

ABSTRACT

THIS SHEET HAS BEEN
REPLACED

A washing apparatus includes a bubbling wash section for impinging bubbles in washing liquid to a material such as a machined work to be washed so as to remove solids such as sludges and oils adhered to the material to be washed, and a sludge removal and oily water separation section for removing sludges or the like mixed with the washing liquid at the bubbling wash section and for separating oily water in the washing liquid, the washing liquid passed through said sludge removal and oily water separation section being returned to the initial bubbling wash section for circulation. An activated carbon filtration section for connection with the bubbling wash section is optionally provided.

