

Abstract**Method for separating parts from a substrate**

- 5 The invention relates to an improved method for producing a plurality of parts (30) from a plate-type substrate (20), comprising the steps of:
- laterally separating the parts (30) from a plate-type substrate (20) fixed on a first vacuum plate (3),
 - 10 - sucking the parts (30) on a first vacuum plate (3), and
 - detaching the separated parts (30) from the first vacuum plate (3).

Fig. 3



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