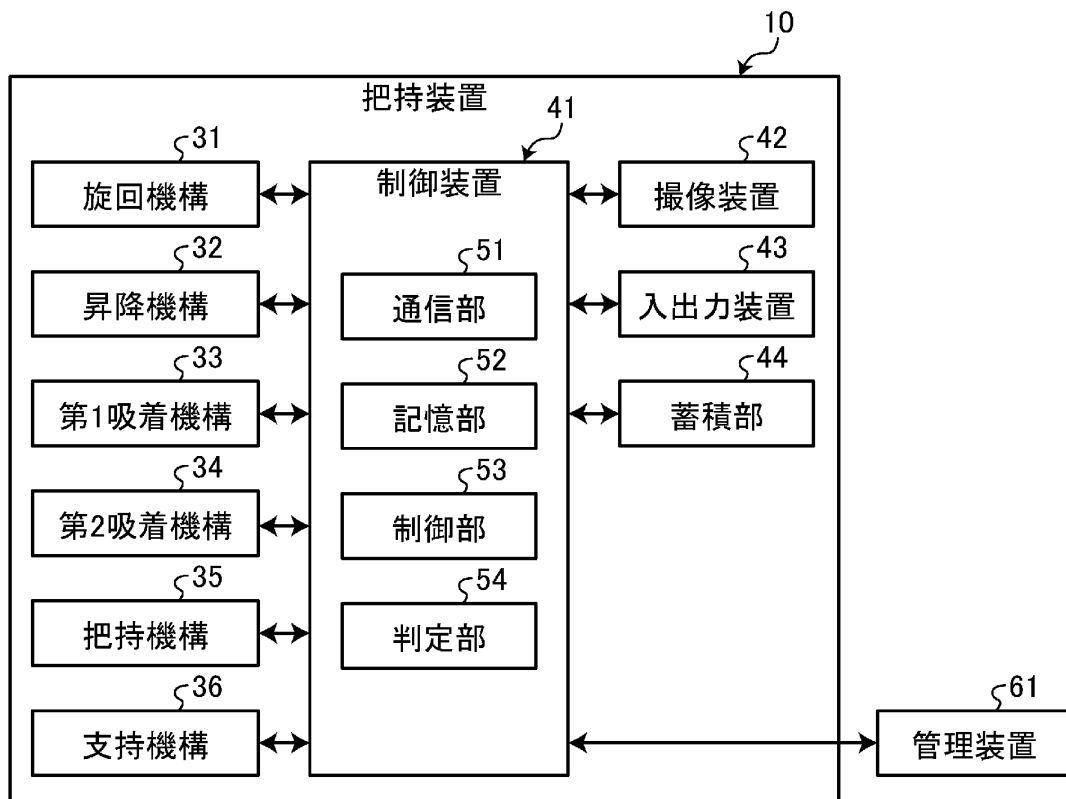
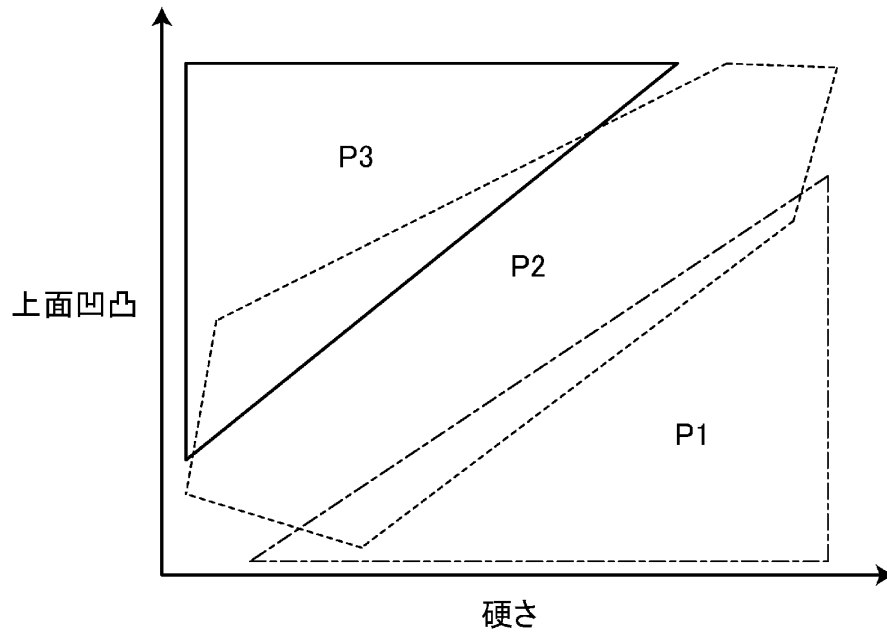


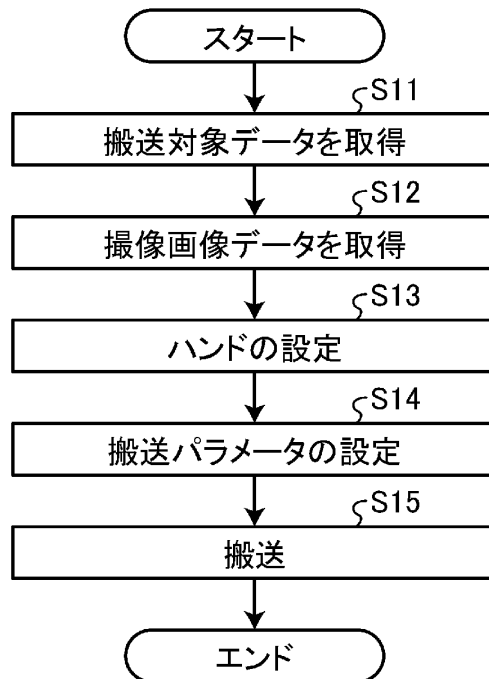
[図2]



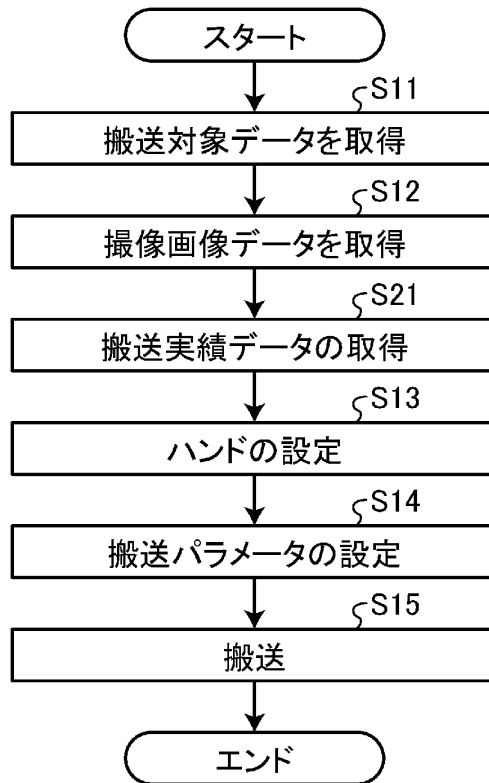
[図3]



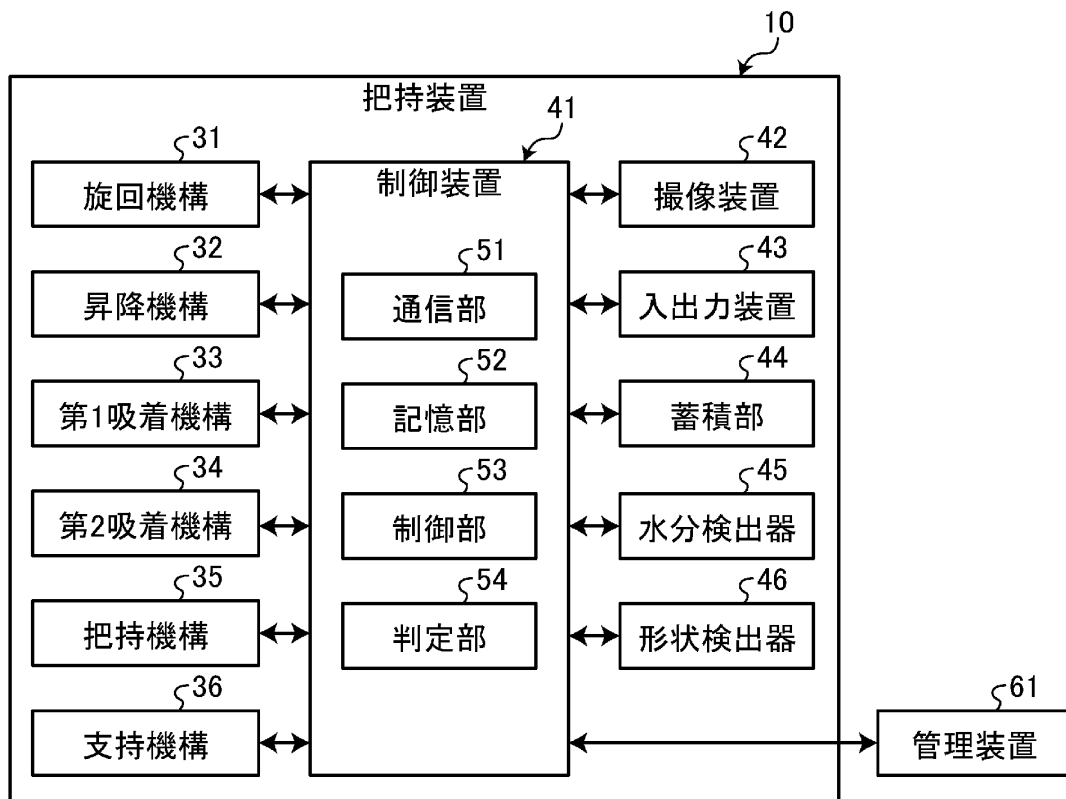
[図4]



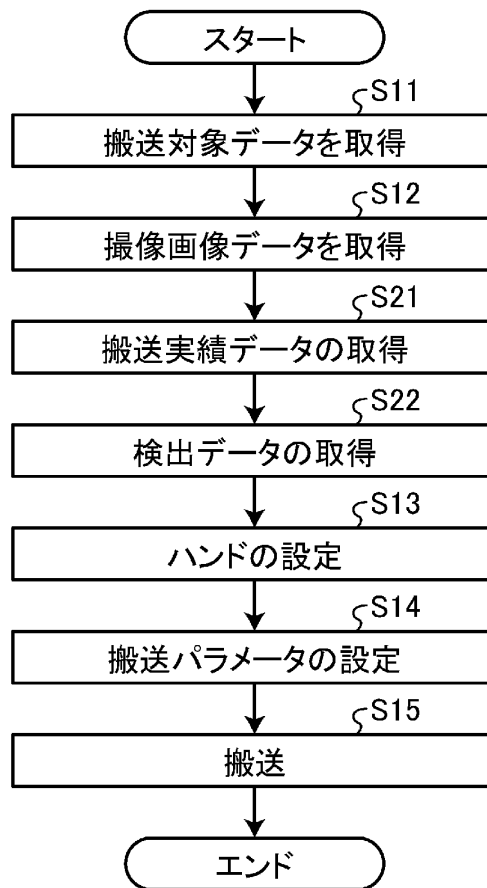
[図5]



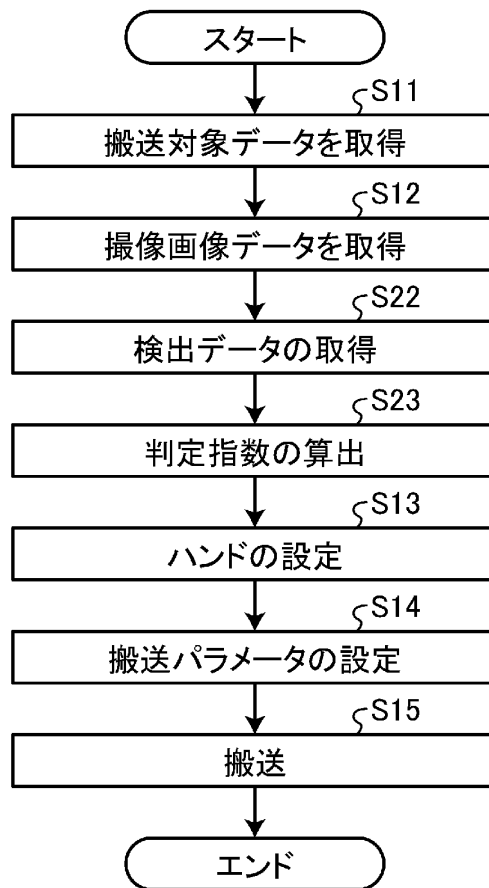
[図6]



[図7]



[図8]



[図9]

搬送パラメータ		物品	
		R1	R2
A0	種類	2	1
A1	重量	3	1
A2	寸法	3	1
A3	ミシン目	3	1
A4	ジッパー部	3	1
A5	側面フラップ部	1	2
A6	シュリンク包装	1	1
A7	透気性	2	2
A8	水分	3	1
A9	荷崩れ防止糊	2	1
A10	飲料の箱内揺れ	1	1
A11	糊付け点数	2	1
A12	箱膨れ	2	1
A13	上面の穴、傷	2	1
合計		28	15