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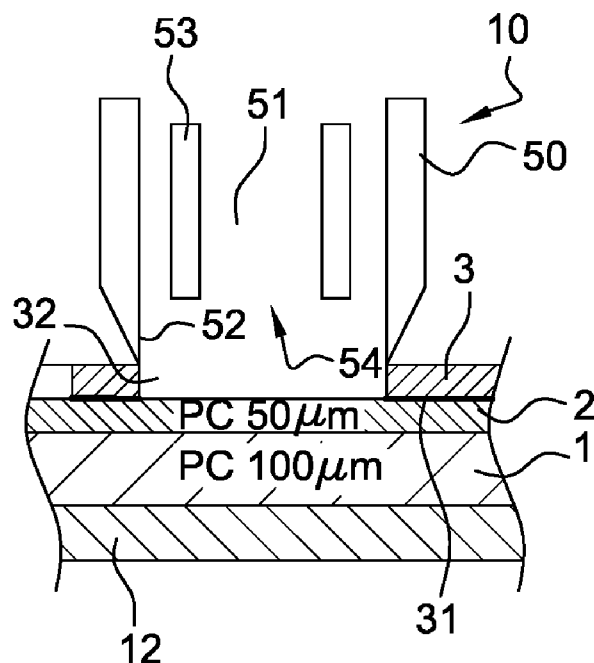
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(54) Title: METHOD AND DEVICE FOR PUTTING IN PLACE AN INSERT IN A CAVITY FORMED IN A FOIL PRODUCT

**Fig. 2**

(57) **Abstract:** To place an insert (30) cut out of film (3) with no gaps in a cavity formed in a foil, after placing the foil (2) on a supporting substrate (1), the cavity (21) is punched into the foil (2) by means of a tubular cutting punch (50) comprising an inner pusher (51) with a cutting edge (52) in the required shaped of the cavity and the insert, so that the edge (52) goes through the thickness of the foil and cuts a slug (20) out of it; the punch (50) is lifted with the slug (20) held inside the punch, without moving the foil (2), the film (3) is brought between the foil (2) and the edge (52) of the punch, the punch (50) is lowered once again so as to cut the insert (30) out of the film (3) and then push the insert cut in that way in the cavity (21) with a pusher (51), and the punch (50) and the pusher (51) are removed, with the insert (30) held in place in the cavity (21).



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