

LASER PROCESSING METHOD FOR WORKPIECE

ABSTRACT OF THE DISCLOSURE

A laser processing method for a workpiece includes a positioning step of positioning the workpiece such that streets are parallel with a processing feed direction, a first laser processing step of performing processing on a predetermined number of streets inward from an unprocessed and outermost street among streets in one half region ranging from one edge to a center of the workpiece in an indexing feed direction; and a second laser processing step of performing the processing on a predetermined number of streets inward from an unprocessed and outermost street among streets in another half region.

[Fig. 2]