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- (71) Applicant (*for all designated States except US*): UNOVA U.K. LIMITED [GB/GB]; 26 Temple Street, Aylesbury, Buckinghamshire HP20 2RQ (GB).
- (72) Inventor; and
- (75) Inventor/Applicant (*for US only*): STOCKER, Mark, Andrew [GB/GB]; 72 The Weavers, East Hunsbury, Northampton NN4 0PQ (GB).

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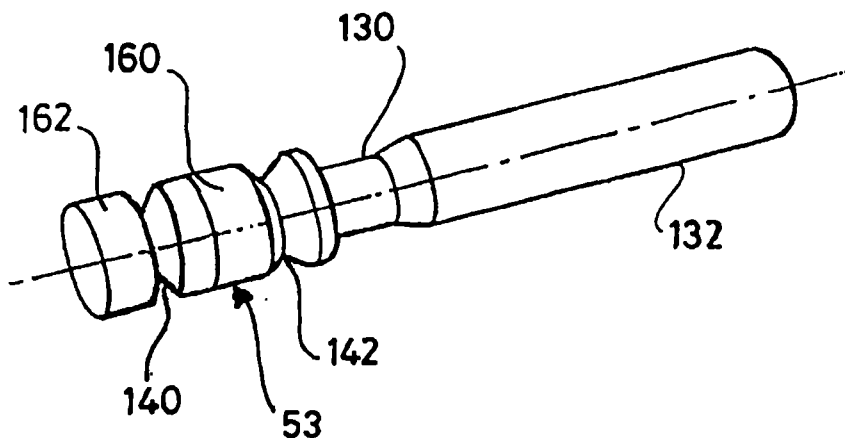
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(54) Title: GRINDING PIN FOR GRINDING MACHINES COMPRISING RESIN BONDED SELECTIONS OF ROUGH GRIT AND FINE GRIT



(57) Abstract: A grinding pin (53) for grinding notches in the edges of disc workpieces, such as semi-conductor wafers, comprises a metal spindle (132) for mounting in a grinding machine, and an adjoining cylindrical region having axially spaced sections of fine grit (160) and rough grit (162), the latter being axially nearer the spindle (132). In use on a grinding machine having a rotatable forming wheel, similar profiled notch-grinding grooves (140) and (142) are formed by the wheel in the grinding sections (162) and (160) respectively.

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