

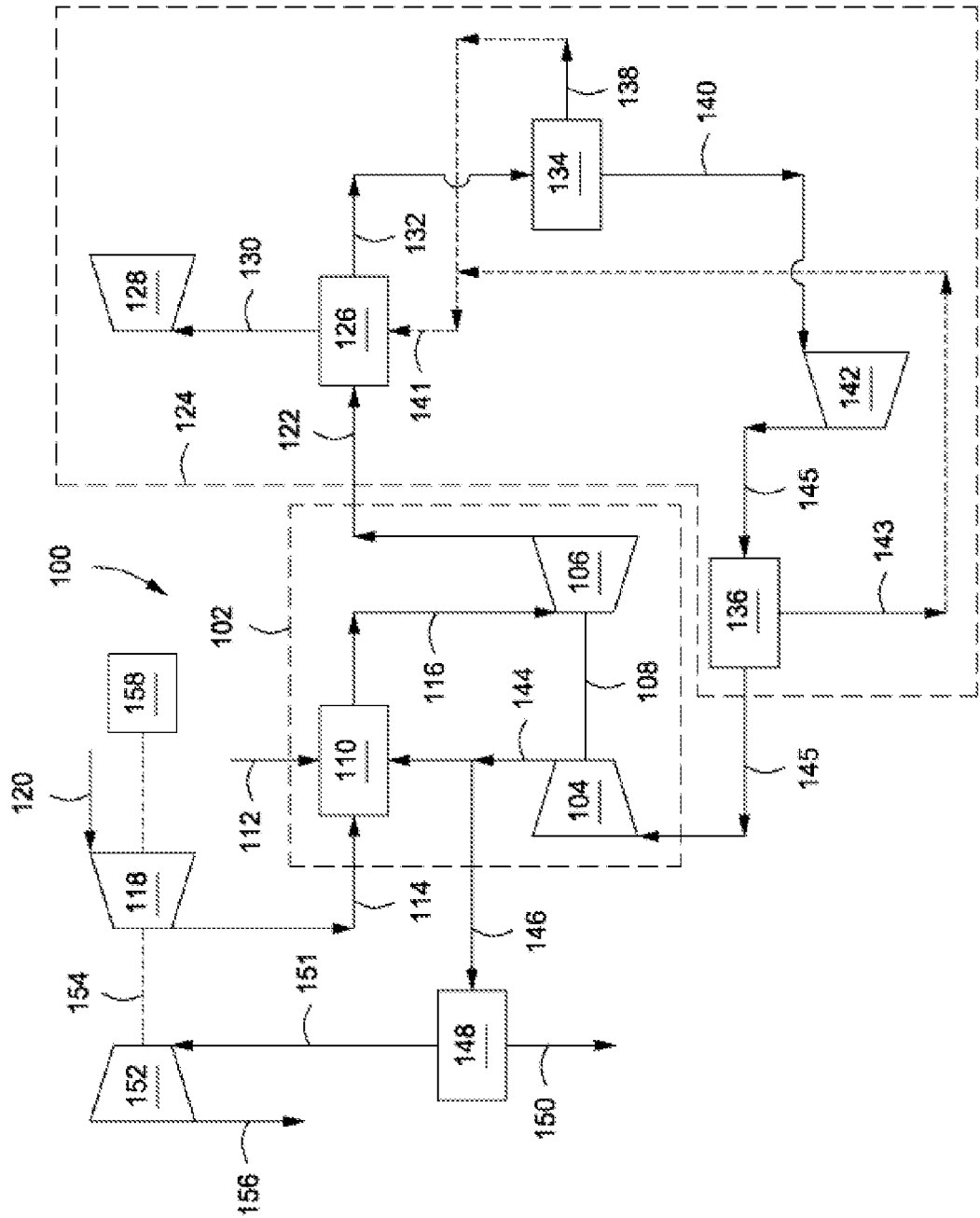


FIGURE 1

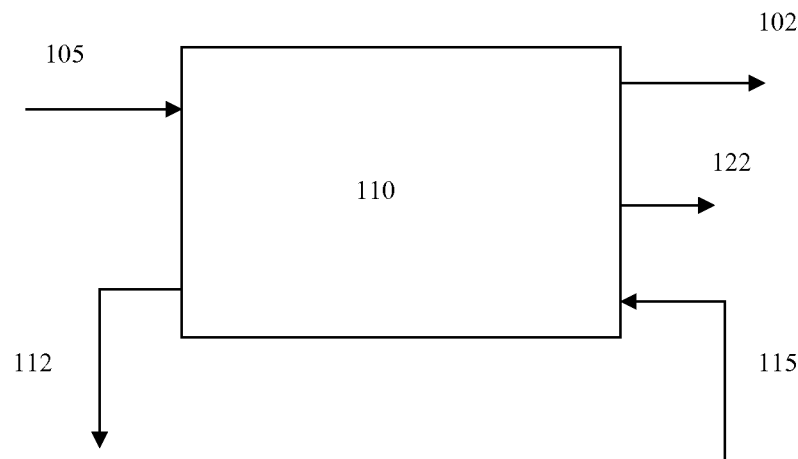


FIGURE 2

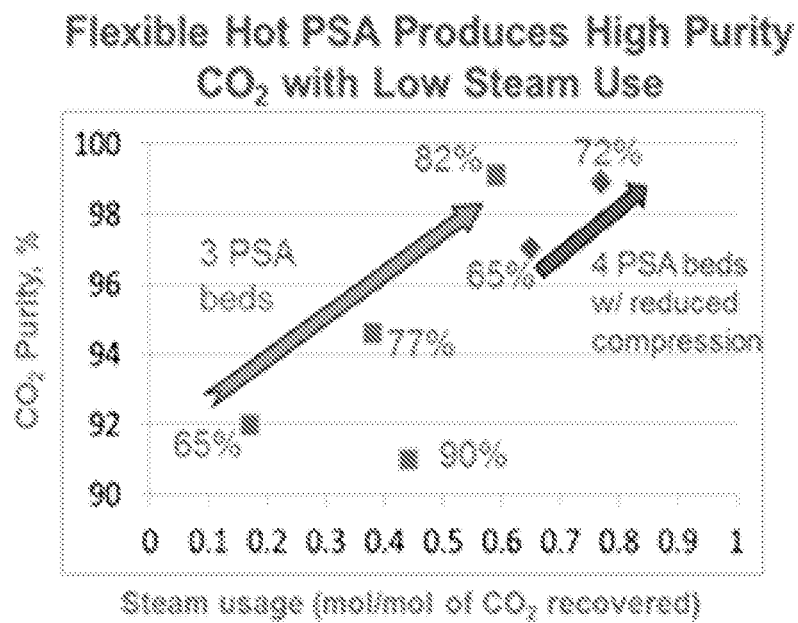


FIGURE 3

Feed		blowdown	purge		repress	
	repress		Feed		blowdown	purge
blowdown	purge		repress		Feed	

Figure 4

Feed		blowdown	purge			repress
	repress		Feed	blowdown	purge	
purge			repress		Feed	blowdown
blowdown	purge			repress	Feed	

Figure 5

Feed		Edown	blowdown		purge	Eup	repress
Eup	repress		Feed	Edown	blowdown		purge
	purge		Eup	repress		Feed	blowdown
Edown	blowdown		purge	Eup	repress		Feed

Figure 6