molded article made of a resin composition containing a liquid crystalline resin can be kept from fibrillating, and which is used to make a molded article having an excellent appearance.

Means for Solving the Problems

The present inventors carried out diligent research in order to solve the above-mentioned problems. As a result, it was found that the above-mentioned problems could be solved by deriving, through heat conduction analysis, the relationship between the temperature, near the cavity surface, of a liquid-crystalline resin filled in a mold and the retention time of the liquid-crystalline resin within the mold to thereby derive a temperature range for the temperature of the resin near the cavity surface and a retention-time range for the retention time such that no surface layer is formed on the skin layer of the molded article; and providing, on the mold, a heat-insulating layer that allows the temperature range and the retention-time range to be satisfied. More specifically, the present invention provides the following.

According to a first aspect of the invention, there is provided a method for manufacturing a mold for producing a molded article made of a liquid-crystalline resin composition containing a liquid-crystalline resin, in which, by deriving, through heat conduction analysis, the relationship between the temperature, near the ~~cavity~~ surface of a mold, of a liquid-crystalline resin filled in the~~a~~ mold and the retention time of the liquid-crystalline resin within the mold, a temperature range of the temperature near the ~~cavity~~ surface of the mold and a retention-time range