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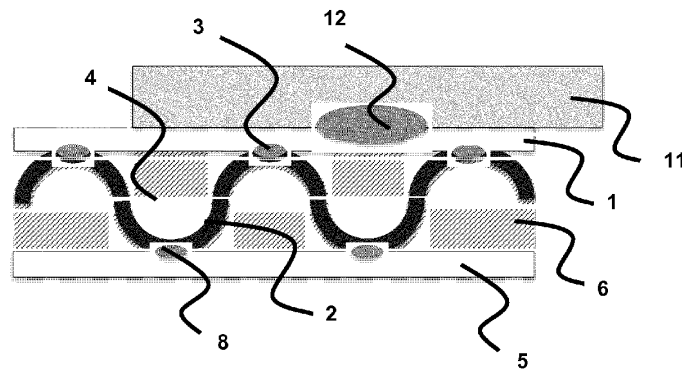


FIG. 2

(57) Abstract: The invention relates to a method for manufacturing a sandwich panel as a semi-finished product where at least one layer of a non-metallic material is positioned (4) between at least two metallic layers (1, 2, 5). At least one of the metal layers is shaped into a three dimensional layer (2), and the metal layers (1, 2, 5) are material closed to each other by a tack weld (3, 8) on the metallic contacts between the metallic layers (1, 2, 5) to enable resistance weldability of the semi-finished product in order to connect the semi-finished product to a desired combination of solutions.



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