

What is Claimed is:

1. An article comprising
a film layer, the film layer comprising a polymer blend comprising a thermoplastic polyurethane
and a cellulose ester; and
5 an ink layer adjacent to at least one surface of the film; wherein the film layer is hot melt
processable.
2. The article of claim 1 wherein the cellulose ester is a cellulose acetate butyrate.
- 10 3. The article of claim 1 wherein the cellulose ester is a cellulose acetate propionate.
4. The article of claim 1 wherein the film comprises a polyester.
5. The article of claim 1 wherein the film comprises a styrene copolymer.
- 15 6. The article of claim 5 wherein the styrene copolymer is a styrene acrylonitrile copolymer.
7. The article of claim 1 wherein the film layer comprises a plasticizer.
- 20 8. The article of claim 1 wherein the film layer comprises a poly(meth)acrylate.
9. The article of claim 1 wherein the film layer is made by a hot melt process.
10. The article of claim 1 comprising an ink receptive layer on the surface of the film layer between
25 the film layer and the ink layer.
11. The article of claim 1 wherein the ink layer is a piezo ink-jet ink.
12. The article of claim 1 wherein the ink layer is an ultraviolet curable ink.
- 30 13. The article of claim 1 wherein the ink layer is a solvent ink.
14. The article of claim 1 wherein the ink layer is a latex ink.
- 35 15. The article of claim 1 wherein the film layer comprises a UV stabilizer.

16. The article of claim 1 wherein the film layer comprises a pigment.
17. The article of claim 1 comprising an adhesive layer adjacent the film layer opposite the ink layer.

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