

CLAIMS

1. A method of forming a polishing article, comprising:
 - dispensing a first droplet of a first liquid on a surface of a portion of a polishing body, wherein the surface comprises a first material formed by curing an amount of the first liquid; and
 - exposing the dispensed first droplet of the first liquid to electromagnetic radiation for a first period of time to only partially cure the material within the first droplet, wherein exposing the dispensed first droplet of the first liquid occurs after a second period of time has elapsed, and the second time starts when the first droplet is disposed on the surface,
 - wherein the first droplet comprises a urethane acrylate, a surface cure photoinitiator and a bulk cure photoinitiator, wherein
 - the bulk cure photoinitiator comprises a material selected from a group consisting of benzoin ethers, benzyl ketals, acetyl phenones, alkyl phenones, and phosphine oxides, and
 - the surface cure photoinitiator comprises a material selected from a group consisting of benzophenone compounds and thioxanthone compounds.