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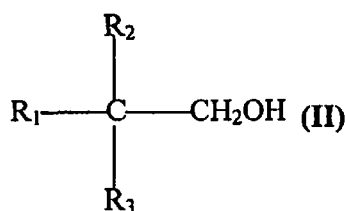
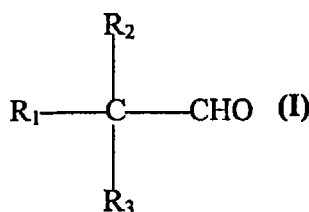
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SPONDING ALCOHOLS(57) Abstract: A heterogeneous
liquid-phase process for the hydrogenation
of aldehydes of Formula (I) and (III) to the
corresponding alcohols of Formula (II) and
(IV) which process comprises contacting
alcoholic or aqueous-alcoholic solution of
aldehydes and hydrogen gas with a catalyst
comprising a reduced mixture of CuO and
ZnO in presence of a metal of group IIIA of
the Periodic Table, such as aluminium, as a
promoter at a temperature of between about
110 ° and 180 °C and a pressure of between
about 20 and 500 psig.

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