

Claims

1. A preparation of sodium bicarbonate from carbon dioxide comprises of the following steps:
 - a. Prepare a solution of sodium compound by weighing a specified amount of sodium compound and dissolving it in deionized water.
 - 5 b. Prepare ammonia solution by weighing a specified amount of ammonia and dissolving it in deionized water.
 - c. Mix the solution obtained from a. and b. together at temperature-controlled conditions wherein the final concentration of mixed solution is between 1 to 10 mol/liter for sodium compound and between 1 to 5 mol/liter for ammonia solution.
 - 10 d. Release carbon dioxide into the mixture obtained from c. at controlled conditions of flow rate, time, temperature, and pressure, resulting in sodium bicarbonate product with white solid property.
 - e. Filter the product obtained from d. out of solution and let it dry at room temperature.
2. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 wherein
15 sodium compound is chosen from either sodium carbonate or sodium hydroxide or combination thereof.
3. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 2 wherein the concentration of carbon dioxide is between 99.5 to 99.9% by volume.
4. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 3
20 wherein the rate for feeding carbon dioxide into the mixed solution of sodium compound and ammonia solution is 0.1 to 0.5 liter/minute per the total liquid amount of 0.2 liter.
5. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 4 wherein the preferred duration for feeding carbon dioxide into the mixed solution of sodium compound and ammonia solution is between 1 to 10 hours.
- 25 6. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 5 wherein the preferred temperature for the preparation of sodium compound, ammonia solution or during the feeding of carbon dioxide into a mixed solution of sodium compound and ammonia solution is between 20 to 60 degree Celsius.
7. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 6
30 wherein the preferred pressure during the feeding of carbon dioxide into a mixed solution of sodium compound and ammonia solution is between 1 to 5 bar.

8. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 7 wherein a filtration of sodium bicarbonate product out of solution additionally comprises of a product wash using organic solvent after the filtration.
9. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 8 wherein organic solvent is alcohol organic solvent.
10. The preparation of sodium bicarbonate from carbon dioxide according to claim 1 to 9 wherein the alcohol organic solvent is ethanol.