

WIRE ELECTRIC DISCHARGE MACHINING METHOD AND WIRE ELECTRIC DISCHARGE MACHINE

ABSTRACT

5

The disclosure provides a wire electric discharge machine which has a simple configuration and can make a wire electrode fed to a machining position rotate around an axis. The wire electric discharge machine for machining a workpiece WP includes an upper wire guide 4U and a lower wire guide 4L, which stretch a wire electrode WE
10 therebetween, and a rotator 31, 51, 71, 72 and 331. A position of the rotator 31, 51, 71, 72 and 331 is changed, whereby the wire electrode WE is rotated around an axis.

FIG. 1