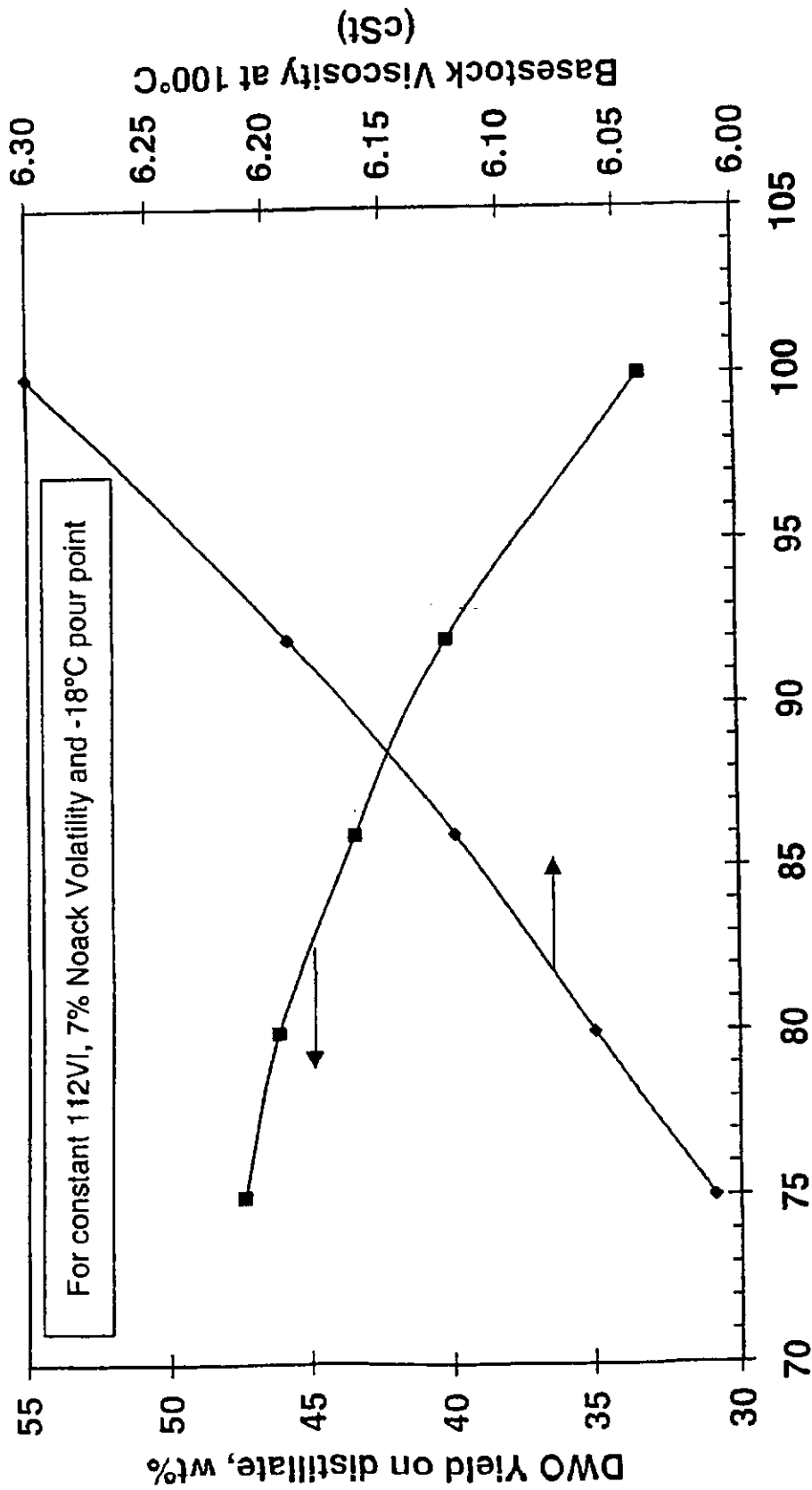


FIG. 8

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Port No
FIG. 9

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250N Raffinate Feed Quality to RHC (DWO VI)

FIG. 10

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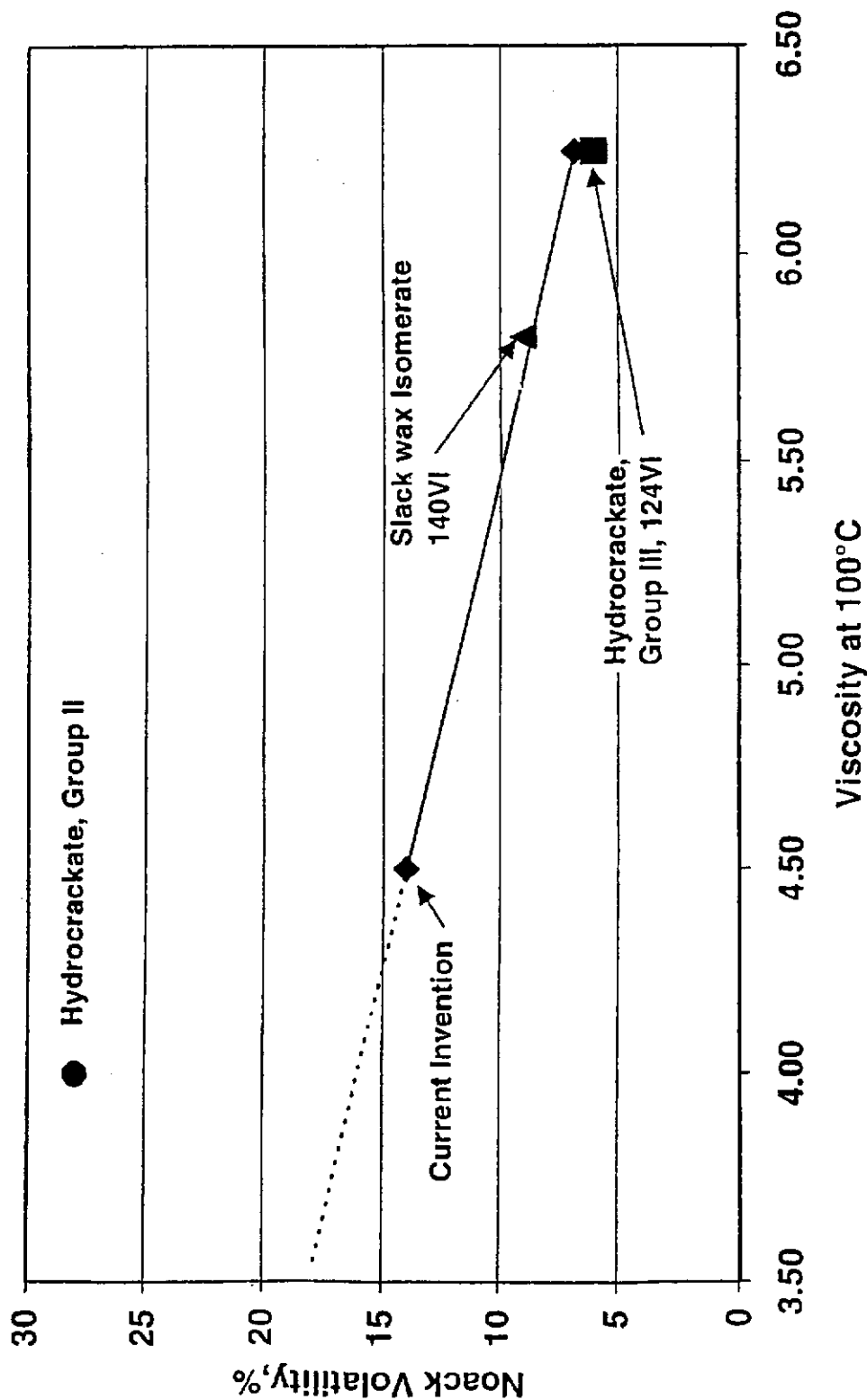
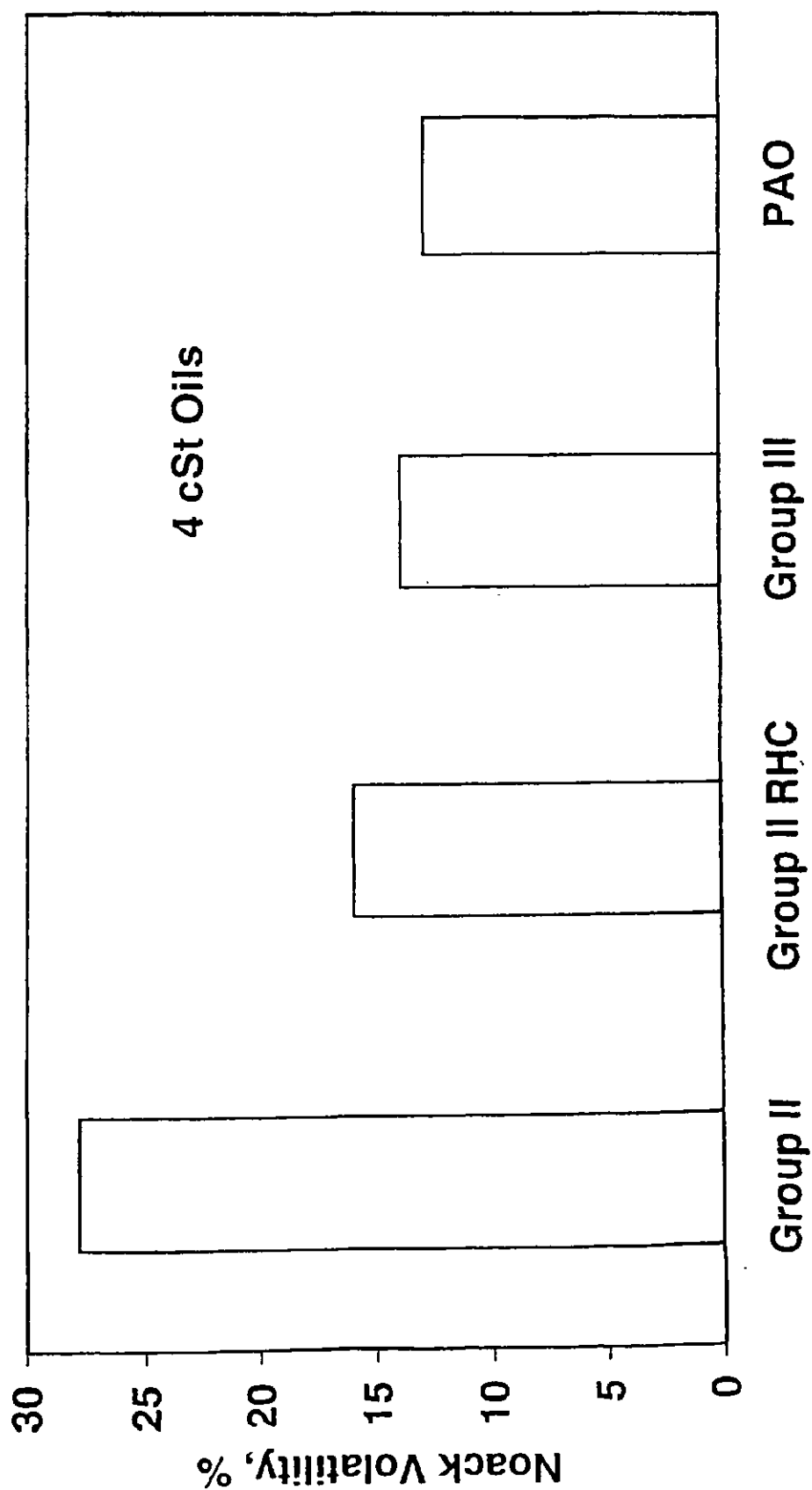


FIG. 11

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Base Stock

FIG. 12

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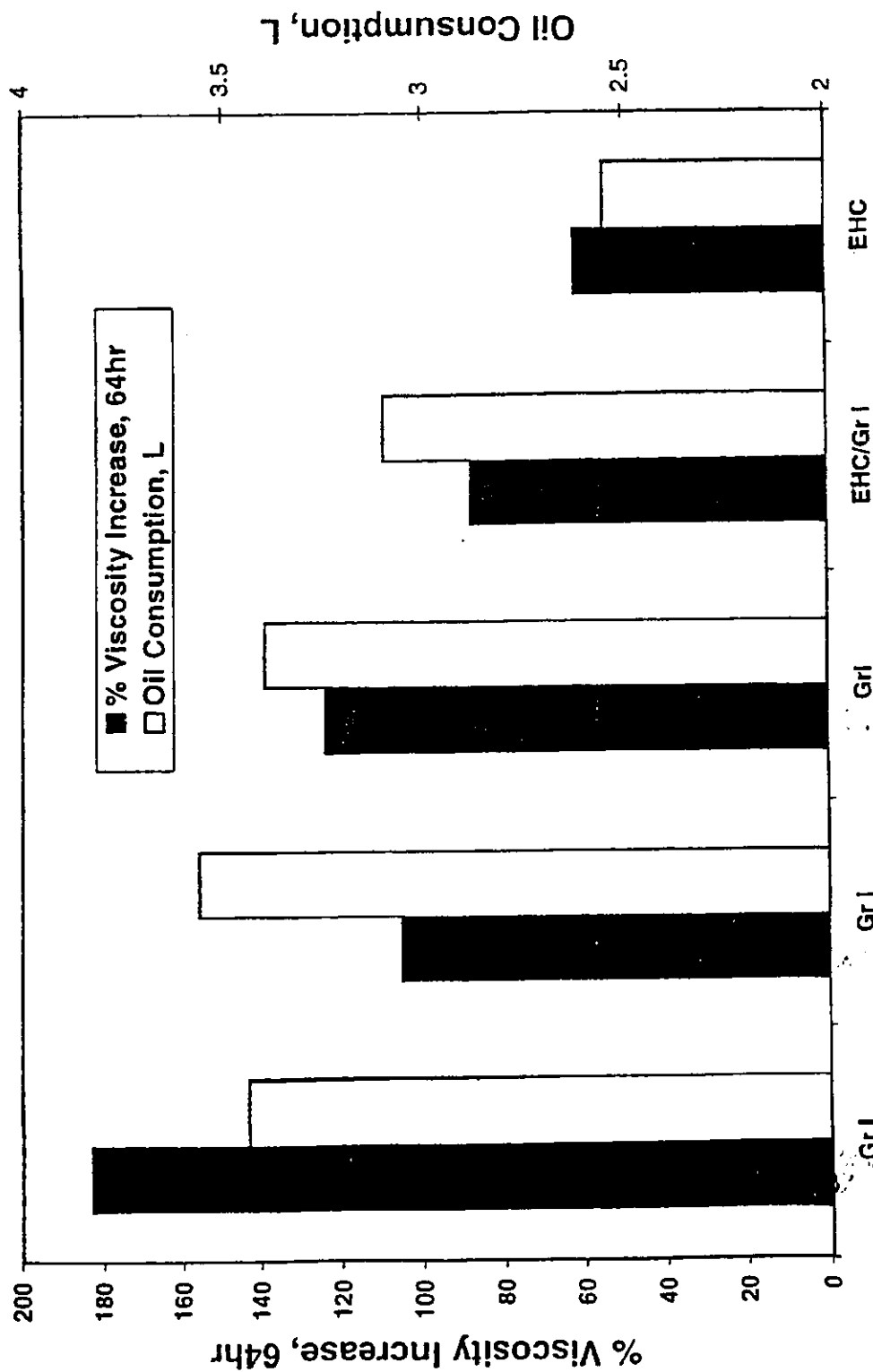


FIG. 13