

## FIELD OF THE INVENTION

**[0001]** The Invention relates to a fastener system for an identification placard for a lid or cover used on an underground, grade-level or above ground vault used in various industries.

## BACKGROUND

**[0002]** Underground or buried vaults, pits chambers or boxes used in the utilities, security, and rail line sectors or other industries can contain co-axial or optical fiber, copper cable as well as gas, water and power lines and other conduits, industrial valves, WI-FI antennas, etc. Vaults and pits for underground utilities often need to be opened for making repairs or for enhancing services. Typically, utility vaults and pits include a concrete, polymer concrete, composite or plastic lid which is opened by a tool or pick with a hook at one end. The lid includes an identification placard or “puck” on its upper surface to identify the owner of the vault or other information such as the type of industry or equipment contained within the vault.

**[0003]** In the course of using the underground box, the cover or lid may be installed at approximately grade level. These covers or lids of various materials such as plastic, concrete, polymer concrete and fiber reinforced composites are secured in place by various means such as straight bolts or L-bolts etc. The bolt typically passes through the cover and into the underground box where it is screwed into a retained nut or similar device thus fastening the cover to the box.

**[0004]** Previously, utility vault lids have been produced with owner or industry information molded onto the lid. Molding information limits the ability to redirect product to different users or build a generic inventory to be labeled prior to delivery. Consequently, because utility vaults and their associated lids are utilized across many industries and customers, manufacturers produced the lids without customer or industry specific identification. Once the vault and corresponding lid was sold to the end customer and placed into service an identification placard was positioned on the lid. Typically the identification placard is a tag having a post which was then positioned within a hole located through the lid and a fastener was positioned on the post from the bottom surface of the lid to retain the tag on the lid.

**[0005]** Problems with this type of fastening method included requiring access to both sides of the lid to install the identification placard. Depending upon the size of the vault and associated lid, such an installation method was cumbersome for particularly large lids. Further, such a method required the use of tools and traditional fasteners such as a threaded nut would work their way loose and fall into the vault potentially damaging expensive equipment. Further, the identification tag could become disengaged from the lid. Adhesives have also been used to retain

1 identification placards however adhesives commonly failed leading to being banned  
by many utilities and agencies.

5 **[0006]** Another problem associated with this fastening method, in addition to  
fastening and retention problems, is that there was no provision for orienting the tag  
on the lid allowing the tag to rotate during installation or through actual use making  
the interpretation of the information on the tag more difficult to read. This method  
lead to the requirement of having a completely separate orientation feature for the  
placard and lid spaced away from the post adding to the cost and complexity of  
manufacture.

10 **[0007]** Therefore a need exists for an improved fastening system for attaching an  
identification placard to a lid or cover for an underground, grade level or above  
ground vault, pit, chamber or box which addresses the drawbacks of previous  
fastening systems.

#### 15 SUMMARY OF THE INVENTION

**[0008]** The present invention is a fastening system for an identification placard for  
a cover or lid for an underground, grade level or above ground vault, pit, chamber or  
box which addresses the problems of prior fastening systems and can easily and  
inexpensively provide for the attachment and positioning of the placard to the lid.

20 The present invention includes a fastening system, comprising a single side push nut  
or speed nut retainer which is a tool-less fastener that reduces the chance of failure,  
and allows for single side attachment and orientation of the placard to the lid without  
the use of adhesives.

25 **[0009]** In one embodiment, the fastener is a one side access push nut or speed  
nut retainer which is positioned within a through-hole or a blind hole in the lid for the  
vault. The fastener would include barbs or other features that retain the fastener to  
the inside of the hole in the lid and includes an indexing feature within the fastener  
for proper orientation of the identification placard. The identification placard typically  
is disc shaped having a post which is inserted into the fastener without tools and is  
30 secured to the fastener through a friction fit and/or prongs embedding into the mating  
material or interlocking into features such as grooves, recesses, notches, and rings  
and/or raised features. The post on the identification placard would include a groove  
or channel for engaging the indexing feature in the fastener for proper orientation of  
the placard with respect to the lid. The fastener also includes a flange or a lip that  
35 prevents the fastener from being over inserted into the hole in the lid.

**[0010]** In another embodiment, the invention comprises a lobed post on the  
identification placard which is inserted into a correspondingly shaped mating hole in  
the lid such that the identification placard can only be inserted into the hole in one

1 way. The geometry of the post can include multiple lobes to ensure proper orientation. The post is retained within the hole in the lid through a friction/interference and/or compressive fit. The hole in the lid would be keyed to correspond to the geometry of the post on the identification placard.

5 **[0011]** An advantage of the fastening system of the present invention is that it allows manufacturers, distributors or customers to stock a common vault and lids and then be able to add customer or specific industry identification placards without disassembling the lid from the vault during installation and without the need for tools or access to the back of the lid. These and other aspects of the present invention will  
10 be more clearly understood by reference to the following detailed description and drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0012]** FIG. 1 is a perspective view of a utility vault and lid incorporating the  
15 fastening system of the present invention;

**[0013]** FIG. 2 is an exploded perspective view of the lid of FIG. 1;

**[0014]** FIG. 3 is a cross-sectional view of the lid of FIG. 1;

**[0015]** FIG. 4 is a perspective view of a fastener of the present invention;

**[0016]** FIG. 5 is a perspective view of an alternative fastener of the present  
20 invention;

**[0017]** FIG. 6 is a perspective view of a second alternative fastener of the present invention; and

**[0018]** FIG 7 is a perspective view of a third alternative fastener of the present  
25 invention.

#### DETAILED DESCRIPTION

**[0019]** Referring to FIG. 1, a typical utility vault 10 and corresponding lid 12 having an identification placard 14 is illustrated. The identification placard 14 has identifying indicia 16 on its surface, such as owner or other industry specific  
30 information. As also shown in FIG. 2, the identification placard 14 includes a post 18 which extends into a hole 20 which extends through the lid as also shown in FIG. 3. The lid 12 includes a recessed portion 22 for receipt of the placard 14 such that the placard is flush with the top surface 24 of the lid. The present invention incorporates a fastener 26 positioned within hole 20 which receives the post 18 to secure the  
35 placard 14 to the lid 12.

**[0020]** The lid 12 can be made from concrete, polymer concrete, cast iron, galvanized steel, plastic or a fiberglass reinforced polymer matrix material consisting of an unsaturated polyester thermal setting resin matrix, glass fiber reinforcement

1 and inorganic or mineral filler. The vault 10 can also be made from any of these materials. The lid includes through holes 28 and 30 positioned in opposing corners of the lid. Fasteners are incorporated to ridgedly attach the lid to the vault. The lid also includes an opening 32 for receipt of a hook to remove the lid from the vault as  
5 is known in the art.

**[0021]** Referring to FIG. 4 a first embodiment fastener 34 is illustrated. The fastener 34 has a generally cylindrical body portion 36 on opposite sides of the fastener. Positioned between each body portion 36 is a flexible flange 38 having a tab 40 positioned on a lower end of the flange. The fastener has a lobe 42 extending  
10 radially outwardly from the body portion 36 on either side and is positioned at an upper portion of the fastener to prevent over insertion of the fastener within the hole 20 in the lid. The fastener has a bore or hole 44 extending therethrough or partially therethrough and is illustrated, for example, as a hexagonal hole having six sides for receipt of post 18 although any geometrical shape for the bore will suffice. An  
15 indexing feature 46 extends from one of the sides of the bore and into the bore for receipt of an indexing groove 48 extending along the length of the post 18. The indexing feature and the groove align to one another to properly index the placard 14 when installed into the lid.

**[0022]** As shown in FIG. 3, fastener 34 is a one-side access fastener which is  
20 positioned in the hole by hand without tools by the flange 38 and tabs 40 compressing during insertion into the hole from the top surface of the lid such that when installed tabs 40 spring out and connect to the underside of the lid adjacent to the hole. Lobes 42 engage the recess 22 to prevent over insertion into the hole. The identification placard is then press fit into the fastener by a friction fit and  
25 indexed by receipt of the indexing feature 46 within groove 48 in the post. The sides of the bore 44 can be tapered to further accommodate the friction fit. Fastener 34 typically is constructed from thermoplastic material such as ABS or other flexible materials such as nylon or composites including fiberglass or graphite.

**[0023]** Referring to FIG. 5 an alternative embodiment fastener 50 is illustrated.  
30 Fastener 50 includes a generally cylindrical body portion 52 having a plurality of tabs 54 spaced around the body and barbs 56 positioned around a lower surface. The top includes an annular ring 58 and the fastener includes a split section 60 allowing the fastener to compress when being inserted into the hole 22 in the lid from the top surface of the lid. When positioned in the hole and the tabs 54 may clear the bottom  
35 of the hole 22, the fastener springs open and the tabs engage the bottom of the hole 22 or may embed into the surface of the hole 22 or may lock into annular grooves 55 in the surface of the hole 22 or other recessed or raised features in the surface of the hole 22. These various methods of engaging hole 22 allows for use in thru-holes or

1 blind nonthru-holes. Ring 58 rests on the recess 22 to prevent over insertion. Tabs  
54 lock the fastener in place within the hole in the lid. The fastener includes a  
cylindrical bore 62 for receipt of post 18. An indexing feature 64 is positioned within  
5 bore 62 for receipt of channel 48 in the post ensuring proper indexing or clocking of  
the placard 14 during installation. The bore 62 is sized to provide a friction fit for the  
post 18 when the placard is installed without the need for tools and the barbs 56  
engage the post.

**[0024]** Referring to FIG. 6, another alternative embodiment fastener 64 is  
illustrated. Fastener 64 includes a generally cylindrical body portion 66 having a  
10 plurality of flanges or prongs 68 extending downwardly therefrom and spaced apart.  
FIG. 6 illustrates three prongs 68, however, another number could be utilized. Each  
prong 68 includes an angled end portion 70 which would extend below the bottom  
end of the hole 20 in the lid. In use, the post 18 of the placard would push the  
angled portion outwardly such that the bottom end of the angled portion would  
15 engage the post and an upper end of the angled portion would engage the bottom  
surface of the lid around hole 20. Tabs 72 are spaced around the top of the body  
portion 66 to prevent over insertion of the fastener 64 into the hole. Body portion 66  
includes a split section 74 and the body portion 68 adjacent either side of the split  
section 74 is curved inwardly 76 so that when the fastener 64 is positioned within a  
20 similarly geometrically shaped hole prevents rotation of the fastener and the placard  
once installed. Curved portion 76 can also act as an indexing function for the  
placard or the placard can utilize a separate indexing feature commonly known in the  
art.

**[0025]** Referring to FIG. 7, another alternative embodiment fastening system 78 is  
25 illustrated. In this embodiment, the post 80 has a lobed configuration wherein a  
plurality of lobes 82 are formed into the post. Three lobes are illustrated in the  
embodiment in FIG. 6 although it is to be understood that any number of lobes could  
be incorporated into the post. In this embodiment, the hole 20 in the lid 12 would  
have a corresponding geometrical shape for receipt of the lobes and the lobes would  
30 be manufactured so that installation could only occur in one orientation to provide for  
the indexing requirement. In this embodiment, the corresponding hole 20 would be  
sized to provide a friction/interference and/or compressive fit for post 68 causing the  
softer material to flow into annular 84 grooves or similar features for a positive  
mechanical interlocking of the components.

35 **[0026]** The fastening system of the present invention provides the advantage of  
installation of the identification placard from only one side of the lid into through or  
blind holes without tools. The fastening system provides for an indexing feature to

1 ensure proper installation of the placard and the prevention of the placard from  
moving once installed.

5 **[0027]** Although the present invention has been described and illustrated with  
respect to a fastening system for an identification placard into a lid for utility vaults, it  
is to be understood that other applications of the inventive concepts are also  
possible. The invention provides for the attachment of components quickly together  
by requiring access to only one side of the components being fastened together and  
without the use of tools. Other applications could include electronic components  
such as screws or other fasteners pressed into a circuit board or a circuit board  
10 being attached to a housing, wooden component such as dowels and blind holes,  
plastic components such as plastic pins inserted into holes for containers. Although  
the fasteners of the present invention have been illustrated with respect to cylindrical  
bores or hexagonal bores, it is to be understood that the fastener can be easily  
configured to work with other geometrical shapes such as triangles, squares, ovals,  
15 or other post and hole configurations. Although the present invention has been  
disclosed and illustrated with respect to various embodiments thereof, it is to be  
understood that changes and modifications can be made therein which are within the  
full intended scope of the invention as hereinafter claimed.

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## 1 WHAT IS CLAIMED IS:

- 1 1. A fastening system for attaching an identification placard having a post  
to a lid for a vault from a single side of the lid comprising:  
a fastener having a body portion for positioning within a hole in the lid,  
5 the fastener having tabs for retaining the fastener to a lower portion of the lid  
and lobes for preventing over insertion of the body portion into the hole in the lid; and  
a bore extending through the body portion for receipt of and friction or  
mechanical retention of the post of the identification placard;  
wherein the identification placard is attached without the use of adhesives.  
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2. The system of claim 1 wherein the body portion includes at least one  
flexible flange having a tab or a barb to engage the hole.
3. The system of claim 1 wherein the lobes extend radially outwardly from  
15 the body portion and rest on a top surface of the lid adjacent the hole.
4. The system of claim 1 wherein the bore has a polygonal configuration.
5. The system of claim 1 wherein the bore includes an indexing flange  
20 extending away from the bore for receipt of an indexing groove on the post.
6. The system of claim 1 wherein the bore has a tapered surface.
7. The system of claim 1 wherein the body portion has a split section.  
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8. The system of claim 1 wherein the body portion has barbs extending  
inwardly to engage the post.
9. A utility vault comprising:  
30 a body portion;  
a lid positioned on the body portion;  
an identification placard having a post positioned on the lid; and  
a tool less fastener positioned in a hole through the lid for receipt of the post  
for fastening the identification placard to the lid from a single side of the lid without  
35 adhesive.
10. The vault of claim 9 wherein the fastener has a body portion positioned  
within the hole in the lid, the fastener having tabs for retaining the fastener to a lower

1 portion of the lid and lobes for preventing over insertion of the body portion into the  
hole in the lid, and a bore extending through the body portion for receipt of and  
friction or mechanical retention of the post of the identification placard.

5 11. The vault of claim 10 wherein the body portion includes at least one  
flexible flange having a tab.

12. The vault of claim 10 wherein the lobes extend radially outwardly from  
the body portion and rest on a top surface of the lid adjacent the hole.

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13. The vault of claim 10 wherein the bore has a polygonal configuration.

14. The vault of claim 10 wherein the bore includes an indexing flange  
extending away from the bore for receipt of an indexing groove on the post.

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15. The vault of claim 10 wherein the bore has a tapered surface.

16. The vault of claim 10 wherein the body portion has a split section.

20 17. The vault of claim 10 wherein the body portion has barbs extending  
inwardly to engage the post.

18. An identification placard for a lid of a utility vault comprising a body  
portion for receipt of identification indicia and a lobed post extending from the body  
25 portion.

19. The identification placard of claim 18 further comprising a lid having a  
keyed hole for receipt of the post.

30 20. The identification placard of claim 19 wherein the keyed hole has  
grooves for receipt of the post.

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