

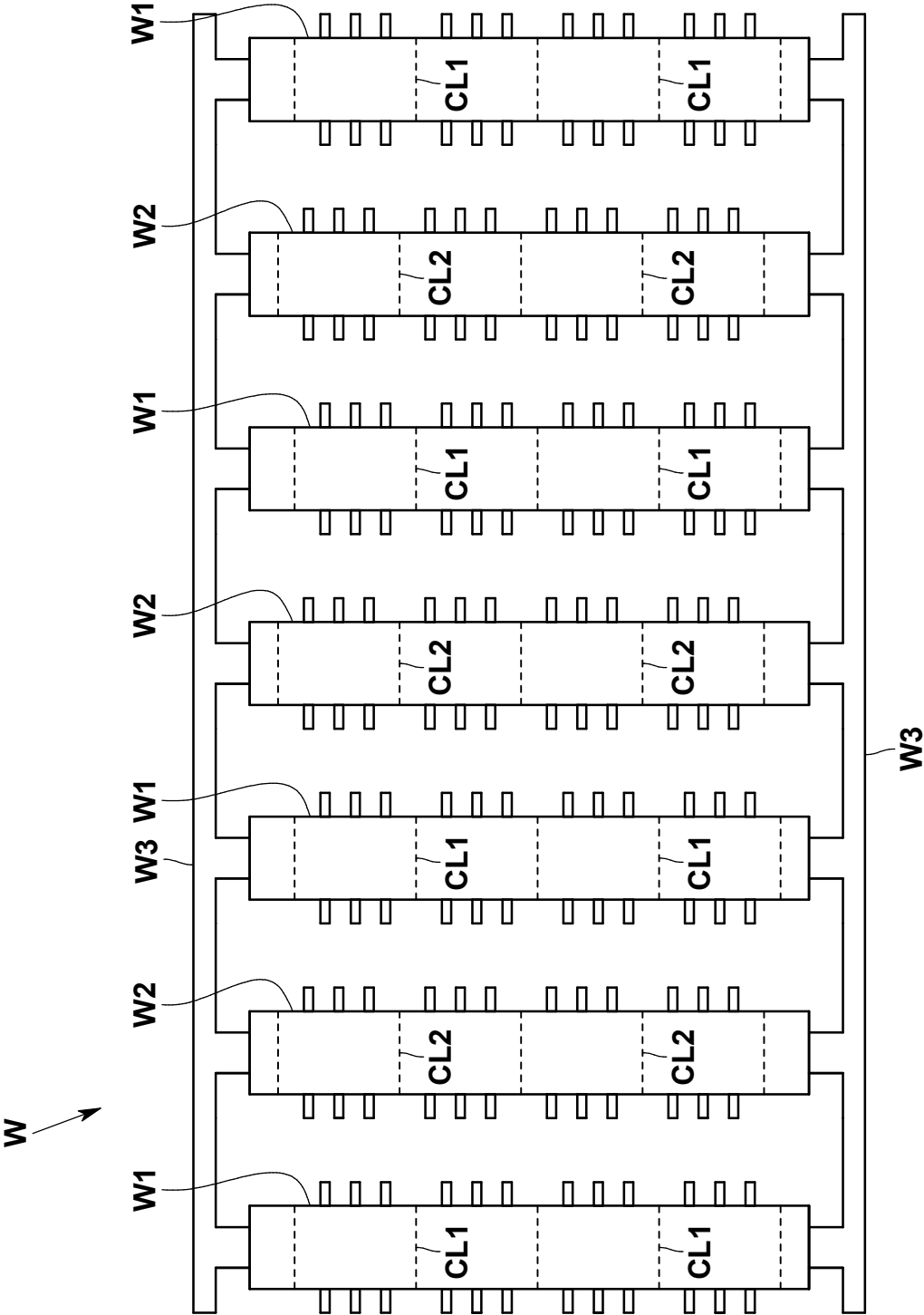


FIG. 1

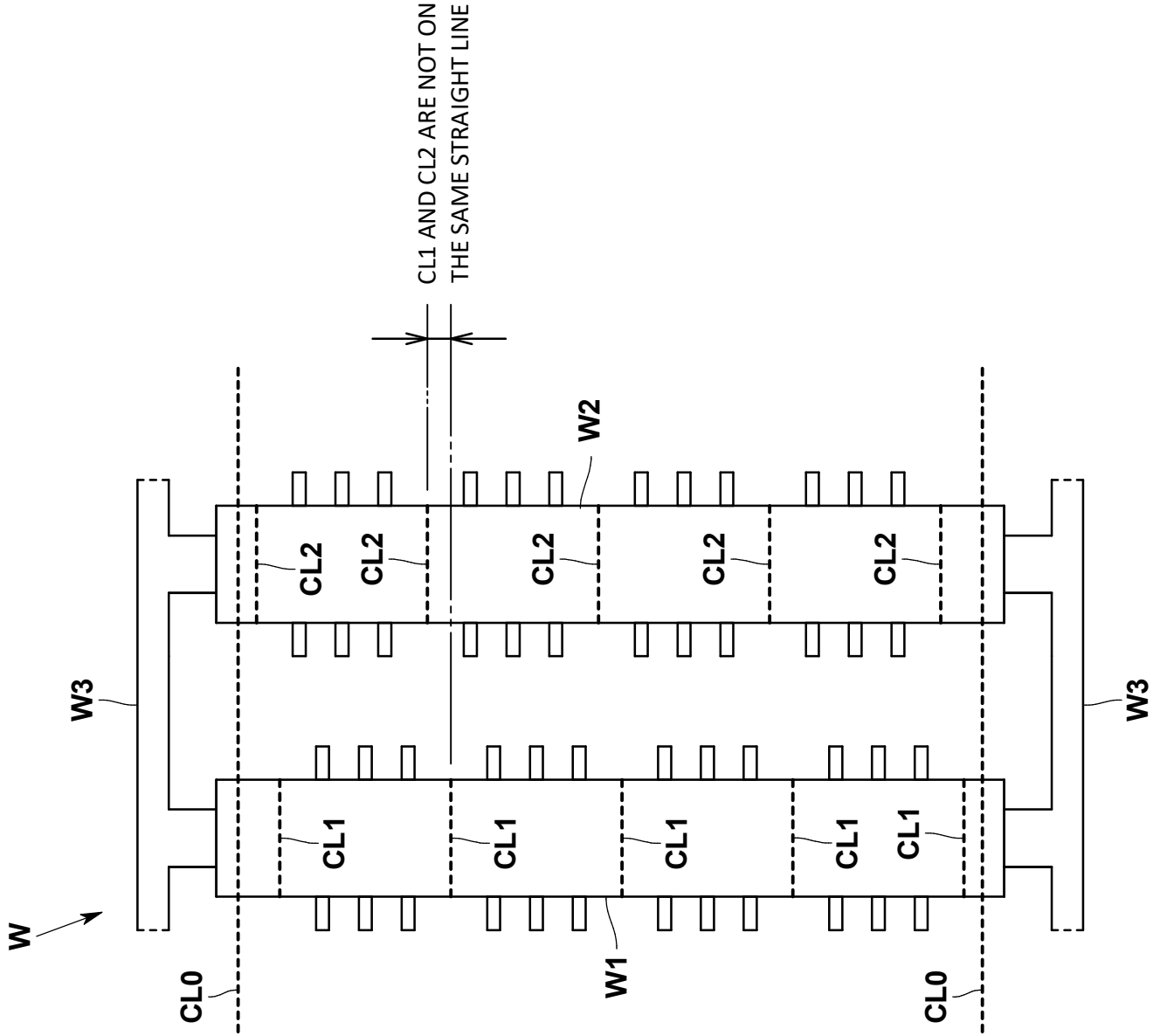


FIG. 2

100

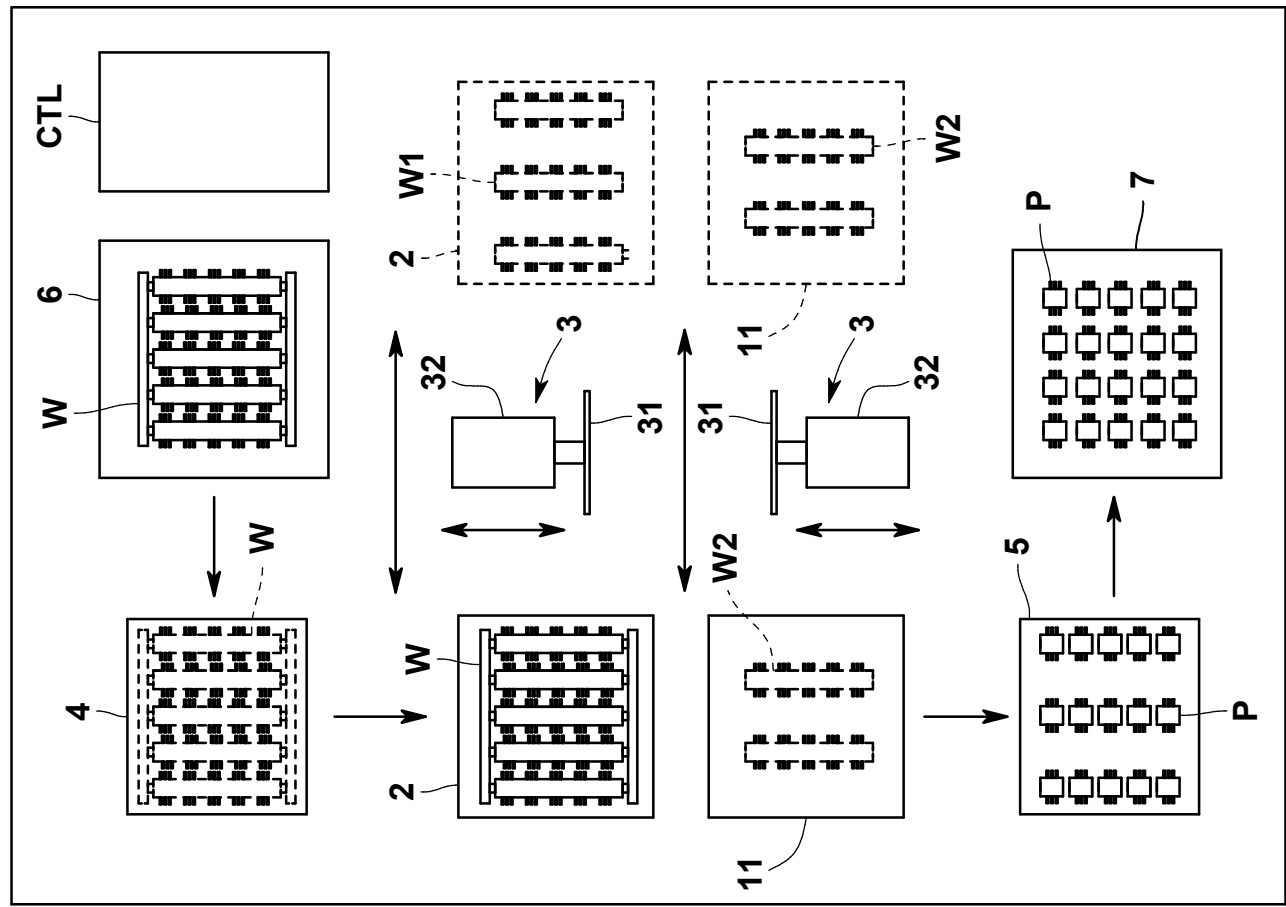
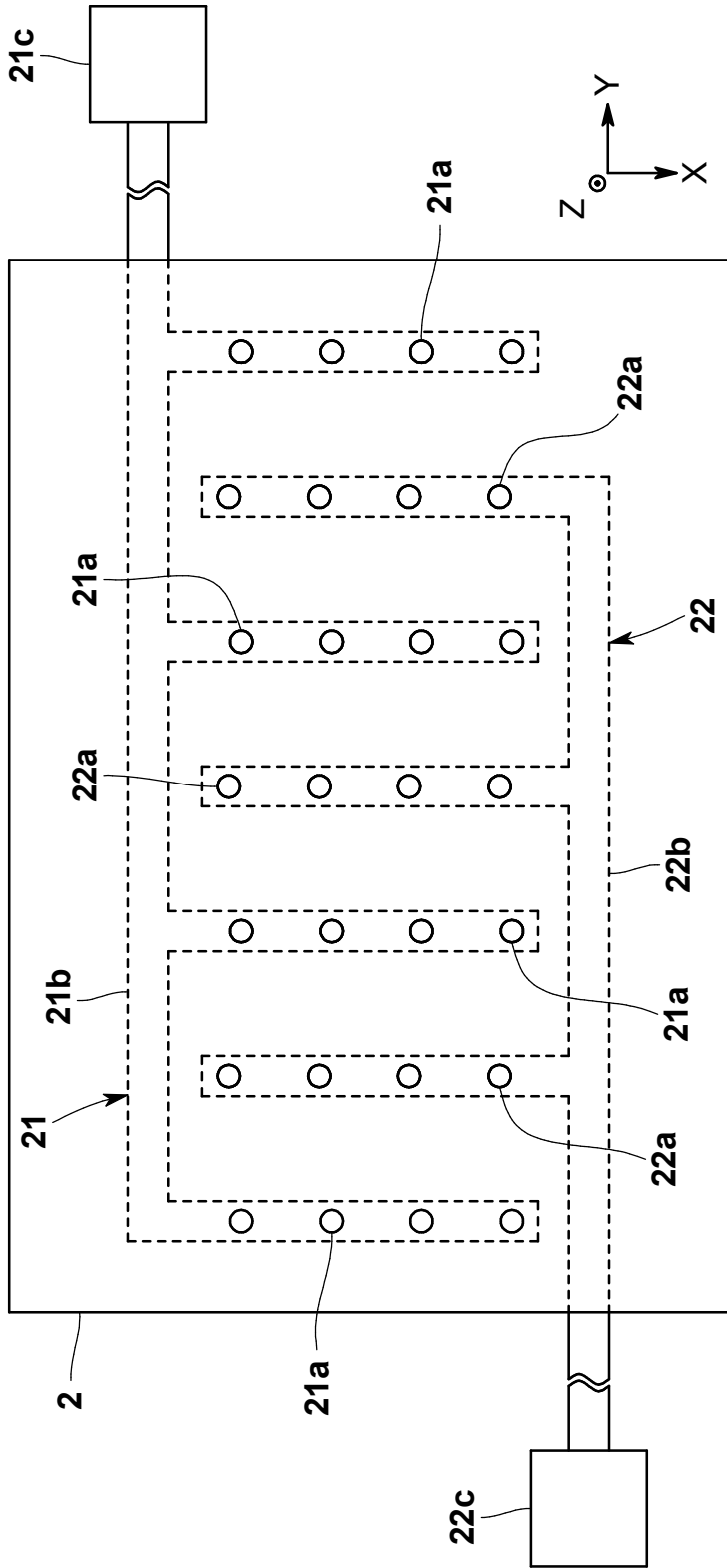


FIG. 3

< PLAN VIEW >



< CROSS-SECTIONAL VIEW >

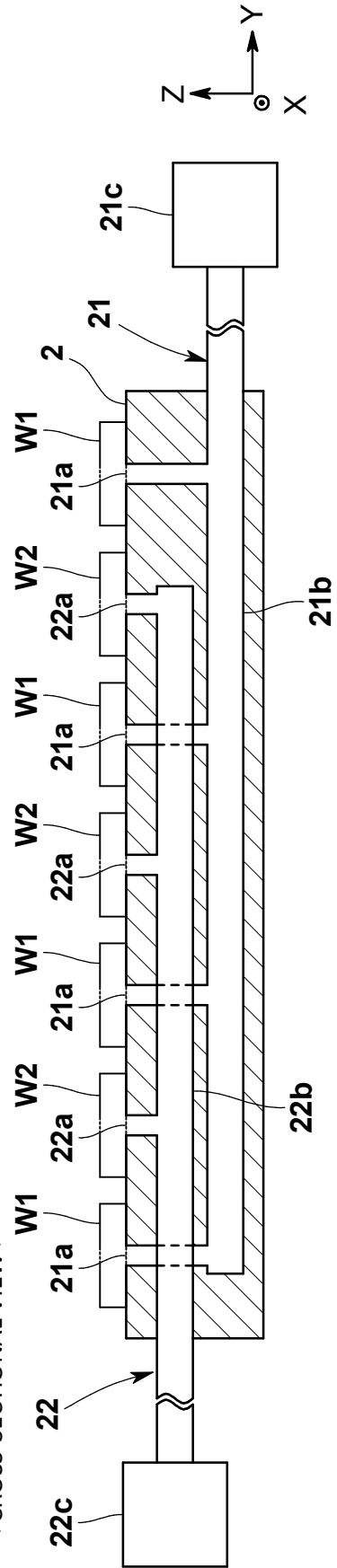


FIG. 4

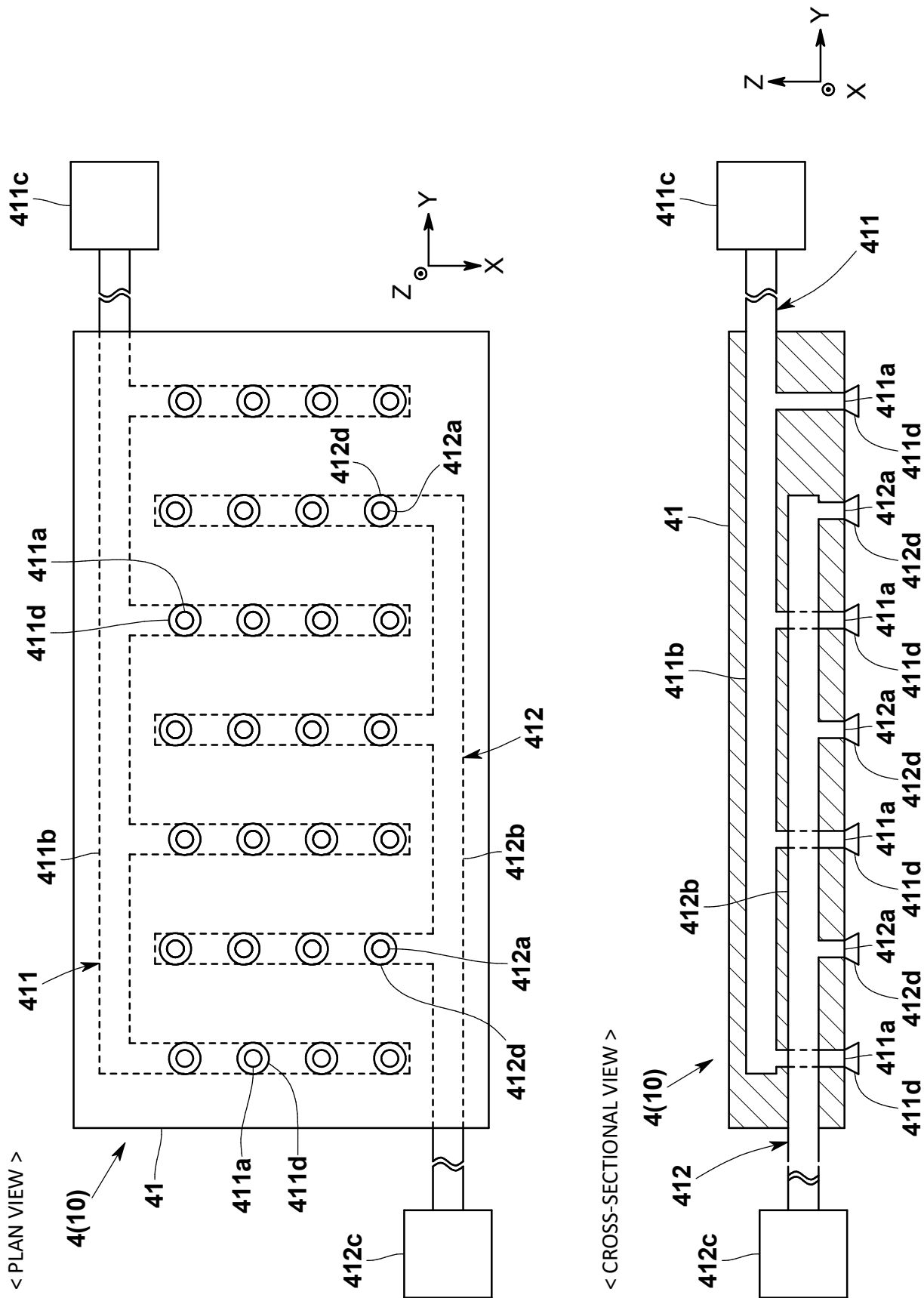


FIG. 5

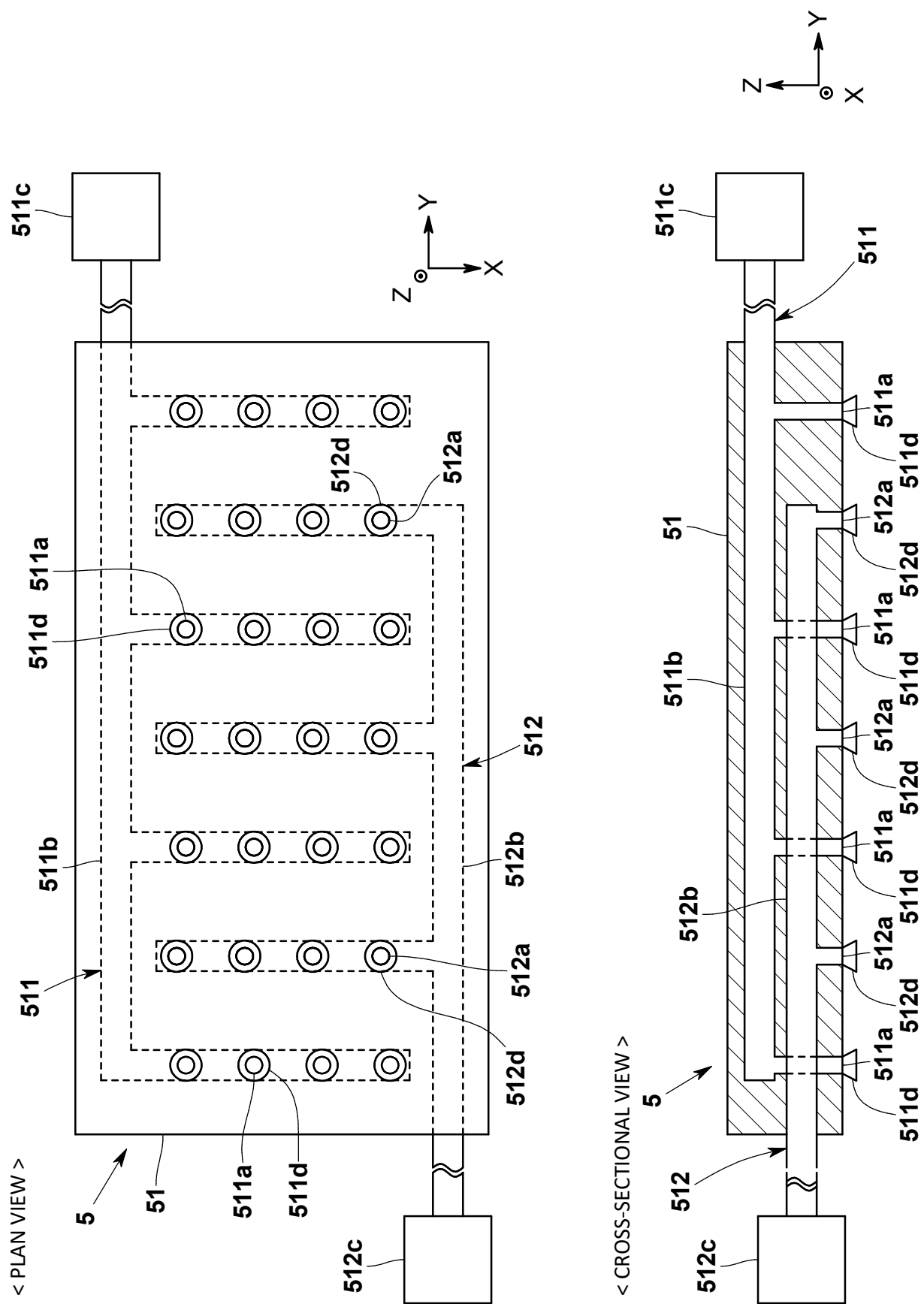


FIG. 6

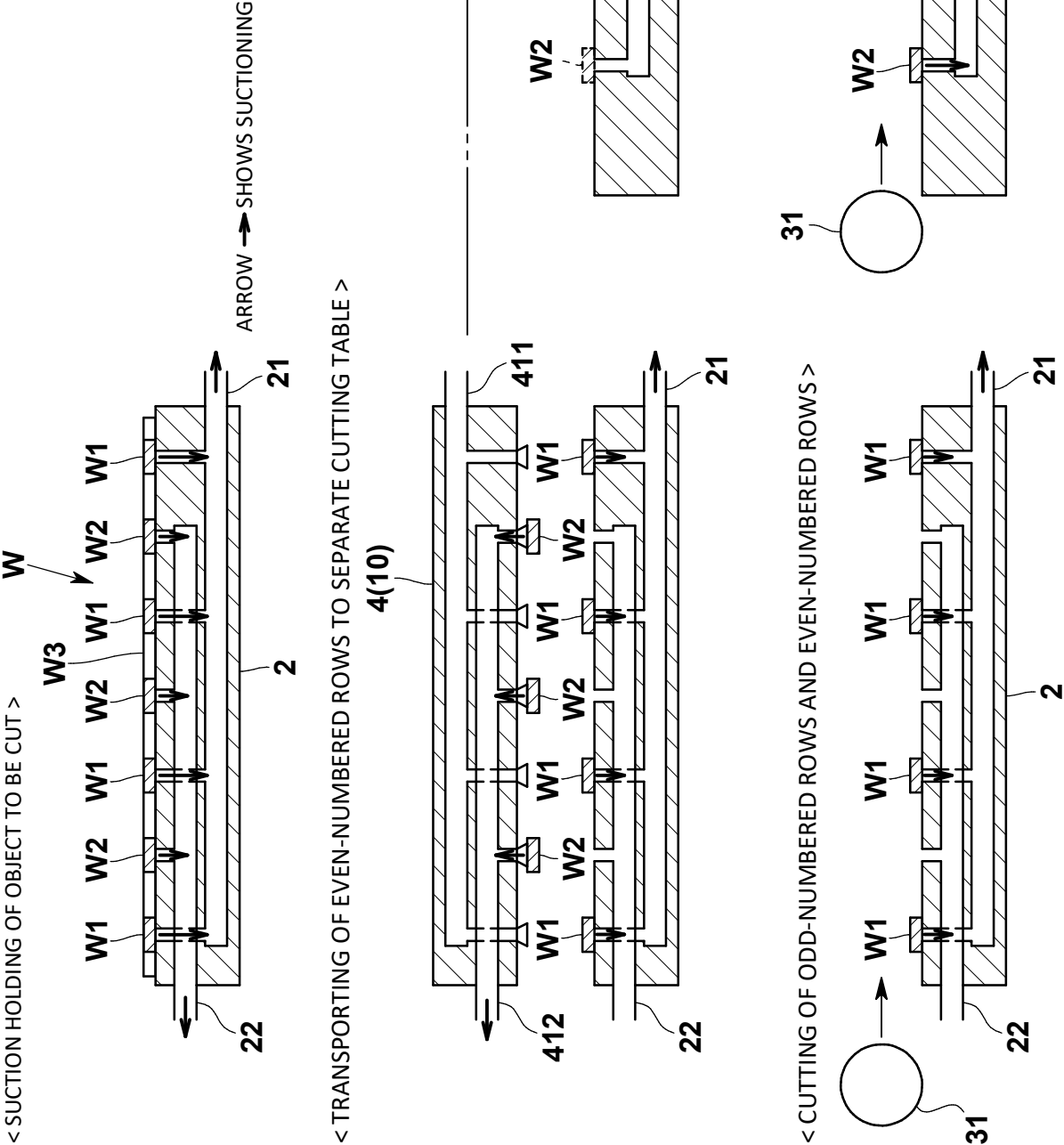
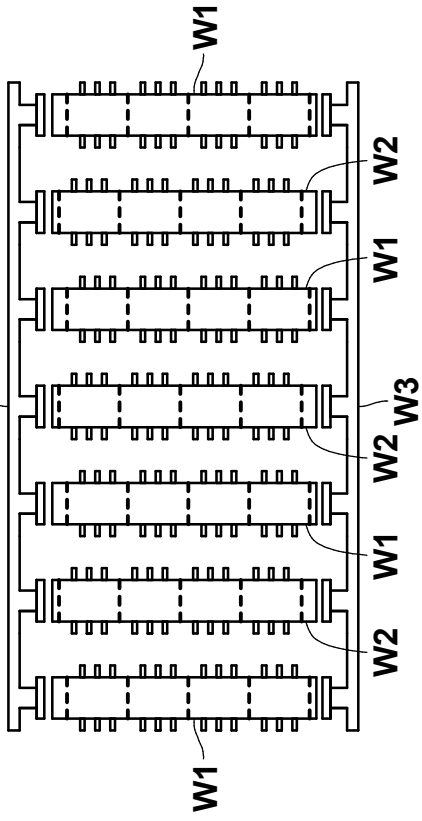
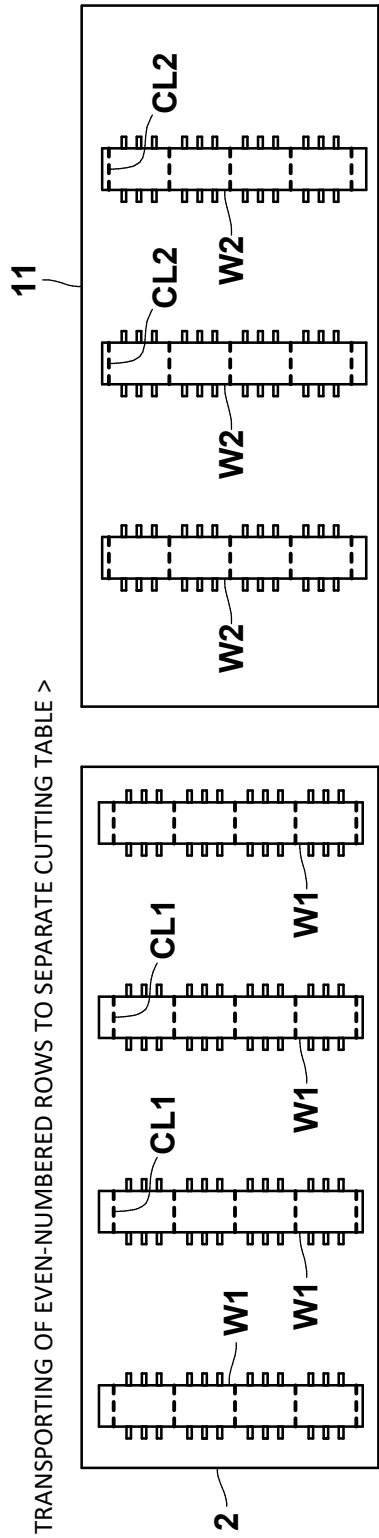


FIG. 7

< CUTTING OF CONNECTING PORTIONS >



< TRANSPORTING OF EVEN-NUMBERED ROWS TO SEPARATE CUTTING TABLE >



< CUTTING OF ODD-NUMBERED ROWS AND EVEN-NUMBERED ROWS >

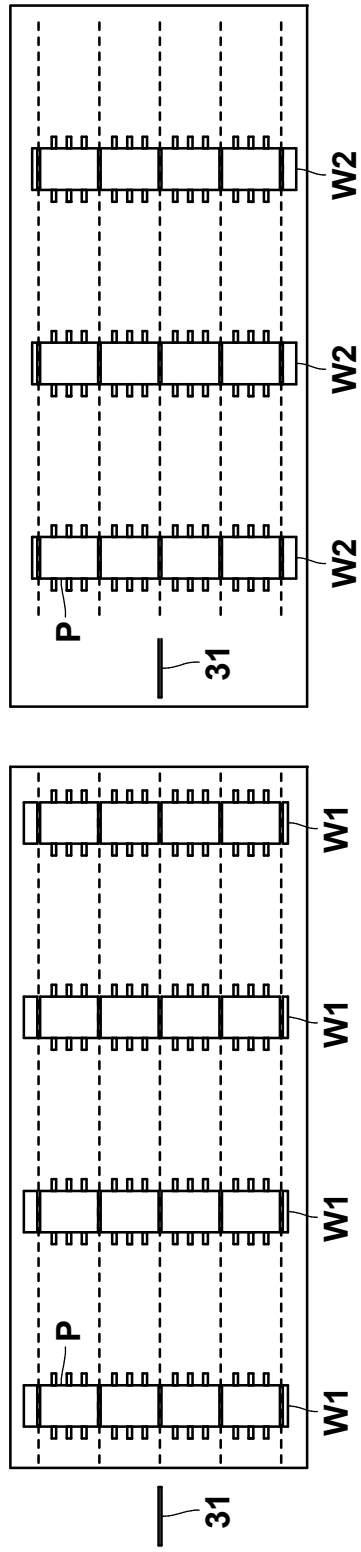


FIG. 8

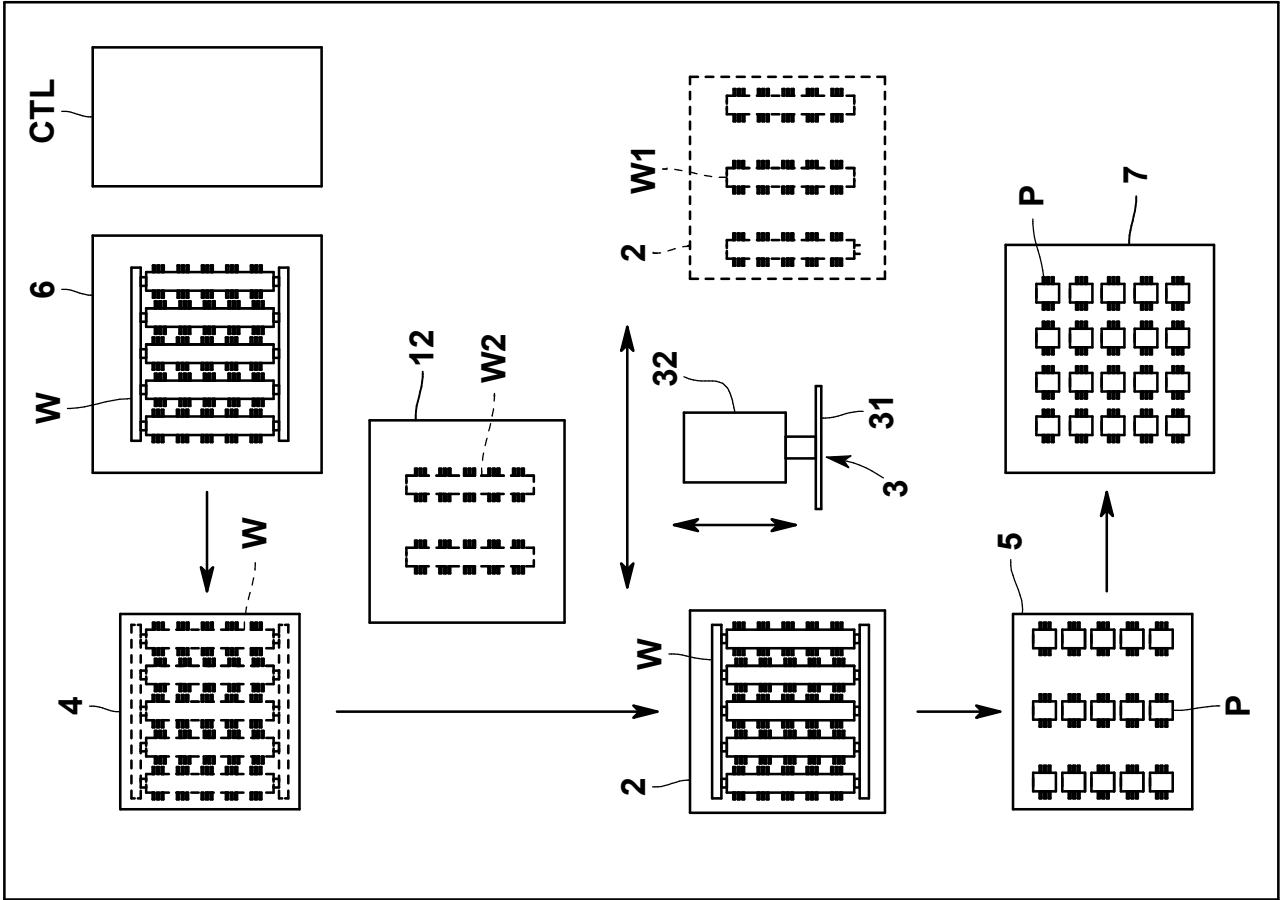
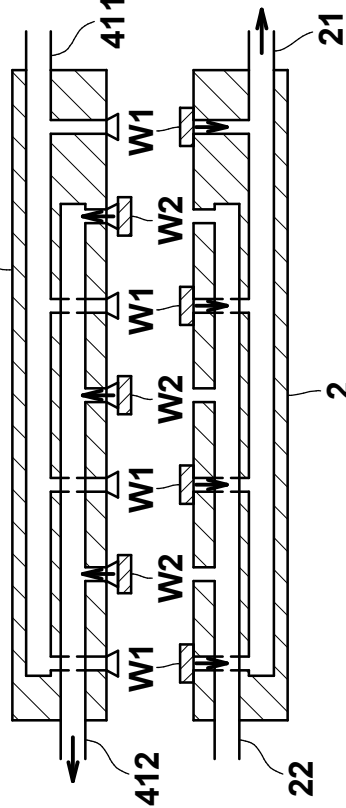


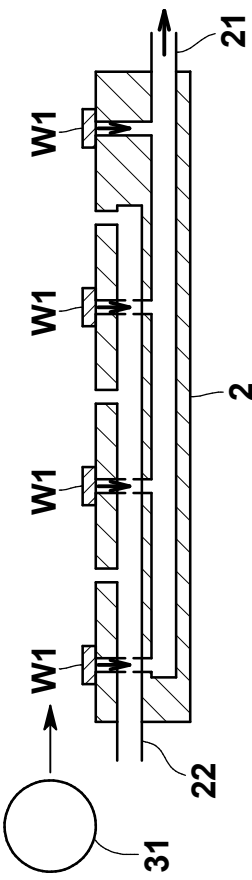
FIG. 9

< TRANSPORTING OF EVEN-NUMBERED ROWS TO TEMPORARY PLACEMENT TABLE >

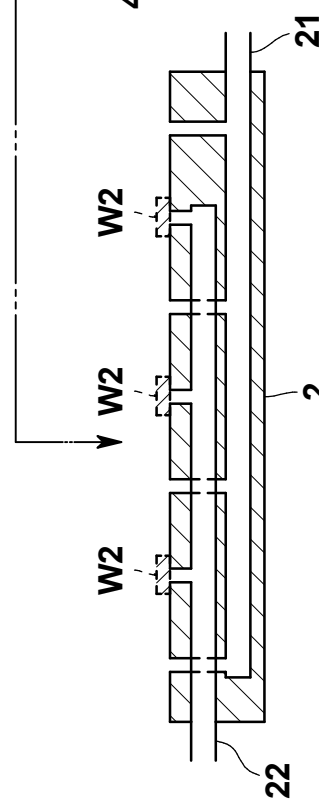
4(10)



< CUTTING OF ODD-NUMBERED ROWS >



< TRANSPORTING OF EVEN-NUMBERED ROWS TO CUTTING TABLE >



< CUTTING OF EVEN-NUMBERED ROWS >

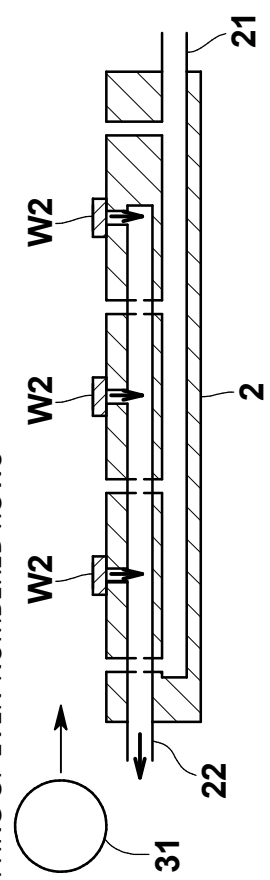


FIG. 10

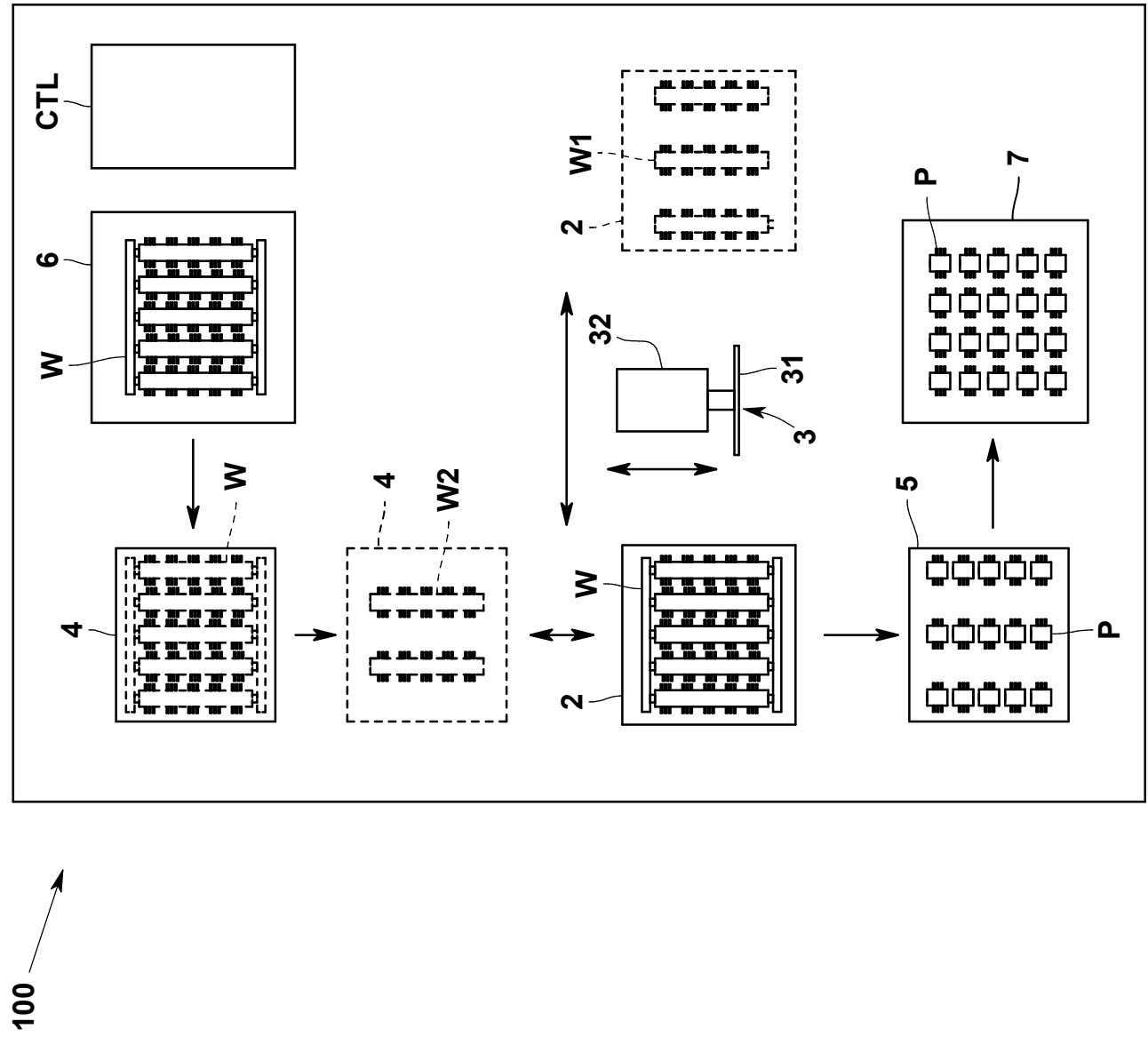
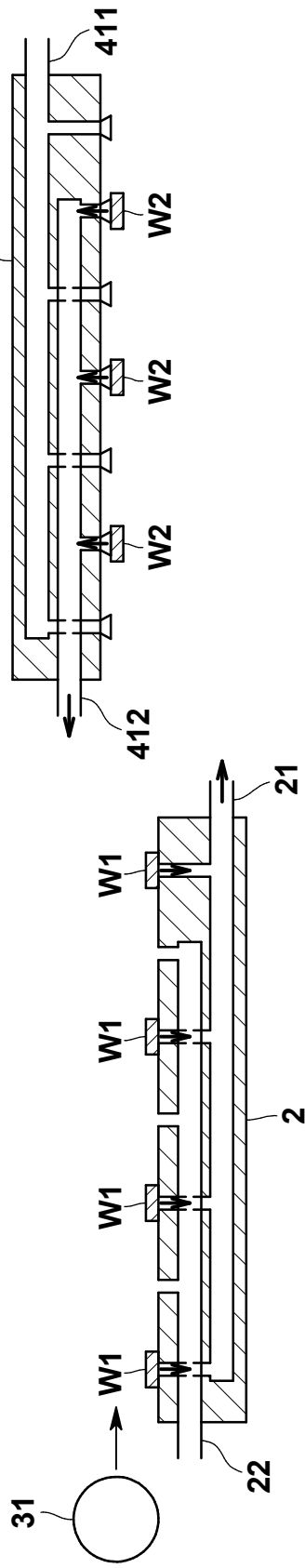
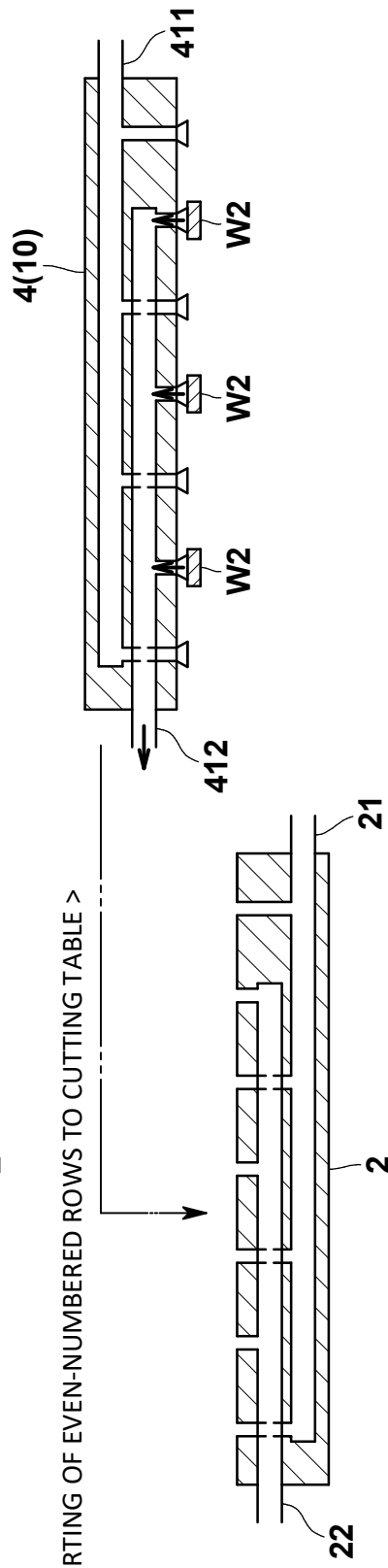


FIG. 11

< REMOVAL OF EVEN-NUMBERED ROWS AND CUTTING OF ODD-NUMBERED ROWS >



< TRANSPORTING OF EVEN-NUMBERED ROWS TO CUTTING TABLE >



< CUTTING OF EVEN-NUMBERED ROWS >

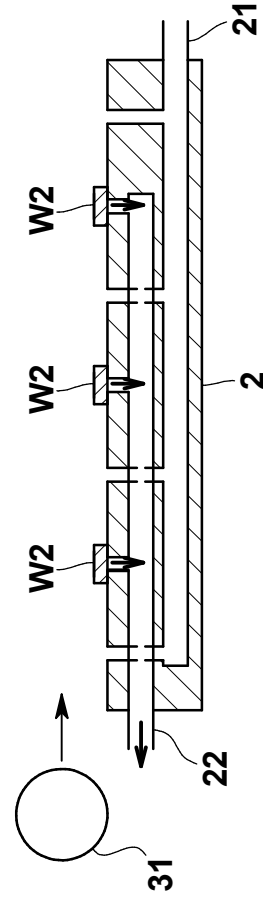


FIG. 12

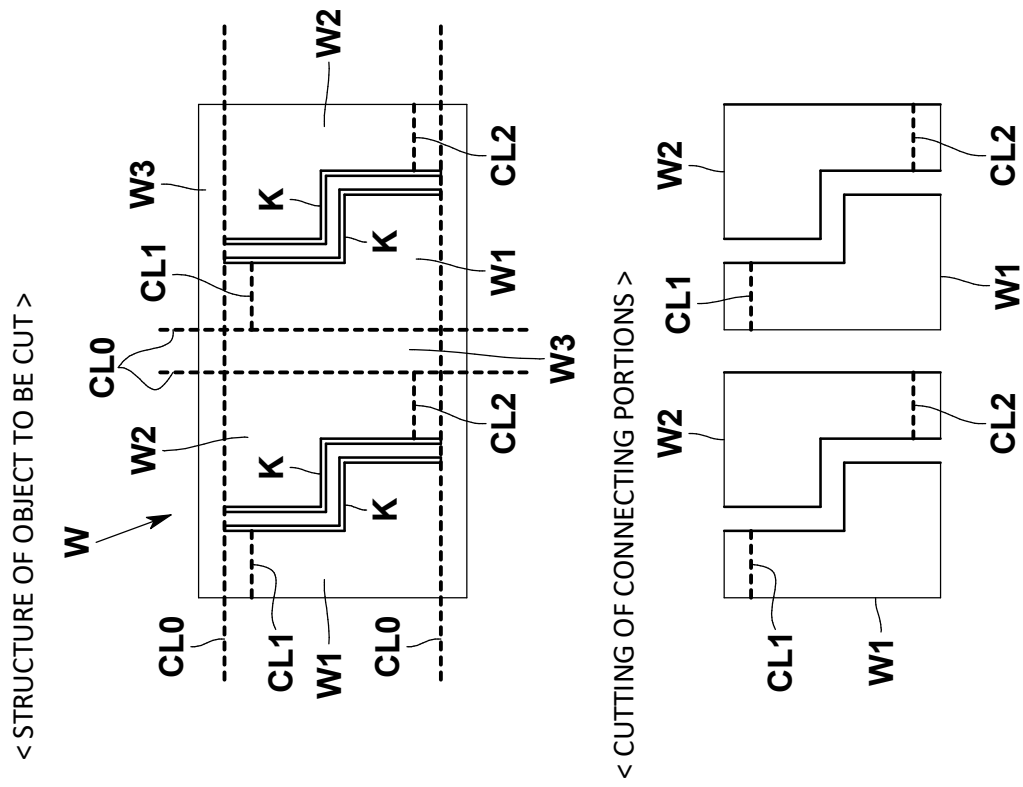


FIG. 13

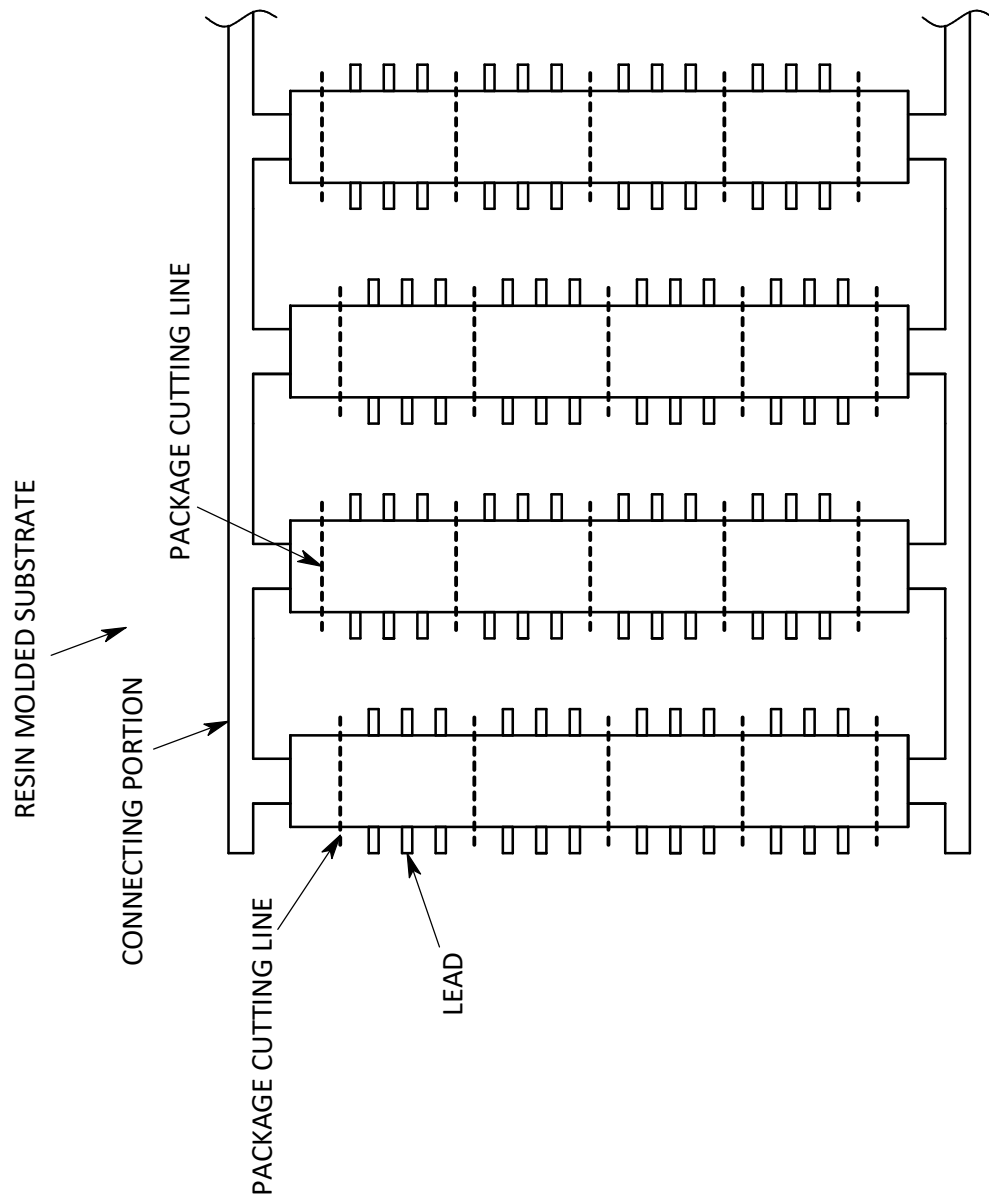


FIG. 14