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(71) Applicant (for all designated States except US): **SICPA HOLDING SA** [CH/CH]; Avenue de Florissant 41, CH-1008 Prilly (CH).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **SCHEID BUDZINSKI, João Augusto** [BR/CH]; Avenue de Préfaully 23, CH-1022 Chavannes (CH).

(74) Agent: **SABATIER, Michel**; SICPA HOLDING SA, Avenue de Florissant 41, CH-1008 Prilly (CH).

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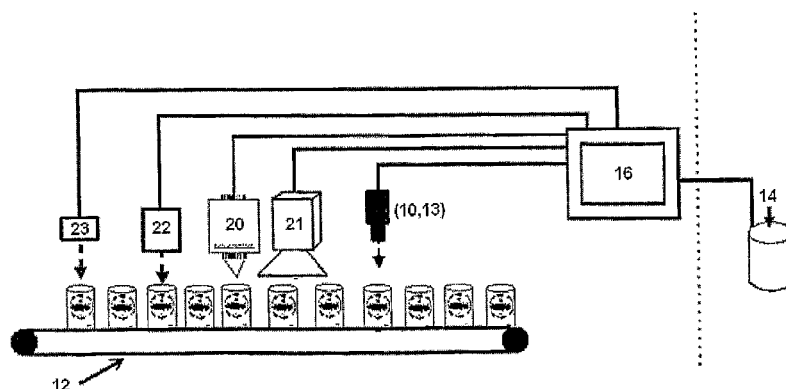


Fig. 4

(57) Abstract: The invention relates to a method for controlling a production of items on a production line, wherein a digital image of each of said items is processed so as to obtain at least identified product type data and identified item data, said identified product type data and identified item data being further used for determining a reliable production volume per product type and per associated item.